



CONTOUR ROLL COMPANY CR-A-C-1.5T-20R ROLL FORMER



YODER 20-HMW-1 1/2 ROLL FORMER

Surplus Assets of



GLOBAL LEADER IN CUSTOM ROLL FORMING & INJECTION MOLDING

INCLUDING: YODER & TISHKEN
ROLL FORMERS & CUTOFF
PRESSES, MINSTER & NIAGARA
STAMPING PRESSES,
COIL EQUIPMENT, AJAX ANNEALER,
FANUC & MOTOMAN ROBOTS,
INJECTION MOLDER ROBOTS,
SPOT WELDERS & TRANSGUNS,
WELDING CONTROL UNITS,
COMPRESSORS, RIVETERS,
COLD SAWS, FILTRATION SYSTEM,
LIFT TABLES & MORE



FANUC
ARC MATE
100I CNC
WELDING
ROBOT

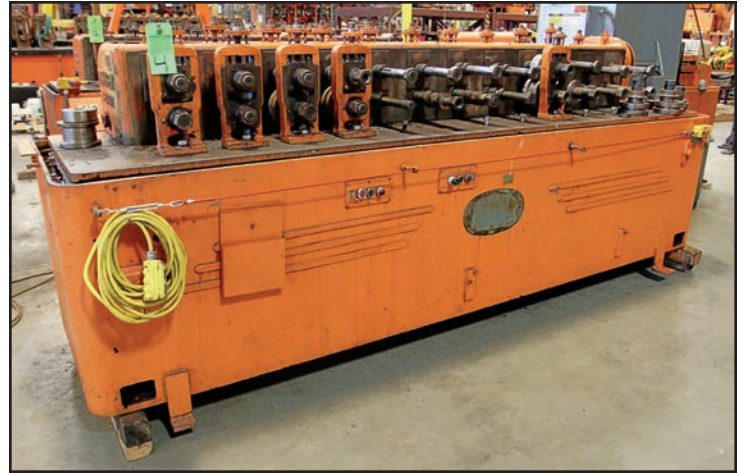
5 AVAILABLE

Sale Closing Date: Wednesday, July 16, 2014 at 11:00 AM EDT
Sale Location: 17025 Taft Road, Spring Lake, Michigan 49456
Inspection: Tuesday, July 15, from 8:00 AM to 3:00 PM EDT

ROLL FORMING, 4-POST CUTOFF PRESSES



TISHKEN 12-MLW-12 ROLL FORMER



TISHKEN 12-MLW-1 1/2 ROLL FORMER



TISHKEN 8-MW-2 ROLL FORMER

ROLL FORMING

CONTOUR ROLL COMPANY CR-A-C-1.5T-20R ROLL FORMER, S/N FA014, (20) Stands, 1.5" Shaft Dia., 4-7" Vertical Range, 10" Roll Space, 11" Horizontal Center, 1:1 Gear Ratio, 20-120 FPM Speed Range, 30 HP, R-L Direction, 460V/3-Ph.

YODER 20-HMW-1 1/2 ROLL FORMER, S/N 12731-567, (16) Stands, 1.5" Spindle Dia, 11" Horizontal Distance, 12" Roll Space, 3.75-7.25" Vertical Range, 20 HP, 460V/3-Ph.

TISHKEN 12-MLW-12 ROLL FORMER, S/N 4354-1151, (12) Stands, 1.5" Spindle Diameter, 6" Roll Space, 8" Horizontal Center, 4-5" Vertical Adjustment, R-L Direction, 460V/3-Ph.

