

Hilco Industrial, LLC

2-DAY WEBCAST/ONSITE AUCTION

By order of the owner, complete plant closure, assets of



State of the Art World-Class Fabrication Facility



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HILCO INDUSTRIAL, LLC 2-DAY WEBCAST/ONSITE AUCTION

By order of the owner, complete plant closure, assets of

MAYVILLE
PRODUCTS CORPORATION

AUCTION DATE

TUESDAY & WEDNESDAY,
JUNE 5TH & 6TH
BEGINNING AT 10AM LOCAL TIME

PREVIEW DATE

MONDAY, JUNE 4TH
8AM TO 4PM LOCAL TIME, EACH DAY

AUCTION & PREVIEW LOCATION

403 DEGNER AVENUE
MAYVILLE, WI 53050-1513

**DAYS ITEMS
WILL BE SOLD**

Equipment on Pages 2-7: Day 1, Tuesday, June 5th

Equipment on Pages 8-9: Both Days, Tuesday, June 5th & Wednesday, June 6th

Equipment on Pages 10-11: Day 2, Wednesday, June 6th

Please visit www.hilcoind.com for complete list and lot catalog.

DIRECTIONS

FROM GENERAL MITCHELL INTERNATIONAL AIRPORT (60.5 MI, 1 HOUR 11 MINS): EXIT AIRPORT TO HOWELL AVE / WI-38 AND TURN LEFT ONTO W HOWARD AVE. TURN RIGHT TO MERGE ONTO I-43 N / I-94 W. TAKE EXIT 72A FOR I-94 W. CONTINUE TO FOLLOW I-94 W TO EXIT 305B AND MERGE ONTO US-45 N. CONTINUE ONTO US-41 N AND FOLLO TO EXIT 72 FOR WI-33, TURN LEFT. CONTINUE TO WI-67 N AND TURN RIGHT. TURN LEFT ONTO RUEDEBUSCH AVE, WHICH BECOMES DEGNER AVE. DESTINATION WILL BE ON THE RIGHT.

FURTHER INFORMATION

- AN 18% BUYER'S PREMIUM WILL BE CHARGED ON ALL ASSETS. THE BUYER'S PREMIUM WILL BE REDUCED TO 16% FOR PAYMENTS MADE BY CASH, COMPANY CHECK OR WIRE TRANSFER. AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING U.S. CURRENCY ONLY.
- REMOVAL DEADLINE IS JULY 13 WITH HOURS OF REMOVAL BETWEEN 8AM TO 4PM MONDAY THRU FRIDAY. BUYERS WITH ITEMS LEFT ON SITE AFTER DEADLINE ARE SUBJECT TO FINES OF \$500 PER DAY.
- FOR FURTHER INFORMATION ON MACHINERY & EQUIPMENT, PLEASE CONTACT JOHN MAGNUSON AT 847-504-3204; EMAIL JMAGNUSON@HILCOIND.COM OR ED CERVAC AT 847-849-2935; EMAIL ECERVAC@HILCOIND.COM
- FOR PAYMENTS PLEASE CONTACT GO-DOVE AT 800-665-1042 OR EMAIL CUSTOMERSERVICE@GO-DOVE.COM
- FOR CUSTOMER SERVICE, PLEASE CONTACT SANDI NEELY AT 248-254-9999 X16 OR EMAIL SNEELY@HILCOIND.COM



(12) CNC TURRET PUNCHES

- 1 - **AMADA MODEL COMA 567 CNC TURRET PUNCH**, S/N C67789 (1990), Amadan 04P-C Control, Capacity 50-Ton (Metric) / 55-Ton (U.S.), 44 Station Thick Turret With (2) Auto-Indexing Stations, Travels: X - 1830mm (72"), Y - 1525mm (60"), Maximum Sheet Size 1525 x 3660mm (60" x 144"), Maximum Sheet Thickness 6.35mm (0.25"), Hit Rate 300 SPM, Roller Ball Type Table, Scrap Removal Conveyor
- 6 - **AMADA MODEL VIPROS 358 KING II CNC TURRET PUNCHES**, S/Ns 35840402, 35840399, 35840363, 35840362, 35840166, 35840073, (As New As 2000), Fanuc 18-P Control, Capacity 30-Ton (Metric) / 33-Ton (U.S.), 58 Station Thick Turret With (4) Auto-Indexing Stations, Travels: X - 2000mm (78.74"), Y - 1270mm (50"), Maximum Sheet Size 1270 x 4000 mm (50" x 157.48"), Maximum Sheet Thickness 3.2mm (0.126"), Maximum Sheet Weight 50 Kg (110-Lb.), Brush Type Table, Yuken Hydraulic Unit, SBC Fluid Power EX5.5 Chiller, Scrap Removal Conveyor
- 2 - **AMADA MODEL VIPROS 358 KING CNC TURRET PUNCHES**, S/Ns 35820189, 35820081, (1995 & 1996), Amadan 04P-C Control, Capacity 30-Ton (Metric) / 33-Ton (U.S.), 58 Station Thick Turret With (4) Auto-Indexing Stations, Travels: X - 2000mm (78.74"), Y - 1270mm (50"), Maximum Sheet Size 1270 x 4000 mm (50" x 157.48"), Maximum Sheet Thickness 3.2mm (0.126"), Maximum Sheet Weight 50 Kg (110-Lb.), Brush Type Table, Yuken 45900-EX Hydraulic Unit, SBC Fluid Power EX5.5 Chiller, Scrap Removal Conveyor
- 3 - **AMADA MODEL PEGA 357 CNC TURRET PUNCHES**, S/Ns AA570603, AA570602, AA570284, (As New As 1995), Amadan 04P-C Control, Capacity 30-Ton (Metric) / 33-Ton (U.S.), (2) w/ 58 Station & (1) w/ 44 Station Thick Turret With (2) Auto-Indexing Stations, Travels: X - 1830mm (72"), Y - 1270mm (50"), Maximum Sheet Size 1270 x 3660 mm (50" x 144"), Maximum Sheet Thickness 3.2mm (0.126"), Maximum Sheet Weight 100 Kg (220-Lb.), Hit Rate 350 SPM, Roller Ball Type Table, Scrap Removal Conveyor

LARGE QUANTITY PUNCH & DIE TOOLING FOR AMADA TURRET PUNCHES

CNC TURRET PUNCH / LASER

- 1 - **AMADA MODEL APELIO III 367V COMBINATION CNC TURRET PUNCH / LASER**, S/N 33670045 (2000), Fanuc Series 16-L Control, Amada Fanuc AF2000C 2000 Watt Laser, Capacity 30-Ton (Metric) / 33-Ton (U.S.), 58 Station Turret With (2) Auto-Indexing Stations, Travels: X - 72", Y - 60", Z - 11.8", Maximum Sheet Size 144" x 60", Maximum Sheet Weight 285-Lbs., Maximum Table Speed 1968 m/min., Maximum Cutting Speed 590 m/min., Work Chute 13.78" x 17.7", With Torit Model ADF-4 DownFlo Dust Collector, Koolant Coolers Model HCV 10,000-PR-NF-FILT Chiller, S/N 15702, Yuken 44388C-WEP Hydraulic Unit



2 To schedule an auction, please call Hilco Industrial, LLC at 1-877-37-HILCO (44526)

AUTOMATIC SHEET STACKER / LOADERS

- 2 – **AMADA MODEL ASR 48-CR AUTOMATIC SHEET STACKER / LOADERS**, S/Ns 48000353, 48000365, (Both 2000), Capacity: Width 300/1219 mm (11.81"/47.99"), Length 750/3048 mm (29.52"/120"), Thickness 0.6/3.2 mm (0.023"/0.125"), 6-Shelf High Stacker, Bundle Loading Car, Bundle Elevator, Maximum 2T Per Shelf, Auto Sheet Loader With Brush Table & Vacuum Sheet Lifter, Computer Control Stand, (Used With VIPROS 358 KING)
- 1 – **AMADA MODEL LA-510H AUTOMATIC SHEET LOADER / UNLOADER**, S/N L510H003 (1999), Sheet Capacity: Width 300-1525mm (11.81"-60.03"), Length 750-3050 mm (29.52"-120.07"), Thickness 0.6-3.4mm (0.023"-0.133"), (2) Sheet Tables, Vacuum Sheet Lifter, (Used With VIPROS 358 KING II)
- 1 – **AMADA MODEL MP1225NJ AUTOMATIC SHEET LOADER / UNLOADER**, S/N 12254092 (1999), Maximum Weight 4400-Lb., Maximum Material Height 10.25" Including Skid, Bundle Car, Nominal Sheet Size 4' x 8', (Used With VIPROS 358 KING II)

