

2007



TOYODA BM-1020 VERTICAL MACHINING CENTER



PRISTINE FIREARMS MANUFACTURING FACILITY

500 Lots Offered Featuring
(10) Vertical & (5) Horizontal
Machining Centers, (6) Turning Centers
& (3) CNC Lathes, CMM & FARO Arm,
CAT 40 Holders, Tombstones, Vises,
Perishable Tooling, Factory Support
Equipment, Forklifts, Vehicles

Sabre Defence Industries Manufactured
Stellite™ Lined M-2 50 Caliber Barrels,
M-2 Bolts, M-10 Charging Handles,
M-4 Carbines & M-16 Rifles

2004



< ROMI M20-80
CNC LATHE

2006



> BROWN & SHARPE
COORDINATE
MEASURING
MACHINE

Sale Closing From: Tuesday, May 3, 2016 at 11:00 AM EDT
Sale Location: 159 Yelton Street, Spindale, North Carolina 28160
Inspection: Monday, May 2 from 8:00 AM–4:00 PM EDT



PERFECTION
Industrial Sales

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fax 847-427-8884
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VERTICAL MACHINING CENTERS

(10) VERTICAL MACHINING CENTERS

1999 HAAS VF-5 VERTICAL MACHINING CENTER, s/n 17699, w/Haas CNC Control, 23" x 52" Table, 40 Taper, 20 HP Spindle

2007 TOYODA BM-1020 VERTICAL MACHINING CENTER, s/n 7025, w/ Fanuc Series 18i-MB Control, 24" x 44" Table, 10,000 RPM, 40 Taper, 40 ATC, TMV Automation 4th Axis Table w/Tailstock (Offered Separately)

1998 HAAS VF-4 VERTICAL MACHINING CENTER, s/n 16729, w/Haas CNC Control, 18" x 52" Table, 40 Taper, 20 HP Spindle

OKUMA MC-4VA VERTICAL MACHINING CENTER, w/OSP Control, 16" x 40" Table, 40 Taper, 120 ATC, 4th Axis 8" Indexer (Offered Separately)

2007 HAAS VF-2B VERTICAL MACHINING CENTER, s/n 35841, w/Haas Control, 14" x 36" Table, 40 Taper, VOP-D Option, 20 HP Spindle

1998 MATSUURA TYPE RA-1G TWIN PALLET 4TH AXIS VERTICAL MACHINING CENTER, s/n 10214, w/YASNAC EN4-2063A Control, 15 x 23.5" Table, 40 Taper, 30 ATC, Nikken 4th Axis 8" Indexer (Offered Separately)

MATSUURA MC-510V CNC VERTICAL MILLING MACHINING, w/Matsuura EN4-0797A Control, 15" x 30" Table, 20 ATC

JET JTM-1050 3 HP CNC VERTICAL MILL, w/Accu-Rite Control, 10" x 50" Table

JET JTM-1050 2 HP CNC VERTICAL MILL, w/Accu-Rite Control, 10" x 50" Table

1996 CINCINNATI MILACRON SABRE 1500 4TH AXIS VERTICAL MACHINING CENTER, s/n 7047 A00 960018, w/Acrumatic 2100 Control, 30" x 64" Table, 40 Taper, 20 ATC, Nikken 4th Axis 8" Indexer (Offered Separately). NOTE: VMC in Need of Repair



TOYODA BM-1020 VERTICAL MACHINING CENTER



HAAS VF-5 VERTICAL MACHINING CENTER



HAAS VF-4 VERTICAL MACHINING CENTER



HAAS VF-2B VERTICAL MACHINING CENTER



< HAAS HS-1 HORIZONTAL MACHINING CENTER

HORIZONTAL MACHINING CENTERS, TURNING CENTERS & CNC LATHES



MATSUURA RA-1G 4TH AXIS VERTICAL MACHINING CENTER



(2) JET CNC MILLS

(5) HORIZONTAL MACHINING CENTERS

1999 HAAS HS-1 TWIN PALLET HORIZONTAL MACHINING CENTER, w/Fanuc CNC Control, 15" Square Pallets, 15 HP Spindle, 40 Taper, 24 ATC

1998 HITACHI SEIKI HG400III 6-PALLET HORIZONTAL MACHINING CENTER, w/Fanuc Series 15M Control, (6) 15.75" Square Pallets, 40 Taper, 120 ATC

