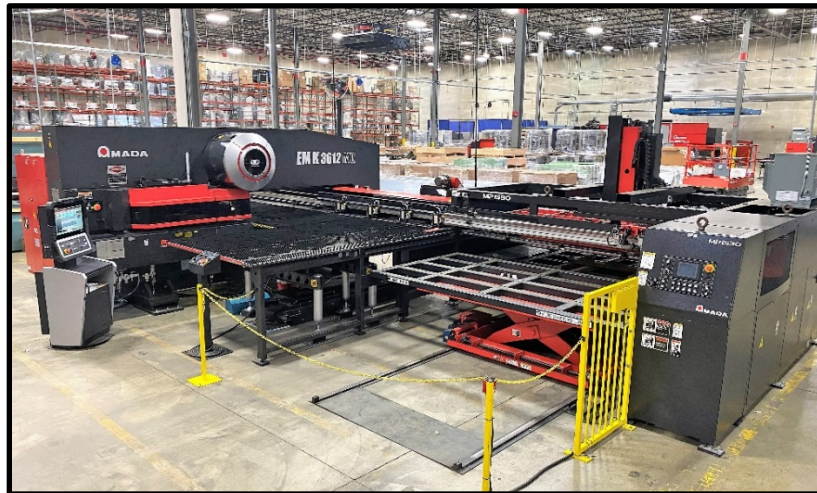




NORTHSTAR
METAL PRODUCTS, INC.

FEATURING: (2) 2019 Amada EMK 3612 M2 Turret Punches w/ MP 1530 Auto Load/Unload System; Amada Vipros 358 King II Turret Punch; 2019 Amada TOGU-III Tool Grinder; 2019 Amada HG 2204 8 Axis CNC Press Brake w/ Automatic Tool Changer (ATC); 2003 Amada HFE 220-4s 4 Axis CNC Press Brake, (6) Amada RG Series Press Brakes - up to 125 Ton; 2019 Yaskawa/Motoman Robotic Welding System w/ ArcWorld Positioner; PLUS 2019 Diversitech WX-6500 Wet Type Dust Collector; (2) 2019 Miller Fume Extractor/Filter Systems; Miller Welders; Insertion Presses; Factory Support Equip.; Forklifts and More



Inspection

Tuesday, May 19, by appointment only. We encourage inspections held via 1-on-1 video conferencing, however in person inspections can still be accommodated if required. Call for details.

Payment

Due to this Webcast-only auction having no option for onsite bidding, we have reduced the Buyer's Premium for webcast buyers in this auction to 16% providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 18%. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

Deadlines

All items must be removed no later than Friday, June 5. All removal is strictly on an appointment only basis. To schedule a removal appointment, please contact the onsite supervisor. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

