

# LIVE WEBCAST

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ONLY



## LARGE SELECTION OF SURPLUS METAL STAMPING & MANUFACTURING EQUIPMENT

FEATURING: STRAIGHT SIDE, HIGH SPEED & OBI PRESSES, LARGE QUANTITY OF COIL EQUIPMENT, HAMAI MC-5VA VMC, MITSUBISHI FX-20 WIRE EDM, PRESS BRAKES, SPOT WELDER, INSERTION PRESS, TOOL ROOM & PLANT SUPPORT



2003

PRE-AUCTION  
OFFERS INVITED  
FOR MAJOR  
ASSETS

KOMATSU E2W 300 STRAIGHT SIDE PRESS



2002

MINSTER P2H-160 PRECISION STRAIGHT SIDE PRESS



2 Available

MINSTER P2-100-48 PIECE-MAKER HIGH SPEED PRESS

**SALE DATE:** Thursday, May 28  
at 11:00 AM CT

**LOCATION:** 78 Congress Circle W  
Roselle, IL 60172

**INSPECTION:** By Appointment Only,  
In Person and via Video Conferencing



**PERFECTION  
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2003



**KOMATSU E2W 300 STRAIGHT SIDE PRESS**



**BLISS HP2-200-60-42 STRAIGHT SIDE PRESS**

## STRAIGHT SIDE PRESSES

**2003 KOMATSU E2W 300 Straight Side Press**, s/n 10047, 330 Ton Capacity, 20-40 SPM, 11.81" Stroke, 23.62" Die Height, 7.87" Die Adjustment, 82.68" x 47.24" Slide Dimensions, 94.49" x 47.24" x 7.87" Bolster Dimensions, Dual Palm Buttons, Komatsu PLC Control

**2002 MINSTER P2H-160 Precision Straight Side Press**, s/n 30126, 180 Ton Capacity, 63" x 33.5" Bed, 3.9" Stroke, 17.7" Shut Height, 70-250 SPM, Minster V6 Touch Screen Control, Auxiliary Flywheel (Located at 805 Golf Lane, Bensenville, IL)

**BLISS HP2-200-60-42 Straight Side Press**, s/n H63044, 200 Ton Capacity, 60"x 42" Bed, 2.5" Stroke, 70-135 SPM, 10-16" Shut Height, 6" Adjustment, Wintriss SmartPac 2 Control, WPC Clutch/Brake Control

2002



**MINSTER P2H-160 PRECISION STRAIGHT SIDE PRESS**



**MINSTER P2-150-54 STRAIGHT SIDE PRESS**

**MINSTER P2-150-54 Straight Side Press**, s/n P2-150-19233, 150 Ton Capacity, 54"x 40" Bed, 20" Shut Height, 4" Adjustment, 6" Stroke, 45-90 SPM, w/ Wintriss Autaset PAC Load Analyzer and SmartPAC Automation Control

**VERSON 100-B2-48 Straight Side Press**, s/n 28856, 100 Ton Capacity, 48"x 30" Bed, 15" Shut Height, 5" Adjustment, 6" Stroke, 40-80 SPM, w/ Wintriss Autaset PAC Load Analyzer, SmartPAC Automation Control



**VERSON 100-B2-48 STRAIGHT SIDE PRESS**



**2 Available**

**MINSTER P2-100-48 PIECE-MAKER HIGH SPEED PRESS**



**BRUDERER BSTA 60II HIGH SPEED PRESS**



**2 Available**

**MINSTER P2-60 PIECE-MAKER HIGH SPEED PRESS**



**2 Available**

**BRUDERER BSTA 30 HIGH SPEED PRESS**

## HIGH SPEED PRESSES

**MINSTER P2-100-48 Piece-Maker High Speed Press**, s/n P2-100-23974, 100 Ton Capacity, 48"x 31" Bed, 17.5" Shut Height, 4" Adjustment, 3" Stroke, 0-250 SPM, Wintriss Smart PAC Press Automation Control

**MINSTER P2-100-48 Piece-Maker High Speed Press**, s/n P2-100-15718, 100 Ton Capacity, 48"x 31" Bed, 14" Shut Height, 4" Adjustment, 3" Stroke, 0-200 SPM, Wintriss Smart PAC Press Automation Control

**BRUDERER BSTA 60II High Speed Press**, s/n 8055, 60 Ton, 100-1120 SPM, 5/8-2" Adjustable Stroke, 30" x 25.6" Bolster, w/ BBV 202/120 Feed, Bruderer Press Control, SmartPAC 2 Control, \*Micron II NOT INCLUDED\* (Located at 935 N Central Ave, Wood Dale, IL)