1994 HITACHI SEIKI HG400 TWIN PALLET HORIZONTAL MACHINING CENTER, w/Fanuc Series 15M Control, (2) 15" Square Pallets, Full 4th Axis .001 Degree Pallet Rotation, 8,000 RPM, 40 Taper

HITACHI SEIKI HG400 10-PALLET HORIZONTAL MACHINING CENTER, w/Fanuc Series 15M Control, (10) 15.75" Square Pallets, 1 Degree Pallet Rotation, 8,000 RPM Spindle, 40 Taper, 30 ATC

MAZAK H12 TWIN PALLET HORIZONTAL MACHINING CENTER, w/Fanuc 6M Control, 19.5" Square Pallets, 40 Taper, 30 ATC



50 AVAILABLE

VIEW OF TOMBSTONES



ROMI G50M TURNING CENTER



ROMI M20-80 CNC LATHE

(6) TURNING CENTERS & (3) CNC LATHES

2004 ROMI G50M 3-AXIS TURNING CENTER, s/n 016005605-401, w/Fanuc 21i-T CNC Control, 52" Centers, 2,000 RPM, 15" 3-Jaw Chuck, 12-Station Turret, Tailstock

(2) 2003 ROMI G30 3-AXIS TURNING CENTERS, s/n 106005036-408, 106003027-370, w/Fanuc 21i-T CNC Control, 10" 3-Jaw Chuck, 12-Station Turret, Tailstock

CINCINNATI MILACRON TALON 208 TURNING CENTER, w/Acrumatic 850SX Control 8" 3-Jaw Chuck, 12-Station Turret, Tailstock

MITSUBISHI MTC10B TURNING CENTER, w/Mitsubishi Control, 10" 3-Jaw Chuck, 12-Station Turret, Tailstock

OKUMA LB15 TURNING CENTER, w/OSP-5000 Control, 8" 3-Jaw Chuck, 12-Station Turret, Tailstock

2004 ROMI M20-80 CNC LATHE, s/n 002-088425-404, Fanuc 21iT Control, 20" Swing, 80" Centers, 10" 3-Jaw Chuck, 8-Station Turret

2004 ROMI M20-60 CNC LATHE, s/n 002-088903-404, w/Fanuc 21iT Control, 20" Swing, 60" Centers, 10" 3-Jaw Chuck, 8-Station Turret

2003 ROMI M510 CNC LATHE, s/n 002-087400-404, w/Fanuc 21i-T Control, 20" Swing, 60" Centers, 8" 3-Jaw Chuck, 8-Station Turret

INSPECTION/QA DEPARTMENT, LATHES & MILLS

INSPECTION/QA DEPARTMENT

2006 BROWN & SHARPE ONE 7.10.7 COORDINATE MEASURING MACHINE, s/n 1006-7152, w/Renishaw Probe, Hold Downs and Related Accessories

2006 FARO GAGE PLUS PORTABLE COORDINATE MEASURING MACHINE, w/Cart, Tooling, Accessories



ROMI G30 TURNING CENTER



ROMI G30 TURNING CENTER



ROMI M20-60 CNC LATHE



ROMI M510 CNC LATHE

SCHEER TUMICO 22-4200 14" OPTICAL COMPARATOR

JONES & LAMSON 14" OPTICAL COMPARATOR

ALSO: DIGITAL HEIGHT GAGE, MICROMETER, CALIPERS, MICROMETER SETS, OTHER HEIGHT GAGES, TEXT FIXTURES, BORE GAGES, BORE INSPECTION EQUIPMENT, GRANITE SURFACE PLATE, PIN GAUGES, MISC. INSPECTION TOOLS AND FURNITURE

LATHES & MILLS

ROMI T20 20" X 80" ENGINE LATHE, w/25-1,320 RPM, 12" 3-Jaw Chuck, Steady Rest, Tailstock, Accu-Rite DRO, Coolant System

CLAUSING COLCHESTER 17" X 80" ENGINE LATHE, w/12" 3-Jaw Chuck, 20-1,600 RPM, Taper Attachment, Coolant System

JET GH-1860ZX 18" X 60" ENGINE LATHE, w/5-1,800 RPM Spindle Speeds, 10" 3-Jaw Chuck, Taper Attachment, Coolant System

CLAUSING COLCHESTER 15" X 50" ENGINE LATHE, w/Taper Attachment, 8" 3-Jaw Chuck

CLAUSING SERIES 1500 15" X 40" TOOLROOM LATHE, w/8" 3-Jaw Chuck, Taper Attachment