PUNCH & DIE GRINDERS

- 3 – **AMADA MODEL TOGU-III AUTOMATIC PUNCH & DIE GRINDERS**, S/Ns 3023/0229, 3023/0148, 3023/0121, (1999-2000)



Assets to be Sold – Day 1

• Turret/Laser • Turrets • Turret Support & Tooling • Laser • Brakes / Brake Tooling • Shear • Salvagnini • Presses • Coil Line • Machine Tools • Saws • All Finishing • Paint System / Water Treat / Dip Cleaning • Miscellaneous Throughout

Assets to be Sold – Day 2

All Welders and Welding Related • All Material Handling • All Forklifts / Pallet Lifts • All Vehicles • Packaging / Shipping • Air Handling • Inspection • All Steel Inventory • Miscellaneous Throughout • Office FFE

Please visit www.hilcoind.com for complete list



CNC LASER

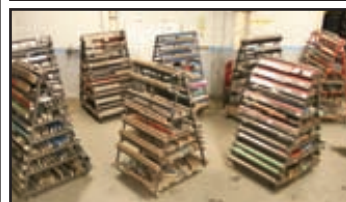
- 1 – **CINCINNATI MODEL CL-707 5x10 3-AXIS CNC LASER**, S/N 50542 (1998), 1350 Watt, Rofin Sinar Type 1350 SM Laser Generator, S/N 310 000 (1997), Travels: X – 121" (3073mm) , Y – 61" (1549) , Z – 8" (203mm), Workpiece Dimensions: X – 120" (3048mm), Y – 60" (1524) , Z – 1" (25mm), (2) 5' x 10' Workpiece Tables, 2500-Lb. Load Capacity, Koolant Koolers HCV 10,000-2PR-NF-FILT Chiller, Cincinnati CNC Control Console, (Resonator Updated 2010)
- 1 – **TORIT MODEL TD-4600 655-55 D DUST COLLECTOR**, S/N BB-4309, 10400 CFM, Pneumatic Pulse-Jet, Chicago Blower Fan System, (Used With Cincinnati Laser)



CNC HYDRAULIC PRESS BRAKES • HYDRAULIC & MECHANICAL BRAKES

(18) CNC HYDRAULIC PRESS BRAKES

- 2 – CINCINNATI MODEL 350AF X 12 AUTOFORM CNC HYDRAULIC PRESS BRAKES, S/Ns 49568, 48299, (1994 & 1996), Capacity 350-Ton, Overall Bed Length 14', Distance Between Housings 12'-6", Bending Capacity 3/4" x 8'-6" / 1/2" x 12' / 3/8" x 12'-5", Maximum Stroke 16", Closed Height 8", Open Height 24", 10" Throat, Auto-Crown, Multi-Axis CNC Back Gage, Cincinnati Autoform CNC Control
- 2 – CINCINNATI MODEL 230CB II X 10 HYDRAULIC PRESS BRAKES, S/Ns 52309, 52165, (Both 2000), Capacity 230-Ton, Overall Bed Length 12'-0", Distance Between Housings 10'-6-1/2", Maximum Stroke 16", Closed Height 7", Throat 8", Bending Capacity 1/2" x 8'-0" / 3/8" x 8'-2" / 1/4" x 12'-9", Programmable Backgauge, Cincinnati Programmable Control, Link Lite Black Max Safety Light Curtain
- 1 – CINCINNATI MODEL 175AF X 12 AUTOFORM CNC HYDRAULIC PRESS BRAKE, S/N 51467 (1999), Capacity 175-Ton, Overall Bed Length 14', Distance Between Housings 12'-6-3/4", Bending Capacity 3/8" x 6'-3" / 1/2" x 6'-1" / 1/4" x 10'-0", Maximum Stroke 16", Closed Height 7", Open Height 23", 8" Throat, Auto-Crown, Multi-Axis CNC Back Gage, CNC Front Gage Attachment, Cincinnati Autoform CNC Control
- 5 – CINCINNATI MODEL 175AF X 10 AUTOFORM CNC HYDRAULIC PRESS BRAKES, S/Ns 51223, 51170, 51169, 49714, 48246, (As New As 1999), Capacity 175-Ton, Overall Bed Length 12', Distance Between Housings 10'-6-3/4", Bending Capacity 3/8" x 6'-3" / 1/2" x 6'-1" / 1/4" x 10'-0", Maximum Stroke 16", Closed Height 7", Open Height 23", 8" Throat, Auto-Crown, Multi-Axis CNC Back Gage, Cincinnati Autoform CNC Control
- 1 – CINCINNATI MODEL 90AF X 6 AUTOFORM CNC HYDRAULIC PRESS BRAKE, S/N 50046 (1997), Capacity 90-Ton, Overall Bed Length 8', Distance Between Housings 6'-6-1/2", Bending Capacity 1/4" x 5', Maximum Stroke 14", Closed Height 7", Open Height 21", 7" Throat, Multi-Axis CNC Back Gage, Cincinnati Autoform CNC Control
- 1 – AMADA / PROMECAM MODEL HFB-170 CNC HYDRAULIC PRESS BRAKE, S/N HFBO 170 40 H970409 (1997), Capacity 187-Ton (170-Metric Ton), Bed Length 4230mm (166.53"), Distance Between Uprights 3760mm (148.03"), Throat Depth 410mm (16.14"), Maximum Stroke 180mm (7.08"), Multi-Axis CNC Back Gage, Amada Promecam CNC Control
- 1 – AMADA / PROMECAM MODEL HFB-100-3 CNC HYDRAULIC PRESS BRAKE, S/N HFBO 100 30 R970727 (1997), Capacity 110-Ton (100 Metric Ton), Bed Length 3110mm (122.44"), Distance Between Uprights 2700mm (106.29"), Throat Depth 400mm (15.7"), Maximum Stroke 200mm (7.87"), Multi-Axis CNC Back Gage, Amada Promecam CNC Control
- 1 – AMADA MODEL RG-100 CNC HYDRAULIC PRESS BRAKE, S/N 105369 (1995), Capacity 110-Ton (100 Metric Ton), Bed Length 3000mm (118.2"), Maximum Bending Length 3100mm (122.1"), Distance Between Uprights 2550mm (100.5"), Throat Depth 400mm (15.76"), Maximum Stroke 100mm (3.94"), Open Height 370mm (14.58"), CNC Back Gage, Amada NC9-EXII CNC Control
- 2 – AMADA MODEL HFE 80-25S CNC HYDRAULIC PRESS BRAKES, S/Ns HFE 80-25S-V000703, HFE 80-25S-V000702, (Both 2000), Capacity 88-Ton (80 Metric Ton), Bed Length 2550mm (100.39"), Distance Between Uprights 2120mm (83.46"), Throat Depth 400mm (15.7"), Maximum Stroke 200mm (7.87"), CNC Back Gage, Amada CNC Control
- 1 – AMADA MODEL FBD-8025E CNC HYDRAULIC PRESS BRAKE, S/N 8500846 (1995), Capacity 88-Ton (80 Metric Ton), Bed Length 2500mm (98.4"), Maximum Bending Length 2505mm (98.6"), Distance Between Uprights 2200mm (86.6"), Throat Depth 400mm (15.75"), Maximum Stroke 100mm (3.94"), Open Height 370mm (14.57"), Multi-Axis CNC Back Gage, Amada NC9-EXII CNC Control
- 3 – AMADA MODEL RG-35S CNC HYDRAULIC PRESS BRAKES, S/Ns 357208, 357206, 356708, (As New As 1999), Capacity 38-Ton (35 Metric Ton), Bed Length 1200 mm (47.3"), Maximum Bending Length 1250mm (49.3"), Distance Between Uprights 1020mm (40.2"), Throat Depth 200mm (7.88"), Length Of Stroke 100mm (3.94"), Open Height 370mm (14.58"), CNC Back Gage, Amada NC9-EXII CNC Control



