

LIVE AUCTION WITH WEBCAST

Performance Metal Fabricators – Pristine Late Model Fabrication Facility Closure

Including: Cincinnati Lasers, Amada & Finn-Power Press Brakes & Turret Punches, Deburring, Welding, Inspection, Tool Room, Rolling Stock & Facility Support Equipment

Sale Date: Wednesday, February 27th @ 10:00 AM Central Time

Viewing: Tuesday, February 26th from 9:00 AM ~ 4:30 PM

Location: 1220 Central Avenue, Hanover Park, IL 60133

(2) CNC LASERS

3500W CINCINNATI CL-707 CNC LASER, S/N. 52921, (2004); (2) 5' X 10' Shuttle Tables; 121" X-Travel; 61" Y-Axis Travel; 8" Z-Axis Travel; 120" x 60" x 1" Maximum Work piece Dimensions; 2,500 Lb. Load Capacity; Rapid Pierce Non Contact Head; 10,000 IPM Positioning Speed; Equipped with Rofin DC035 Diffusion Cooled Resonator; AAF Opti-Flo (6) Cartridge Dust Collector; Koolant Coolers HCV20 Chiller; S/N. 19934; 20 HP; 460/3/60 Electrical; CNC Control; Pentium Based PC-Windows NT Operating System;

2500W CINCINNATI CL-707 CNC LASER, S/N. 52361, (2001); (2) 5' X 10' Shuttle Tables; 121" X-Travel; 61" Y-Axis Travel; 8" Z-Axis Travel; 120" x 60" x 1" Maximum Work piece Dimensions; 2,500 Lb. Load Capacity; Rapid Pierce Non Contact Head; 10,000 IPM Positioning Speed; Equipped with Rofin DC025 Diffusion Cooled Resonator; MAC (6) Cartridge Dust Collector; Koolant Coolers HCV Chiller; S/N. 15800; 13.5 HP; 460/3/60 Electrical; CNC Control; Pentium Based PC-Windows NT Operating System

(4) CNC TURRET PUNCH PRESSES

33 TON FINN POWER C5 CNC TURRET PUNCH PRESS W/ LOAD/UNLOAD, S/N. 121-C5187404, (2004); (20) Station Turret; 50" x 100" Maximum Material Size; 51" Y-Axis Travel; 101" X-Axis Travel; .31" Maximum Material Thickness; 3.5" Maximum Punch Diameter; 1,100 SPM Hit Rate/Min.; 354 IPM Maximum Positioning Speed; Bottom Stroke Dwell; Equipped with Compact Express Load/Unload Cell Index Forming System with (2) Forming Holders; (4) Auto-Index Tool; (1) Multi-Tool Holder (MT-24); (2) Wilson Multi-Tool Holders (MT-6-A); (1) Additional Die Cassette (MT-24/8); (1) Additional Punch Cassette (MT-24/8); Programmable Clamp Setting; Powerlink MMC Hardware & Software in CNC Control; NC Express Programming Software; Siemens 840D CNC Control

33 TON AMADA VIPROS 358 KING CNC TURRET PUNCH PRESS, S/N. 35820116, (1995); (58) Station Turret; 50" x 78" Travels; (50" x 178" with Repositioning); 52" Throat Depth; 1/8" Maximum Material Thickness; 4 1/2" Maximum Punch Diameter; 1.57" Maximum Ram Stroke; 1,230 SPM Maximum Stroke Rate; (2) 1.25" Auto Index Stations; (2) 4.5" Auto Index Stations; Brush Table; Equipped with 04PC CNC Control; Yuken Hydraulic Unit; SBC EX 5.5 Chiller Unit; S/N. 4601055; 78,000 BTU/HR; 5,000 SCFM; Chip Conveyor

AMADA MP1212NF LOAD/UNLOAD SYSTEM, S/N. A1212058, (1996); 50" x 50" Maximum Sheet Size; 12" x 20" Minimum Sheet Size; 15.7" Stacking Height; 4,400 Lb Material Capacity; 20Ga.-10Ga. Material Thickness; 31 Second Cycle Time

33 TON AMADA PEGA 345 CNC TURRET PUNCH PRESS, S/N. A0450059, (1990); (58) Station Turret; 39.37" x 50" Maximum Material Size (39.37" x 96.5" with Repositioning); ¼" Maximum Material Thickness; 350 SPM; 30 RPM Turret Speed; 2,000 IPM Maximum Feed Speed; 1.259" Stroke; 4.5" Maximum Hole Diameter; (2) Auto Index; Equipped with 04PC CNC Control

33 TON FINN POWER TP-300 CNC TURRET PUNCH PRESS, S/N. 7.0-30011491, (1991); (18) Station Turret; 60" x 60" Maximum Sheet Size; ¼" Maximum Material Thickness; Equipped with Siemens Sinumerik System 3 CNC Control

