



Perfection Industrial Sales
2550 Arthur Avenue
Elk Grove Village, IL 60007 USA
+1 (847) 545-6374
www.perfectionindustrial.com
sales@perfectionindustrial.com

ROLL FORMING LINES

Specifications & Profile Drawings

Equipment Available in Upcoming Live Auction via Webcast

State of the Art Pre-Fabricated Building Component Manufacturer - Late Model CNC Tube Laser, Roll Formers, Powder Coat Paint Line & Plant Support

Featuring: 2017 Mazak Fabrigear 220 II 3D Tube Laser, (8) 2017-16 Samco Roll Forming Lines, 2017 Rohner Powder Coat Paint Line, (19) Miller Welders, (2) 2016 Kaeser CSD75 Air Compressors, (2) 2011-10 JLG TG12-55A Telehandlers, 2015 CombiLift, & Plant Support Equipment

Sale Date: Thursday, October 27, 10:00 AM ET
Location: Mebane, NC (Online-only Bidding)

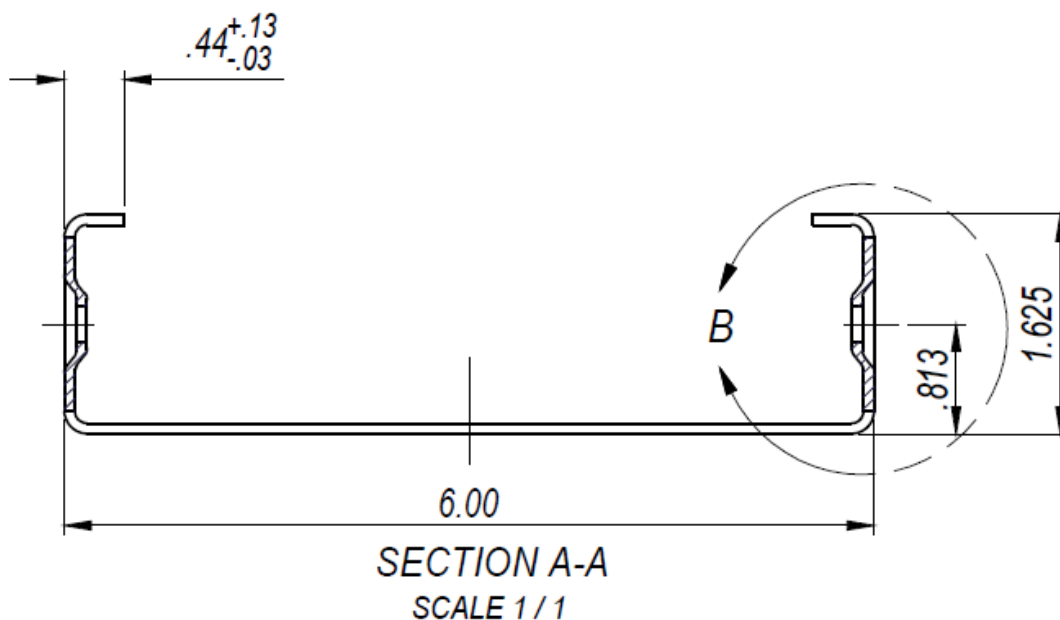
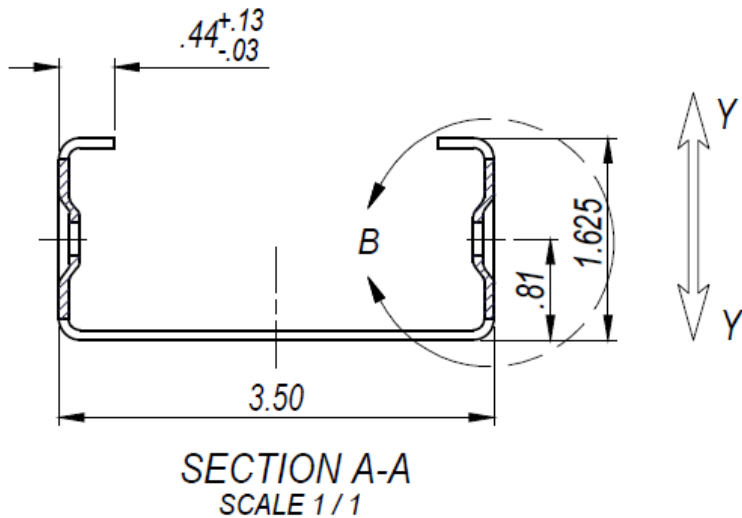
[View Auction Details](#)