TISHKEN 12-MLW-1 1/2 ROLL FORMER, S/N 6341-755, (12) Stands, 10" Roll Space, 1.5" Shaft Diameter, 9" Horizontal Center Distance, 4-6.5" Vertical Stand, Variable Rolling Speed, 2" Vertical Height Adjustment

TISHKEN 10MW2 ROLL FORMER, S/N 1523-545, (10) Stations, 2" Spindle Diameter, 8" Roll Space, 12" Horizontal Distance Between Spindle Centers, 5.5-7" Vertical Distance Between Centers, 5" Base to Center of Lower Spindle, 2-3/4" Max. Height of Section That Can Be Rolled, .109" Max. Recommended Stock Thickness

TISHKEN 8-MW-2 ROLL FORMER, S/N 16568-1177, (8) Stands, 2" Spindle Diameter, 8" Roll Space, 12" Horizontal Center, 2" Vertical Adjustment, w/Quick Panel II Digital Read Out



TISHKEN 10MW2 ROLL FORMER

4-POST CUTOFF PRESSES

50 TON TISHKEN CO-12-4HA-21 4-POST CUTOFF PRESS, S/N 7039-656, 2.5" Stroke, 26" x 13" Bed, 10" Shut Height, 16" x 17" Between Posts

50 TON YODER P-50 4-POST CUTOFF PRESS, S/N Y-7143-1077, 26.5" x 22.5" Ram, 15" x 19" Between Posts

50 TON YODER P-50 4-POST CUTOFF PRESS, S/N Y5273168A, 4" Stroke, 10" Shut Height, 14" x 18" Between Posts

(4) 40 TON YODER P-40 4-POST CUTOFF PRESSES, S/N Y2474-64, Y-352965, Y6191-573, Y4978-567



40 TON YODER P-50
4-POST CUTOFF PRESS



50 TON TISHKEN CO-12-4HA-21
4-POST CUTOFF PRESS



50 TON YODER P-50
4-POST CUTOFF PRESS

Online Bidding at
www.perfectionindustrial.com

View our current auction schedule at www.perfectionindustrial.com

GAP FRAME DOUBLE-CRANK PRESS, COIL EQUIPMENT, OBI PRESS, HIGH-SPEED STAMPING PRESS, ANNEALING, RIVETING



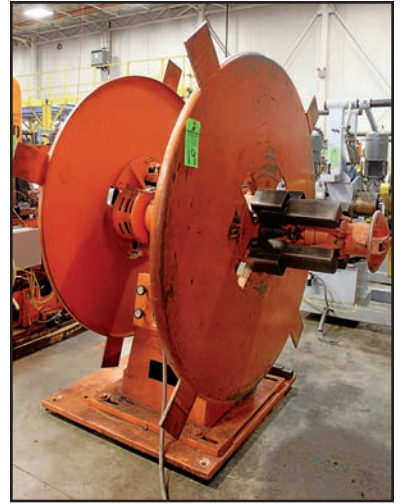
SAMESOR SMT INTERNATIONAL 199
DUAL-END COIL REEL



PERFECTO 1 3/4-8-75STR
STRAIGHTENER/FEEDEER



20,000 LB COE CPPCC-20024 COIL CAR



4,000 LB LITTELL
DOUBLE MANDREL UNCOILER

GAP FRAME DOUBLE-CRANK PRESS

100 TON ROUSSELLE 10B60 GAP FRAME DOUBLE-CRANK PRESS, S/N HBSA 10058, 6" Stroke, 60" x 24" Bed, 53" x 16" Ram, 15" Max. Shut Height, 55 SPM, 4" Ram Adjustment, 12" Throat

COIL EQUIPMENT

4,000 LB LITTELL DOUBLE MANDREL UNCOILER, S/N 83179-78, 14" Width Capacity, 72" Max. OD

APPROX. 4,000 LB UNKNOWN MFR. DUAL-END COIL REEL, 16" Width Capacity, 48" Max. OD

(2) SAMESOR SMT INTERNATIONAL 199 DUAL-END COIL REELS, S/N SRL-169900-341, SRL-169900-342, 18" Max Width, 48" Max OD

PERFECTO 1 3/4-8-75STR 4-OVER 3-ROLL STRAIGHTENER/FEEDEER, S/N 657-62, 8" Max. Capacity

20,000 LB COE CPPCC-20024 COIL CAR, S/N 6336-1, 32" Width Capacity, 72" OD Capacity, 44" V-Bend Length, 32" V-Bend Width

