

# PUBLIC AUCTION



## Londrome Industries Inc.

State Of The Art Boring & Milling Facility

5205 Harvester Road #7, Burlington, Ontario, Canada

**2000**



OKUMA MODEL MCV-A II

OKUMA MODEL MCR-B

**OKUMA  
CNC  
DOUBLE  
COLUMN  
VERTICAL  
MACHINING  
CENTERS**

## ALESA MONTI CNC UNIVERSAL TABLE TYPE BORING MILLS

**1996**

**1992**

**1997**



ALESA MONTI MODEL FT45TG

ALESA MONTI MODEL AT127

ALESA MONTI MODEL FT50TG

**Auction:**  
**Thursday**  
**June 3,**  
**10:30 am**

**Inspection:**  
**Wednesday**  
**June 2, 9:00 am**  
**to 4:00 pm**

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**Perfection Industrial Sales**  
847-427-3333 main office  
847-427-8884 fax  
sales@PerfectionIndustrial.com  
www.PerfectionIndustrial.com

# OKUMA MODEL MCV-A II CNC DOUBLE COLUMN VERTICAL MACHINING CENTER

2000



OKUMA OSP-U 100L CNC CONTROL



24 STATION ATC



59" X 149.5" TABLE



RIGHT ANGLE HEAD

2000 **OKUMA** MCV-A II 20 X 40 CNC Double Column Vertical Machining Center, Control: OSP-U 100L; Axis Travels: X = 157.5", Y = 78.74", Z (Quill) = 17.71", W (Rail) = 45.28", Table Size 59" x 149.5", Table Load Capacity 26,400 lbs., Feed Rates (X,Y) = .04 ~ 157 IPM, Rapid Traverse (X,Y) = 787 IPM, (Z) = 393 IPM, Distance Between Columns 80.70", Spindle Speed Range 40 ~ 6,000 RPM, Spindle 50 Taper, Distance Spindle Nose to Table 0 ~ 59.4", 24 Station ATC, Tool Offset-300, RS 232 C, Coolant System, Graphic Function, Rigid Tapping, Helical Interpolation, Auto Rail Positioning, Memory-2560 Meters, Spindle Motor Power 30/25 HP, Accessories: W/ 90 Degree Right Angle Head Attachment (Max. 600 RPM of 90 Degree Head), S/N. 2585

# ALESA MONTI MODEL FT50TG CNC UNIVERSAL TABLE TYPE BORING MILL

1997

All  
**ALESA MONTI**  
Boring Mills have  
*Full 4th Axis*



ALESA MONTI UNIVERSAL SPINDLE



HEIDENHAIN 426 CNC CONTROL

1997 **ALESA MONTI** FT50TG CNC Universal Table Type Boring Mill, Control: Heidenhain 426; Axis Travels: X = 3,000 mm (118.11"), Y = 2,000 mm (78.74"), Z = 1,000 mm (39.37"), W Axis = 1500 mm (59.06"), Rotary Table Size: 71" x 63", Full B Axis (360,000 Degree Positions), Max. Table Load 7,000 kg (15,432 lbs), Spindle 50 Taper, 5" Spindle, Max. Spindle Speed 2,000 RPM, Universal Head Attachment, EATA Equipaggiamenti Chiller Model CRIO 6/AMO 969, S/N. 332 0697

# ALESA MONTI MODELS AT127 & FT45TG CNC UNIVERSAL TABLE TYPE BORING MILLS



ALESA MONTI MODEL AT127



HEIDENHAIN TNC 407 CNC CONTROL



ALESA MONTI  
UNIVERSAL  
HEAD

1992 **ALESA MONTI** AT 127 CNC Universal Table Type Boring Mill, Control: Heidenhain TNC 407; Axis Travels: X = 4,000 mm (157.48"), Y = 2,000 mm (78.74"), Z = 700mm (27.56"), W = 1700mm (66.93"), Rotary Table Size: 59" x 65", Full B Axis (360,000 Degree Positions), Max. Table Load 7,000 kg (15,432 lbs), Spindle Taper 50, 5" Spindle, Spindle Speed Range 350 ~ 1,300 RPM, Universal Head Attachment, Euro Cold Cooling System, S/N. 2701409



HEIDENHAIN TNC 426 CNC CONTROL

## PROXY BIDDING

We will be happy to bid on your behalf if you are unable to attend our auction. Please call our office at 905-669-8893 or 847-427-3333 or visit our websites [www.infassets.com](http://www.infassets.com) and [www.PerfectionIndustrial.com](http://www.PerfectionIndustrial.com) to submit a proxy bid.

ALESA MONTI MODEL FT45TG

1996 **ALESA MONTI** FT45TG CNC Universal Table Type Boring Mill, Control: Heidenhain TNC 426; Axis Travels: X = 4,000 mm (157.48"), Y = 2,000 mm (78.74"), Z = 700mm (27.56"), W = 1700 mm (66.93"), Rotary Table Size: 49.5" x 63", Full B Axis (360,000 Degree Positions), Max. Table Load 4,000 kg (8,818 lbs), Spindle Taper 50, 5" Spindle, Max. Spindle Speed 3,000 RPM, Universal Head Attachment, EATA Equipaggiamenti Chiller Model CRIDL 6/7+7/AM0991, S/N. 175498