(7) PRESS BRAKES

- 2 – PREMIER MODEL 540-2-E-R HYDRAULIC PRESS BRAKES, S/Ns 198, 112, (1998 & 1999), 40-Ton Capacity x 5' Bed Length, 49" Between Housings, With Hurco Autobend 7 Programmable Backgauge
- 1 – PREMIER MODEL 425-2 HYDRAULIC PRESS BRAKE, S/N 032 (1997), 25-Ton Capacity x 4' Bed Length, 30" Between Housings, With Hurco Autobend 7 Programmable Backgauge
- 1 – CINCINNATI 5 SERIES X 6 MECHANICAL PRESS BRAKE, S/N 41700, Capacity 135-Ton @ Bottom / 90-Ton @ Midstroke, 8' Bed Length, 77-1/2" Between Housings, 3" Stroke, Air Assist Clutch, Power Ram Adjustment, With Hurco Autobend 7 Programmable Backgauge
- 1 – CINCINNATI 5 SERIES MECHANICAL PRESS BRAKE, S/N NA, 90/135-Ton Capacity, 10' Overall Bed Length, 78" Between Housings, 24" Left Side Horn, Air Assist Clutch
- 1 – POWER SHEET STACKER, Mfg'r NA, Estimated Sheet Size 24" x 60", Used With Press Brake

LARGE QUANTITY PRESS BRAKE TOOLING



CNC PANEL FORMING MACHINE

- 1 – SALVAGNINI MODEL P4-2220 CNC AUTOMATED PANEL FORMING MACHINE, S/N P452 (1996), With Loader / Unloader, Maximum Diagonal Of Notched Sheet 2400mm (94.4"), Maximum Bending Length 2250mm (88.5"), Maximum Thickness 2.00mm (.078"), Maximum Dimensions Of Bends Above Work Surface 203mm (7.99"), With CNC Control System, Interfaced Enclosure Fencing, Electrical Converter

STAMPING PRESS

- 1 – DAILY MODEL S2-500-120x60 500-TON 2-POINT STRAIGHT SIDE PRESS, S/N 81385701 (1981), Stroke 14", Shut Height 40", Slide Adjustment 18", Speeds 10-30 SPM Continuous / 8-24 SPM Single Stroke, Bed Size 120"LR x 60"FB, Window Opening 62", 10" Drilled & Tapped Bolster, Drilled & Tapped Ram Slide, Die Cushion, Air Clutch / Counterbalance, 75-HP Main Motor, Main Electrical Control Panel With Allen Bradley PLC 2/30 Programmable Controller & DataLiner Touch Screen Interface, Helm Loadgard Model TLG 4500 4-Channel Digital Load Monitor, Press Mounted Operator Control Panel, STI MiniSafe MS4400 Series 4-Point Safety Light Curtain

COIL FEED LINE

NOTE: Coil Feed Line May Be Offered In Bulk Subject To Piecemeal Bids

- 1 – PAXSON 3-ARM POWER TURNSTILE, S/N 11717-10 (1982), 60" Coil Width
- 1 – PAXSON POWER TRAVELLING COIL TRANSFER / LOADING CAR, S/N 11717-1, In-Floor Track Riding
- 1 – PAXSON POWER UNCOILER, S/N 11717-3 (1982), 20,000-Lb. Capacity (Approx.), 60" Coil Width, Single End Power Expanding Mandrel, Traversing Base, Hydraulic Holddown Arm With Power Snubber Roll
- 1 – PAXSON ELECTRONIC LOOPING EYE SENSOR, With Hydraulic Advance / Retractable Base
- 1 – PAXSON ENTRY TABLE STAND, With Hydraulic Tip-Up Peeler / Threading Table
- 1 – PAXSON EDGE TRIMMER, S/N 11717-25 (1982)
- 1 – COMMON 50-HP HYDRAULIC POWER UNIT
- 1 – STATIONARY THREADING TABLE
- 1 – HERR VOSS MODEL 72/1.687-19/7 PRECISION LEVELER, Paxson S/N 11717-36 / Herr Voss S/N 132-LL2414 (1982), Sheet Capacity .022"-.108" Thickness, 62" Width, Speeds 50-400 FPM, 9 Over 10 Work Rolls With Top & Bottom Back-Up Rolls, Power Entry Feed Rolls, Hydraulic Power Work Roll Radial Tilt & Roll Bend Adjustment, (1) Unico 80-HP DC Main Drive Motor
- 1 – PAXSON HYDRAULIC THREADING TABLES, S/N 11717 -24 A & B (1982), 60" Width, 11' Length Each, 22' Combined Length
- 1 – PAXSON ROLL FEEDER, S/N 11717-40 (1982), 60" Width, Hydraulic Roll Adjustment, Edge Guide Stand, DC Drive Motor
- 1 – UNICO PLC DRIVE CONTROL SYSTEM



HYDRAULIC PRESS

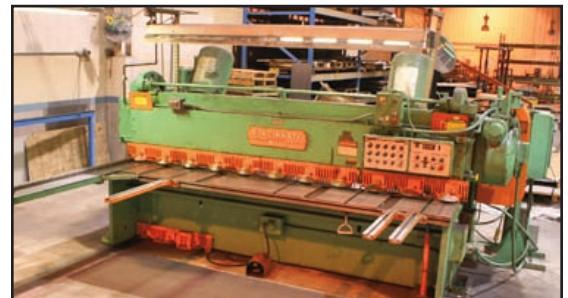
- 1 – PACIFIC MODEL PRESS FORMER 250 DPF-OBS 250-TON OPEN BACK GAP FRAME HYDRAULIC PRESS, S/N 8964, Punching Capacity 167-Tons, T-Slotted Bed Size 58"LR x 34"FB, T-Slotted Ram Size 44"LR x 34"FB, Hydraulic Die Cushion, Hydraulic Knock Out, 40-HP Motor

POWER SHEAR

- 1 – CINCINNATI MODEL 1810 MECHANICAL POWER SQUARING SHEAR, S/N 39708, 1/4" x 10' Capacity, Front Operated Power Backgauge, Auto-Shear Cycle Control, 88" Squaring Arm, (3) 28" Stock Support Arms
- 1 – REDDY MODEL 1ST-10 STACK-MATIC STACKER / CONVEYOR, S/N 6020, 1/4" x 10' Capacity, (Used With Cincinnati Shear)

(24) HYDRAULIC INSERTION PRESSES

- 1 – HAEGER MODEL 824 ONE TOUCH FASTENER INSERTION SYSTEM, S/N 80T10519 (2000), 8-Ton, 24" Throat, Haeger Insertion Logic PLC Control, (4) Haeger Modular Auto-Feed System 8" Vibratory Bowl Feeders
- 3 – HAEGER MODELS 824 PLUS-IH 824 PLUS-IL FASTENER INSERTION PRESSES, S/Ns 8PL-10594, 8PL-10629, 8PL-0059, (All 2000), 8-Ton, 24" Throat
- 1 – HAEGER MODEL 824 FASTENER INSERTION PRESS, S/N NA, 8-Ton, 24" Throat, With Modular Auto-Feed System 8" Vibratory Bowl Feeder
- 4 – HAEGER MODELS 618-IH, 618-IHPS & 618 FASTENER INSERTION PRESSES, S/Ns 06H-00736 06H-00735, (1999), 06H-00587, NA, 6-Ton, 18" Throat
- 5 – HAEGER MODEL HP6-C-4 FASTENER INSERTION PRESSES, S/Ns 3120, 3111, 3x15, 1922, NA, 6-Ton, With Modular Auto-Feed System 8" Vibratory Bowl Feeder
- 5 – HAEGER MODEL HP6-B FASTENER INSERTION PRESSES, S/Ns 1451, 1392, 1485, 921, NA, 6-Ton, 18" Throat
- 3 – HAEGER FASTENER INSERTION PRESS, Model & S/N NA, (1) With Vibratory Bowl Feeder
- 1 – HAEGER MODEL HP2.5A FASTENER INSERTION PRESS, S/N 365, With Modular Auto-Feed System 8" Vibratory Bowl Feeder
- 1 – PEMSETER SERIES 4 FASTENER INSERTION PRESS, S/N J4-2367, Air Operated, 18" Throat