JET GH-1440ZX 14" X 40" TOOLROOM LATHE, w/6" 3-Jaw Chuck, Taper Attachment

CLAUSING COLCHESTER 10" X 24" TOOLROOM LATHE, w/40-1,800 RPM, 8" 3-Jaw Chuck

SKB 15" X 50" ENGINE LATHE

JET JTM-4VS 3 HP VARI-SPEED VERTICAL MILL, 9" x 48" Table, 60-4,200 RPM, Accu-Rite DRO

TREE 2UVRC 2 HP VERTICAL MILL, w/10.5" x 48" Table, Sargon 3-Axis DRO

TREE L732X104 2 HP VERTICAL MILL, w/10.5" x 48" Table

ACRA VARI-SPEED VERTICAL MILL, w/Power Table, DRO

BRIDGEPORT VERTICAL MILL



JET 14" X 40" LATHE

Online Bidding at
www.perfectionindustrial.com



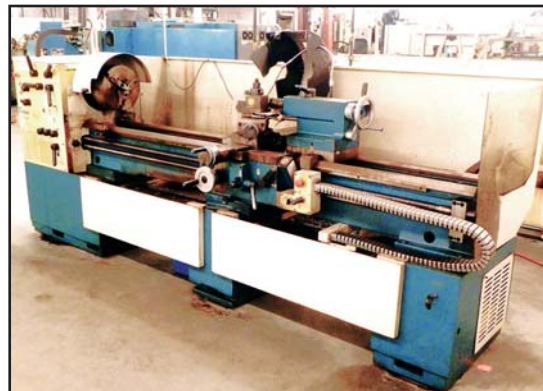
VIEW OF INSPECTION EQUIPMENT



BROWN & SHARPE CMM



FARO GAGE PLUS



ROMI 20" X 80" LATHE



ACRA VERTICAL MILL

MISC. MACHINES, WELDING DEPT., FACTORY SUPPORT EQUIP., FORKLIFTS & MATERIAL HANDLING, VEHICLES



EDWARDS JAWS HYDRAULIC IRONWORKER



SUNNEN MBB-1660 HONE



(2) SPOT WELDERS



VIEW OF KURT VISES



JUNKER CNC UNIVERSAL CYLINDRICAL GRINDER



VIEW OF WELDERS



HANEL STORAGE SYSTEM



YALE LPG FORKLIFT

MISCELLANEOUS MACHINES

1997 MITSUBISHI FX10 CNC WIRE EDM, w/Mitsubishi Control
EDWARDS JAWS V 120 TON HYDRAULIC IRONWORKER
SUNNEN MBB-1660 PRECISION HONING MACHINE, s/n 3D1-98557
2000 JUNKER BUJ-9NC 6" X 12" CNC UNIVERSAL CYLINDRICAL GRINDER, s/n NA, w/Fanuc CNC Control
CINCINNATI 12" X 36" UNIVERSAL CYLINDRICAL GRINDER, w/Coolant System
TSHUDIN HTG310 8" X 12" CYLINDRICAL GRINDER
JET JPSG-1224A HYDRAULIC SURFACE GRINDER
JET JPSG-618M HAND FEED SURFACE GRINDER, w/Drill Point Sharpening Attachment
HARIG SUPER 612 HAND FEED SURFACE GRINDER
DAREX 061572 DRILL SHARPENER
SUPERMAX KM-408 TOOL AND CUTTER GRINDER
W.F. WELLS F15 HORIZONTAL BANDSAW, w/Hydraulic Clamping
JET 9" X 16" HORIZONTAL BANDSAW

JET 5" X 18" HORIZONTAL BANDSAW
VSI SPINOMATIC TM-20 ORBITAL RIVETER
POWERMATIC COMBINATION 6" VERTICAL BELT AND 12" DISC SANDER

WELDING DEPARTMENT

(2) THOMPSON A1 50 KVA PRESS TYPE SPOT WELDERS, w/22" Throat
THOMPSON A1 30 KVA PRESS TYPE SPOT WELDER, w/18" Throat
(3) MILLER SYNCROWAVE 250 CC AC/DC TIG WELDERS
LINCOLN POWER MIG 300 MIG WELDER
LINCOLN A0770560031 PORTABLE FUME FILTER