**MINSTER P2-60 Piece-Maker High Speed Press**, s/n P2-60-28198, 60 Ton Capacity, 36"x 25" Bed, 3" Adjustment, 3" Stroke, 0-280 SPM w/ Wintriss AutoSet 1504 Load Analyzer and DiPro 1500 Die Protection

**MINSTER P2-60 Piece-Maker High Speed Press**, s/n P2-60-27745, 60 Ton Capacity, 36"x 25" Bed, 3" Adjustment, 2" Stroke, 0-400 SPM, Wintriss DiPro 1500 Die Protection, Wintriss AutoSet 1500 Plus Load Analyzer

**BRUDERER BSTA 30 High Speed Press**, s/n 5208, 30 Ton Capacity, 10.5" Shut Height, 4.724" Adjustment, 0.75"-1.5" Stroke, 0-600 SPM

**BRUDERER BSTA 30 High Speed Press**, s/n 4627, 30 Ton Capacity, 100-800 SPM, .375-1.57" Stroke (Adjustable), 8" Shut Height, 21" x 17" Bed Area



**3 Available**

**MINSTER P2-30-30 PIECE-MAKER HIGH SPEED PRESS**



**BRUDERER BSTA 22-E HIGH SPEED PRESS**

**MINSTER P2-30-30 Piece-Maker High Speed Press**, s/n P2-30-19341, 30 Ton Capacity, 30" x 19" Bed, 150-450 SPM, 2" Stroke, 11.5" Shut Height, w/ PERFECTO 300-6 Feed, s/n F3-3643-1

**MINSTER P2-30-30 Piece-Maker High Speed Press**, s/n P2-30-17745, 30 Ton Capacity, 30"x 19" Bed, 9.75" Shut Height, 2" Adjustment, 2" Stroke, 100-300 SPM, w/ PERFECTO 300-6 DRF 8SC Feed, s/n F3-3092

**MINSTER P2-30-30 Piece-Maker High Speed Press**, s/n P2-30-11895, 30 Ton Capacity, 32"x 19.25" Bed, 9.25" Shut Height, 2" Adjustment, 1.75" Stroke, 0-300 SPM, Wintriss Smart PAC Press Automation Control

**BRUDERER BSTA 22-E High Speed Press**, s/n 4013, 22 Ton Capacity, 100-1800 SPM, 1-1/2 Max Stroke (Adjustable), 14.96" Tool Clearance, 8.66" Max Strip Clearance Width, 14.17" x 6.69" Bed Opening, Wintriss DiPro 1500

## OBI PRESSES

**USI CLEARING No 90 OBI Press**, s/n 54-2132, 90 Ton Capacity, 38"x 27" Bed, 13 Shut Height, 4 Adjustment, 8" Stroke, 35 SPM

**SOUTHBEND JOHNSON OBI-80 OBI Press**, s/n 81022, 80 Ton Capacity, 36"x 24" Bed, 12.125" Shut Height, 3.5" Adjustment, 4" Stroke, 87-175 SPM, w/ Wintriss DiPro 1500 Die Protection, Wintriss Clutch/Brake Control

**WALSH No 80 OBI Press**, s/n 11061, 80 Ton Capacity, 32"x 18" Bed, 9" Shut Height, 4" Adjustment, 57-114 SPM

**WALSH No. 65 OBI Press**, s/n na, 65 Ton Capacity, 18-1/2" x 37-1/2" Bed, 19-1/2" x 13-1/2" Slide, 4" Stroke, Opening Through Back

**WALSH No. 38 OBI Press**, s/n 11870, 38 Ton Capacity, 14" x 34" Bed, 17" x 13" Slide, 4" Stroke, 11-1/2" Opening Through Back

**MINSTER B1-32 OBI High Speed Press**, s/n B1-32-12889, 32 Ton Capacity, 24"x 15" Bed, 10.25" Shut Height, 2.25" Adjustment, 1" Stroke, 200-400 SPM



USI CLEARING NO. 90 OBI PRESS



SOUTHBEND JOHNSON OBI-80 OBI PRESS



VIEW OF WALSH OBI PRESSES

**To avoid any public gatherings, there will be no onsite participation in this Webcast-only auction.**

All bidders will be able to place live, real-time bids using a desktop or mobile device (the exact same way Webcast bidders have participated in previous sales) and can listen live in real-time to the auctioneer's audio stream.