# OKUMA MCR-B CNC DOUBLE COLUMN VERTICAL MACHINING CENTER



**OKUMA** MCR-B CNC DOUBLE COLUMN VERTICAL MACHINING CENTER



**OKUMA** MODEL MCR-B CNC CONTROLS



**OKUMA** MODEL MCR-B TABLE AREA



**OKUMA** MODEL MCR-B SPINDLE

1991 OKUMA MCR-B 25 X 40 CNC Double Column Vertical Machining Center, Control: OSP5020M; Axis Travels: X = 157.5", Y = 118.11", Z (Quill) = 27.55", W (Rail) = 37.40", Table Size 78.74" x 161", Table Load Capacity 48,400 lbs., Feed Rates (X,Y,Z) 04 ~ 157 IPM, Rapid Traverse (X,Y) = 394 IPM, Rapid Traverse Z = 295 IPM, Distance Between Columns 100.39", Spindle Speed Range 30 ~ 6,000 RPM, Spindle 50 Taper, Distance Spindle Nose to Table 0 ~ 63.97", 32 Station ATC, Tool Life Management, Tool Offset, RS 232 C, Coolant System, Tool Offset, Helical Interpolation, Chip Conveyor, Hi 2NC, Memory-2560 Meters, Spindle Motor Power 40/30 HP, S/N. 0079



**KONE 20 TON OVERHEAD CRANE**



**YALE 12,000 LB FORKLIFT, MODEL GLC 120 MGN GAF 085**



**MICROWEILY GAP BED LATHE MODEL TY-1640S**

## SUPPORT MACHINERY

1999 **MICROWEILY** Gap Bed Lathe Model TY-1640S, 16" x 40", 8" 3 Jaw Chuck, 2" Bore, Heidenhain 2 Axis DRO, Tailstock, Foot Brake, S/N. S8711-054

**CINCINNATI** Horizontal Mill Model No 2, TCG, S/N. CK6701-3

**KAO MING** 4' Radial Arm Drill, Model KMR 1250 DH, Box Table, 13" Column, Morse Taper Spindle, S/N. 20017

**ROCKWELL** Bandsaw Model 52 235, S/N. 44054

**CAROLINA** 55 Ton Capacity H Frame Press, Model CBP5500, S/N 57306

**TECHNOMAGNETE** Electric Lift Magnet Model Bat-Grip 300, 1,100 lb Capacity

**CAROLINA** Bandsaw Model LDC 814, S/N1297 A&H 10 HP Air Compressor Model AHFS TA100-12H, S/N FS-1785

**INGERSOLL RAND**, 50 HP, Model EP50 Screw Type Air Compressor

**TECHNOMAGNETE** K2408, Electro Magnetic Machining Base Plate, 16" x 31", S/N P643.9

## MATERIAL HANDLING

**KONE** Overhead Crane, 20 Ton Capacity, Double Girder, 40' Span x 100'

**YALE** 12,000 lb Forklift, Model GLC 120 MGN-GAF 085, 2 Stage Mast, Solid Tires, 5' Forks, S/N. B818D02215T

**TECHNOMAGNETE** Electric Lift Magnet Model Bat-Grip 300, 1,100 lb Capacity

(2) 12' x 15' Ton Capacity Spreader Bars

**Plus:** Drills, Grinders, Huge Selection Of 50 Taper Tooling, Banding Cart, Acetylene Carts, (3) 27" x 24" Angle Plates, (4) 39" x 40" Angle Plates, (2) 36" x 14", Asst. Lifting Eyes, Straps, Baldor Grinders, Milwaukee Chop Saw, Lincoln Electric Model SPT 170T Welder, Electric Hand Tools, Manual Tools, Precision Inspection Tools, Verniers Up To 60", Digital Mitutoyo Vernier Up To 40", Mitutoyo Micrometers From 1" - 12", Mitutoyo Outside Micrometers, Reamers, Taps, Cutting Heads, Tool Cabinets, Lockers, Office Furniture & Equipment.



**CINCINNATI HORIZONTAL MILL MODEL NO 2**



**CAROLINA BANDSAW MODEL LDC 814**



**KAO MING 4' RADIAL ARM DRILL, MODEL KMR 1250 DH**



**TECHNOMAGNETE ELECTRIC LIFT MAGNET MODEL BAT-GRIP 300**



**INGERSOLL RAND 50HP AIR COMPRESSOR**

## TERMS OF SALE



**Payment:** All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

A 2% surcharge will apply on all payments made by credit card.

Online bidders must register by 5pm, Wednesday June 2, 2010.

A 12% buyers premium will be added to all onsite purchases (15% Online).

A \$500 refundable security deposit is required upon onsite registration (\$1,000 Online).

A 25% deposit is required at time of purchase, balance due by 4 pm, Friday June 4, 2010. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL.

All subject to prior sale. All Sales in Canadian Funds.

Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

## REMOVAL TIMES

All Items By Friday June 18, 2010. **Hours:** Monday - Friday between 8 am - 4 pm. No items may be removed during auction. NO EXCEPTIONS.

**DIRECTIONS:** Toronto International 5205 Harvester Road #7, Burlington, Ontario, Canada

Exit Airport and follow signs for, and follow **ON-427 S**, Take the **Queen Elizabeth Way** exit toward **Hamilton**, Merge onto **Queen Elizabeth Way W**, Continue onto **ON-403 W**, Take exit **109** for **Burloak Drive**, Turn **left** at **Burloak Dr**, Take the **1st right** onto **Harvester Rd**. Destination will be on the right.

*This brochure is meant merely as a guide. Infinity Assets and Perfection Industrial Sales makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods before-hand to satisfy themselves.*

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Asset Solutions  
www.infassets.com 905.669.8893



**Perfection Industrial Sales**  
847-427-3333 main office  
847-427-8884 fax  
sales@PerfectionIndustrial.com  
www.PerfectionIndustrial.com