

ONLINE AUCTION SALE

O.T. FLEX TOOLING

Federal, Niagara, Bliss, McKay, Johnson, Verson & Rouselle Stamping Presses, Chicago, Atlantic, & Dallas Press Brakes, Pines Bender, Forklifts, Marvel Extrusion Saw & Accessories

Closing Date: June 3rd, 2010 at 2 PM CST

Location: 8165 State Road 207, Hastings FL 32145

Inspection: By Appointment

CNC Lathe

Mazak QT-250-UNIV CNC Lathe, S/N. 156073, (2001); Axis Travels- 8.46" X, 20.1" Z, 8" Chuck, 23.6" Swing, 15.7" Turning Dia., 5,000 RPM, with Mazatrol 640T Control

CNC Vertical Machining Center

Mazak VTC-16B CNC Vertical Machining Center, S/N. 137067, (1999); Axis Travels- 44.09" X, 16.14" Y, 20.08" Z, 57.48 x 16.1" Table, Spindle Speed 40-8000 RPM, Cat 40 Spindle Taper, with Mazatrol PC Fusion 640M Control

Press Brakes

Atlantic HDS Press Brake, 1987, S/N. 59125, 135 x 12 Capacity, 122" Between Housings, Parker CTL DRO, 60 Cycle, V-220/440

Unknown Manufacturer Press Brake, S/N. 295K891, 16' Bed, 122" Between Housings, 20 Amp, 60 Hertz

150 Ton Chicago Dreiss and Krump Press Brake, 12' Bed and Ram, 102" Between Housings

Stamping Presses

300 Ton Bliss Press, 29" Shut Height, 36 SPM, Bed- 71" L-R, 50" F-B, Bolster 62" L-R, 32" F-B, Window 26" H, 22" W, Link Lite 3 Light Curtain

200 Ton Verson Mechanical Press, S/N. 1929, Machine No. 7B-74, 44" x 72" Bed, Palm Buttons

200 Ton Johnson 62-200-72-30 Mechanical Press, 8" Stroke, 26" Shut Height, 30 SPM, 6" Adj., Bed 72" L-R x 30" F-B

(2) 150 Ton Mckay Mechanical 6-150-I Press, S/N. 693942-D, 12" Stroke, 40 SPM, 26" Shut Height, Bed 50" L-R, 30" F-B, 5" Stoke of Cushion

80 Ton Federal No. 7 Mechanical Press, 1971, S/N. 775, 4" Stroke, 75 SPM, 3" Adj., Bed 28" x 36"

60 Ton Minster No. 6 OBT, S/N 6-17777,90 SPM, 6" Stroke, 3.5" Adj., Bolster 32" F-B, 21" L-R

60 Ton Niagara E60, S/N. 50432, 8' Stroke, 18" Shut Height, Slide Adj.-3", Bed 34" L-R, 33" F-B

60 Ton Niagara AF4S, S/N. 37441, 6" Stroke, 15" Shut Height, 3" Adj. 90 SPM, Bed 34" L-R, 33.5" F-B, Ram 21" L-R, 16" F-B

60 Ton Johnson 60FW Press, S/N. 57006, 4" Stroke, 12.5" Shut Height, 3.5" Adj., 100SPM, Bed 32" L-R, 21" F-B

30 Ton Rouselle 3G, S/N. 12748, 24" x 48" Table

25 Ton Komatsu OBS-25-3, 1990, S/N. 12022, 125 SPM, 1.97 Adj, Bolster 21" x 11", Slide 9.8" x 7.8

Coil Handling

Rowe FDL-053-430 Straightener, S/N 21484, Max Thickness- .110", 460V, 3 Ph, 60 Hz,

Rowe S-20 Straightener, S/N. 23345, Min. Thickness-.30 Mild Steel, Max Thickness-.105 Mild Steel, Roll Feed

Vermont Feeder, 24.5" W Cap

U.S. Baird Acc1-9C-R8 Coil Cradle, S/N. APP-130-001

Coil Cradle, Manufactured in House, 6,000 Lb Capacity

Recoiler, Made In House, Max Width Cap 1.75"

Rowe 40-20 Coil Cradle, S/N. 3135

Dobby STC-2 Coil Cradle, Max 1200 mm

Dallas Industries D250 Feeder and Straightener Combo, S/N. 12535, Capacity 125 x 12 x 12

Grinding Machines

Thompson Horizontal Surface Grinder, 15" x 55" Table, Neurol F-500 14" x 40.5" Magnetic Chuck, Electro-Matic P-241 Rectifier, S/N. N664,1000W, 50-60 Cycle,

