

# LIVE WEBCAST ONLINE ONLY

**FEATURING: Late Model Fiber & CO2 Lasers, 2007 Amada EM2510NT Turret, Amada Togu III, Late Model Press Brakes, Large Selection of Tooling, Stamping Presses, Insertion Presses, Welders, Tool Room, Material Handling, Compressors, Assembly, Packaging, & Support**

PLANT CLOSURE  
**POP**  
DISPLAY  
MANUFACTURER

FULL CLOSURE —  
MAJOR POP DISPLAY  
FABRICATION &  
ASSEMBLY FACILITY



**2015**

2500W MITSUBISHI ML3015NX-F CNC FIBER LASER \*SOLD\*



AMADA EM2510NT CNC TURRET PUNCH PRESS

**2007**



AMADA HDS-1303NT CNC HYDRAULIC PRESS BRAKE

**5-Axis Backgauge**

## SALE DATE

Thursday, May 14 at 10:00 AM CT

## LOCATION

4620 W 19<sup>th</sup> Street, Cicero, IL 60804

## INSPECTION

In Person or via Video Conferencing, By Appointment



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fax +1-847-427-8884

Perfection Industrial Sales, IL  
Auction Licenses #444.000438 and  
#441.001779

Webcast Bidding at [BidSpotter.com](http://BidSpotter.com)

## FIBER LASER

**2015 MITSUBISHI ML3015NX-F CNC Fiber Laser**, s/n 153NXF0038, Mitsubishi 7000 CNC Control, Mitsubishi YLS 2500W Resonator, 120" x 60" Max Workpiece, 45.27"X, 55.11"Y, 62.9"Z, 34.6" Table Pass Height, 6680 inch/min Rapid Travels Simultaneous (X,Y), 4724 inch/min Rapid Travels Single Axis (X,Y), w/ Load/Unload System, 4-Table, 11,000 Lb. Capacity per Table w/ Kaeser SM 7.5 Air Compressor w/ Dryer and Air Tank, Thermal Care Accuchiller NQA0 Chiller, and Donaldson Torit DF028 Collection System  
**\*Sold Prior to Auction\***



**2015**

**MITSUBISHI ML3015NX-F CNC FIBER LASER \*SOLD\***

## LASER

**2008 MITSUBISHI ML3015LVP Plus II CO2 CNC Laser System**, s/n LL-15593-01, Mitsubishi LC20BP-2 CNC Control, 4000W, 60" x 120" Sheet Size, 122.1"X, 61.02"Y, 4.72"Z, 2050 Lbs. Mx Workpiece Weight, Pallet Changer, w/ THERMAL CARE Accuchiller LQ2A2003LXD Chiller, 2015 KAESER AS20 20 HP Air Compressor w/ Tank, and CAMFIL FARR Gold Series GSP4 Collection System

## CNC TURRET PUNCH PRESS

**2007 AMADA EM2510NT CNC Turret Punch Press**, s/n 25101181, 22 Ton, 45 Tool Station w/ Auto Indexing, 4' Sheet Width, 8' Sheet Length, 100" X-Axis, 50" Y Axis, 50" Throat Depth, Thick Tool, 50" x 100" Sheet Size w/o Repositioning, Brush Table

**Also Available:** Amada Tooling Cabinets w/ Large Selection of Punch Tooling



**2008, 4000W**

**MITSUBISHI ML3015LVP PLUS II CO2 CNC LASER SYSTEM**



**AMADA TOOLING CABINETS W/ LARGE SELECTION OF PUNCH TOOLING**



**2007**

**AMADA EM2510NT CNC TURRET PUNCH PRESS**

View our current auction schedule at [perfectionindustrial.com](http://perfectionindustrial.com)

**TOOL & DIE SHARPENING MACHINE**

**2007 AMADA TOGU-III Punch & Die Sharpening Machine**, s/n 30230850, .039" Max Grinding, 6.30" Max Diameter of Tool, 3000 RPM, 9.45" Main Axis Travel



**2007**

**AMADA TOGU-III PUNCH & DIE SHARPENING MACHINE**

To avoid any public gatherings, there will be no onsite participation in this Webcast-only auction.

All bidders will be able to place live, real-time bids using a desktop or mobile device (the exact same way Webcast bidders have participated in previous sales) and can listen live in real-time to the auctioneer's audio stream.