FACTORY SUPPORT EQUIPMENT

2004 HANEL LEAN-LIFT 2060-825 RETRIEVAL STORAGE SYSTEM, s/n 224.657
2008 BOGE SF24-2 25 HP ROTARY SCREW AIR COMPRESSOR
GARDNER DENVER CASBSA-SERIES I 25 HP TANK MOUNTED AIR COMPRESSOR
MOTIVAR MDX REFRIGERATED AIR DRYER
(4) TRINCO ABRASIVE BLAST CABINETS W/DUST COLLECTORS, (2) Approx. 24" x 36" and (2) Approx. 18" x 24"
MR. DEBURR VIBRATORY FINISHING TUB
50" WIDE VIBRATORY TUMBLER
(2) RIDGID 535 POWER THREADERS
ALSO: KURT VISES, TOOL HOLDERS, PERISHABLE AND INDEXABLE TOOLING, SURFACE PLATES, MISC. INSPECTION TOOLS, H-FRAME PRESS, STEEL WORK TABLES, FANS, PALLET RACK, APPROX. (570) 40 TAPER TOOL HOLDERS, TOMB-STONES, ANGLE PLATES, CARTS, BENCHES, TOOL CABINETS, TOOL CHESTS, HAND TOOLS, RACKS, SHELVING, FLOOR DRILLS, D.E. GRINDERS, ETC.

FORKLIFTS & MATERIAL HANDLING

YALE GLCO 50 4,550 LB LPG FORKLIFT, s/n E187V190552
NISSAN OPTIMUM 50 5,000 LB PNEUMATIC TIRE LPG FORKLIFT, s/n 9H032, w/188" 3 Stage Mast, Side Shifter
NISSAN SERIES 3000 CF01-TYPE G 3,000 LB LPG FORKLIFT, s/n CF01-022731
JLG MDL. 1932E2 ELECTRIC SCISSOR LIFT

VEHICLES

2006 CHRYSLER PACIFICA SUV, s/n 2A4GM48476R707283
2005 CHEVROLET C3500 SILVERADO 1 TON DUALY STAKE TRUCK, s/n 1GBJC34U35E318493



(2) VEHICLES

To discuss your requirements for an auction, please call
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847-545-6374



PERFECTION Industrial Sales

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ONLINE ONLY AUCTION

500 Lots Offered Featuring (10) Vertical & (5) Horizontal Machining Centers, (6) Turning Centers & (3) CNC Lathes, CMM & FARO Arm, CAT 40 Holders, Tombstones, Vises, Perishable Tooling, Factory Support Equipment, Forklifts, Vehicles – Sabre Defence Industries Manufactured Stellite™ lined M-2 50 Caliber Barrels, M-2 Bolts, M-10 Charging Handles, M-4 Carbines & M-16 Rifles

Sale Closing From: Tuesday, May 3, 2016 at 11:00 AM EDT **Inspection:** Monday, May 2 from 8:00 AM–4:00 PM EDT



**SABRE
DEFENCE
INDUSTRIES**

PRISTINE FIREARMS MFG. FACILITY



<
TOYODA
BM-1020
VERTICAL
MACHINING
CENTER



PERFECTION Industrial Sales

ONLINE AUCTION



**SABRE
DEFENCE
INDUSTRIES**

PRISTINE FIREARMS MANUFACTURING FACILITY

REMOVAL

All items must be removed no later than Friday, May 20. Removal times are Monday through Friday from 8:00 AM to 4:00 PM EDT or by special appointment.

TERMS OF SALE

Payment: An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

FOR FURTHER INFORMATION

For further information contact Jennifer Reiner at 847-545-6374 or Jennifer@perfectionindustrial.com. For accounting and invoicing questions, contact Inesa Dicpetris at 847-427-3333 or inesa@perfectionindustrial.com.

View our current auction
schedule at
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500 Lots Offered Featuring (10) Vertical & (5) Horizontal Machining Centers, (6) Turning Centers & (3) CNC Lathes, CMM & FARO Arm, CAT 40 Holders, Tombstones, Vises, Perishable Tooling, Factory Support Equipment, Forklifts, Vehicles

Sabre Defence Industries Manufactured Stellite™ Lined M-2 50 Caliber Barrels, M-2 Bolts, M-10 Charging Handles, M-4 Carbines & M-16 Rifles

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Sale Location: 159 Yelton Street, Spindale, North Carolina 28160

Inspection: Monday, May 2 from 8:00 AM–4:00 PM EDT



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fax 847-427-8884

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