ABRASIVE BELT GRINDERS

- 1 – **TIMESAVERS SERIES 2000 252-2CMW WET-TYPE THRU FEED ABRASIVE BELT GRINDER**, S/N 28341, 52" Width, 2-Head, 40-HP Belt Head, 25-HP Speed Buffer Head, Dual Posi-Trak Belt Tracking & Tension Control, Variable Speed Thru-Feed Conveyor, Coolant System With Paper Media Filtration, Dust Collector, E100 Microprocessor Programmable Control
- 1 – **TIMESAVERS MODEL 237-2CMW WET-TYPE THRU FEED ABRASIVE BELT GRINDER**, S/N 25490 (1997), 37" Width, 30-HP Belt Head, 15-HP Brush Head, Conveyorized Thru-Feed, Feed Speeds 20-60 FPM, Coolant System With Paper Media Filtration, Dust Collector, Air Knife Dryer

CNC VERTICAL MACHINING CENTERS

- 2 – **MILLTRONICS PARTNER P10 SERIES J CNC VERTICAL MACHINING CENTERS**, S/Ns 3531, 3390 (Both 1996), Table Size 110" x 24", Travels: X – 100", Y – 30", Z – 20", 20 Position ATC, # 40 Spindle Taper, Coolant, With Milltronics Centurion V Controls
- 2 – **MILLTRONICS PARTNER VMD30 SERIES A CNC VERTICAL MACHINING CENTERS**, S/Ns 4422, 3834 (1996-1997), Table Size 70" x 24", Travels: X – 70", Y – 30", Z – 24", 20 Position ATC, # 40 Spindle Taper, Coolant, With Milltronics Centurion V Controls
- 1 – **MAZAK MODEL POWER CENTER V-15N CNC VERTICAL MACHINING CENTER**, S/N 54140, Mazatrol CAM M-2 4-Axis Control, Table 48.82" x 23.62", Travels: X – 40.16", Y – 25", Z – 21.65", Distance Spindle Center To Column 25.59", Distance Spindle To Table 7.87"-29.53", Spindle Speeds 20-3150 RPM, 30-Position ATC, # 50 Spindle Taper, 7.5/11 kw, Coolant

CNC VERTICAL MILLING MACHINES

- 1 – **MILLTRONICS PARTNER VK04 SERIES F CNC VERTICAL MILLING MACHINE**, S/N 4525 (1997), Milltronics CNC Control, Table Size 12" x 50", Spindle Speeds 60-3600 RPM, Servo Table & Saddle Feeds, Kurt Power Drawbar, Coolant
- 1 – **TREE MODEL JOURNEYMAN 325 CNC VERTICAL MILLING MACHINE**, S/N 9-25-85-5424, Dynapath System Delta 20 CNC Control, Table Size 10" x 44", Coolant

MILLING MACHINES

- 1 – **ACER MODEL FVS-4VK ULTIMA VERTICAL MILLING MACHINE**, S/N 98070875 (1998), 5-HP, Spindle Speeds 50-3750 RPM, 10" x 50" Table With Power Feed, Power Saddle Feed, Newall Topaz 2-Axis DRO
- 1 – **ACER MODEL 3VK ULTIMA VERTICAL MILLING MACHINE**, S/N 9388176 (1993), 3-HP, 10" x 50" Table With Power Feed, Mitutoyo 2-Axis DRO
- 1 – **BRIDGEPORT VERTICAL MILLING MACHINE**, S/N BR38588, 1-HP, 8-Speed, 9" x 48" Table



(17) DRILLS

- 2 – **IKEDA MODELS RM1375 & RM1300 RADIAL DRILLS**, S/Ns 79476, 72006, 5' Arm x 13" Column, (12) Spindle Speeds, Coolant, Plain Table
- 2 – **SOLBERGA MODEL SE1735 24" 2-SPINDLE PRODUCTION DRILLS**, S/Ns 325582, 325646, (8) Spindle Speeds 60-1430 RPM, Power Downfeed, With Brute Machine Base 30" x 48" T-Slotted Production Table Base
- 2 – **SOLBERGA MODEL SE2030 26" 2-SPINDLE PRODUCTION DRILLS**, S/Ns 330586E, 330588E, (8) Spindle Speeds 90-3160 RPM, Power Downfeed, 30" x 48" Production Table
- 1 – **SOLBERGA MODEL SE2030M 26" GEARED HEAD DRILL PRESS**, S/N 333510E, (8) Spindle Speeds 90-3610 RPM, Power Downfeed, 36" x 48" Production Table
- 1 – **DOALL MODEL DGP-24 24" DRILL PRESS**, S/N 49-8802, Variable Spindle Speeds 90-3360 RPM, Power Downfeed
- 1 – **DOALL MODEL 20100 20" GEARED HEAD DRILL PRESS**, S/N 46411, (8) Spindle Speeds 120-1640 RPM, Manual Downfeed
- 1 – **CLAUSING 15" 2-SPINDLE PRODUCTION DRILL**, (1) Model 1687 Variable Speed Head S/N 516839, (1) Model 1639 Step Pulley Head S/N 113358, 28"x60" Production Table
- 1 – **ROCKWELL MODEL COMMANDER 3-22 MULTI-SPINDLE VERTICAL DRILL**, S/N 7105, Adjustable Spindles, 16"x40" Table
- 1 – **CLAUSING MODEL 1687 15" PRODUCTION DRILL PRESS**, S/N 516838, Variable Speed, With Model 1617 Pneumatic Power Downfeed, Multiple Spindle Drill Head, Production Table Base
- 1 – **HYPNEUMAT MODEL LS300E-9438-B 2-SPINDLE PRODUCTION DRILL**, Each Spindle With Commander 3-22 Multi-Drill Head, 24" x 56" Production Table
- 1 – **HYPNEUMAT MODEL DQ46EHB-P/L-14308B SINGLE SPINDLE PRODUCTION DRILL**, S/N 136512-1, With Rockwell 3-22 Commander Multi-Drill Head
- 2 – **HYPNEUMAT 2 & 3-SPINDLE PRODUCTION DRILLS**, Each Spindle With Commander Multi-Drill Heads, 24" x 84" Drilled & Tapped Production Table
- 1 – **CLAUSING 15" 3-SPINDLE PRODUCTION DRILL PRESS**, 24" x 84" Production Table

LATHES

- 1 – **CLAUSING COLCHESTER MODEL 17 ENGINE LATHE**, S/N F5/50221, 17" x 84", (16) Spindle Speeds 26-900 RPM, Quick Change Threading, Taper Attachment, 3" Hole Thru Spindle
- 1 – **MODERN TURN MODEL 1440 GAP BED ENGINE LATHE**, S/N NA, 14" x 40", 19" Swing In Gap, Spindle Speeds 110-2000 RPM, English / Metric Quick Change Threading, 1-5/8" Hole Thru Spindle
- 1 – **SOUTH BEND MODEL CL-187RB BENCH LATHE**, S/N 23164R, 10" x 36", Quick Change Threading, 5C Collet Drawbar, 3-Jaw Chuck, Cabinet Base
- 1 – **SOUTH BEND MODEL CLK-187ZB BENCH LATHE**, S/N 19824RKX, 10" x 24", Quick Change Threading, 1-3/8" Hole Thru Spindle, Cabinet Base

SURFACE GRINDERS

- 1 – **OKAMOTO MODEL ACC-1224DX 12" x 24" HYDRAULIC SURFACE GRINDER**, S/N 64201 (1999), Electromagnetic Chuck, Incremental Downfeed Control, External Coolant System With Paper Media Filtration
- 1 – **GALLMEYER & LIVINGSTON MODEL 65 12" x 48" HYDRAULIC SURFACE GRINDER**, S/N S65059, Electromagnetic Chuck, External Coolant System With Magnetic Sludge Separator
- 1 – **DOALL MODEL D824-12 8" x 24" HYDRAULIC SURFACE GRINDER**, S/N 222-76420, Electromagnetic Chuck, External Coolant System With Magnetic Sludge Separator
- 1 – **EQUIPTOP MODEL ESG-2A618 6" x 18" HYDRAULIC SURFACE GRINDER**, S/N 20062, Electromagnetic Chuck, Coolant, Dresser

PLANER

- 1 – **GRAY MODEL FLYING SCOT OPENSIDE PLANER**, S/N NA, Table Size 36" x 122", (1) Rail Shaper Head, (1) Side Shaper Head, Variable Table Speed Control, DC Drive Motor



