

LIVE WEBCAST

ONLINE
ONLY



NORTHSTAR
METAL PRODUCTS, INC.

FEATURING: (2) 2019 AMADA EMK 3612 M2 TURRET PUNCHES W/ LOAD/ UNLOAD SYSTEM; AMADA VIPROS 358 KING II TURRET PUNCH; 2019 AMADA TOGU-III TOOL GRINDER; 2019 AMADA HG 2204 8 AXIS CNC PRESS BRAKE W/ ATC; 2003 AMADA HFE 220-4S 4 AXIS CNC PRESS BRAKE; (6) AMADA RG SERIES PRESS BRAKES; 2019 YASKAWA/MOTOMAN ROBOTIC WELDING SYSTEM W/ ARCWORLD POSITIONER; DUST COLLECTORS; FUME EXTRACTORS; WELDERS; INSERTION PRESSES; FORKLIFTS & SUPPORT

SALE DATE

Wednesday, May 20 at 10:00 AM CT

LOCATION

70 Exchange Blvd
Glendale Heights, IL 60139

INSPECTION

By Appointment Only, In Person
and via Video Conferencing

UNPRECEDENTED SHOWROOM CONDITION,
LATE MODEL FABRICATING AUCTION

2 Available / 2019



AMADA EMK3612M2 TURRET PUNCH PRESS

**PRE-AUCTION
OFFERS INVITED
FOR MAJOR
ASSETS**



AMADA HG2204ATC 8-AXIS 240 TON PRESS BRAKE

2019



ph +1-847-545-6374
fax +1-847-427-8884

Webcast Bidding at

BidSpotter.com

Perfection Industrial Sales, IL Auction
Licenses #444.000438 and #441.001779

CNC Turret Punches, CNC Press Brakes

2019



1 OF 2 AMADA EMK3612M2 TURRET PUNCH PRESS



AMADA VIPROS 358 KING TURRET PUNCH PRESS

(3) CNC TURRET PUNCHES

2019 AMADA EMK3612M2 CNC Turret Punch Press, s/n 36134162, AMNC 3i CNC Control, 58-Station w/ (4) Auto Index, 120"X, 60"Y, 330 Lb. Max Sheet Weight, 4.5" Max Hole Diameter, 500 HPM X / 300 HPM Y Punching, 745 HPM X / 410 HPM Y Nibbling, .0984" Feed Clearance, 1.45" Stroke Length, .187" Max Sheet Thickness, 30 RPM Turret Rotation, w/ 2017 AMADA MP1530 Load/Unload System, s/n A1530128

2019 AMADA EMK3612M2 CNC Turret Punch Press, s/n 36134267, AMNC 3i CNC Control, 58-Station w/ (4) Auto Index, 120"X, 60"Y, 330 Lb. Max Sheet Weight, 4.5" Max Hole Diameter, 500 HPM X / 300 HPM Y Punching, 745 HPM X / 410 HPM Y Nibbling .0984" Feed Clearance, 1.45" Stroke Length, .187" Max Sheet Thickness, 30 RPM Turret Rotation, w/ 2017 AMADA MP1530 Load/Unload System, s/n A1530135

1999 AMADA VIPROS 358 King CNC Turret Punch Press, s/n 35840120, FANUC 18-P CNC Control, 58-Station w/ (4) Auto-Index, 33-Ton Capacity, 1.256" Stroke, 50" x 78.74" Travels, 560" x 157.5" Max Sheet Size w/ Repositioning, 110 Lb. Max Sheet Weight, w/ 1999 AMADA MO1225NJ Load/Unload System, s/n 12254089

(2) Amada MP1225NH Sheet Load/Unload Systems

2019 AMADA TOGU-III Automatic Tool Grinder, s/n 30231560

2019



AMADA TOGU-III TOOL GRINDER

2019



AMADA HG2204ATC 8-AXIS 240 TON PRESS BRAKE

View our current
auction schedule at
perfectionindustrial.com

(8) CNC PRESS BRAKES

2019 AMADA HG2204ATC 8-Axis 240 Ton CNC Press Brake, s/n 22498054, AMNC3i Control, 169.3" Table Length, 157.5" Max Bending Length, 148" Between Uprights, 17.7" Throat Depth, 9.8" Stroke, 23.5" Open Height, ATC Automatic Tool Changer & 112.8" Cap. Tool Storage Magazine

2003 AMADA HFE 220-4S 242 Ton CNC Press Brake, s/n N030103, 168" Table Length, 148" Between Uprights, 7.8" Stroke, 18.5" Open Height, 10.7" Closed Height, 16.5" Throat Depth