In conjunction with



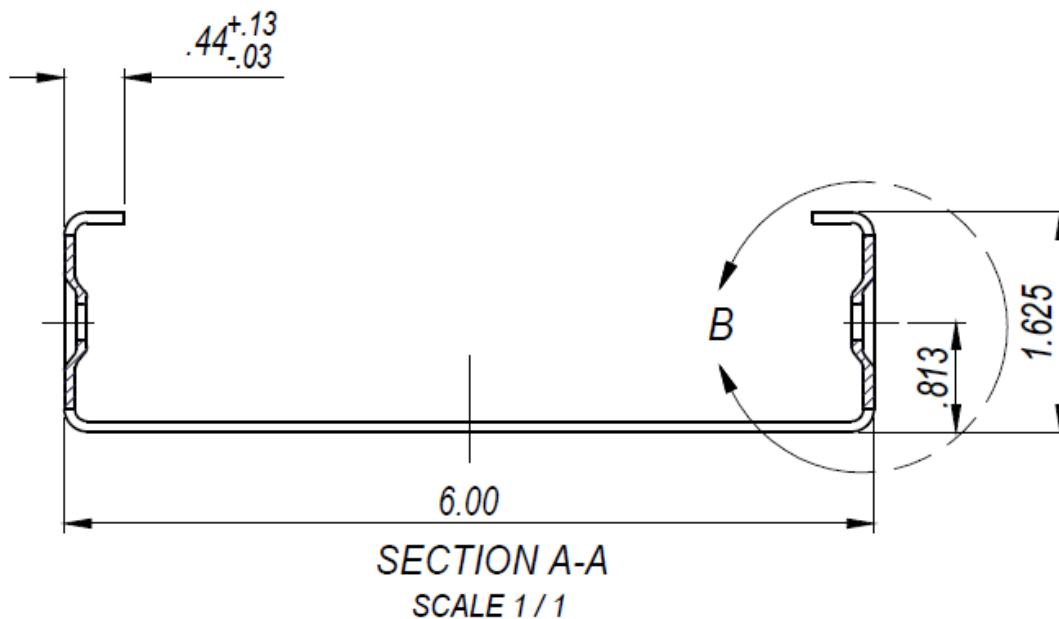
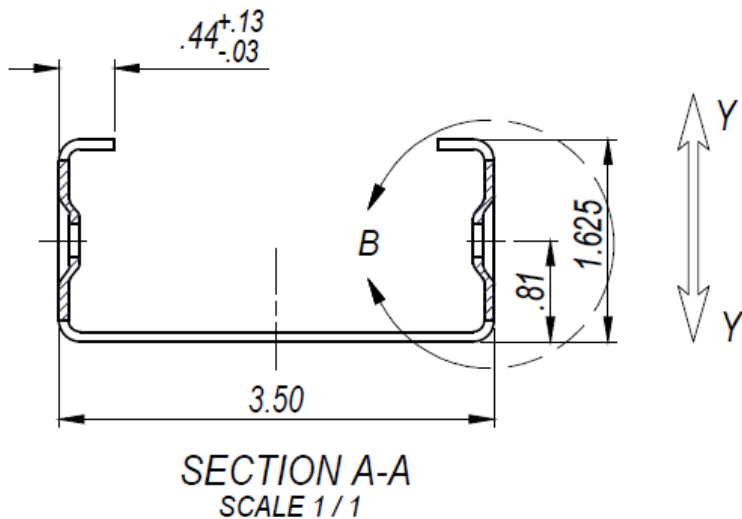
STUD B LINE: 3.5", 6"