BANDSAWS

- 1 – **DOALL MODEL 2013-2A 20" VERTICAL BANDSAW**, S/N 389-81308, Power Table Feed, Dart Variable Blade Speed Control, Blade Welder / Grinder
- 1 – **DOALL MODEL 2013-V 20" VERTICAL BANDSAW**, S/N 439-84313, Blade Speeds 66-5200 RPM, Blade Welder / Grinder
- 1 – **DOALL MODEL 16-M 16" VERTICAL BANDSAW**, S/N 134-59564
- 1 – **DOALL MODEL C-916M HORIZONTAL METAL CUTTING BANDSAW**, S/N 527-991008 (1999)
- 3 – **W.F. WELLS MODEL W-9-1 & W-9 HORIZONTAL METAL CUTTING BANDSAWS**, S/Ns W985392, 924731, NA, Coolant
- 1 – **WELLS MODEL 8M HORIZONTAL METAL CUTTING BANDSAW**, S/N 13418

COLD SAWS

- 1 – **EISELE MODEL PSU 450 NC-2 HIGH PERFORMANCE AUTOMATIC CIRCULAR COLD SAW**, S/N 476054 (1996), Type 47604H0022, Saw Blade Diameter 450mm (17.7"), Capacity: Rounds 150mm (5.9"), Squares 140mm (5.5"), Flats 240x30mm (9.4"x1.1") – 210x100mm (8.2"x3.9") @ 90°, Flats 185x30mm (7.2"x1.1") – 150x100mm (5.9"x3.9") @ 45°, 2-Speed Gear Drive, Spindle Speeds 10/20 RPM, Power Clamping, Coolant, Auto-Feed Conveyor, BRRT-36 Microprocessor Programmable Control, With 4-Strand Chain Infeed Automatic Loading / Infeed Table
- 1 – **KALTENBACH MODEL KKS-400E AUTOMATIC CIRCULAR COLD SAW**, S/N 11210.6, Blade Diameter 400mm (15.7"), Capacity: Rounds 130mm (5.1") @ 90°, Squares 120mm (4.7") @ 90°, Flats 305x40mm (12.0"x1.5") @ 90°, Flats 245x40mm (9.6"x 1.5"), Length Stop With Digital Length Meter, Coolant
- 1 – **DAKE / THOMAS MODEL 350ST SA SEMI-AUTOMATIC CIRCULAR COLD SAW**, S/N 00 1955 (2000), Blade Diameter 350mm (13.7"), Miter Cut
- 1 – **HABERLE MODEL H-350 CIRCULAR COLD SAW**, S/N 1215505 S6, 350mm (13.7") Blade
- 1 – **EISELE MODEL VMS11PV CIRCULAR COLD SAW**, S/N 4349, 11" Blade Diameter

FINISHING MACHINES

- 1 – **ALMCO MODEL V-7 VIBRATORY FINISHER**, S/N H01670, Poly-Lined Tub Size 30" x 16" x 23" Deep, Wet Type, Variable Speed, Shake-Out Table
- 1 – **SWECO MODEL FMD-20HA VIBRO ENERGY VIBRATORY FINISHER**, S/N 20FM-173-4, Wet Type, 10-HP, 1200 RPM, 230 Volt
- 1 – **SWECO MODEL FMD-1LR VIBRO ENERGY VIBRATORY FINISHER**, S/N 1FM-582-1135, 1/3-HP, 1200 RPM, 115 Volt
- 1 – **U.S. ELECTRIC TOOL CO. MODEL 100 DOUBLE END BUFFING / POLISHING MACHINE**, S/N 366544, 15-HP, 4" Wide Belt Capacity, Head / Tail Pulley Drives, With Torit Model 20-3-F.B.55 Cyclone Dust Collector, S/N 69879
- 1 – **DUST HOG SANDING BOOTH**, S/N NA, Open Side, Booth Size ID 7' x 11-1/2' x 7'-4" High, (3) Dust Hog Pneumatic Pulse Jet Dust Collectors, Control Panel

ROBOTIC WELDING

- 1 – **GENESIS SYSTEMS MODEL VERSA SYSTEM CNC ROBOTIC WELDING CELL**, S/N 866 (1999), With KUKA Model KR6/1 6-Axis CNC Welding Robot, S/N 750073 (1997), Type (V)KR-C1 Control With Hand Held Teach Pendant, Lincoln Power Wave 450 Welding Power Supply, S/N U1970107316, Miller Coolmate 3 Chiller, Wire Feed System, 58" Diameter Fixture Indexing Table, Soft Side Screens
- 1 – **OTC DAIHEN MODEL DYNAMIC ROBOT DR-4200L CNC WELDING ROBOT**, S/N 500410 (1999), With IRB651 Manipulator, 463 Lb. (219 Kg) Mass Capacity, With OTC Turbo Pulse 350DF Welding Power Supply, OTC DR 2 Control With Hand Pendant, 36" x 84" Stationary Fixture Table
- 1 – **KAWASAKI MODEL FA006E-A CNC WELDING ROBOT**, S/N 920095R0S0S, 6-Axis, Control With Hand Pendant, Kemppi Pro 3000 Welding Power Supply With Pro Mig 520R Wire Feed, 23" x 112" Stationary Fixture Table, Hard-Metal Side Enclosure, With Nederman Filter Box Dust Collector / Fume Extractor, S/N 663
- 2 – **ABB MODEL IRB 1400 6-AXIS CNC WELDING ROBOTS**, S/Ns 14-05508, 14-15509 (Both 1997), With Control, Each With Miller Invision 456P DC Inverter Welding Power Supply, Robotic Interface II Microprocessor Weld Controller, **(NOTE – Units Disassembled)**

SPOT WELDERS / WATER CHILLERS

- 1 – **AMADA MODEL ID-40-ST PRESS TYPE SPOT WELDER**, S/N 40800143 (2000), 80 KVA, 50% Duty Cycle, Inverter Resistance Welding Controller With Hand Held Pendant, Water Chiller
- 2 – **McCREERY MODELS A2-200-6 & A1-125-24-S PRESS TYPE SPOT WELDERS**, 200 & 100 KVA, Air Operated, Water Cooled
- 2 – **SCHREIBER MODELS 300AC & 100AC PORTABLE WATER CHILLERS**, Used With McCreery Spot Welder
- 2 – **JANDA MODELS R2-10024 & R1-40-24R ROCKER ARM SPOT WELDERS**, 100 & 40 KVA, 36" Throat, Air Operated, Water Cooler
- 5 – **MARTIN ROCKER ARM SPOT WELDERS**, S/Ns 32633, 34507, 31756, NA, 75 KVA, 220 Volt, Air Operated, Water Cooler
- 1 – **TELEDYNE PEER MODEL AR475 ROCKER ARM SPOT WELDER**, S/N 790163, 75 KVA, Technitron Control

WELDERS

OVER 200 WELDERS FROM MANUFACTURERS INCLUDING MILLER, LINCOLN, ESAB, LINDE, HOBART, OTC & OTHERS; Including Arc, Mig, & Tig Machines, Some With Teleboom Carts; Plus Additional Welding Machines In Storage, Some For Parts