AMADA RG-125 138 Ton CNC Press Brake, s/n 01250679, NC-9EX Control, 118.2" Table Length, 122.1" Max Bending Length, 100.5" Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.85" Open Height

AMADA RG-100 110 Ton CNC Press Brake, s/n 105814, NC-9EXII Control, 118.2" Table Length, 122.1" Max Bending Length, 100.5" Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height

AMADA RG-80S 88 Ton CNC Press Brake, s/n 809840, NC-9EXII Control, 78.8" Table Length, 82.1" Max Bending Length, 59.9" Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height

(3) AMADA RG-80 88 Ton CNC Press Brakes, s/n 811650, 811057, 807768, NC-9EXII Control, 94.6" Table Length, 98.7" Max Bending Length, 80.8" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height

2003



AMADA HFE 220-4S 242 TON PRESS BRAKE



AMADA RG-100 110 TON PRESS BRAKE



AMADA RG-80S 88 TON PRESS BRAKE



AMADA RG-80 88 TON PRESS BRAKES

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ROBOTIC WELDING CELL

2019 YASKAWA MOTOMAN HP20D Robotic Welding Cell, s/n RH9G00-2703-5, 20 Kg Payload, 6-Axis, 120.6" Vertical Reach, 67.6" Horizontal Reach, w/ DX100 Control

FRONIUS VR-7000 CMT Power Source, s/n 29337546

FRONIUS CMT TRANSPULS SYNERGIC 4000 Multi-Process Power Source, s/n 28429424

ARCWORLD MRM2-250STN Positioner, Robot Riser



YASKAWA MOTOMAN ROBOTIC WELDING CELL & POSITIONER



YASKAWA MOTOMAN HP20D WELDING ROBOT



ARCWORLD MRM2-250STN POSITIONER



YASKAWA MOTOMAN CONTROL & WELD POWER

2019

Welding Department

2019



MILLER FILTAIR 6000 WELDING FUME EXTRACTION SYSTEM

2015



MILLER FILTAIR 6000 WELDING FUME EXTRACTION SYSTEM

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WELDING DEPARTMENT

2019 MILLER FILTAIR 6000 Welding Fume Extraction System, s/n MK315000D w/ 17' x 17' Miller Hood

2015 MILLER FILTAIR 6000 Welding Fume Extraction System, s/n MF475001D, w/ (2) 6' x 12' Miller Hoods

2019 DIVERSITECH TYPHOON WX-6500 Wet Type Dust Collector, s/n 38158-1, 15 HP, 4000-6500 CFM, 80 Gallon Tank, w/ (2) 1000 Lb. Capacity Downdraft Lift Tables

2013 MILLER SYNCROWAVE 250DX TIG Welder, s/n MD290418U

2000 MILLER SYNCROWAVE 250 TIG Welder, s/n LA253368

2014 MILLER MILLERMATIC 350P MIG Welder, s/n ME081096N



2019

(2) VESTIL GLOBAL 1000 LB. DOWNDRAFT LIFT TABLES



2019

(2) MILLER FILTAIR 6000 FUME FILTERS



2019

DIVERSITECH TYPHOON WX-6500 WET TYPE DUST COLLECTOR



MILLER TIG & MIG WELDERS

Webcast Bidding at

BidSpotter.com

To discuss your requirements for an auction, please call
Perfection Industrial at +1-847-427-3333

TERMS OF SALE

Due to this Webcast-only auction having no option for onsite bidding, we have reduced the Buyer's Premium for webcast buyers in this auction to 16% providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 18%. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

REMOVAL

All items must be removed no later than Friday, June 5. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

PAYMENT

ALL PURCHASES MUST BE PAID WITHIN 48 HOURS OF THE CLOSE OF SALE. Contact our Accounting team for wire instructions. Only wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming Sales Tax exemptions must provide proof satisfactory to the Perfection Accounting team to claim such exemptions.

FOR FURTHER INFORMATION

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com.