### TERMS OF SALE

Due to this Webcast-only auction having no option for onsite bidding, we have reduced the Buyer's Premium for webcast buyers in this auction to 16% providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 18%. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

### REMOVAL

All items must be removed no later than Friday, June 12. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

### PAYMENT

ALL PURCHASES MUST BE PAID WITHIN 48 HOURS OF THE CLOSE OF SALE. Contact our Accounting team for wire instructions. Only wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming Sales Tax exemptions must provide proof satisfactory to the Perfection Accounting team to claim such exemptions.

### FOR FURTHER INFORMATION

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com.

## COIL EQUIPMENT

**COE Coil Line Comprising CPR-PO-10024 Uncoiler w/ Coil Car**, s/n 36039-4, 10,000 Lb Capacity, 24" Max Coil Width, 72" Max Coil OD, 19.25-24.75" Expansion Range, R-L Feed Direction, **CPPS-RO-350 3.50" x 24" Power Straightener**, s/n 36039-3 Threading Table, **CPRF-S324 ServoMaster Series 3 Roll Feed**, s/n 36039-1, .187" x 12"/.125" Thick x 24" Capacity

**Coil Line Comprising LITTELL 40-24 Auto Centering Reel**, s/n 89688-89, 4000 Lb Capacity, 15-20" ID, 48" Max OD, 18" Max Width, **Littell 418-6PDL Straightener**, s/n 89686-89, .018-.035" Thick x 18"W Capacity, **P/A INDUSTRIES SRF-16 Servo Feed**, s/n 4461195

**MINSTER MEF3-10 Feeder**, s/n 1850428, 10" Capacity

**P/A INDUSTRIES SRF-12 Servo Feed**, s/n 10280798 (Bliss 200 Ton)

**P/A INDUSTRIES SRF-12 ADVANTAGE Servo Feed**, s/n 1450893



COE 10,000 LB X 24" COIL FEED LINE



LITTELL & P/A INDUSTRIES 4,000 LB X 18" COIL FEED LINE



MINSTER MEF3-10 FEEDER

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**P/A INDUSTRIES SRF-125 Servo Feed**, s/n 6850197

**P/A INDUSTRIES 6" Servo Feed**, s/n na, w/Edge Servo Feed Controller

**VAMCO CFS-6 II Servo Feed**, s/n 2.546PTPCL103

**VAMCO CFS-6 II Servo Feed**, s/n 2.546PVMCL126

**VAMCO CFS-14 II Servo Feed**, s/n 2.51214PVPCL195

**VAMCO CFS6-II Servo Feed**, s/n 2.546PVPCL135

**KOHLER 24.4002000.2 Straightener/Uncoiler**, s/n 55089

**LITTELL 25-12 Auto Centering Reel**, s/n S-7394-66, 16-20" ID, 12" Max Width, 2,500 Lb Capacity

**LITTELL Auto Centering Reel**, s/n na, , Approx 16-20 ID, 12" Max Width, Approx 2500 Lb Capacity

**BRUDERER 12 120 B Straightener**, s/n 30 483, 4.7" Max Width, .040" Material Thickness, w/ Dual End Uncoiler, 6" Max Width

**BRUDERER 18260B Straightener**, s/n 40148, 10" Max Width, .012-.120" Material Thickness, 19-Roll

**RAPID-AIR SC12 Straightener**, s/n B3979, 12" Max Width, .015-.050 Material Thickness

**RAPID-AIR SB4 Straightener**, s/n 124159

**LITTELL 308-7PDL Straightener**, s/n 68831-61, .041" x 8" Capacity, 10-60 FPM

**EGAN Presspartner Straightener**, s/n na

## REWIND REELS & DECOILERS

**P/A INDUSTRIES SRWD2-100-LC3 Rewind Reel**, s/n X15976-10/75332A, 3" Max Strip Width, 30" Dia Max Spool OD, 75 Lb Max Spool Weight

**P/A INDUSTRIES SRWD1-LC3 Rewind Reel**, s/n 200803-04494, 3" Max Strip Width, 30" Dia Max Spool OD, 75 Lb Max Spool Weight

**P/A INDUSTRIES SRWD-100-LC2 Rewind Reel**, s/n X15976-07/72499B, 3" Max Strip Width, 42" Max Spool OD, 75 Lb Max Spool Weight

**P/A INDUSTRIES SR75RLC-2 Rewind Reel**, s/n X15974-01/76-304A, 3" Max Strip Width, 42" Max Spool OD, 75 Max Spool Weight