PAINT SYSTEM & ASSOCIATED

- 1 – **GEORGE KOCH & SONS 7-STAGE THRU-FEED WASHER**, S/N 910-5069 (2000), Stainless Steel Construction, Workpiece Envelope Size 4'W x 5'H, Stages 1 & 2 Wash, Stages 3 & 4 Rinse, Stage 5 Phosphate Prep, Stage 6 & 7 Rinse, Natural Gas Fired Heat, Estimated 125' Overall Length, Floor Standing, Control Panel With Allen Bradley SLC 5/05 PLC With Touch Screen Interface, (3) Honeywell Digital Temperature Controls
 - 2 – **GEORGE KOCH & SONS NATURAL GAS FIRED FLASH OVENS**, S/Ns 910-5069 / E14-E22 (2000), 918-5370, Workpiece Envelope Size 4'W x 5'H, Monorail Feed, Control Panel
 - 4 – **JB1 MODEL PIDB-1411-S WET TYPE PAINT SPRAY BOOTHS**, (All 2000), Single Pass Monorail Thru-Feed, Workpiece Envelope Size 4'W x 5'H, Estimated 14' Length, Dry Filter Exhaust, Light Panels
 - 1 – **POWDER COAT PAINT ENVIRONMENTAL ROOM**, Individual Wall Panels, Estimated 5,000 Square Feet, Estimated 40'W x 125'L, Sprinkler System, Air Make-Up System
 - 1 – **JB1 MANUAL APPLICATION POWDER COAT PAINT SPRAY BOOTH**, S/N NA (2000), Stainless Steel Construction, Estimated Booth Size 15'L x 8'W, Workpiece Envelope Size 4'W x 5'H, Single Pass Monorail Thru-Feed, (2) Operator Stations
 - 2 – **NORDSON MODEL EXCEL 2000 2001S ELECTROSTATIC POWDER COAT PAINT SPRAY BOOTHS**, S/Ns E00004145, N 81-097-142, (As New As 2000), 7200 CFM, 23"L, Polypropylene Construction, (2) 7-Gun Automatic Reciprocating Spray Arms, Nordson Spray Gun Control Panel With (13) Model Versa-Spray II Gun Controls
 - 1 – **JB1 MODEL PCB-475-S2 3-CELL MANUAL APPLICATION POWDER COAT PAINT SPRAY BOOTH**, S/N 31447-B (2000), Stainless Steel Construction, Estimated Booth Size 30'L x 10'W, Workpiece Envelope Size 4'W x 5'H, Single Pass Monorail Thru-Feed
 - 1 – **OVEN SYSTEMS NATURAL GAS FIRED BATCH OVEN**, S/N 4509, Thru Feed Monorail, 800,000 BTU, Double End Swing Doors, Estimated 10'W x 15'L, Control Panel With Dual Honeywell Digital Burner Controls
 - 1 – **ADVANCED CURING SYSTEMS NATURAL GAS FIRED BATCH OVEN**, S/N 4455-9, Thru Feed Monorail, Estimated 12' x 10', Control Panel
 - 1 – **INDUSTRIAL HEAT ENTERPRISES NATURAL GAS FIRED BATCH OVEN**, S/N 4529, Thru Feed Monorail, Estimated 14'L x 10', Control Panel
 - 1 – **NORDSON MODEL T96-1197-01 MANUAL APPLICATION POWDER COAT PAINT SPRAY BOOTH**, S/N NA, Thru Feed Monorail, Double End Doors, Dry Filter Exhaust, Estimated 10'L x 10'W
 - 1 – **BINKS SAMES MANUAL APPLICATION POWDER COAT PAINT SPRAY BOOTH**, S/N NA, Thru Feed Monorail, Double End Doors, Dry Filter Exhaust, Estimated 34'L x 12'W, Light Panels, Control Panel
 - 1 – **GEORGE KOCH & SONS PHOSPHATIZING SPRAY BOOTH**, S/N NA, Thru Feed Monorail, 2-Chamber, Double End Doors, Light Panels, With Grahm White Air Dryer System, Estimated 50'L x 12'W
 - 2 – **FREMONT INDUSTRIES MODELS 1024 & 1100 PHOSPHATIZING SYSTEMS**, S/Ns NA, With Hand Spray Wand
 - 1 – **OVERHEAD MONORAIL CONVEYOR SYSTEM**, Mfg'r NA, Estimated 2000'+ Long Linear Feet, With Link Chain, I-Beam Monorail, Drives, Hooks
 - 1 – **GLOBAL FINISHING SYSTEMS MODEL CDG-1412-NSB-26-6 CROSS DRAFT BOOTH**, S/N 70512 (2007), Single End Double Doors, Exhaust System, Control Panel
- PAINT SYSTEM SUPPORT EQUIPMENT**, Including Air Make-Up Units, Manual Powder Coat Applicators, Recovery Systems, Color Modules, etc.



INSPECTION

- 2 – METAL SOFT MODEL FABRIVISION 4600 OPTICAL SCANNER MEASURING MACHINES, S/Ns 89D (1995), 81D (1994), Table Size 4' x 6', (8) Cameras
 - 1 – ELM SYSTEMS MODEL 7260 TITAN EZ CHECK CANTILEVER ARM COORDINATE LAYOUT & MEASURING MACHINE, S/N 6957, Work Area 52" x 168", Tru-Stone 14"x6"x 24" Thick 4-Ledge Granite Table Base, 3-3/4" Ledge Thickness, Travels: 60" Horizontal Arm, 72" Vertical, 144" Longitudinal, Renishaw M1H Probe, PC
 - 1 – BROWN & SHARPE MODEL MICRO XCEL 7-10-5 BRIDGE TYPE COORDINATE MEASURING MACHINE, S/N 0397-3309 (1997)
 - 1 – STARRETT MODEL RAPID CHECK RC6440-243 BRIDGE TYPE COORDINATE MEASURING MACHINE, S/N H-168, Granite Table Size 49"x 84"x12", Heidenhain 3-Axis Programmable Readout
 - 2 – HANSFORD MODEL RAPID CHECK BRIDGE TYPE COORDINATE MEASURING MACHINES, S/N H106, Starrett Granite Table Base, 3-Axis Readout
 - 3 – RAYTECH MEASURING SYSTEMS PORTABLE PRECISION MEASURING TABLES, S/Ns 62091, 62082, 52053, Steel Layout Table Size 48" x 123" x 1/2" Thick, Heidenhain 2-Axis Programmable Readout
 - 1 – SCHERR TUMICO MODEL 20-3500 14" OPTICAL COMPARATOR, S/N NA, Quadra-Chek 2000 Programmable Readout
 - 1 – SERVICE PHYSICAL TESTER MODEL UT5-TA7 UNIVERSAL TENSILE TESTER, S/N 10061, Capacity 5000-Lbs.
- QUANTITY – INSPECTION & GAGE ROOM EQUIPMENT, Including Height Gages, Vernier Calipers to 6', Micrometers, Pin & Plug Gages, Calibration / Test / & Measuring Equipment

AIR COMPRESSORS & RELATED EQUIPMENT

- 1 – GARDNER DENVER MODEL ELECTRA-SAVER EAUQPE 200-HP ROTARY SCREW AIR COMPRESSOR, S/N U33137 (1997), 460 Volts, 115 PSIG, Water Cooled, Auto Sentry ES+ Microprocessor Control, Open Skid Base
 - 1 – INGERSOLL RAND MODEL XLE 200-HP RECIPROCATING AIR COMPRESSOR, S/N JH-6575, Size 17-10x7, 705 RPM, 100 PSI, 230/460 Volt, Water Cooled
 - 1 – INGERSOLL RAND MODEL SSR500L-AAH7 140.5-HP ROTARY SCREW AIR COMPRESSOR, S/N 25902U80B, 500 CFM, 125 PSIG, 230 Volts, Not In Service
 - 1 – ATLAS COPCO MODEL GA75 100-HP ROTARY SCREW AIR COMPRESSOR, S/N All-474602 (2002), 433 CFM, 132 PSIG, Air Cooled, Elektroniken Microprocessor Control
 - 1 – ZEKS MODEL 1600HSDW400 REFRIGERATED COMPRESSED AIR DRYER, S/N 75446-M293
 - 1 – INGERSOLL RAND MODEL ECOLAIRE CONDENSER IN-LINE COMPRESSED AIR FILTER, S/N 7797, MAWP 165 PSI @ 350°F
- QUANTITY – VERTICAL COMPRESSED AIR RECEIVER TANKS, Richmond Engineering, Kargard Co., Lagrange Products, MAWP 125-165 PSI

WATER TREATMENT

- 1 – REVERSE OSMOSIS WATER TREATMENT SYSTEM, (2000), With (2) PTI Advanced Filtration Flushing Systems, S/Ns 1604 & 1605, Water Softening Tank, (3) Sand Filtration Tanks, (1) 2000-Gallon Poly Storage Tank
- 1 – GEORGE KOCH & SONS WASTE WATER TREATMENT SYSTEM, S/N 91-5069 / EWT1-EWT8, Including Reduction Tanks, Settling Tanks, Reaction Tanks, Neutralization Tanks, Clarifier Tanks, Sludge Tanks, Agitator Mixers With Geared Motor Drives, (1) Met-Chem Filter Press, Acid Tanks, Rinse Tanks, Pumps, Meters, Flow Valves, pH Monitors, Steel Operator Mezzanine