2017 SAMCO 12 Stand Roll Forming Line, s/n 9560-025, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (4) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, REXROTH Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt



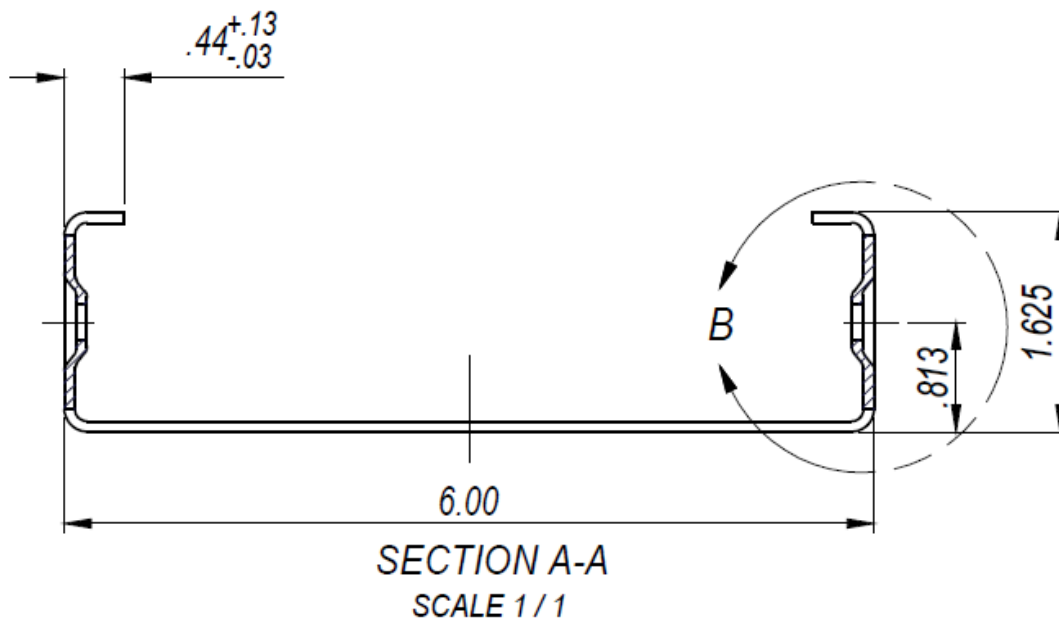
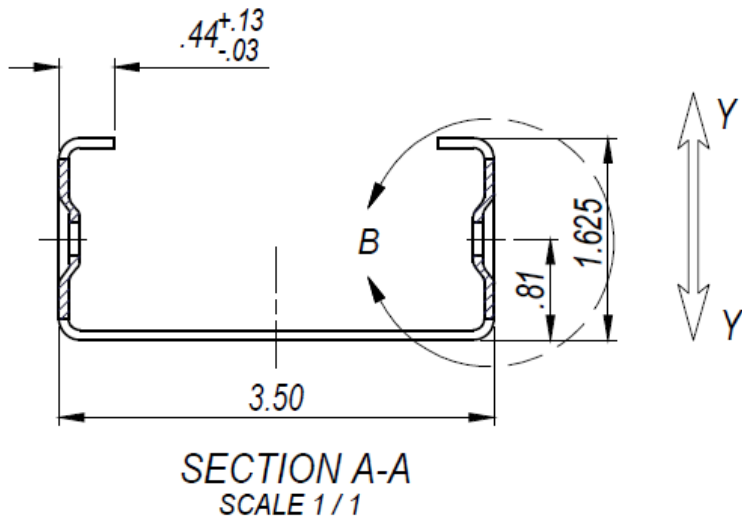
STUD A LINE: 3.5", 6"