Large Quantity of Turret Punch Tooling Available

(5) HYDRAULIC & MECHANICAL PRESS BRAKES

200 TON HTC 200-10H CNC PRESS BRAKE, S/N. 12862709; 120" Maximum Bending Length; 102" Between Housings; Equipped with AutoMec Autogauge CNC1000

144 TON TRUMPF TRUMABEND V130 CNC PRESS BRAKE, S/N. 885408, (1998); 120" Maximum Bending Length; 106" Distance Between Housings; Hydraulic Clamping; 6-Axis Back Gauge; Y1 and Y2; Crowning and Die Shift; Delem DA65 CNC Control

138 TON FINN POWER B125-3060 CNC PRESS BRAKE, S/N. B1253060154305, (2005); 120" Maximum Bending Length; 101" Between Housings; 9.8" Stroke; 16" Open Height; 13.8" Throat Depth; 6-Axis Back Gauge; Wila Modufix Hydraulic Upper and Lower Tool Clamping, Wila Moducrown CNC Crowning, Delem DA-69W Control;

100 TON HTC 100-8PB PRESS BRAKE, S/N. 1892862; 96" Maximum Bending Length; 77" Between Housings; Dual Palm Buttons; Single Axis Back Gauge; Equipped with Automec CNC 9x9 Control

17 TON DI-ACRO 14-48-2 PRESS BRAKE, S/N. JB-1444; 48" Maximum Bending Length; 36" Between Housings; 9" Open Height; 6" Throat; 2" Ram Adjustment; 17-50 SPM

Large Quantity of Press Brake Tooling Available

TOOL GRINDING

AMADA TOGU III TOOL GRINDER, S/N. 30230095, (1999); 6.30" Maximum Tool Size Diameter; 9.45" Main Axis Travel; 2 HP; 3,000 RPM

GAP FRAME MECHANICAL PRESS

35 TON STAMTEC GI-35-SI GAP FRAME MECHANICAL PRESS, S/N. 0377, (1995); 15" x 31" Bed; 14" x 10" Ram; 2.76" Stroke; 8.66" Die Height; 2.17" Ram Adjustment; 40-120 SPM; Pneumatic Counter Balance; Air Clutch and Brake

MECHANICAL PRODUCTION SHEAR

AMADA M-3060 MECHANICAL PRODUCTION POWER SHEAR, S/N. 3060122, (1980); 120" Maximum Shearing Length; ¼" Shearing Capacity; 12" Gap; 60 SPM; Front Operated Programmable Power Back Gauge; Squaring Arm

(2) INSERTION PRESSES

7.5 TON AUTO SERT AS-7.5 INSERTION PRESS; 20" Throat; 0-6" Adjustable Stroke; Automatic Vibratory Feed Bowl

6 TON HAEGAR HP6-B INSERTION PRESS, S/N. 1159; 18" Throat; 8 ½" Adjustable Stroke; 3/8"-8 ½" Ram Adjustment

DEBURRING & FINISHING

STEELMASTER PRIMA 2KB9W "WET TYPE" DEBURRING & FINISHING MACHINE, S/N. 65169, (2000); 37" Belt Width; Dual Head; .01962" ~ 4.72" Work Piece Thickness; 129" Abrasive Belt Length

D-BUR-R DEBURRING MACHINE

(4) SPOT WELDERS

150 KVA H&H DIAPHRAM SPOT WELDER; 36" Throat; 440V; with Intertron Industries Control

75 KVA LORS 175AP-DV SPOT WELDER, S/N. 1103-7319; 21" Throat; 440V; with Intertron Industries Single Phase Microprocessor Control

50 KVA LORS 150AR-DV SPOT WELDER, S/N. 1103-7320; 24" Throat; 440V; with Intertron Industries 108 Control

30 KVA PEER AR-430 SPOT WELDER, S/N. 770221; 22" Throat; with Technitron 2000B Control

WELDING

(2) ESAB SVI 300i CVCC WELDING POWER SOURCE, S/N. MD-1511581 & MD-1611158; Equipped with Esab MIG 4HD Wire Feed

MILLER MILLERMATIC 350P MIG WELDER; S/N. LG51071013

6' X 5' ACORN TABLE

TOOL ROOM MACHINERY & EQUIPMENT

BRIDGEPORT SERIES 1 MILL; 2 HP; 140-4,000 RPM; 9" x 42" Table; 15" Throat; with Sony DRO

MIGHTY COMET MILL, S/N. 920202; 9" x 49" Table; 13" Throat; with Assorted Collets

DI-ACRO SPARTAN SLIP ROLLER NO.24; S/N. GJ-5003; 24" Wide; 2" Roll Diameter; 20 Ga. Maximum Capacity; 1" Minimum Radius