**2 Available**

**L & J G2-75 OBI PRESS**

**PRESS BRAKES**

**2007 AMADA HDS-1303NT CNC Hydraulic Press Brake**, s/n 13303359, 143 Ton, 5-Axis Backgauge, Auto-Crowning, Amada AMNC Network Control, 126.8" Table Length, 126.8" Max Bending Length, 106.3" Distance Between Uprights, 17.7" Throat Depth, 7.9" Stroke, 19.7" Open Height

**NIAGARA HBM-100-8-10 Hydraulic Press Brake**, s/n 52794, 100 Ton, 10' Bed Length, 8'6" Between Housings, 7" Stroke, 7" Closed Height, 14" Open Height

(2) **CINCINNATI 90PF x 8 PROFORM CNC Hydraulic Press Brakes**, s/n 53949 & 53646, 8" Max Stroke, 90 Ton, 120" Overall Length, 102" Distance Between Housings, 15" Open Height, 150 IPM Approach, 21-71 IPM Forming, 139 IPM Return, 7" Throat

**AMADA FBD-5020 CNC Hydraulic Press Brake**, s/n 5200068, 55 Ton, Amada NC9-EX Control, 78.7" Table Length, 82.1" Max Bending Length, 66.9" Distance Between Uprights, 15.75" Throat Depth, 3.94" Stroke, 14.57" Open Height

**Also Available:** Large Selection of Press Brake Tooling



**143 Ton**

**AMADA HDS-1303NT CNC HYDRAULIC PRESS BRAKE**



**10' x 100 Ton**

**NIAGARA HBM-100-8-10 HYDRAULIC PRESS BRAKE**



**2 Available**

**CINCINNATI 90PF X 8' PROFORM CNC HYDRAULIC PRESS BRAKE**



**55 Ton**

**AMADA FBD-5020 CNC HYDRAULIC PRESS BRAKE**



**LARGE SELECTION OF PRESS BRAKE TOOLING**

**INSERTION MACHINES**

**2015 PEMSERTER 4AF-110 Series 4 Insertion Machine**, s/n 0152A, w/ Automatic Feed and PLC Control

(3) **2007 PEMSERTER Series 4 Insertion Machines**, s/n S4J-4106, 4144, & 4147

**OBI PUNCH PRESSES**

**L & J G2-75 OBI Punch Press**, s/n G75106A, 75 Ton, 4" Stroke, 4" Adjustment, 14" Shut Height, 60" x 30" Bed

**L & J G75-2-60 OBI Punch Press**, s/n G75102A, 75 Ton, 4" Stroke, 4" Adjustment, 15" Shut Height, 60" x 30" Bed



**4 Available**

**VIEW OF PEMSERTERS**

## WELDING DEPARTMENT

50 KVA TAYLOR WINFIELD NB2450 Spot Welder, s/n 54747, 24" Throat x 8" Gap  
 50 KVA FEDERAL RA2-30-50 Spot Welder, s/n 207125, w/ Unitrol Solution Weld Control  
 30 KVA FEDERAL RA2-30-30 Spot Welder, s/n 207126, w/ Unitrol Solution Weld Control  
 15 KVA TAYLOR WINFIELD W-18-15 Spot Welder, s/n 48112, 18" Throat x 8" Gap

(9) LINCOLN & MILLER Welding Power Sources

NELSON NCD+ 1600 Stud Welding System, s/n EN 60974-1-10

Also Available: PLYMOVENT Snorkel Type Fume Extractors, Welding Clamps, Welding Tables, Welding Guns



**50 KVA**

FEDERAL RA2-30-50 SPOT WELDER

## TOOL ROOM MACHINERY & WOODWORKING SHOP

GERBER SABRE 408 Router, s/n 827.699, 54" x 121" Table, 53.5" x 101" Max Cutting Area, 4.4" Max Material Thickness

COMACA EHN 260 Unipunch Hydraulic Notcher, s/n 446

DI-ACRO No.1 Notcher, s/n A-4442

SHARP HCS Vertical Mill, s/n 74080233, 9" x 48" Power Feed Table, 60-4500 RPM

KALAMAZOO CS-350P Cold Saw, s/n 428

2012 PMT CS350 Cold Saw, s/n J1250161

KALAMAZOO H9AW Horizontal Bandsaw, s/n 9096

GROB NS18 Vertical Bandsaw, s/n 3080, 24" x 48" Table, 18" Throat

GRIZZLY G0621X Variable Speed Vertical Bandsaw, s/n 036793, 16" x 20" Table, 150-3000 FPM, Single Phase

WOODTEK Wood Shaper, s/n 1021140

Also Available: ROYERSFORD EXCELSIOR No. 10 Kick Press, ROTEX R-12 Hand Rotary Punch, NIAGARA No. 3A Bar Folder Brake, Sanders, Drill Presses, Dual End Grinders, DEWALT Miter Saws, CHICAGO ELECTRIC 10" Industrial Tile/Brick Saw, ROCKWELL 34-461 10" Unisaw Table Saw and more



**30 KVA**

FEDERAL RA2-30-30 SPOT WELDER



VIEW OF WELDERS



GERBER SABRE 408 ROUTER



COMACA EHN 260 UNIPUNCH HYDRAULIC NOTCHER



WOODTEK WOOD SHAPER



SHARP HCS MILLING MACHINE



KALAMAZOO CS-350P COLD SAW



GROB NS18 VERTICAL BANDSAW



LARGE SELECTION OF GRINDERS/SANDERS

### TERMS OF SALE

Due to our upcoming Webcast-only auctions having no option for onsite bidding, we have reduced the Buyer's Premium for all webcast buyers in these auctions to 16% providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 18%. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

### PAYMENT

ALL PURCHASES MUST BE PAID WITHIN 48 HOURS OF THE CLOSE OF SALE. Contact our Accounting team for wire instructions. Only wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming Sales Tax exemptions must provide proof satisfactory to the Perfection Accounting team to claim such exemptions.

