

By Order of

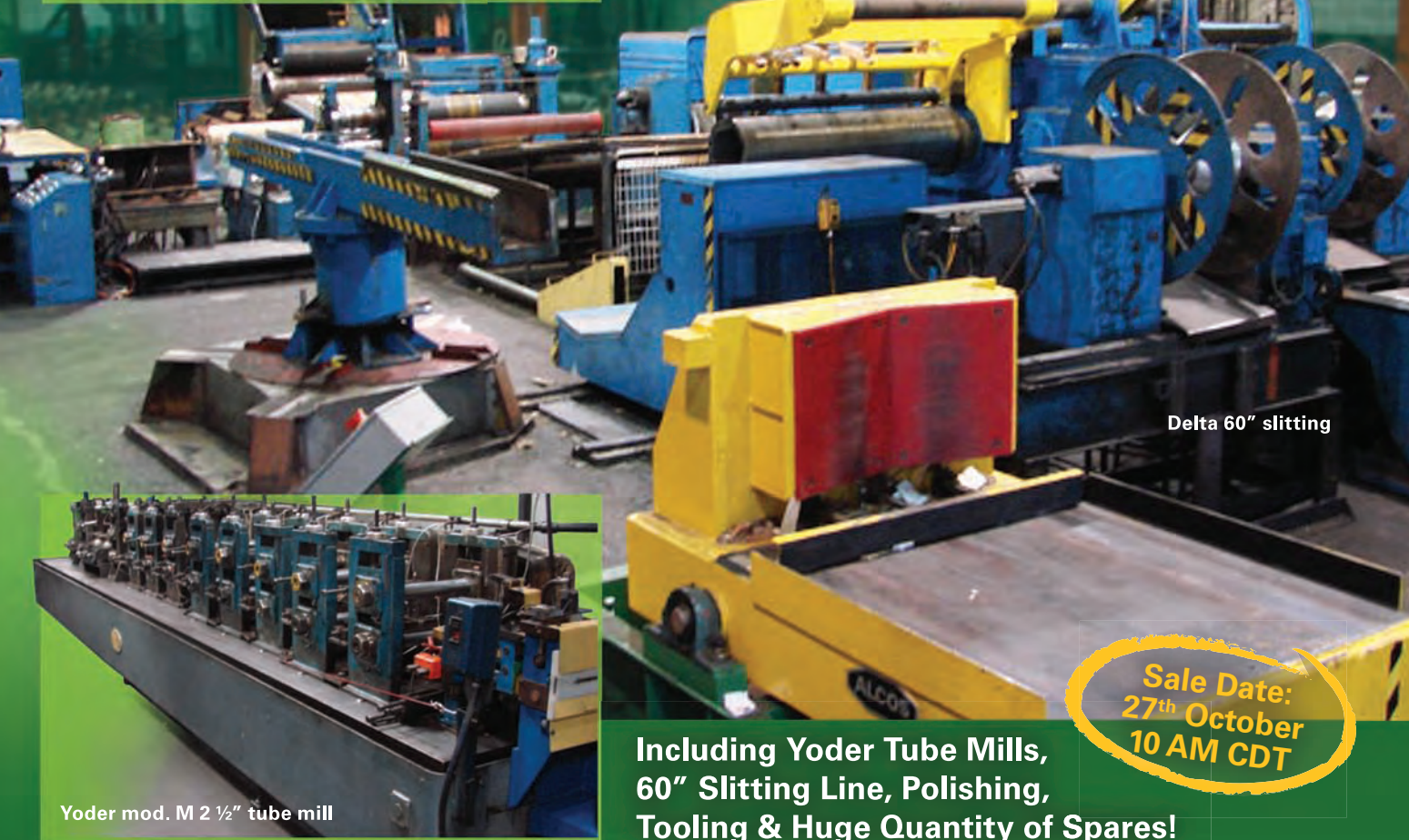


**Live & Webcast
Auction**



Rofin Sinar 850i, 5000 watt welding laser
(1 of 2), 1995

State of the Art Manufacturing of Welded Stainless Steel Tube Using Laser & High Pulse TIG Welding Technology



Delta 60" slitting



Yoder mod. M 2 1/2" tube mill

**Including Yoder Tube Mills,
60" Slitting Line, Polishing,
Tooling & Huge Quantity of Spares!**

**Sale Date:
27th October
10 AM CDT**

Location: 1546 & 1543 Henry Avenue, Beloit, Wisconsin 53511

Inspection: Monday, 26th October from 10:00 am to 4:00 pm CDT

For further information please contact:

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GoIndustry DoveBid WI License #174-053 Robert D. Sherman WI License #1979-52

www.Go-Dove.com

Auction is conducted in conjunction with:



Asset Sales and Valuations Worldwide

State of the Art Manufacturing of Welded Stainless Steel Tube Using Laser & High Pulse TIG

STAINLESS STEEL TUBE MILL LINES

Yoder Mod. M2 ½ Tube Mill Line (Mill #14) Comprising:

- 6000 lb. Littell Non-Motorized Double Coil Reel.
- Yoder Mod. M2 ½", 3" dia. capacity, (11) stands, 2 ½" shafts, 17" roll space, 5" ~ 10" vertical adjustment (1973)
- Rofin-Sinar Mod. 850I, 5000 Watt C02 Welding Laser, s/n. 93110-054 (2002)
- I.E.H. 400kw, 3khz Coil Annealer w\ temperature controls, pass thru water quench and cooling chamber.
- United Industries, Inc. Custom Designed Weld Buffer.
- Yoder (2) Finish Stands with turks head
- 20" Flying Cut-Off Abrasive Saw, automatic downfeed, 15-HP main motor drive, dust collector.
- Allen Bradley Panel View 550 programmable controls

Yoder Mod. M2 ½ Tube Mill Line (Mill #17) Comprising:

- 6000 lb. Littell Non-Motorized Double Coil Reel.
- Yoder Mod. M2 ½", 3" dia. capacity, (11) stands, 2 ½" shafts, 15" roll space, 4" ~ 9" vertical adjustment (1970)

Yoder Mod. M2 ½ Tube Mill Line (Mill #15) Comprising:

- Rofin-Sinar Mod. 850I, 5000 Watt C02 Welding Laser, s/n. 89242-136 (1989)
- Yoder (2) Finishing Stands with Turks Head.
- Double End Tube End Deburring Machine.
- Yoder Mod. M2 ½", 3" dia. Capacity, (13) stands, 2 ½" shafts, 17" roll space, 5" ~ 10" vertical adjustment (1975)
- (6) Torch Welding Stands with (4) OTC DT-300 TIG welders
- United Industries, Inc. Custom Designed Weld Buffer.
- Pillar 200-kw, 3khz Coil Annealer with pass thru water quench & cooling chamber, heat exchanger and water storage tank
- 20" Flying Cut-Off Abrasive Saw, automatic downfeed, 15-HP main motor drive.

Turk & Heller Mod. WU20 Tube Mill Line (Mill #16) Comprising:

- 6000 lb. Littell Non-Motorized Double Coil Reel.
- Turk & Heller Mod. WU20, 2.5" dia. capacity, (11) stands, 2 ½" shafts, 13" roll space, 6" ~ 12" Vertical adjustment (1982)
- Pillar 300kw, 10khz Mark 11 Pillar Induction Coil Annealer, pass thru water quench and cooling chamber, heat exchanger & water storage tank.
- Turk & Heller (2) Sizing Stands with Turk Heads.
- Eddy Current & Coil Holder.
- 20" Flying Cut-Off Abrasive Saw, automatic downfeed, 15-HP main motor drive.

Yoder Mod. W20P, 4" Dia. TIG Weld Tube Mill with (5) breakdown stands, (4) fins, (2) pullout stands, 5"-12" max. vert adj. roll spacing

Yoder Mod. M1 ½, 1.5" Dia. Tube Mill, (12) stands, 8" rolls space, 4" ~ 7" vertical centers

Yoder Mod. M1 ½, 1.5" Dia. Tube Mill, (10) Stands, 8" roll space, 4" ~ 7" vertical adjustment (Qty-2)

Yoder Mod. M1 ½ TIG Weld Tube Mill, 7-breakdowns, 4-fin, WB, 2-vertical STDS, 3-sizing