Removal Supervisor

Austin Boelk
608.512.9057

Location

70 Exchange Blvd
Glendale Heights, IL 60139

Exclusive Rigger

Rite Industrial

Chad Boelk
(608) 215-9941
chad@riteindustrialmovers.com

For General Auction Inquires

Jennifer Reiner
(847) 545-6374
jennifer@perfectionindustrial.com



Lot Number	Lot Description
1	MAKITA 18V Electric Drill w/ Battery, Charger and Case
2	MAKITA 18V Electric Drill w/ Battery, Charger and Case
3	MAKITA 18V Electric Drill w/ Battery, Charger and Case
4	Lot Comprising Makita Dual Battery Charger, Single Charger, and (3) 18V Batteries
5	DEWALT DW713 10" Compound Miter Saw
6	INGERSOLL RAND IQV12 20V Right Angle Impact Ratchet w/ Charger
7	INGERSOLL RAND IQV12 20V Right Angle Impact Ratchet w/ Charger
8	RYOBI 6" Thin Lined Bench Grinder
9	Lot of (2) Jacks Including Husky 20-Ton Bottle Jack and Big Red 6-Ton Bottle Jack
10	WERNER 8' Fiberglass Step Ladder
11	WERNER 6' Fiberglass Step Ladder
12	COX PLP350-BH-BXL Air Hose Reel
13	COX PLP350-BH-BXL Air Hose Reel
14	COX PLP350-BH-BXL Air Hose Reel
15	COX PLP350-BH-BXL Air Hose Reel
16	MILTON Air Hose Reel
17	MILTON Air Hose Reel
18	MILTON Air Hose Reel
19	REELCRAFT 4545 123 3A Electrical Reel
20	REELCRAFT 4545 123 3A Electrical Reel
21	REELCRAFT 4545 123 3A Electrical Reel
22	CROWN 5500 LB Pallet Jack
23	CROWN 5500 LB Pallet Jack
24	TOYOTA 5000 LB Pallet Jack
25	PRESTO WBP36-15 Lift Cart, 1500 LB Capacity, 4' x 3' Table
26	ULINE Poly Banding Cart w/ Tools and (2) Rolls of Strapping
27	ULINE Steel Banding Cart w/ Tools
28	Lot Comprising GORILLA 3-Step Folding Ladder and Hand Truck
29	RUST-OLEAM Striping Machine w/ (4) Boxes of Rust-oleum Striping Paint
30	Lot of (2) Commercial Electric Fans
31	Lot of (2) RIDGID Shop Vacs
32	WATERLOO Wood Top Work Bench, 54" x 21"
33	Heavy Duty Work Bench, 49" x 97"
34	Heavy Duty Work Bench, 49" x 97"
35	Heavy Duty Work Bench, 37" x 97"
36	Lot of (2) Work Benches, 36" x 48"
37	Lot of (2) Steel Tables, 24" x 60"
38	Lot Comprising Steel Work Bench, 24" x 60" and Wood Work Bench, 28" x 60"
39	2019 AMADA HG2204ATC 8-Axis CNC Press Brake, s/n 22498054, 240 Ton Capacity, AMNC3I Control, 169.3" Table Length, 157.5" Max Bending Length, 148" Distance Between Uprights, 17.7" Throat Depth, 9.8" Stroke, 23.5" Open Height, Automatic Tool Changer
40	2003 AMADA HFE 220-4S CNC Press Brake, s/n N030103, 242 Ton Capacity, 168" Table Length, 148" Distance Between Housings, 7.8" Stroke, 18.5" Open Height, 10.7" Closed Height, 16.5" Throat Depth,

41	AMADA RG-125 CNC Press Brake, s/n 01250679, 138 Ton Capacity, NC-9EX Control, 118.2" Table Length, 122.1" Max Bending Length, 100.5" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.85" Open Height
42	AMADA RG-100 CNC Press Brake, s/n 105814, 110 Ton Capacity, NC-9EXII Control, 118.2" Table Length, 122.1" Max Bending Length, 100.5" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height
43	AMADA RG-80 CNC Press Brake, s/n 811650, 88 Ton Capacity, NC-9EXII Control, 94.6" Table Length, 98.7" Max Bending Length, 80.8" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height
44	AMADA RG-80 CNC Press Brake, s/n 811057, 88 Ton Capacity, NC-9EXII Control, 94.6" Table Length, 98.7" Max Bending Length, 80.8" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height
45	AMADA RG-80S CNC Press Brake, s/n 809840, 88 Ton Capacity, NC-9EXII Control, 78.8" Table Length, 82.1" Max Bending Length, 59.9" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height
46	AMADA RG-80 CNC Press Brake, s/n 807768, 88 Ton Capacity, NC-9EXII Control, 94.6" Table Length, 98.7" Max Bending Length, 80.8" Distance Between Uprights, 15.76" Throat Depth, 3.94" Stroke, 14.58" Open Height
47	2019 YASKAWA MOTOMAN HP20D Robotic Welding Cell, s/n RH9G00-2703-5, 20 Kg Payload, 6-Axis, 120.6" Vertical Reach, 67.6" Horizontal Reach, w/ DX100 Control, Fronius VR-7000 CMT Power Source, s/n 29337546, Fronius CMT TransPuls Synergic 4000 Multi-Process Power Source, s/n 28429424, ArcWorld MRM2-250STN Positioner, Robot Riser
48	2014 MILLER MILLERMATIC 350P MIG Welding Power Source, s/n ME081096N
49	2013 MILLER SYNCROWAVE 250DX TIG Welding Power Source, s/n MD290418U
50	2000 MILLER SYNCROWAVE 250 TIG Welding Power Source, s/n LA253368
51	2019 MILLER FILTAIR 6000 Welding Fume Extraction System, s/n MK315000D w/ 17' x 17' Miller Hood
52	2015 MILLER FILTAIR 6000 Welding Fume Extraction System, s/n MF475001D, w/ (2) 6" x 12" Miller Hoods
53	DIVERSITECH Typhoon WX-6500 Wet Type Dust Collector, s/n 38158-1, 15 HP, 4000-6500 CFM, 80 Gallon Tank
54	VESTIL GLOBAL ABLT-1000 Lift Table, s/n S1774558-2 (Set up as Down Draft Table)
55	VESTIL GLOBAL ABLT-1000 Lift Table, s/n S1774558-1 (Set up as Down Draft Table)
56	3- Wall Room, 25' x 30' x 12'H Walls w/ 12' W Doorway
57	Lot Comprising 70 Linear Feet of Suspended Welding Curtain
58	HOBART MaxalPAC Welding Wire Drum, .047" ER5356 Wire, Approx. 300 Lbs.
59	HOBART MaxalPAC Welding Wire Drum, .047" ER5356 Wire, Approx. 300 Lbs.
60	Steel Welding Table, 48" x 86" x 3/4"
61	HAEGER 618-1L Insertion Machine, s/n 06L00734, w/ Bowl Feeder
62	AUTO-SERT AS-7 Insertion Machine, s/n 0878, w/ Bowl Feeder
63	LAGUN FTV-12 Vertical Mill, s/n SE-16729, 9" x 48" Table, 50-4250 RPM
64	KONDIA Powermill G Vertical Mill, s/n 612, 9" x 48" Table, 85-3000 RPM
65	BURR KING 760 2" Belt Sander
66	D-BUR-R 73118 Edge Deburrer, s/n 3281
67	VIRTEK Laser QC Laser Inspection Machine, s/n na, 48" x 84" Scan Zone, 4.5mW Laser Diode, 50-100 Degree F Operating Temp, Spare Glass w/ Virtek LPS-1E Laser Head, s/n 17092512
68	2000 METALSOFT Fabrivision II Video Inspection System, s/n 2179, 8-Camera, 4' x 6' Table, 1800 Lb. Capacity

