FEATURED: (5) Toshiba CNC Table Type Boring Mills, (2) CNC Floor Type Boring Mills, Toshiba 5-Face Gantry Mill, Turning Centers, Machining Centers, Bridge Cranes & Factory Support Equipment

WELL MAINTAINED BORING MILL & CNC MACHINE TOOL FACILITY

Sale Date: Thursday, July 9 at 10:00 AM ET
Sale Location: 215 Wilkinson Road, Brampton (Toronto), ON L6T 4M2
Inspection: Wednesday, July 8, 8:30 AM–4:30 PM ET, BY APPOINTMENT ONLY

Pre-Auction Offers Invited on Major Assets

LIVE WEBCAST ONLINE ONLY AUCTION

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Perfection Industrial Sales
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(5) CNC TABLE TYPE HORIZONTAL BORING MILLS

2015 5.9" TOSHIBA BP-150R22 CNC TABLE TYPE HORIZONTAL BORING MILL, s/n 130478, w/Tosnuc 888 Control, 86" x 71" T-Slot Rotary Table, 44,000 Lb Table Load, Travels: X-160", Y-120", Z-60", W-28", B-360,000 position, 5–2,500 RPM, 50 Taper Spindle, Through Spindle Coolant, 60 ATC, Spindle Extension, Right Angle Head, Chip Conveyor

2011 5.9" TOSHIBA BP-150R22 CNC TABLE TYPE HORIZONTAL BORING MILL, s/n 130412, w/Tosnuc 888 Control, 86" x 71" T-Slot Rotary Table, 44,000 Lb Table Load, Travels: X-160", Y-100", Z-60", W-28", B-360,000 position, 5–2,500 RPM, 50 Taper Spindle, Through Spindle Coolant, 60 ATC, Chip Conveyor

2001 5.1" TOSHIBA BTD-13FR22 CNC TABLE TYPE HORIZONTAL BORING MILL, s/n 144384, w/Tosnuc 888 Control, 86" x 71" T-Slot Rotary Table, 22,000 Lb Table Load, Travels: X-118", Y-90", Z-78", W-28", B-360,000 position, 5–3,000 RPM, 50 Taper Spindle, Through Spindle Coolant, 60 ATC, Chip Conveyor

4.3" TOSHIBA BTD-110R16 CNC TABLE TYPE HORIZONTAL BORING MILL, s/n 143557, w/Tosnuc 888 Control, 78" x 59" T-Slot Table, 22,000 Lb Table Load, Travels: X-79", Y-59", Z-57", W-20", B-360,000 position, 5–3,000 RPM, 50 Taper Spindle, Through Spindle Coolant, 60 ATC, Chip Conveyor

To discuss your requirements for an auction, please call Perfection Industrial +1-847-545-6374

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CNC FLOOR TYPE HORIZONTAL BORING MILLS, CNC GANTRY MILL

**CNC FLOOR TYPE HORIZONTAL BORING MILLS**

- **5.12" TOSHIBA SHIBAURA BF-130A CNC FLOOR TYPE HORIZONTAL BORING MILL**, s/n 113872, w/Fanuc 11M Control, Travels: X-394", Y-136", Z-144", 5–950 RPM, 50 Taper Spindle, Power Draw Bar, Right Angle Head Attachment, (3) 14' x 14' x 16" T-Slot Floor Plates

- **4.92" UNION BFP-125/5 CNC FLOOR TYPE HORIZONTAL BORING MILL**, s/n 10471, w/Fanuc IV Control, Travels: X-320", Y-98", Z-96", 3.55 to 1,000 RPM, 50 Taper Spindle, (1) 24' x 6.5' x 16" T-Slot Floor Plate, (1) 12' x 5' x 16" T-Slot Floor Plate, Chip Conveyor

- **TOS ISO-16 86" X 86" INFEED ROTARY TABLE**, s/n 11-03, w/60" Infeed, 34,000 Lb Table Load

- **WMW UNION 79" X 71" CNC INFEED ROTARY TABLE**, s/n 794, w/48" Infeed, 14,000 Lb Table Load

- **(2) CINCINNATI 15' X 47.5" T-SLOT ANGLE PLATES**

**CNC GANTRY MILL**

- **TOSHIBA SHIBAURA MPE-2140 CNC 5 FACE GANTRY MILL**, s/n 115341, w/Tosnuc 600 Control, 157" x 71" T-Slot Table, 40,000 Lb Table Load, Travels: X-177", Y-114", Z-39", 30-3,000 RPM, 50 Taper Spindle, 25 HP Spindle, 60 ATC

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To avoid any public gatherings, there will be no onsite participation in this Webcast-only auction. All bidders will be able to place live, real-time bids using a desktop or mobile device (the exact same way Webcast bidders have participated in previous sales) and can listen live in real-time to the auctioneer’s audio stream.

