



ONLINE AUCTION

**Surplus to the Ongoing Operations of Overton Chicago Gear
Gear Grinders, Hobbers, Bevel & Herringbone Gear Generators,
Shapers, CNC Lathes & Tool Room Equipment**

Location: Chicago & Suburbs, IL

Closing From: 1:00 PM CT, Wed, Dec 13

Lot #	Lot Title
1	1994 PFAUTER PE1200G CNC Gear Grinder, s/n 27830, 47.24" Max Gear Dia, 7.87" Min Grinding Dia, 39.37" Axial Z-Axis, 47.24" Table Dia, 3.15" Max Grindable Profile Depth, 30.31" X-Axis Grinding Slide Adjustment, 39.37" Z-Axis Grinding Head Adjustment, 11.81" Y-Axis Tangential Adjustment of Grinding Head, 120 RPM C-Axis Table Rotation Speed, 26,000 Lb Max Weight of Work Piece, Traverse Speeds- 118.11 IPM X, 196.85 IPM Y, 236.220 IPM Z, 4,000-12,000 RPM Grinding Wheel Speeds, Bosch CC 220 CNC Control, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
2	PFAUTER P1000 CNC Gear Hobber, s/n 26073, 20" Max Gear Width, 40" Max Wheel Dia, 10" Hobbing Length, 22" X, 7.87" Y, 22" Z, 30" External Dia, 7" Bore, 40-235 RPM, GE Fanuc Series 15-M CNC Control, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
3	KLINGELNBERG AMKU 630 Bevel Gear Generator, s/n 1504, 24.8" Max Wheel Diameter, 4.72" Gear Width, 12 Max Module, 120 Max Number of Teeth, 5 Min Number of Teeth, Pendant Control, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
4	KLINGELNBERG AMKU 630 Bevel Gear Generator, s/n 1495, 24.8" Max Wheel Diameter, 4.72" Gear Width, 12 Max Module, 120 Max Number of Teeth, 5 Min Number of Teeth, Pendant Control, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
5	KLINGELNBERG LKR 850 Lapping Machine, s/n 1851, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
6	JOTES SAB 100 Rotary Surface Grinder, s/n 258, 40" Magnetic Chuck, 21" Table Travel, Cortland type 5-Segment Wheel Chuck, 740 RPM Wheel, 17" Segment, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
7	1999 TRIPET TST250-4R CNC Internal Grinder, s/n T2502522, 16" 3-Jaw Chuck, Brutsch Elektronik HTT CNC Control, Neslab Coolflow CFT-75 Refrigerated Recirculator, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
8	GLEASON No. 70 Spline Bevel Generator, s/n 27691 (Parts Machine) Not in Running Condition, (THIS LOT IS LOCATED AT THE ADDISON, IL LOCATION)
9	REISHAUER RZ801 CNC Gear Grinder, s/n 69705, 8 Max Module, .5 Min Module, 9.8" Gear Width, 32.2" Max Wheel Dia, 11-15.7" Grinding Worm Dia, 11.8" Z, 600 Max Number of Teeth, 10 Min Number of Teeth, Bibus Hydraulik AG RZ701 Hydraulic Unit, (THIS LOT IS LOCATED AT THE LOMBARD, IL LOCATION)
10	KLINGELNBERG LKR 630 Lapping Machine, s/n 1938, (Disconnect, Palletized and ready to load), (THIS LOT IS LOCATED AT THE LOMBARD, IL LOCATION)
11	REISHAUER AM Wheel Dresser, s/n 41600-14, (THIS LOT IS LOCATED AT THE LOMBARD, IL LOCATION)
12	HOFMANN HL-16 Wheel Balancer, s/n 81/4/081, 10-150 Lb Wheel Capacity, (THIS LOT IS LOCATED AT THE LOMBARD, IL LOCATION)
13	GALLMEYER & LIVINGSTON 570 Reciprocating Surface Grinder, s/n 570221, 14" Max Grinding Wheel Dia, 2" Max Grinding Wheel Width, 36" x 16" Table, 3-150 FPM Table Speed, 2100 RPM Max Spindle Speed, (THIS LOT IS LOCATED AT THE LOMBARD, IL LOCATION)
15	Lorenz LF 1251 CNC Gear Hobber, s/n na, GE Fanuc Series 18i-M CNC Control, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
16	Pfauter 2500 Gear Hobber, s/n na, 41" Gear Width, 22 Max Module, 1 Min Module, 74" Clamping Table Dia, 18" Max Cutter Length, 10-120 RPM Turning Speed, Pendant Control, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)