OBI PRESS

60 TON NIAGARA M60 OBI PRESS, S/N 44931, 4" Stroke, 3" Ram Adjustment, 13.25" Shut Height, 32.5" x 21" Bed, 14" x 15" Ram Size, 11" Throat, 18" Opening Thru Back, 100 SPM, Air Clutch and Brake



GESIPA GAV7000 AUTOMATIC RIVETING TOOL



30 TON MINSTER P2-30-24 HIGH-SPEED
PRODUCTION PRESS

RIVETING

(4) GESIPA GAV7000 AUTOMATIC RIVETING TOOLS, S/N 5354015, 5377075, 5378076, 5381105 (2005)

Inspection:

**Tuesday, July 15
from 8:00 AM
to 3:00 PM EDT**



HIGH-SPEED STAMPING PRESS

30 TON MINSTER P2-30-24 HIGH-SPEED PRODUCTION PRESS, S/N P2-30-18067, 24" x 19" Bed, 2" Stroke, 2.5" Adjustment, 11.5" Shut Height, 150-300 SPM, 4.75" x 15" Hole in Bed

ANNEALING

AJAX MAGNETHERMIC INDUCTION TUBULAR BEAM HEATING ANNEALER, S/N H-2R880, 60 FPM, 300-1420 Degree Temp Range, 460/60/3 Electrical

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AJAX MAGNETHERMIC ANNEALER

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**

PLASTICS EQUIPMENT, ROBOTS, WELDING



HUSKY TE20 ROBOT

PLASTICS EQUIPMENT

HUSKY TE20 ROBOT, S/N 2648198M (2003), 20Kg Payload, 1,200mm X-Axis, 1,800mm Y-Axis, 3,200mm Z-Axis, 90 Degree C-Axis, 460/3/60 Electrical

YUSHIN VNII-EA-550SL-1 NETLINER ROBOT, S/N 98486701 (1999)

MOULD-TEK EDL-900-E SMART DRY DRYER, S/N 200110113747, w/Mould TEK H-400-I Hopper, S/N 200110113748

100 MM SCREW AND BARREL SET FOR 1,100 TON HUSKY INJECTION MOLDER

115MM SCREW AND BARREL SET FOR 1,800 TON HUSKY INJECTION MOLDER



YUSHIN VNII-EA-550SL-1 NETLINER ROBOT

ROBOTS

(5) FANUC ARC MATE 100i CNC WELDING ROBOTS, S/N F46761, (3) w/Fanuc RJ3 CNC Controls, (2) w/RJ2 Controls

FANUC ARC MATE 100iB CNC WELDING ROBOT, S/N F74817, w/Fanuc j3iB CNC Control

MOTOMAN SK16Y CNC WELDING ROBOT, S/N S9M53G-1-20

WELDING

75 KVA PEER P-50 DUAL-HEAD SPOT WELDER, S/N 988, 14" Throat

50 KVA PEER P-50 SPOT WELDER, S/N 13201, 30" Throat

MILLER ECOTWIN HF TIG WELDING STATION, S/N KC201557

LINCOLN SQUARE WAVE TIG 175 WELDER, S/N 120387-U1970706426

Large Quantity of Spot Welding Guns, Transguns, Welding Transformers, WTC and Ajax Magnethermic Welding Controls



MOULD-TEK EDL-90-E
SMART DRY DRYER



FANUC ARC MATE 100i CNC
WELDING ROBOT

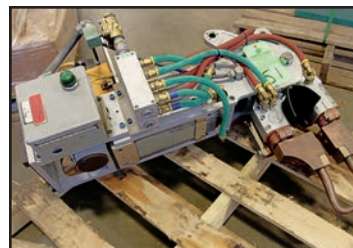
5 AVAILABLE



MOTOMAN SK16Y CNC WELDING ROBOT



50 KVA PEER P-50 SPOT WELDER



VIEW OF SPOT WELDING & TRANSGUNS

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AIR COMPRESSORS & DRYERS, TRANSFORMERS, MOBILE EQUIPMENT, HYDRAULIC UNITS