DIP CLEANING / TREATMENT SYSTEM

- 1 – TALLY CLEANING SYSTEMS MODEL SPDW 120 DIP TYPE CLEANING / SURFACE TREATMENT SYSTEM, S/N 912, (3) Dip Tanks, Estimated Size 59" x 120" x 96" Deep, Overhead Crane Type Transfer, Electric Heated Tanks, Control Panel With Allen Bradley PLC & Panel View 300 Interface, Piping, Pumps, (4) Insert Dip Baskets

PACKAGING / SHIPPING EQUIPMENT

- 1 – ROSENTHAL 60" SHEETER, S/N 70122, Microprocessor Control, Variable Speed, Portable
- 1 – STRA-PACK MODEL RQ-8FB3 POWER STRAPPING MACHINE, S/N 16605800, 33"W x 23"H Opening, With Roller Conveyor
- 1 – WILTON MODEL SS-80 POWER STRAPPING MACHINE, S/N 01333112, 39"W x 24"H Opening, With Roller Conveyor
- 1 – AUTOROLL MODEL VENT 36 SHRINK TUNNEL, S/N 55882D, Conveyorized Thru Feed, 30"W x 10'L, Electric Heat, 24 KVA, Temperature Range Ambient – 300°F
- 1 – METTLER TOLEDO ELECTRONIC PLATFORM SCALE, S/N NA, 60" x 60" Platform, Programmable Readout
- 1 – LANTECH Q-SERIES SEMI-AUTOMATIC PALLET WRAPPER, 96" Diameter Turntable, 108" Vertical Travel, Holddown Arm, Drive Ramps
- 1 – INFRA PAK MODEL CRAB.2 SEMI-AUTOMATIC PALLET WRAPPER, S/N 801509T, 84" Diameter Turntable, 72" Vertical Travel, Drive Ramps

LAYOUT TABLES

- 5 – DEMMELER TYPE 3D UNIVERSAL WORK & WELDING FIXTURE LAYOUT TABLES, Table Size 59" x 118", Grid Size 3-7/8" x 3-7/8"
 - 3 – DEMMELER TYPE 3D UNIVERSAL WORK & WELDING FIXTURE LAYOUT TABLES, Table Size 47-1/4" x 94-1/2", Grid Size 3-7/8" x 3-7/8"
 - 1 – 180" X 120" X 11" THICK T-SLOTTED LAYOUT / BOLSTER PLATE
 - 1 – 96" X 144" X 12-1/2" THICK STEEL LAYOUT TABLE, 17-1/2" Grid Size
 - 1 – 72" X 180" X 10" THICK STEEL LAYOUT TABLE, 9-1/2" Grid Size
- DEMMELER QUANTITY – LAYOUT TABLE TOOLING, Including Clamps, Risers, Stop Bars, Clamping Tubes, Bolts, Carts, etc.



MATERIAL HANDLING • FORKLIFTS • PALLET TRUCKS • WORK PLATFORMS

MATERIAL HANDLING

- 1 – **SPANCO 2-TON PORTABLE A-FRAME GANTRY**, Adjustable Height, 24' Between Legs, With Budgit 1-Ton Electric Chain, (2) Yale 1/2-Ton Pneumatic Chain Hoists
- 1 – **GORBEL FREE STANDING HOIST SYSTEM**, 500-Lb. Capacity, Estimated 12' Span x 18' Length, 4-Upright Structure, With Yale Pneumatic Chain Hoist, Asset # 2733, *Used With Cincinnati Laser
- 6 – **360° 1/2-TON – 1/4-TON FLOOR STANDING JIB CRANES**, Abell Howe and Others
- 1 – **CONTRIX 1/2-TON COLUMN MOUNTED JIB CRANE**, 12' Reach, With Yale 1/2-Ton Pneumatic Chain Hoist
- 3 – **ANVER VACUUM SHEET LIFTER ATTACHMENTS**, 800 – 1000-Lb. Capacity
- 1 – **ACCO MODEL MANSAVER SHEET BUNDLE LIFTER CRANE ATTACHMENT**, S/N 11-0546-1, 20,000-Lb Capacity
- 1 – **ACCO MODEL MANSAVER COIL GRAB CRANE ATTACHMENT**, 20000-Lb. Capacity
- 1 – **WEIGH-TRONIX MODEL CS101 ELECTRONIC HOOK LOAD TRANSMITTER UNIT**, 10-Ton Capacity
- 1 – **PRESTO LIFT MODEL B666 BATTERY LIFT CART**, 1000-Lb. Capacity

LARGE QUANTITY – SCISSORS LIFT TABLES, Southworth, Bishamon, Vestil & Others, Various Sizes & Capacities

LARGE QUANTITY & VARIETY – STEEL TRANSPORT CARTS

LARGE QUANTITY – INVENTORY & STOCK CARTS, Including Metro Racks, Various Configurations & Sizes, Cantilever Steel Stock Racks

(14) FORKLIFTS

- 1 – **BARRETT MODEL HPG-DP-60-S 6000-LB. WALK BEHIND ELECTRIC DIE HANDLER TRUCK**, S/N 22-74980, 72" Maximum Lift, 70" Free Lift, 83" Collapsed Mast Height, 48"x36" Platform Size, 12 Volt
- 1 – **HALLA MODEL HLF25 4409-LB. FORKLIFT**, S/N 1301K, LPG, Solid Tires, 3-Stage Mast, 185" Lift, Side Shift, 72" Forks
- 2 – **NISSAN MODEL KCPH02A25PV 4400-LB. FORKLIFTS**, S/Ns KCPH02P903375, KCPH02S900048, LPG, Solid Tires, 3-Stage Mast, 187" Lift, Side Shift, 48" Forks
- 1 – **TOYOTA MODEL 42-6FGCU20 4050-LB. FORKLIFT**, S/N 80340, LPG, Solid Tires, 3-Stage Mast, 189" Lift, Side Shift, 42" Forks
- 1 – **YALE MODEL ESCO40HCN36SE083 4000-LB. STAND-UP RIDER ELECTRIC FORKLIFT**, S/N N561350 (1994), 186" Lift, 3-Stage Mast, Side Shift, Standard 48" Forks, 36 Volt
- 1 – **YALE MODEL NR035AANM36SE095 3500-LB. NARROW AISLE STAND-UP RIDER ELECTRIC FORKLIFT**, S/N N467929, 212" Lift, 42" Reach-Type Forks, 36 Volt
- 1 – **CROWN MODEL RC-3020-30 3000-LB. STAND-UP RIDER ELECTRIC FORKLIFT**, S/N 1A200097 (1998), 3-Stage Mast, Side Shift, Standard 54" Forks, 36 Volt
- 1 – **YALE MODEL ESL030HBN36SE083 3000-LB. STAND-UP RIDER ELECTRIC FORKLIFT**, S/N N480555, 190" Lift, Non-Mar Tires, 3-Stage Mast, Side Shift, 48" Standard Forks, 36 Volt
- 1 – **CLARK MODEL TW30 3000-LB. SIT-DOWN RIDER ELECTRIC FORKLIFT**, S/N TW235-53-4285, 3-Wheel Chassis, 152" Lift, 3-Stage Mast, 48" Forks, 36 Volt
- 1 – **YALE MODEL GLC030CDNVAE077 3000-LB. FORKLIFT**, S/N N473180, LPG, Solid Tires, 3-Stage Mast, 172" Lift, Side Shift, 42" Forks
- 1 – **HYSTER MODEL W25XTC 2500-LB. WALK BEHIND ELECTRIC FORKLIFT**, S/N A454N02170Y, 106.5" Lift, 40" Forks, 24 Volt
- 1 – **YALE MODEL GLP020CBJUAV079LPS 2000-LB. FORKLIFT**, S/N N405071, LPG, Solid Cushion Tires, 2-Stage Mast, 114" Lift, 60" Forks
- 1 – **YALE STAND-UP RIDER ELECTRIC FORKLIFT**, Not In Service

(13) ELECTRIC PALLET TRUCKS

- 1 – **YALE MODEL MP060C2M2772 6000-LB. ELECTRIC PALLET TRUCK**, 12 Volt, 72" Load Length
- 3 – **YALE MODELS MPW060SCN12T2748 & MPW060SBN12C2748 6000-LB. ELECTRIC PALLET TRUCKS**, 12 Volt
- 5 – **YALE MODELS MPB040ACN24C2760, MPB040ACN24T2748 & MPB040ACN24C2748 4000-LB. ELECTRIC PALLET TRUCKS**, 24 Volt
- 4 – **YALE ELECTRIC PALLET TRUCKS**



