

LIVE WEBCAST AUCTION

(2) OKUMA CNC Double Column Vertical Machining Centers, (3) ALESA MONTI CNC Universal Table Type Boring Mills

Sale Date: Wednesday, June 2nd @ 10 AM EST
Viewing: Tuesday, June 1st 9 AM – 4 PM & Morning of Sale
Location: Londrome Industries, 5205 Harvester Rd, Unit 7, Burlington,
Ontario, L7L 6B5

CNC DOUBLE COLUMN VERTICAL MACHINING CENTERS

2000 OKUMA MCV-A II 20 X 40 CNC Double Column Vertical Machining Center, Control: OSP-U 100L, S/N. 2585; Axis Travels: X = 157.5", Y = 78.74", Z (Quill) = 17.71", W (Rail) = 45.28", Table Size 59" x 149.5", Table Load Capacity 26,400 lbs., Feedrates (X,Y) = .04 ~ 157 IPM, Rapid Traverse (X,Y) = 787 IPM, (Z) = 393 IPM, Distance Between Columns 80.70", Spindle Speed Range 40 ~ 6,000 RPM, Spindle 50 Taper, Distance Spindle Nose to Table 0 ~ 59.4", 24 Station ATC, Tool Offset-300, RS 232 C, Coolant System, Graphic Function, Rigid Tapping, Helical Interpolation, Auto Rail Positioning, Memory-2560 Meters, Spindle Motor Power 30/25 HP, Accessories: W/ 90 Degree Right Angle Head Attachment (Max. 600 RPM of 90 Degree Head)

1991 OKUMA MCR-B 25 X 40 CNC Double Column Vertical Machining Center, Control: OSP5020M, S/N. 0079; Axis Travels: X = 157.5", Y = 118.11", Z (Quill) = 27.55", W (Rail) = 37.40", Table Size 78.74" x 161", Table Load Capacity 48,400 lbs., Feedrates (X,Y,Z) 04 ~ 157 IPM, Rapid Traverse (X,Y) = 394 IPM, Rapid Traverse Z = 295 IPM, Distance Between Columns 100.39", Spindle Speed Range 30 ~ 6,000 RPM, Spindle 50 Taper, Distance Spindle Nose to Table 0 ~ 63.97", 32 Station ATC, Tool Life Management, Tool Offset, RS 232 C, Coolant System, Tool Offset, Helical Interpolation, Chip Conveyor, Hi²NC, Memory-2560 Meters, Spindle Motor Power 40/30 HP

CNC UNIVERSAL TABLE TYPE BORING MILLS

1997 ALESA MONTI FT50TG CNC Universal Table Type Boring Mill, Control: Heidenhain 426, S/N. 332 0697; Axis Travels: X = 3,000 mm, Y = 2,000 mm, Z = 1,000 mm, W Axis = 1500 mm, Rotary Table Size: 71" x 63", Full B Axis (360,000 Degree Positions), Max. Table Load 7,000 kg [confirm], Spindle 50 Taper, Spindle Speed Range ?? ~ 2,000 RPM, Universal Head Attachment, EATA Equipaggiamenti Chiller Model CRIO 6/AMO 969

AGE? ALESA MONTI AT 127 CNC Universal Table Type Boring Mill, Control: Heidenhain TNC 426, S/N. 2701409; Axis Travels: X = 4,000 mm, Y = 2,000 mm, Z = 700mm, W = 1700mm, Rotary Table Size: 59" x 65", Full B Axis (360,000 Degree Positions), Max. Table Load 7,000 kg (confirm), Spindle Taper

50, Spindle Speed Range 350 ~ 1,300 RPM, Universal Head Attachment, Euro Cold Cooling System

1996 ALESA MONTI FT45TG CNC Universal Table Type Boring Mill, Control: Heidenhain TNC 426, S/N. 175498; Axis Travels: X = 4,000 mm, Y = 2,000 mm, Z = 700mm, W = 1700 mm, Rotary Table Size: 49.5" x 63", Full B Axis (360,000 Degree Positions), Max. Table Load 4,000 kg, Spindle Taper 50, **Spindle Speed Range ?? ~ 3,000 RPM**, Universal Head Attachment, EATA Equipaggiamenti Chiller Model CRIDL 6/7+7/AM0991

MATERIAL HANDLING & PLANT SUPPORT

Kone Overhead Crane, 20,000 kg Capacity, Double Girder, 40' Span x 100' Span, 12' 15 Ton Capacity Spreader Bars

TECHNOMAGNETE Electric Lift Magnet Model Bat-Grip 300, 1,100 lb Capacity

Yale 12,000 lb Forklift, Model GLC 120 MGNGAF 085, 2 Stage Mast, Solid Tires, 5' Forks, S/N. B818D02215T

Ingersoll Rand, 50 HP Air Compressor, Model EP50 Screw Type
A&H 10 HP Air Compressor Model AHFS TA100-12H, S/N. FS-1785

TOOLROOM MACHINERY & EQUIPMENT

KAO MING 4' Radial Arm Drill, Model KMR 1250 DH, Box Table, 13" Column, Morse Taper Spindle, S/N. 20017

1999 MICROWEILY Gap Bed Lathe Model TY-1640S, 16" x 40", 8" 3 Jaw Chuck, 2" Bore, Heidenhain 2 Axis DRO, Tailstock, Foot Brake, sn. S8711-054

Cincinnati Horizontal Mill Model OM No 2, TCG, S/N. CK6701-3

ROCKWELL Bandsaw Model 52 235, S/N. 44054

Carolina Bandsaw Model LDC 814, S/N. 1297

Carolina 55 Ton Capacity H Frame Press, Model CBP5500, S/N. 57306

Other Assets Include: Drills, Grinders, Huge Selection Of 50 Taper Tooling, Banding Cart, Acetylene Carts, (3) 27" x 24" Angle Plates, (4) 39" x 40" Angle Plates, (2) 36" x 14", Asst. Lifting Eyes, Straps, Baldor Grinders, Milwaukee Chop Saw, Lincoln Electric Model SPT 170T Welder, Electric Hand Tools, Manual Tools, Precision Inspection Tools, Verniers Up To 60", Digital Mitutoyo Vernier Up To 40", Mitutoyo Micrometers From 1" – 12", Mitutoyo Outside Micrometers, Reamers, Taps, Cutting Heads, Tool Cabinets, Lockers, Office Furniture & Equipment, Technomagnete k2408, sn P.643.9, 16" x 31", Base Plate