

By Order of Kasai Canada Inc

Manufacturer of Superior Switches for Automotive & Industrial Applications

Pristine Manufacturing Facility Including: Late Model Injection Molding & Secondary Equipment, Tool Room, Electro Discharge Machines, Material Handling, Warehouse Support & Office Furniture

Location: 2 Bales Drive West, Sharon, Ontario L0G 1V0

Sale date: Tuesday June 8th @ 10am EST

(2) "ALL ELECTRIC"- HORIZONTAL INJECTION MOLDING MACHINES & ROBOT

85 Ton JSW 'J85AD-110H' Type HS00-R02-M01-E01 Horizontal Injection Molding Machine (2008); 16.14" x 14.17" Distance Between Tie Bars, 22.83" x 20.87" Overall Platen Size, 27.95" Max. Daylight, 6.30" ~ 16.14" Mold Space, 11.81" Opening Stroke, 3.15" Ejector Stroke

83 Ton SUMITOMO 'SE75DU' Direct-Drive Horizontal Injection Molding Machine, S/N. M0SG5021 (2006); 16.14" x 14.17" Distance Between Tie Bars, 22.83" x 20.87" Overall Platen Size, 27.95" Max. Daylight, 6.30" ~ 16.14" Mold Space, 11.81" Opening Stroke, 3.15" Ejector Stroke

YUSHIN WEBLINER 'RAII&100' Pick & Place Robot; Yushin Control, Yushin 'ACS-EG' Decker Material Loader

VERTICAL INJECTION MOLDING MACHINES

(4) 70 Ton JSW 'JT70-RELII' Vertical Injection Molding Machine, S/N. 20688 J304151 (2007), 203762204085, 204759105110 (2004), 202765901049 (2003); M70R (ELII) Clamp Module, 9.84" Stroke, 21.65" Daylight, 14.96" x 14.96" Max. Mold Dimensions, 110V (ELII) Injection Module, 4.33" Injection Stroke, Syscom Control

(3) 40 Ton JSW 'JT40-RELI' Vertical Injection Molding Machine, S/N. 20688H306241 (2007), 204758607127 (2004), 203761504090 (2004); M40R

(ELIII) Clamp Module, 7.87" Stroke, 18.5" Daylight, 13" x 13" Max. Mold Dimensions, 55V (EL) Injection Module, 3.54" Injection Stroke, Syscom Control

40 Ton JSW 'J40RELII' Vertical Injection Molding Machine, S/N. 202764601099 (2003); M40R (ELIII) Clamp Module, 7.87" Stroke, 18.5" Daylight, 13" x 13" Max. Mold Dimensions, 55V (EL) Injection Module, 3.54" Injection Stroke, Syscom Control

20 Ton JSW 'JT20REII' Vertical Injection Molding Machine, S/N. 297260001 (1997); M20R Clamp Module, 7.87" Stroke, 14.56" Daylight, 11.81" x 11.81" Max. Mold Dimensions, 20V Injection Module, 2.55" Injection Stroke, Syscom Control

SECONDARY EQUIPMENT

Watanabe Granulators, Matsui Thermal Vacuum Dryers & Temperature Controllers, Stainless Steel Hoppers, Camera Inspection System

WIRE & SINKER ELECTRO DISCHARGE MACHINES

mitsubishi 'FA20S' Wire Electro Discharge Machine, S/N. J20M0617A (2006); 19.7" x 13.8" Machining Range, 41.3" x 31.5" x 11.6" Max. Workpiece Dimensions, 3300 lb Max. Workpiece Weight, 30.7' x 24.8" Table Dimensions

mitsubishi 'EA22ME' Sinker Electro Discharge Machine, S/N. 06ME2087 (2006); 19.7" x 15.7" x 13.8" Machining Range, C-Axis, 37.4" x 26.7" x 22.8" Max. Workpiece Dimensions, 2200 lb Max. Workpiece Weight, 33.5" x 23.6" Table Dimensions