Standard 100 Dual End Grinder/Buffer, Type 50KBAP, 7.5 HP, 1750 RPM

Divine Brothers VC15-R Dual End Heavy Duty Grinder/Buffer, 3 HP, 1,000RPM

Rockwell 12" Grinder with 7" x 16" Table

Saws

Thomas 250A Mondial Chop Saw, 5" Throat

Heller SSH630A Horizontal Bandsaw, 90" x 7.5" Table, 24" Dia. Blade

Heller KA315 Horizontal Saw, 12" Blade, 4.5" x 50" Feed

Kalamazoo H12B Horizontal Bandsaw, S/N. H266-6510, 16" x 42" Table

Everett 14-16 Chop Saw, S/N. 2210-7, with (7) 16" Blades

Mills

Bridgeport Series II Milling Machine, 3000 Max RPM, Bridgeport Auto Table, 11" x 58" Table

Bridgeport Milling Machine, 9" x 36" Table, with large Machine Vise

Century Milling Machine, Spindle Speed 60-4200 RPM, Accu-Rite III DRO, 9" x 42" Table

Turret Punches

Strippit Fabriccenter FC 750, 44 Station Turret Punch Press, S/N. 07871580, 68" x 84" Table, Houdaille Hecc 80 Control

Strippit 30/30 Single Station Turret Punch Press, S/N-967101568, 48" x 72" Table

Wire EDM

EDM Technology Type 505 CNC Wire EDM Machine, S/N. 1659, 1987, with EDM Technology Type 2000B Control

Chillers/Air Compressors/ Hydraulic Units/ Air Dryers

Ingersoll Rand Air Compressor SSR-EP505E/50, S/N. G3990V95331, Cap. 194 CFM, Rated OP Pressure-125 PSIG, Max Discharge Pressure-128 PSIG, Max Modulate Pressure-128 PSIG, Drive Motor 50HP, Fan Motor 3HP, 83 Amp, 415 V, 3 Phase

Ingersoll Rand DXR425 Refridgerated Air Dryer, S/N. 00GDXRA3125, 2000, Max. Inlet Pressure 250 PSIG, Max. Inlet Air Temp 130 Degrees F, Min/Max Ambient Temp 40/120 Degrees F, Fan Rating 1/4 HP, 460V, 3 Phase, 60 Hz

Zeks HTA080A100 Refridgerated Air Dryer,S/N. 935470-3 M498, Refrigerant R-22, 60 Hz, 115V

Adams AAH-AJ905 Air and Hydraulic Unit, S/N. 010815-C, with Thermal Transfer RM19-22 Heat Exchanger, Max Rating of 300PSI, 3500 Degrees F

Ingersoll Rand 25T2 2- Piston Air Compressor, S/N. 30T542420, 30 HP

Ingersoll Rand 25T2 2- Piston Air Compressor, S/N. 30T567375, 30 HP

Ingersoll Rand 25T2 2- Piston Air Compressor, 30 HP, Horizontally Mounted on Air Cylinder

Tube Bender

Pines # 1 Tube Bender, S/N. 101-8B-52-1828

Roll Former

Tishken 6LM-1 1/2 6-Station Roll Former, S/N. 1108343

Material Handling

Raymond 20R30TT Electric Forklift, S/N. 020.88.27204, Max Lifting Cap. 3,000 Lbs

Lee Engineering WPS4236-10 Presto Electric Forklift,S/N. 82622, 24" Lift Center, Cap. 1,000 Lbs.

Hyster LP Gas Forklift, Triple Mast, Solid Tire, Side Shift, Overhead Protection, 41" Forks, No Manufacture Plate

Hyster S125A Forklift Truck, S/N. 40-24D 4425A, Triple Mast, Solid Tires, Side Shift, 8,000 Lb. Lifting Cap.

Hyster S50XM LP Gas Forklift, S/N D187V039897, 5500 Lb Lift Capacity, Double Mast, Solid Tire

Nissan CDH01A1P5V LP Forklift, Double Mast, Side Shift, Solid Tire, 3,000 Lb Lifting Cap.

Clark NP300D-40 Narrow Isle Electric Forklift, S/N. NPZ46-0455-PM6674

Welders

Miller CP-300 Constant Voltage DC Arc Welding Power Source with Miller 24V Constant Speed Wire Feeder

Miller CP-300 Constant Voltage DC Arc Welding Power Source with Constant Speed Wire Feeder

Miller CP-200 Constant Potential DC Arc Welding Power Source, S/N. JA366881

Miscellaneous

Luna 3 Roll Plate Bending Machine, S/N. 1032, Type 8266/12/45, 51" W Rolls, Cap. 1290 x 4,5

Kane and Roach 50 Ready Pipe Bender, S/N. 204102

StraPack S680 Box Bander, S/N. 60526475

Oster 5021X Pipe Master Pipe Threading Machine

Wide Variety of Plastic Totes, Metal Parts Bins,

Assortment of Pallets Comprising Multiple Sized Sheets of Nylon