69	Black Granite Surface Plate, 24" x 36" x 4", on Steel Base
70	2019 AMADA EMK3612M2 CNC Turret Punch Press, s/n 36134162, AMNC 3i CNC Control, 58-Station w/ (4) Auto Index, 120"X, 60"Y, 330 Lb. Max Sheet Weight, 4.5" Max Hole Diameter, 500 HPM X/300 HPM Y Punching, 745 HPM X/ 410 HPM Y Nibbling .0984" Feed Clearance, 1.45" Stroke Length, .187" Max Sheet Thickness, 30 RPM Turret Rotation, w/ 2017 Amada MP1530 Load/Unload System, s/n A1530128
71	2017 Amada MP1530 Load/Unload System, s/n A1530128
72	2019 AMADA EMK3612M2 CNC Turret Punch Press, s/n 36134267, AMNC 3i CNC Control, 58-Station w/ (4) Auto Index, 120"X, 60"Y, 330 Lb. Max Sheet Weight, 4.5" Max Hole Diameter, 500 HPM X/300 HPM Y Punching, 745 HPM X/ 410 HPM Y Nibbling .0984" Feed Clearance, 1.45" Stroke Length, .187" Max Sheet Thickness, 30 RPM Turret Rotation
73	2017 Amada MP1530 Load/Unload System, s/n A1530128
74	1999 AMADA VIPROS 358 King CNC Turret Punch Press, s/n 35840120, Fanuc 18-P CNC Control, 58-Station w/ (4) Auto-Index, 33-Ton Capacity, 1.256" Stroke, 50" x 78.74" Travels, 560" x 157.5" Max Sheet Size w/ Repositioning, 110 Lb. Max Sheet Weight,
75	1999 Amada MO1225NJ Load/Unload System, s/n 12254089
76	2019 AMADA TOGU-III Automatic Tool Grinder, s/n 30231560
77	AMADA MP1225NH Sheet Load/Unload System (For Parts)
78	AMADA MP1225NH Sheet Load/Unload System (For Parts)
79	2019 SKYJACK SJ4626 Scissor Lift, s/n 70040255, 1000 Lb./3-Person Capacity, 26' Max Platform Height
80	TOYOTA 5FBE20 Electric 3-Wheel Forklift, s/n 10593, 4000 Lb. Capacity, Side Shift, Triple Mast, 42" Fork Length, w/ Charger
81	CROWN RD5220-30 Electric Narrow Aisle Forklift, s/n 1A310176, 3000 Lb. Capacity, Triple Mast, Double Reach, w/ Charger
82	CROWN RR5020-35 Electric Narrow Aisle Forklift, s/n 1A226441, 3500 LB Capacity, Triple Mast, w/ Charger
83	(23) Sections of 24'H x 9'W x 48"D Pallet Racking
84	(22) Sections of 24'H x 9'W x 48"D Pallet Racking
85	(22) Sections of 24'H x 9'W x 48"D Pallet Racking
86	Large Lot of Dismantled Pallet Racking, Including 12' Uprights, 8' and 9' Crossbeams, and 43" x 58" Decking
87	Single Section of Pallet Racking, 12' Uprights x 9' Crossbeams x 42" D
88	Wire Crafters 47' Linear Feet of Crib Fencing, Sliding Door, Lock, 8'T
89	GO FAN YOURSELF Z-Tech 24' Fans, 180' Max Cooling Area, 2 HP, ABB Control
90	GO FAN YOURSELF Z-Tech 24' Fans, 180' Max Cooling Area, 2 HP, ABB Control
91	GO FAN YOURSELF TAZ 72" Fans, 75,200 CFM, 3 HP, ABB Control
92	GO FAN YOURSELF TAZ 72" Fans, 75,200 CFM, 3 HP, ABB Control
93	SPEEDAIRE 5Z639A Air Compressor, 7.5 HP Mounted on 50-Gal Tank
93A	SCHREIBER 3000MC-W-P Chiller, s/n 52087, 3 HP, 2 HP Pump,
94	Approx. 660-Gal Air Holding Tank
95	2019 ATLAS COPCO OSC DIBT 355 Oil Condensate Separator, s/n SIR0026932
96	HIGHLIGHT Predator Power Pre-Stretch Wrapping Machine, s/n P6025160
97	Lot of 20" x 5000' of Stretch Wrap Rolls
98	SQUARE D 75 KVA Transformer
99	SIEMENS 75 KVA Transformer
100	HAMMOND POWER SOLUTIONS 30 KVA Transformer
102	SQUARE D 15 KVA Transformer