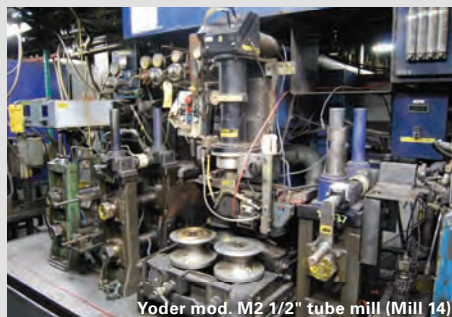
Swiss Mill ¾" dia. TIG Weld Tube Mill



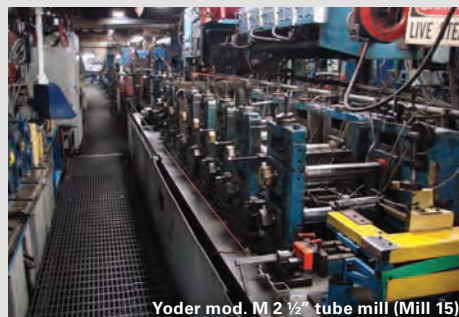
Rofin Sinar mod. 850I, 5000 Watt Welding Laser, Wavelength - 10.6 microns, Nominal Beam Diameter - 41mm (Mill 14)



Yoder mod. M 2 ½" tube mill (Mill 14)



Yoder mod. M2 1/2" tube mill (Mill 14)



Yoder mod. M 2 ½" tube mill (Mill 15)



Yoder mod. M2 1/2" tube mill (Mill 15)



Flying cut-off abrasive saw



Yoder mod. M2 1/2" tube mill (Mill 16)



Pillar 300kw induction coil annealer (Mill 16)



Turk & Heller mod. WU20 tube mill (Mill 16)



Yoder mod. M 2 1/2" tube mill

WELDING LASERS

- (2) Rofin Sinar 850i, 5000 Watt Welding Laser, Wavelength - 10.6 microns, Nominal Beam Diameter - 41mm".

WELDING

- (20) OTC Inverter, DT-300 TIG Welders
- (5) Liburdo Pulse Welders, Model LT1000HS, s/n 992804, 991903, 993001, 991006, 983102
- ThermoTool High Frequency Welder, mod. VT-160, s/n 1237 (Located in Selmer, Tennessee)

TUBE POLISHING

- (2) Bossi mod. 76.31.20A Tube Polishing Machines (2004)
- (2) Bossi mod. 24/18/13A Tube Polishing Machines (1997)

TUBE MILL TOOLING

- Huge quantity of mill tooling available in various sizes

TUBE MILL SPARES

- Huge Quantity of tube mill spares including turks heads, mill controls, mill beds, stands, shafts, breakdown and fin mills, drives, flying cut-off saws

TUBE CUT-OFF

- Vulcan-Brehm mod. V275WL20F, 2 3/4" Dia. Tube Cut-Off, s/n VTC 1147, 48" max. length of cut, 20' in-feed tube
- Vulcan-Brehm 1' - 4 1/2" dia. tube cut-off, s/n VTL-1394 (Located in Selmer, Tennessee)

SLITTING LINE

Delta 60" Slitting Line Comprising:

- Delta 40,000 lb x 60" wide hydraulic powered uncoiler, 72" O.D., power mandrel expansion, arm tensioner (New Mandrel 2008).
- Nova 40,000 lb. hydraulic coil car (2008)
- Delta 60" pull through slitter, 8" dia. arbors, 1/4" cap., knives, 50hp (approx).
- Delta 60,000 lb., 60" wide hydraulic expanding mandrel recoiler, 20" I.D, 400 hp. United Industries custom double end, non-powered turnstile.
- Littell 40,000 lb. coil car.
- Delta Scrap Winders (Qty 2)
- (6) sets of (40) slitting knives, (6) sets of strippers, (2) spare 8" dia. Slitting arbors.

(Over \$400,000.00 spent on upgrades) Photos on front cover and next page.



Liburdo Pulse Welders



(2) Rofin Sinar 850i, 5000 Watt welding Laser, Wavelength - 10.6 microns, Nominal Beam Diameter - 41 mm



OTC Inverter, DT-300 TIG welder



Yoder mod. M 2 1/2" tube mill



Liburdo Pulse Welders



Bossi tube polishing machine



Vulcan-Brehm 1' - 4 1/2" dia. tube cut-off
(Located in Selmer, Tennessee)