A Selection of 'System 3R' Tooling Available For Sale

HIGH SPEED STAMPING PRESS & HYDRAULIC PRESSES

44 Ton ISIS '40SH' Straight Side High Speed Mechanical Stamping Press, S/N. 290 (2006); 23.6" x 17.7" Bed Area, 16.5" x 7" Bed Opening, 1.97" Stroke, 1.57" Slide Adjustment, 8.85" Die Height, 100 ~ 300 SPM, Sugiyana Lubrication Device, Digital Cam, Die Heat Detector & Safety Device, W / ISIS CAMTRAN '620G' Leveler & Feed

J.A.M Hydraulic Presses (Qty 3)

TOOLROOM MACHINERY & INSPECTION EQUIPMENT

MAKINO 'KE 55' CNC Vertical Machining Center, S/N. 1038; Axis Travels: X = 21.7", Y = 12.6", Z = 13.8", 31.5" x 14.8" Table, 4,000 RPM, Makino CNC Control

OKAMATO 'PSG-64AN' Horizontal Spindle Surface Grinder, S/N. 4450 (1986); 24" x 16" Kanetsu Magnetic Chuck, Auto Downfeed, Rapid Feed

CHEVALIER 'FSG-618 SP' Horizontal Spindle Surface Grinder, S/N. A4933001;

FIRST 'LC-11/2VS' Vertical Milling Machine, S/N. 40901693; 50" x 10" Table, Air Power Drawbar, Power Table Feeds, Heidenhain DRO

FIRST 'LC-11/2VS' Vertical Milling Machine, S/N. 41028942; 42" x 9" Table, Air Power Drawbar, Heidenhain DRO

MICROWEILY 'TY-1640S' Engine Lathe, S/N. S9409-028 (2005); 9" x 35" Between Centers, Fitted with 8" (3) Jaw Chuck, W/ 12.5" (4) Jaw Chuck, 30 ~ 2,000 RPM, Heidenhain DRO

KAO MING 'KMR-700DS' Radial Drill, S/N. R70777 (2003)

MITUTOYO 'PJ-A3000' Profile Projector, S/N. 690110; 13.5" Screen, Quadra-Chek 200

T-JAW 'T-500D' Vertical Bandsaw, S/N. N250171; 29" x 27.5" Table, 20" Throat, Blade Welder

BAXTER VERTICUT '11SB' Vertical Bandsaw, S/N. 5581 (2005)

BALDOR $\frac{3}{4}$ " HP Double Ended Grinder W/Extraction

MICHAELLIN 'U2' Tool Grinder, S/N. 50202 (2005)

KING CANADA Drill Press, S/N. 006 (2004)

MATERIAL HANDLING

3,000 LB CROWN 'SC4000' SERVO SIDESHIFTER '55F-SS-A172' Fork Lift Truck, S/N. 9A124199; Battery Operated, Double Mast, Side-Shift, Solid Tires

SKYJACK 'SJ111 3219' Mobile Platform Lift, S/N. 255703; 550 lbs (2 Persons) Capacity, 19" Max. Platform Height

2,000 LB MOBILE INDUSTRIES 'B60WPFF' Die Lift; S/N. 14947; 42" Forks

**2 Ton GORBEL Crane System
2 Ton Folding Engine Hoist**

FACTORY EQUIPMENT

**50 HP INGERSOLL RAND 'N50A/C' Air Compressor, S/N. NV2673U06012; Air Discharge Unit, Polysep Condensate Separator, 9' Vertical Receiver Tank
KANNETSU 'WL-20' Cooling Tower, S/N. 200-1173-B; 80 Amp, 10 KVA, PLC Control**

LINCOLN ELECTRIC Precision 'TIG 275' Welder

LINCOLN ELECTRIC Power 'MIG 255C' Welder

CLEAN BEST 'TC-M-HUB-400AT' Industrial Solvent Cleaning Machine, S/N. TC-0298; 16" X 12" Wire Baskets, Twin Conveyor, PLC Control

FLOW Conveyor Racking; Various Sizes.

Also various sizes of pallet racking, coil racks, shelving, pallet trucks, trolleys, work benches, material carts, Various Shop Fans

MAINTENANCE STORES

Quantity of conduit, wire, brass couplings, hand power tools & general maintenance supplies

OFFICE FURNITURE, COMPUTERS & SUPPLIES

Large quantity of pristine office furniture including boardroom, meeting offices, desks, chairs, reception area, computers & stationary supplies