### REMOVAL

All items must be removed no later than Friday, May 29. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

View our current auction schedule at [www.perfectionindustrial.com](http://www.perfectionindustrial.com)

# 3D Printer, Video Surveillance System, Rolling Stock & Chargers, Plant Support

## 3D PRINTER

**MAKERBOT Replicator Z18 5th Generation 3D Printer**, s/n MP05950



**MAKERBOT REPLICATOR Z18 5TH GENERATION 3D PRINTER**

## VIDEO SURVEILLANCE SYSTEM

**HIKVISION iVMS-4200 Security System**, 24-Camera Video Security System w/ HIKVISION DVR Recording System, 39" Samsung Monitor and ViewSonic Flatscreen Monitor



**12 Cameras**

**HIKVISION iVMS-4200 SECURITY SYSTEM**



**QUINCY QT55QCB AIR COMPRESSOR**

## ROLLING STOCK & CHARGERS

(2) **MITSUBISHI FGC25 LP Forklifts**, s/n AF82B-06124 & AF82B-06158, 5000 LB Capacity, 3-Stage Mast, Side Shift

(4) **MITSUBISHI FB20NT-AC Electric Forklifts**, s/n EFB1450234, EFB1450236, EFB1450259 & EFB1450313, 4,000 LB Capacity, Triple Mast, Side Shift

**TOYOTA 2FBCA25 Electric Forklift**, s/n 11711, 5000 LB Capacity, Triple Mast, (Not Currently Running)

**GENIE GS-1930 Scissor Lift**, 500 Lb. Load Capacity, 36" Platform Extension, 19' Max Platform Height

**YAMAHA Electric Golf Cart**

(2) **KODIAK 18K865B3 36V Battery Chargers**, s/n 4747WT & 4746WT

**EXTREME POWER XPT18-865BI 36V Battery Charger**, s/n AU849300012



**2 Available**

**MITSUBISHI FGC25 LP FORKLIFT**



**130KW, Low Hours**

**GENERAC GENERATOR SET**



**Only 44,000 Miles**

**FORD E250 WORK VAN**

## PLANT SUPPORT

**GENERAC 13853790400 Generator Set**, s/n 2113976, Type SG 0130AG036, Rate 130 kW, 130 KVA, Low Hours

**KAESER BSD50 Air Compressor System**, s/n 1014,50 HP, 125 PSIG, w/ KAESER TD61 Refrigerated Air Dryer, and (2) Approx. 100-GAL Air Tanks

**QUINCY QTS5QCB Air Compressor**, s/n QU1309250045, 3 HP Motor, Dual Piston

**INGERSOLL RAND SS3 Air Compressor**, s/n 0904090023, 90 PSIG, 3 HP, 60 Gallon Tank

**2001 FORD E250 Work Van**, VIN 1FTNE24L32HA14941, 44,145 Miles Indicator on Odometer, Triton V8

**WASTE PROCESSING EQUIPMENT MAX-PAK MP60HD Vertical Baler**, s/n 09045784

**WULFTEC WLP-100 Stretch Wrapping Machine**, s/n 0197-1864



**ELECTRONICS**



**4 Available**

**MITSUBISHI FB20NT-AC ELECTRIC FORKLIFTS**



**50 HP**

**KAESER BSD50 AIR COMPRESSOR SYSTEM**



**PALLET RACKING**

**Also Available:** Over (100) Sections of Pallet Racking, Large Selection of Sheet Stock, Hand Tools, Power Tools, Pneumatic Tools, Pallet Jacks, Shop Fans, Flammable Liquids Cabinets, Displays, Shipping Accessories, Collapsible Crates, Work Tables, Large Assortment of Fasteners, Office Area, Conference Tables, Seating Area, Breaks Rooms, Appliances, Flatscreen TVs and Monitors up to 82"!



**HAND, POWER, AND PNEUMATIC TOOLS**



**SHEET STOCK**



**CONFERENCE TABLES**



**GENIE GS-1930 SCISSOR MAN LIFT**



**WASTE PROCESSING EQUIPMENT MAX-PAK MP60HD VERTICAL BALER**

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**2008, 2500W**

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GENERAC GENERATOR SET

**130KW, Low Hours**

**FULL CLOSURE – MAJOR POP  
DISPLAY FABRICATION &  
ASSEMBLY FACILITY**

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