MACHINE / FAB SHOP

- Bridgeport 1 1/2 hp vertical mill, s/n 117793, Acu-Rite 2-axis DRO
- Bridgeport Series I, 2 hp vertical mill, s/n 220475, Anilam Wizard 2-axis DRO
- Kearney & Trecker mod. H horizontal mill, s/n 55-5432
- Clausing Colchester 17"x80" engine lathe, 3" hole through spindle, 10" collett chuck
- Clausing mod. 1500 15"x48" engine lathe, s/n 151135, 2000 rpm spindle speed, collett chuck, 10" 3-jaw chuck, 1 1/2" hole through spindle
- American Turnmaster 18"x 60" engine lathe, s/n 18686120563, 1600 rpm spindle speed, 12" 3-jaw chuck, 3" hole through spindle
- Harig mod. 612 6"x12" surface grinder, s/n 10495, 6"x12" permanent magnetic chuck
- Gallmeyer & Livingston mod. 45 12"x24" hydraulic surface grinder, s/n S-45338, 12"x 24" electro magnetic chuck
- Sunnen mod. MBB-1650 horizontal precision hone, s/n 53511
- United Industries custom 20" abrasive cut-off saw w/ 20' magazine load/unload system
- (2) United Industries custom hydraulic test chambers
- DoAll mod. 1612-0, 16" vertical bandsaw, s/n 277-69360
- Kysor mod. J 10"x20" horizontal bandsaw, s/n H25924
- (4) Boss Planetary brushing machines, mod. 250/118, (2) brushes

(continued next page)



Delta 40,000 lb. x 60" wide hydraulic powered uncoiler



Harig mod. 612 6" x 12"
surface grinder



Bridgeport mill with
Acu-Rite 2-axis DRO



DoAll mod. 1612-0
vertical bandsaw



Delta 60" pull through slit



Tube Mill Tooling & Spares



Tube Mill Tooling & Spares

PLANT SUPPORT

- Sullair mod. 16-B-75H, 75 hp horizontal rotary screw air compressor
- (2) Sullair mod. 16-75-H, 75 hp horizontal rotary screw air compressors
- National Crane 15-ton x 8' span coil crane, 6-way pendant control Power Boss mod. PB32036QP electric floor scrubber

HUGE QUANTITIES OF PARTS & SPARES

Bearings, wire deburr parts, weld parts, weld boxes, brackets, valves, switches, water gauges, gas valves, air cylinders, guide roll stands, coil reel parts, hydraulic hose, tester parts, flow meters, electrical, seals, plugs, ring gauges, oil skimmer belts, clamps, test blocks, sprockets, drive gears, drive couplings, drive heads, gear reducers, crane hooks, chain, filters, cabinets, pumps, drive shafts, transformers, belts, washers, bolts, conveyor, power supplies and much more!



Tube Mill Tooling

(continued)

- United Industries custom 10-station electro polishing machine
- United Industries custom carousel transfer wire brush deburring machine
- Pexto mod. 390D, 36"x 1-ga. plate bending roll, s/n 46
- Niagara mod. HL-12, 12'x 10 ga. mechanical shear, s/n 35996
- Tinius Olsen 120,000 hydraulic tensile tester, s/n 30555
- Scherr-Tumico 30" optical comparator, s/n 388
- Trinco sand blast cabinet, s/n 30788-7, 4-hole
- Darex SP2500 drill grinder, s/n 250493

Also, drills, drill presses, apron brakes, belt sanders, chop saws, cold saws, TIG welders, punch presses, dust collectors, and much more!



Tube Mill Tooling



Tube Mill Tooling

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Location: 1546 & 1543 Henry Avenue, Beloit, Wisconsin 53511
Inspection: Monday, 26th October from 10:00 am to 4:00 pm CDT



AIRPORT: Chicago O'Hare International Airport

Directions: From Chicago's O'Hare International Airport: I-190 East toward Chicago. Take the I-294 North exit (Exit #1C) toward Milwaukee/I-90W/Rockford. Merge onto I-90 west toward Rockford. Drive approximately 55 miles. Continue on I-90 West for approximately 26 miles crossing into Wisconsin. Merge onto Route 81 West/Milwaukee Road via exit #185A toward Beloit. Drive one mile and turn right onto Cranston Road. Drive one mile and turn left onto Shopiere Road. Drive one mile and Shopiere Road becomes Henry Avenue to the auction site.

OVERNIGHT ACCOMMODATIONS:

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REMOVAL: Small items must be removed by Friday, November 6. All other items must be removed by Friday, November 20.

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Information provided is believed to be accurate, but is not guaranteed.

By Order of



**State of the Art Manufacturing of
Welded Stainless Steel Tube Using Laser
and High Pulse TIG Welding Technology**

For further information, contact:
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**Including Yoder Tube Mills,
60" Slitting Line, Polishing, Tooling
and Huge Quantity of Spares!**

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