125 HP GARDNER-DENVER EAQNC
AIR COMPRESSOR

AIR COMPRESSORS & DRYERS

**125 HP GARDNER-DENVER
EAQNC AIR COMPRESSOR,**
S/N M14059, 65–100 PSIG
Operating Air Pressure,
460/60/3 Electrical

**50 HP GARDNER-DENVER
EBMOKA AIR COMPRESSOR,**
S/N M62794, 100 PSIG Max.
Operating Pressure,
460/60/3 Electrical

**20 HP KAESER SK26
AIR COMPRESSOR,** 87 CFM,
125 PSIG

KAESER TD76 AIR DRYER,
S/N 1006 (2003), 260 PSIG Max.
Working Pressure, R134a
Refrigerant, 460/60/3 Electrical



VIEW OF OVER (30) LIFT AND TILT TABLES



20 HP KAESER SK20
AIR COMPRESSOR



KAESER TD76 AIR DRYER

TRANSFORMERS

(5) 90 KVA JVC DH3-112C-54C DRY TYPE TRANSFORMERS

45 KVA ACME T-1-53343-3 TRANSFORMER

30 KVA ACME T-1-53342-3 TRANSFORMER

MOBILE EQUIPMENT

MARKLIFT CH30KBN MANLIFT, S/N 6516, 30' Max. Working
Height, 500 Lb Rate Work Load

FORD A1012T TRACTOR, S/N U104936, Engine LE892-23142

HYDRAULIC UNITS

(10) Units from 5–60 HP

**Also Featuring: Over (30) Lift and Tilt Tables from
2,000–6,000 Lbs, Motors, Servo Motors, Conveyor,
Pneumatic and Hydraulic Cylinders, and Much More**



VIEW OF MOTORS

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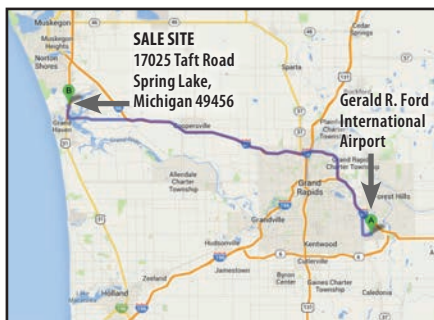
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AJAX ANNEALER, FANUC & MOTOMAN ROBOTS, INJECTION MOLDER
ROBOTS, SPOT WELDERS & TRANSGUNS, WELDING CONTROL UNITS,
COMPRESSORS, RIVETERS, COLD SAWS, FILTRATION SYSTEM,
LIFT TABLES & MORE**

Online Bidding at
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REMOVAL

Removal will run from July 17 through July 31, Monday through
Friday, by appointment. Sold assets will be loaded, as-is, by
Shape Corp., by appointment, after the sale at no additional cost.

FURTHER INFORMATION

For further information contact Steve Kleba at Phone: (847) 427-0747 or Email: steve@perfectionindustrial.com

AIRPORT: Gerald R. Ford International Airport

HOTELS

Days Inn Grand Haven

..... (800) 682-1082

1500 S Beacon Blvd., Grand Haven, MI, 49417

Holiday Inn Grand Haven—Spring Lake

..... (800) 315-2621

940 W Savidge St., Spring Lake, MI, 49456

TERMS OF SALE

Payment: A 18% buyer's premium will be
charged on all assets. The buyer's premium will
be reduced to 15% for payments made by
means of cash, cashier's check, company check
(with bank letter of guarantee) or wire transfer
within 48 hours of sale close. All items are sold
"As is, Where is" without any warranties
expressed or implied. Please
visit www.perfectionindustrial.com for our full
terms and conditions.