103	SQUARE D 15 KVA Transformer
104	SQUARE D 15 KVA Transformer
106	SQUARE D NF442L6C 600 A Panelboard
108	SQUARE D NF442L4C 400A Panelboard
109	SQUARE D NF442L4C 400A Panelboard
110	SQUARE D NF442L4C 400A Panelboard
111	SQUARE D NF442L4C 400A Panelboard
112	SQUARE D NQ442L2C 225A Panelboard
113	SQUARE D NQ30L1C 100A Panelboard
114	SQUARE D NQ30L1C 100A Panelboard
115	SQUARE D NQ430L1C 100A Panelboard
116	SIEMENS 200A Heavy Duty Double Throw Safety Switch
117	SQUARE D 60A Heavy Duty Safety Switch
118	SQUARE D 60A Heavy Duty Safety Switch
119	SQUARE D 60A Heavy Duty Safety Switch
120	SQUARE D 60A Heavy Duty Safety Switch
121	SQUARE D 60A Heavy Duty Safety Switch
122	SQUARE D 60A Heavy Duty Safety Switch
123	SQUARE D 60A Heavy Duty Safety Switch
124	SQUARE D 60A Heavy Duty Safety Switch
125	SQUARE D 60A Heavy Duty Safety Switch
126	SQUARE D 60A Heavy Duty Safety Switch
127	Lot Comprising All Associated Electrical Wire and Conduit Runs Between All Transformers, Panels and Disconnects back to the Main Switch Gear, (Excluding all wire/conduit associate with the building lighting)
128	Lot Comprising (2) Shelving Units w/ Assorted Wire, Conduit, Switches and Electrical Products
129	Rack w/ Contents Including Eaton Couplings, Square D Safety Switches, and Tubing
130	Rack w/ Contents Including Assorted Conduit/Electrical Supplies
131	Lot Comprising (2) Stock Racks w/ Assorted Conduit and Piping
132	Lot of (2) Metro Racks
133	Lot Comprising Eagle and Justrite Spill Containment Platforms
134	Lot Comprising (2) Justrite Spill Containment Platforms
135	Lot Comprising (2) Spill Containment Platforms w/ Ramp
136	Lot of Safety Cones
141	Lot of Assorted Conduit
142	Lot of Assorted Partitions
143	Shop Cabinet w/ Assorted Oil, Adhesive, Wiper Fluid and Salt
144	Shop Cabinet w/ Moving Pads, Lens Wipes and Coolers
145	Stack of Ken-Mac Metals 36" x 52" 5052 Aluminum Sheet Stock
146	Stack of Ken-Mac Metals 36" x 52" 5052 Aluminum Sheet Stock
147	Stack of Ken-Mac Metals 36" x 52" 5052 Aluminum Sheet Stock
148	Stack of Ken-Mac Metals 34" x 54" 5052 Aluminum Sheet Stock
149	Stack of Ken-Mac Metals 5052 Aluminum Sheet Stock, Assorted Sizes
150	Lot of (2) Sections of Roller Conveyor, 106"L x 14"W
151	Lot of (2) Sections of Roller Conveyor, 106"L x 14"W
152	Lot of (2) Sections of Roller Conveyor, 106"L x 14"W
153	Lot of (2) Sections of Roller Conveyor, 106"L x 14"W
154	Lot of (2) Sections of Roller Conveyor, 106"L x 14"W