2016 SAMCO 12 Stand Roll Forming Line, s/n 9501-025, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (4) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, REXROTH Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt



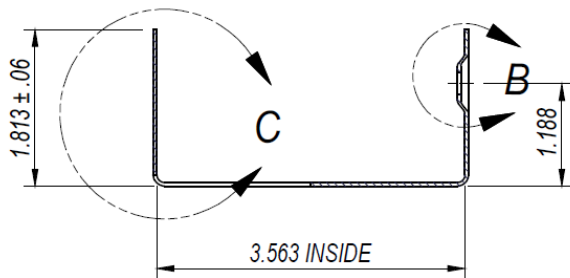
STUD C LINE: 3.5", 6"

2017 SAMCO 12 Stand Roll Forming Line, s/n 9573-225, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (4) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, REXROTH Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt

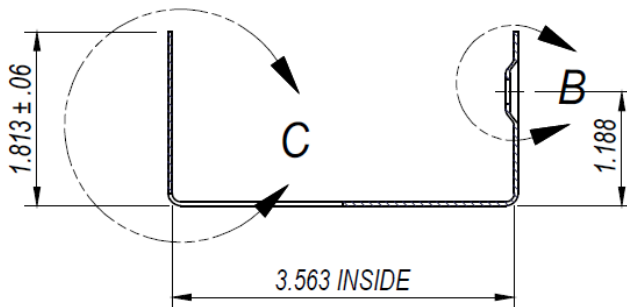


TRACK A LINE: 3.5", 6"

2016 SAMCO 10 Stand Roll Forming Line, s/n 9502-226, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (3) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, Rexroth Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt



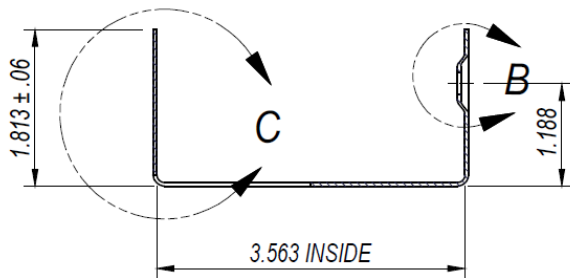
SECTION A-A



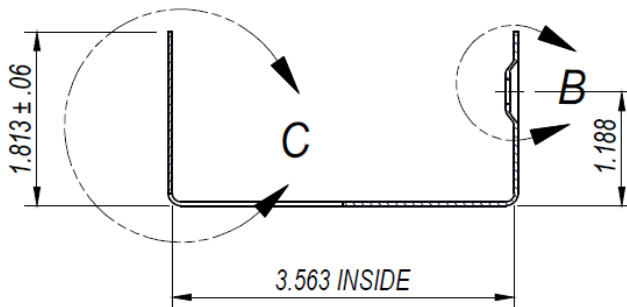
SECTION A-A

TRACK B LINE: 3.5", 6"

2017 SAMCO 10 Stand Roll Forming Line, s/n 9574-225, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (3) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, Rexroth Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt



SECTION A-A

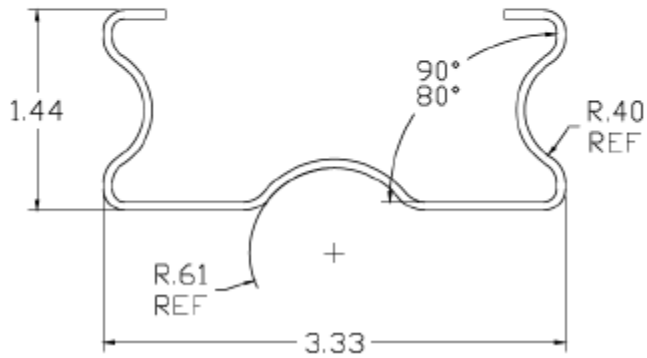


SECTION A-A

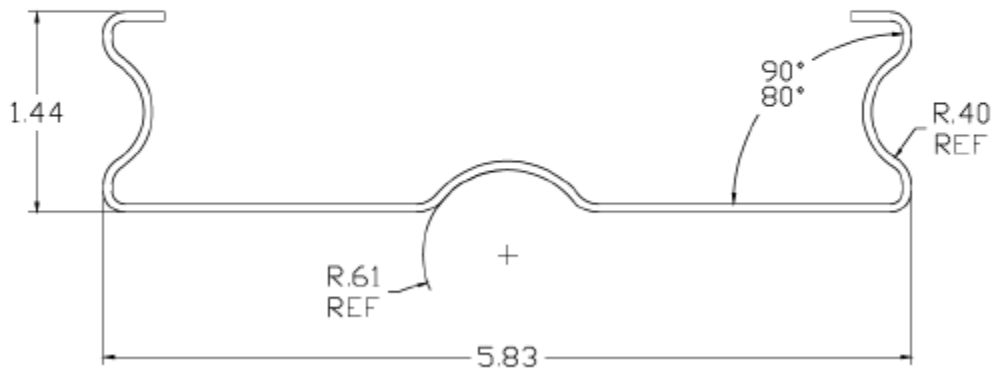
SHRINKER LINE: 3.5", 6"

2017 SAMCO 6 Stand Roll Forming Line, s/n 9504, w/ 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive

FROM 3 1/2" STUD

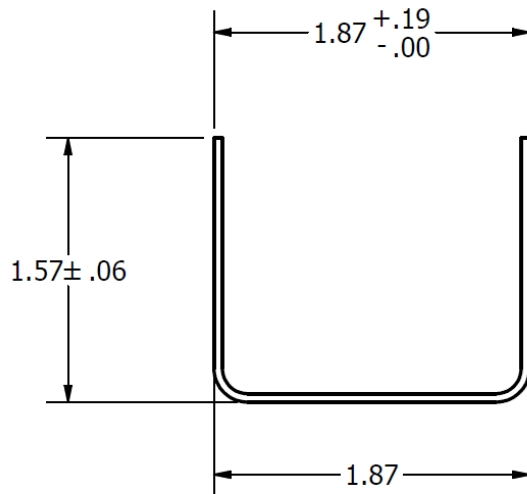


FROM 6" STUD



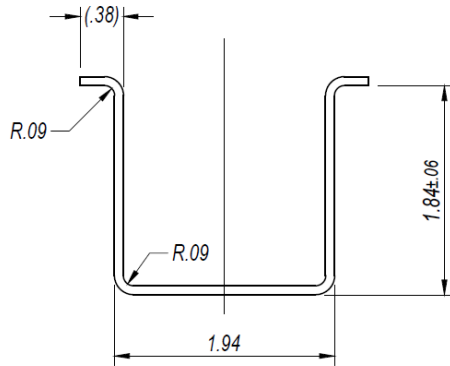
BRACE LINE

2017 SAMCO 8 Stand Roll Forming Line, s/n 9559, w/ AMS PLC Controls, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (1) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, REXROTH Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1520DH Ink Jet Printer, 460 Volt



CHORD LINE

2017 SAMCO 11 Stand Roll Forming Line, s/n 9503, w/ AMS PLC Control, 2" Shafts, 4.5" – 9.5" Vertical Centers, 13.5" Horizontal Centers, 11" Max. Strip Width, 14, 16, & 18 Gauge, 20 HP Drive, SAMCO Dual Side Uncoiler, (1) 27.5 Ton Punch/Notching Stations, HYDREX 30 Ton Cut-Off, REXROTH Hyd. Unit, UNIST SPR-2000 SPROLLER Auto Lube, VIDEO JET 1610DH Ink Jet Printer, 460 Volt



VIEW A-A
SCALE 3 / 4