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16A	Liebherr GDF76F Gear Hobber, s/n na, 42" Clamping Table Dia, Pendent Control, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
17	Barber Colman 16-16 Gear Hobber, s/n 4677, 16" Max OD, 16" Hob Slide Travel, 3-5/8" Dia of Hole Through Spindle, 5" Max Hob Dia, 59-246 RPM Hob Speed, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
18	Barber Colman 16-16 Gear Hobber, s/n 3951, 16" Max OD, 16" Hob Slide Travel, 3-5/8" Dia of Hole Through Spindle, 5" Max Hob Dia, 59-246 RPM Hob Speed, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
19	Barber Colman 14-15 Gear Hobber, s/n 922REM4053697, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
20	Barber Colman 16-36 Gear Hobber, s/n 3975, 16" Max Work Dia, 36.5" Travel of Hob Carriage, 64" Distance Work Spindle Face to Tail Center Max, 59-246 RPM Hob Speed, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
21	Sykes 5E Herringbone Gear Generator, s/n na, 63" Max Gear Diameter, 0-45 Degree Helix Angle Range, 9.875" Work Spindle Bore, 48" Tailstock to Face of Work Spindle, 6" Standard Cutter Dia, 3.5" Standard Cutter Bore, 8 Speed, 15-120 SPM Cutting Speed, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
22	Farrell Sykes C52 Herringbone Gear Generator, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
23	Sykes 5C Herringbone Gear Generator, s/n na, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
24	Sykes 5B Herringbone Gear Generator, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
25	Sykes 5B Herringbone Gear Generator, s/n na, with Fagor CNC Control, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
26	Mitts & Merrill 6-HFR KS Keyseater, s/n KM-795, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
27	Gleason 70 Gear Spline Bevel Generator, s/n 27687, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
28	Gleason No. 61 Angular Hypoid Tester, s/n 29978, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
29	TRIPET TST250 CNC Internal Grinder, s/n unknown, 16" 3-Jaw Chuck, Fagor CNC Control, Nordmann SEM-68000 Tool Monitor, Recirculator, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
30	Fellows 4-A Gear Shaper, s/n na, 6" Max Pitch Dia, 2" Max Face Width, 4 Max Dia Pitch Spur, 5 Max Dia Pitch Helical, 3" Hole in Spindle, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
31	Mori Seiki LL-1500 Lathe, s/n 46, 60" Between Centers, 3.875" Hole Through Spindle, 24" 4-Jaw Chuck, Fagor Control, Tool Post, Turret, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
32	Mori Seiki LL-1500 Lathe, s/n 53, 60" Between Centers, 3.875" Hole Through Spindle, 36" 4-Jaw Chuck, Fagor Control, Tool Post, Turret. (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
33	1993 Mazak Quick Turn 18N CNC Lathe, s/n 106843, Mazatrol T32-2 CNC Control, 12" 3-Jaw Chuck, 17.32" Max Swing, 11.81" Max Turning Dia, 19.69" Max Machining Length, 7.09"X, 20.08"Z, 36-3600 RPM Spindle Speed, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
34	1996 Mazak Super Quick Turn 15MS Mark II CNC Lathe, s/n 120943, Mazatrol T Plus CNC Control, 20.91" Max Swing, 11.81" Max Machining Dia, 20.90" Max Machining Length, 7.13"X, 22.75"Z, 2.4" Spindle Bore, 2" Max Bar Dia, 5000 RPM Spindle Speed, 12-Station Turret, Live Milling
35	1996 Mazak QTN -40 CNC Lathe, s/n 126889, Mazatrol T Plus CNC Control, 21.25" Max Swing, 13.75" Max Turning Dia, 2200 RPM Spindle, Kitagawa B-15 3-Jaw Chuck, 6-Position Turret, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
36	Warner & Swasey 2SC CNC Lathe, s/n R-1260 (rebuilt by Bardons & Oliver), GE Fanuc Series 18-T CNC Control, 24" Max Swing, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)

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37	P & W Rack Grinder, Fagor Control, Magna-Lock HGD636 6" x 72" Magnetic Chuck, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
38	Sykes VR72 Rack Cutter, 66-622 Crank RPM, .5-3.25" Stroke, Long (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
39	Arter A-12 Grinder, s/n 56-3572, Approx 12" Chuck, THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)
40	Bridgeport Mill, S/N 66886, 9" x 42" Table, 80-2720 RPM Spindle Speed, 1 HP, w/ 6" Machine Vise, (THIS LOT IS LOCATED AT THE CHICAGO, IL LOCATION)