155	Shipping Conveyor, 119' x 16"W w/ Section of 58" x 16"
156	Lot of (4) 48" x 48" Metal Stake Pallets
157	Lot of (4) 48" x 48" Metal Stake Pallets
158	Lot of (4) 48" x 48" Metal Stake Pallets
159	Lot of (4) 48" x 48" Metal Stake Pallets
160	Lot of (4) 48" x 48" Metal Stake Pallets
161	Lot of (4) 48" x 48" Metal Stake Pallets
162	Lot of (4) 48" x 48" Metal Stake Pallets
163	Lot of (4) 48" x 48" Metal Stake Pallets
164	Lot of (4) 48" x 48" Metal Stake Pallets
165	Lot of (4) 48" x 48" Metal Stake Pallets
166	Lot of (4) 48" x 48" Metal Stake Pallets
167	Lot of (5) 48" x 48" Metal Stake Pallets
168	Lot Comprising Welding/Blanket Curtains and Floor Mats
169	Lot Comprising Welding/Blanket Curtains and Communication Cables
170	Lot Comprising Carpet Tiles
171	Lot of USG Drop Ceiling Tiles
173	Lot of Fiberglass Insulations
174	Lot of Carpet Tiles and Vinyl Floor Tiles
176	Lot of (2) Collapsible Crate of Assorted IT Equipment
177	EAGLE 3010 30 GAL Safety Storage Cabinet
178	Lot of (4) Shelves and Rolling Racks
179	Lot of (3) Rolling Shop Cart
180	Heavy Duty Steel Shop Cart, 48" x 40"
181	Wood Top Work Table, 8' x 3'
182	Uline Work Table, 60" x 32"
183	Lot of Tennsco Lockers
184	Lot of Tennsco Lockers
185	Lot of Tennsco Lockers
186	Lot of Tennsco Lockers
187	Lot of Tennsco Lockers
188	Lot of Tennsco Lockers
189	Lot of Assorted Stools and Chairs
190	Lot of Custodial Supplies
191	GRAND CAFÉ 8-Burner Propane Grill
192	Lot of Casters
193	Label Station w/ Screen, Zebra GK420T Label Printer and Datalogic Quickscan
194	Label Station w/ Screen, Zebra GK420T Label Printer and Datalogic Quickscan
195	Lot Comprising (2) Work Desks, Chair and Cubicle
196	Tripp-Lite Rack w/ Contents and (10) Camera Security System
197	Ingersoll Rand Recognition Systems Handpunch 1000 Time Clock
198	Defibtech Lifeline View Defibrillator w/ Wall Mount Case
199	True T-49-HC Refrigerator, s/n 9673106
200	Lot of (2) LG Microwaves
201	Lot of (2) LG Microwaves
202	Lot of (2) LG Microwaves
203	Vizio E70-F3 70" Flatscreen TV, s/n LFTRXDLU5002909
204	Vizio E70-F3 70" Flatscreen TV, s/n LFTRXDLU5001367

205	Lot Comprising (6) 3' x 3' Tables w/ (16) Chairs
206	Lot Comprising (5) 3' x 3' Tables w/ (15) Chairs
207	Lot Comprising (5) 3' x 3' Tables w/ (15) Chairs
208	Lot Comprising (5) 3' x 3' Tables w/ (15) Chairs
209	Lot Comprising (5) 3' x 3' Tables w/ (15) Chairs
210	Shop Rack
211	Ridgid R41221 12" Miter Saw
212	KUFO UFO-101H Dust Collector
213	Global Flammable Liquids Cabinet
214	Pair of 6' Fork Extensions
215	CALDWELL PB-40 Forklift Boom Attachment, s/n 49439, 4000 LB
216	Vermont Pin Gage Set from .2510-.5000
217	Vermont Pin Gage Set from .0610-.2500
218	Fowler 40" Digital Caliper
219	Fowler 24" Digital Caliper
220	SPI 18" Digital Height Gage
221	Flow-Rite Battery Water Fill System