**Sale Date:** Thursday, July 9 at 10:00 AM ET
CNC TURNING CENTERS & CNC LATHES, CNC MACHINING CENTERS

MAZAK INTEGREX 70-4000U CNC TURNING/MILLING CENTER, s/n M96-J03, w/Mazatrol T-Plus Control, 36" Swing, 156" Centers, 4.65" Through Spindle, 2–1,300 Turning RPM, 333–2,000 Milling RPM, 60 ATC, Programmable Tailstock, SMW “Autobloc” Hydraulic Steady Rest, Chip Conveyor

MAZAK SQT-30M CNC TURNING CENTER, s/n 115329, w/Mazatrol T-Plus Control, 22" Swing, 48" Centers, 15–3,300 RPM, Programmable Tailstock, Chip Conveyor

NISHI MORI 60" X 40' CNC LATHE, w/Siemens Sinumerik Control, 60" Swing, 480" Centers, 2.8–195 RPM, 55" 4-Jaw Chuck, Power Tailstock, Quick Change Tool-post, Inch and Metric Threading, Steady Rests, Chip Conveyor

AMERICAN 3220X168 CNC LATHE, s/n 78120/67, w/Fanuc O-T2 Control, 32" Swing, 168" Centers, Chip Conveyor

HARRISON ALPHA-500 CNC GAP BED LATHE, s/n A-50387, w/GF Fanuc Control, 24" Swing, 80" Centers, 3.5" Through Spindle, 0–1,800 RPM, Quick Change Tool-Post

CNC MACHINING CENTERS

TOSHIBA BMC-100E CNC HORIZONTAL MACHINING CENTER, s/n 212401, w/Tosnuc 800 Control, Twin 39.3" Square Pallets, 5,500 Lb Table Load, Travels: X-78", Y-49", Z-47", 15–5,000 RPM, 50 Taper Spindle, 60 ATC, Chip Conveyor

TOSHIBA BMC-50E CNC HORIZONTAL MACHINING CENTER, s/n 212577, w/Tosnuc 800 Control, Twin 19.6" Square Pallets, 3,500 Lb Table Load, Travels: X-44", Y-25", Z-25", 15–5,000 RPM, 50 Taper Spindle, 40 ATC, Chip Conveyor

MAZAK MTV 655/80 CNC VERTICAL MACHINING CENTER, s/n 118199, w/Mazatrol T-Plus Control, 88.5" x 25.5" Table, Travels: X-80", Y-25", Z-25", 25–8,000 RPM, 50 Tapper Spindle, 30 ATC, Chip Conveyor

Inspection of assets in the sale is STRICTLY BY APPOINTMENT. We encourage inspections held via 1-on-1 video conferencing, however in person inspections can still be accommodated if required. Anyone showing up to the site without a scheduled appointment will be denied entry. Please call our office at +1-847-545-6374 as soon as possible to schedule your inspection.
MACHINE TOOLS & MISCELLANEOUS EQUIPMENT

4' KITCHEN & WADE E24 RADIAL ARM DRILL, s/n 21588, w/10” Column, Hydraulic Clamping, Box Table
KOEI KOKI KU-35 HORIZONTAL BANDSAW, s/n NA, w/13” x 10” Capacity, Hydraulic Clamping
MAIER KM10-12 ROLL-IN VERTICAL BANDSAW, s/n 48592
POCZO 150-TON HYDRAULIC SHOP PRESS, s/n NA
RIDGID 300 POWER THREADER, s/n ED-25575

CRANES & FORKLIFTS

STAHL 40/10-TON X 84’ DOUBLE GIRDER OVERHEAD BRIDGE CRANE, w/Remote Control
MUNCK 10-TON X 84’ SINGLE GIRDER OVERHEAD BRIDGE CRANE, w/Remote Control
MUNCK 8-TON X 84’ SINGLE GIRDER OVERHEAD BRIDGE CRANE, w/Remote Control
(4) COLUMBUS MCKINNON 2-TON MOTORIZED SEMI-GANTRY CRANES
NISSAN NO. 45 4,500 LB LPG FORKLIFT, s/n NA, w/Side Shifter
NISSAN NO. 35 3,500 LB LPG FORKLIFT, s/n CP1F1-9N0772, w/Side Shifter

FACTORY SUPPORT EQUIPMENT

2004 GARDNER DENVER EBM-99K 75 HP ROTARY SCREW AIR COMPRESSOR, s/n 5184201
CANADIAN AA56-40 40 HP ROTARY SCREW AIR COMPRESSOR, s/n CG40A189178
ALSO: WELDERS, TOOL CRIB, MAGNETIC MACHINE CHUCKS, T-SLOTTED RISER BLOCKS, T-SLOTTED ANGLE PLATES, PARALLELS, CLAMPING TOOLS, SCREW JACKS, TOOL HOLDERS, PERISHABLE TOOLING, HAND AND POWER TOOLS, LIFTING CHAINS AND SLINGS, LIFTING MAGNETS AND CLAMPS, STEEL LAYOUT TABLES, WORK BENCHES, TOOL STORAGE CABINETS, EYE BOLTS, DUMPING HOPPERS, PALLET TRUCKS, SHOP FANS, STEEL SHELVING, LADDERS, STORAGE CABINETS, ETC.
WELL MAINTAINED BORING MILL & CNC MACHINE TOOL FACILITY

5.9" TOSHIBA BP-150R22 CNC TABLE TYPE HBM

TERMS OF SALE
An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier’s check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 21%. Everything will be sold to the highest bidder, in accordance with the Auctioneer’s customary "Terms of Sale", copies of which will be posted on the Auctioneer’s website and subject to additional terms announced the day of sale. All items are sold “As is, Where is” without any warranty, express or implied.

REMOVAL
All items must be removed no later than Friday, July 24. All removal is strictly on an appointment only basis. Please note that the rigging and loading of certain major assets in this sale are being handled by an exclusive rigger, Redmond & Associates, and the winner of those lots will be required to use this rigger for all dismantling, rigging and loading for those specific lots. Any lots subject to this requirement will be noted in the lot catalog. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a $2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

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Payment
All purchases must be paid within 48 Hours of the close of sale. Contact our Accounting team for wire instructions. Only wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming Sales Tax exemptions must provide proof satisfactory to the Perfection Accounting team to claim such exemptions.

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com.

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