Assets to be Sold – Day 1

• Turret/Laser • Turrets • Turret Support & Tooling • Laser • Brakes / Brake Tooling • Shear • Salvagnini • Presses • Coil Line • Machine Tools • Saws • All Finishing • Paint System / Water Treat / Dip Cleaning • Miscellaneous Throughout

Assets to be Sold – Day 2

All Welders and Welding Related • All Material Handling • All Forklifts / Pallet Lifts • All Vehicles • Packaging / Shipping • Air Handling • Inspection • All Steel Inventory • Miscellaneous Throughout • Office FFE

Please visit www.hilcoind.com for complete list



PERSONNEL & MATERIAL HANDLING VEHICLES

- 1 – **CUSHMAN 3-WHEEL ELECTRIC PERSONNEL VEHICLE**, S/N 898336-8510, 2 Passenger, Rated Capacity 2500-Lb., 6' Cargo Deck, 36 Volt
- 1 – **TAYLOR DUNN MODEL B-3 3-WHEEL ELECTRIC PERSONNEL VEHICLE**, S/N 7196, 2 Passenger, 6' Cargo Deck
- 4 – **TAYLOR DUNN 3-WHEEL ELECTRIC PERSONNEL VEHICLES**, Single Passenger, Rated Capacity 1200-1400-Lb., 3' – 3-1/2' Cargo Deck, 24-36 Volt

AERIAL WORK PLATFORMS

- 1 – **MAYVILLE ENGINEERING CO. MODEL 2548HT SELF-PROPELLED ELECTRIC SCISSOR LIFT**, S/N 7101247, Maximum Platform Height 24'-9", Maximum Platform Lifting Capacity 1000-Lb., Platform Size 44"x96" Plus 42" Roll-Out Extension, 36 Volt
- 1 – **MAYVILLE ENGINEERING CO. MODEL 2033ES SELF-PROPELLED ELECTRIC SCISSOR LIFT**, S/N 08802621 (1999), Maximum Platform Height 20'-9", Maximum Platform Lifting Capacity 750-Lb., Platform Size 30"x90" Plus 40" Roll-Out Extension, 24 Volt
- 1 – **MAYVILLE ENGINEERING CO. MODEL 1632 SELF-PROPELLED ELECTRIC SCISSOR LIFT**, S/N 08502918 (1997), Maximum Platform Height 16'-0", Maximum Platform Lifting Capacity 500-Lb., Platform Size 26"x66" Plus 36" Roll-Out Extension, 24 Volt

FLOOR MAINTENANCE

- 1 - FACTORY CAT MODEL 48 BATTERY POWERED RIDER TYPE FLOOR SWEEPER
- 1 - FACTORY CAT MODEL 40 BATTERY POWERED RIDER TYPE FLOOR SCRUBBER

UTILITY TRACTOR

- 1 - FORD MODEL 4500 UTILITY TRACTOR, S/N C460556, 2WD, Diesel, Front Loader Attachment With 84" Wide Bucket, Rear Counterweight, Cab

SWITCHER TRUCK

- 1 - FORD MODEL LN8000 SINGLE AXLE SWITCHER TRUCK TRACTOR, VIN: 1FDXR82AXHVA29119 (1987), Ford 210F Diesel, Automatic, Hydraulic 5th Wheel

MISCELLANEOUS MACHINERY / SHOP & FACTORY EQUIPMENT

LARGE QUANTITY SHOP MACHINERY, Drill Point Grinder, Pedestal Drill Grinder, Bending Rolls, H-Frame Hydraulic Shop Presses, Straight Side Double Crank Gang-Punch Press, Large Assortment Punch & Die Tools & Toolholders, Metal Disintegrator, Orbital Riveting Machine, Electric Ovens, Solvent Recycler System, Welding Table, Abrasive Belt Grinders, Grinder, Dust Collectors / Air Cleaners, Pneumatic Tapping Guns, Pneumatic Drilling Gun

LARGE QUANTITY SHOP & FACTORY EQUIPMENT, To Be Offered Both Days, Including Shop Tools, Crib Supplies, Hand Tools, Power Tools, Maintenance Crib Supplies, Material Handling Equipment, Fans, Racking & Carts, etc.



STEEL INVENTORY

QUANTITY of SHEET & STRUCTURAL STEEL INVENTORY, Including Stainless Steel, Aluminum, & Carbon Steel; Unused Sheet Stock & Remnants, Structural Including Square Tube, Rectangle Tube, Angle, Rounds, Round Tube, Heavy Wall, Squares, etc.

BULK PROPANE STORAGE TANK

- 1 - TRINITY INDUSTRIES BULK PROPANE STORAGE TANK, S/N 115426, Capacity 14,198-Gallons (Liquid), O.S. Surface Area 944 Sq Ft, Length 395.375", O.S. Diameter 109.346", Shell Thk .678", Head Thk .387", MAWP 250 PSI @ 125°F, With Pump House, & Evaporator / Condenser

OFFICES

COMPUTER & OFFICE IT EQUIPMENT, Including PC's, Laptops, Flat Screen Monitors, Printers, Telephone System & Hardware, Misc. Computer Hardware, etc.

OFFICE FURNITURE, Including Office Sets, Conference Tables, Chairs, Reception Lobby, Cubicle Stations, General Office Furniture

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- Includes 15,000 SF of office area/training rooms
- Includes 2 bonus out-buildings totaling 7,000 SF (4,000 SF & 3,000 SF)
- 15.3 acre site has plenty of parking and outdoor storage
- Cranes available: (1) 11-ton crane, (2) 5-ton cranes, (1) 3-ton crane, (1) 2-ton crane, (3) 1-ton cranes
- Ceiling clear heights in warehouse/manufacturing area :
 - 135,000 SF of 18'-22' clear height
 - 250,000 SF of 8'-12' clear height
- 17 Dock-high doors
- 11 Loading docks into open shipping/warehouse/receiving area
- 13 Drive-in doors
- Rail service is active and available via Wisconsin & Southern Railroad
- Zoned M-2, General Manufacturing
- Heavy electrical power well distributed throughout facility
- Compressed air and welding gas services piped throughout facility

For more information please contact:
Joel Schneider ph 847.418.2723
jjschneider@hilcorealestate.com

Hilco Real Estate, LLC in cooperation with Fine and Company WI, LLC, WI Broker #936681-091, Joel Schneider WI Auctioneer #2460-52

Hilco Industrial, LLC

Auctioneers • Liquidators • Appraisers

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HILCO WEBCAST/ONSITE AUCTION

400,000 Sq. Ft. Manufacturing or Distribution Site For Immediate Sale 403 Degner Avenue, Mayville, WI 53050



SEALED BID DEADLINE: 5:00PM CDT, Tuesday, June 5, 2012

**Ideal Site for Manufacturing or Distribution
Convenient Access To Primary East-West Transportation Route**

Please see page 11 for more details.

For more information please contact: Joel Schneider ph 847-418-2723 or jschneider@hilcorealestate.com

Hilco Real Estate, LLC in cooperation with Fine and Company WI, LLC, WI Broker #936681-091, Joel Schneider WI Auctioneer #2460-52

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Terms of Sale

A 16% buyer's premium will be charged for all on-site sales. An 18% buyer's premium will be charged for all Hilco Webcast sales. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items will be sold "as is, where-is" without any warranties, expressed or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained. Bidders are encouraged to thoroughly inspect the items on which they intend to bid prior to sale. Absolutely no items will be removed until the day after the conclusion of the sale and payment is made in full. Subject to additions, deletions and prior sale.

Payment: ALL PURCHASES MUST BE PAID IN FULL ON THE DAY OF THE AUCTION. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of total purchases is made on the day of the sale. Contact our office for wire transfer instructions. Only cash, wire transfer or certified check, payable to Go-Dove will be accepted. Company checks payable to Go-Dove will be accepted only if accompanied by a bank letter of guarantee, (see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

Sample Bank Letter

(Bank Name) unconditionally guarantees payment to Go-Dove from (Company Name). This guarantee will be valid for purchases made at the Auction of Mayville Products Corporation on June 5 & 6, 2012.

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