**P/A INDUSTRIES SRWD-2-LC3/60676 Rewind Reel**, s/n na, 3" Max Strip Width, 30" Dia Max Spool OD, 75 Lb Max Spool Weight

**(5) COILMATE CM3042 Pallet Decoilers**, 3000 Lb Capacity

## CNC VERTICAL MACHINING CENTER

**HAMAI MC-5VA Vertical Machining Center**, s/n 5409, Fancu O-M Series Control, 24 ATC, Cat 50 Spindle Taper, 47" x 18.5" Table

**Also Available**, SMW 200T Setup Switcher, s/n na, 39.5" x 40" Table



**2 Available**

P/A INDUSTRIES SRF-12 SERVO FEED



KOHLER 24.4002000.2 STRAIGHTENER/UNCOILER



LITTELL AUTO CENTERING REELS



HAMAI MC-5VA VERTICAL MACHINING CENTER

## CNC WIRE EDM

**MITSUBISHI FX-20 CNC WIRE EDM**, s/n na, w/ Mitsubishi W11FX2 Control



**2 Available**

VAMCO CFS-6 II SERVO FEED



ASSORTED STRAIGHTENERS AND REELS



**5 Available**

COILMATE CM3042 PALLET DECOILERS



MITSUBISHI FX-20 CNC WIRE EDM

**PRESS BRAKES**

**VERSON 65 Ton Press Brake**, s/n 27163.206.65, 12" Shut Height, 5" Stroke, 3" Adj, 108"OA, 78" Between Uprights

**GUIFIL PS6-16 Press Brake**, s/n 014158, 17.63 Ton Capacity 3.937" Stroke, 24-1/2" Overall, 22" Between Housings **\*SOLD\***



**SWIFT P50-1-50-12P SPOT WELDER**



**PEMSARTER PS-1000 INSERTION PRESS**

**SPOT WELDER & INSERTION MACHINE**

**SWIFT P50-1-50-12P Spot Welder**, s/n 5558, 50 KVA, 12" Throat, Entron EN1000 Weld Control

**PEMSARTER PS-1000 Insertion Press**, s/n 100-B036, 8 Ton, 600-16,000 Lbs Ram Force, 20" Throat

**PLANT SUPPORT**

**TOYOTA 7FGCU45-BCS LP Forklift**, s/n 60646, 10,000 Lb Capacity, 60" Fork Length, Triple Mast, Side Shift

**GENIE GS-2032 Scissor Lift**, s/n 15501, 25'11" Max Working Height, 800 Lb Capacity

**HANDLING SYSTEMS 3-Ton Rolling Gantry**, s/n 080124, 12' Under Rail, 114" Between Uprights, w/ Konecranes XN Electric Hoist w/ Pendant Control

**ROLLING 1-Ton Gantry**, 136" Under Rail, 80" Between Uprights, CM Lodestar Electric Hoist w/ Pendant Control

**CALDWELL Strong Block 3-Ton Coil Hook**

**Also Available:** Vibratory Finishers; Conveyor; Work Benches; Inspection Equipment; Tooling; Scales and More



**10,000 Lb Capacity**

**TOYOTA 7FGCU45-BCS LP FORKLIFT**



**GENIE GS-2032 SCISSOR LIFT**



**HANDLING SYSTEMS 3-TON ROLLING GANTRY**



**CALDWELL STRONG BLOCK 3-TON COIL HOOK**



**ASSORTED VIBRATORY FINISHERS**



**VIEW OF INSPECTION & TOOLING**



**VERSON 65 TON PRESS BRAKE**



**GUIFIL PS6-16 PRESS BRAKE**

**TOOL ROOM MACHINERY**

**BRIDGEPORT Series I Vertical Mill**, s/n 98609, Mitutoyo DRO

**ALLIANT 42-S Vertical Mill**, s/n 70510975, Acu-Rite Mill Mate 2-Axis DRO

**IKEDA RM-1300 Radial Arm Drill**, s/n 79349, 18" x 25.5" Table, 93-1440 RPM, Jacobs 20N 5 JT Chuck

**OKAMOTO Linear 612 Surface Grinder**, s/n 2936U

**GROB NS18 Vertical Bandsaw**, s/n 9420

**(2) RIDGID DP15501 Drill Press**

**SEARS ROEBUCK 113.213780 15" Drill Press**, s/n 2347.P0053



**ALLIANT 42-S VERTICAL MILL**



**IKEDA RM-1300 RADIAL ARM DRILL**



**OKAMOTO LINEAR 612 SURFACE GRINDER**



**GROB NS18 VERTICAL BANDSAW**

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