DI-ACRO 445 POWER ROLLER; S/N. 4450985141; 24" Wide; 2" Roll Diameter; with Reliance Electric 1/3 HP Gear Motor; Foot Pedal Operation

GEORGE FISCHER RA4 TUBE CUTTER & BEVELING MACHINE, S/N. 042561128, (2006); .518-4.724" Pipe OD Capacity; .079-.276" Wall Thickness Capacity

K.O. LEE S714 SURFACE GRINDER, S/N. 19136; 6" x 12" Walker Ceramax Magnetic Chuck; 8" x ¾" x 1 ¼" Grinding Wheel; 14" Longitudinal Table Travel; 2,850 RPM Spindle Speed

METORA MB3000 HORIZONTAL BANDSAW; with 118" x 21" Roll Feed Table and 39" x 15" In Feed Table

PEDRAZZOLI SUPER BROWN 350 CHOP SAW, S/N. 023154; (1996); 14" Blade Diameter

REAL GEAR 14" CUT-OFF SAW

(2) CINCINNATI 105 DUAL HEAD BELT SANDERS, S/N. 248442 & 100359; 14" Wheel Size; 1,800 RPM; 5 HP; 460/3/60 Electrical

SAMCO MINI MAX L55 BELT SANDER, S/N. KK026665; 6" Belt Width; 36" x 98" Table; 4.8 HP; 230V; with KEI 2130-3 Dust Collector, S/N. 29598

(2) KALAMAZOO VERTICAL BELT SANDERS; 4" Wide Belt; ½ HP

HASKINGS STAND DRUM SANDER/BUFFER; 1 1/2 HP Motor; Single Phase

5 TON ROPER WHITNEY 58 KICK PRESS, S/N. 3454177; 17" Throat; 16" x 36" Table

DAKE NO. 1 ARBOR PRESS, 4" Dia. X ¾" Plate; Single Leverage

DALMAC PRC SHEET LOADER; S/N. 0122757; (2001); 550 Lb. Capacity

CLAUSING DUAL HEAD DRILL PRESS; 7" Throat; 60" x 20" Table; 1,200-1,800 RPM; 790-4,000 Spindle Speed

(6) FORK LIFTS

12,000 LB HYSTER S120FT FORKLIFT TRUCK, (2008); LPG, GM Engine, Solid Tires, 3-Stage Mast, 205" Lift Height, Side-Shift, Fork Positioner

8,000 LB HYSTER S80FTBCS FORKLIFT TRUCK (2008); LPG, GM Engine, Solid Tires, 3-Stage Mast, 195" Lift Height, Side-Shift, Fork Positioner.

6,000 LB HYSTER S60FT FORKLIFT TRUCK, (2008); LPG, Solid Tires, 3-Stage Mast, 195" Lift Height, Side-Shift, Fork Positioner.

6,000 LB KOMATSU FG30 LP FORKLIFT; LPG; 3-Stage Mast; Solid Tires; 183" Lift Height; 60" Fork Length; Overhead Protection; 8,900 Hours Indicted on Meter

4,600 LB KOMATSU FG25ST-12 LP FORKLIFT, S/N. 500653A; LPG; 3-Stage Mast; Side-Shift; Solid Tires; 167" Lift Height; 42" Fork Length; 24" Load Center; 9,343 Hours Indicated on Meter

2,000 LB CROWN 20 MT ELECTRIC PALLET JACK, S/N. 20MT; 2-Stage Mast; 110" Lift Height; 42" Fork Length; 24" Load Center

AIR COMPRESSORS

40 HP SULLAIR LS-10 ROTARY SCREW TYPE AIR COMPRESSOR; 160 ACFM, 115 PSIG, Full Load Pressure, 62,900 Hours Indicated on Meter, Equipped with Silvan Industries Vertical Air Tank (1998); 200 PSI @ 450 Degrees F; 92" x 28" Dia.; with Hankinson PR175-230 Air Dryer; 175 PSIG Max. Working Pressure

INSPECTION EQUIPMENT

4' X 8' FABRIVISION METALSOFT NON CONTACT PARTS INSPECTION MACHINE; 4'x 8' Inspection Sheet Capacity; 2-CAD System with Spare Parts and Bulb

CHECK MASTER 326-125 COORDINATE MEASURING MACHINE, S/N. 28-27, (1983); with Starrett 36" x 60" x 10" Granite Surface Plate; Equipped with Accurite DRO

Large Quantity of Sheet Stock, Tubing, Rolls, Ferrous and Non-Ferrous Materials, Pallet Racking, Cantilever Racking, Work Benches, Carts, Lift Tables, Workshop Equipment, & Facility Support equipment.