INSPECTION

VIRTEK LASER QC Laser Inspection Machine, s/n na, 48" x 84" Scan Zone, 4.5mW Laser Diode, 50-100 Degree F Operating Temp, Spare Glass w/ Virtek LPS-1E Laser Head, s/n 17092512

2000 METALSOFT FABRIVISION II Video Inspection System, s/n 2179, 8-Camera, 4' x 6' Table, 1800 Lb. Capacity



VIRTEK LASER QC LASER INSPECTION MACHINE



METALSOFT FABRIVISION II VIDEO INSPECTION SYSTEM

MISCELLANEOUS MACHINES

HAEGER 618-1L Insertion Machine, s/n 06L00734, w/ Bowl Feeder

AUTO-SERT AS-7 Insertion Machine, s/n 0878, w/ Bowl Feeder

KONDIA POWERMILL G Vertical Mill, s/n 612, 9"x 48" Table, 85-3000 RPM

LAGUN FTV-12 3 hp Vertical Mill, s/n SE-16729, 9"x 48" Table, 50-4250 RPM

FALLS D-BUR-R 73118 Edge Deburrer, s/n 3281

BURR KING 760 2" Belt Sander

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HAEGER 618-1L INSERTION MACHINE



AUTO-SERT AS-7 INSERTION MACHINE



KONDIA & LAGUN MILLS

Complete Catalog and More Info Available at bit.ly/perfection-northstar

Rolling Stock, Plant Support



2019

SKYJACK SJ4626 SCISSOR LIFT



4000 lb.

TOYOTA 5FBE20 ELECTRIC 3-WHEEL FORKLIFT

ROLLING STOCK

2019 SKYJACK SJ4626 1000 lb. Scissor Lift, s/n 70040255, 26' Max Platform Height

TOYOTA 5FBE20 4000 lb. Electric 3-Wheel Forklift, s/n 10593, Side Shift, Triple Mast, 42" Fork Length, w/ Charger

CROWN RR5020-35 3500 lb. Electric Narrow Aisle Forklift, s/n 1A226441, Triple Mast, w/ Charger

CROWN RD5220-30 3000 lb. Electric Narrow Aisle Forklift, s/n 1A310176, 3000 Lb. Capacity, Triple Mast, Double Reach, w/ Charger



(2) CROWN ELECTRIC REACH TRUCKS

PLANT SUPPORT

(2) GO FAN YOURSELF TAZ 72" Fans, 75,200 CFM, 3 HP, ABB Control

(2) GO FAN YOURSELF Z-TECH 24' Fans, 180' Max Cooling Area, 2 HP

HIGHLIGHT PREDATOR Power Pre-Stretch Wrapping Machine, s/n P6025160

SPEEDAIRE 5Z639A Air Compressor, 7.5 HP Mounted on 50-Gal Tank, 660-Gal Air Holding Tank

(69) SECTIONS of 24' H x 9' W x 48" Pallet Racking

ALSO; Large Assortment of Dismantled Pallet Racking, Pallet Jacks, Banding Sets, Flammable Liquids Cabinet, Lift Table, Power Tools, and More



2 Available

GO FAN YOURSELF 72" FANS



FORKLIFT BATTERY CHARGERS



2 Available

GO FAN YOURSELF 24' FAN



HIGHLIGHT PREDATOR STRETCH WRAPPER

View our current auction schedule at perfectionindustrial.com

MACHINE ELECTRICAL SERVICES

OVER \$250,000 Invested in New 2019/2018 Electrical Services Installed to Provide Machine Power Including: SQUARE D, SIEMENS and HAMMOND Transformers – up to 100 KVA; SQUARE D and SIEMENS Switchgears & Safety Switches – up to 600 amp; 1000+ Feet of Cable, Wire and Conduit, Cable Trays, Disconnects; Electrical Hardware, Etc.



VIEW OF POWER TOOLS



5 Lots

36" X 52" 5052 ALUMINUM SHEET STOCK



VIEW OF ROLLER CONVEYOR



BANDING CART SETS



ASSORTED AIR HOSE REELS



ADJUSTABLE PALLET RACKING
(69 SECTIONS AVAILABLE)



49 Available

48" X 48" METAL STAKE PALLETS



VIEW OF ELECTRICAL



VIEW OF ELECTRICAL

CAFETERIA

(2) VIZIO E70-F3 70" LCD Flatscreen TVs, s/n LFTRXDLU5001367 & LFTRXDLU5002909

TRUE T-49-HC Refrigerator, s/n 9673106

Over (30) 3' x 3' Break Tables and 70+ Chairs



BREAK ROOM



VIEW OF LOCKERS



TRUE T-49-HC REFRIGERATOR



VIEW OF ELECTRICAL

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YASKAWA MOTOMAN ROBOTIC WELDING CELL & POSITIONER

2019

UNPRECEDENTED SHOWROOM CONDITION, LATE MODEL FABRICATING AUCTION

LIVE WEBCAST ONLINE ONLY



Perfection Industrial Sales
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www.perfectionindustrial.com



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