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Kasai Canada Inc.

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Auction**

**PRISTINE MANUFACTURING FACILITY INCLUDING
LATE MODEL INJECTION MOLDING & SECONDARY
EQUIPMENT, TOOL ROOM, ELECTRO DISCHARGE
MACHINES, MATERIAL HANDLING,
WAREHOUSE SUPPORT & OFFICE
FURNITURE!**

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and Industrial
Applications**



2006



Mitsubishi FA20S Wire Electro Discharge Machine, s/n J20M0617A

2008

85 Ton JSW J85AD-110H Type HS00-R02-M01-E01 Horizontal Injection Molder

Sale Date:

Tuesday, 8th June at
10:00 AM EDT

Location:

2 Bales Drive West
Sharon (Toronto), Ontario
L0G 1V0 Canada

Inspection:

Monday, 7th June from 9:00
AM to 4:00 PM EDT

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(2) ALL ELECTRIC - HORIZONTAL INJECTION MOLDERS & ROBOT

- **85 Ton JSW 'J85AD-110H' Type HS00-R02-M01-E01 Horizontal Injection Molders (2008);** 16.14" x 14.17" Distance Between Tie Bars, 22.83" x 20.87" Overall Platen Size, 27.95" Max. Daylight, 6.30" ~ 16.14" Mold Space, 11.81" Opening Stroke, 3.15" Ejector Stroke
- **83 Ton SUMITOMO 'SE75DU' Direct-Drive Electric Horizontal Injection Molders, S/N. M0SG5021 (2006);** 16.14" x 14.17" Distance Between Tie Bars, 22.83" x 20.87" Overall Platen Size, 27.95" Max. Daylight, 6.30" ~ 16.14" Mold Space, 11.81" Opening Stroke, 3.15" Ejector Stroke



Yushin Webliner RAI1&100 Pick & Place Robot

- **YUSHIN WEBLINER 'RAI1&100' Pick & Place Robot;** Yushin Control, Yushin 'ACS-EG' Decker Material Loader



83 Ton Sumitomo SE75DU Direct-Drive Electric Horizontal Injection Molder, s/n M0SG5021 (2006)

VERTICAL INJECTION MOLDERS

- **(4) 70 Ton JSW 'JT70-RELI' Vertical Injection Molders, S/N. 20688 J304151 (2007), 203762204085, 204759105110 (2004), 202765901049 (2003);** M70R (ELII) Clamp Module, 9.84" Stroke, 21.65" Daylight, 14.96" x 14.96" Max. Mold Dimensions, 110V (ELII) Injection Module, 4.33" Injection Stroke, Syscom Control
- **(3) 40 Ton JSW 'JT40-RELI' Vertical Injection Molders, S/N. 20688H306241 (2007), 204758607127 (2004), 203761504090 (2004);** M40R (ELIII) Clamp Module, 7.87" Stroke, 18.5" Daylight, 13" x 13" Max. Mold Dimensions, 55V (EL) Injection Module, 3.54" Injection Stroke, Syscom Control
- **40 Ton JSW 'J40RELI' Vertical Injection Molder, S/N. 202764601099 (2003);** M40R (ELIII) Clamp Module, 7.87" Stroke, 18.5" Daylight, 13" x 13" Max. Mold Dimensions, 55V (EL) Injection Module, 3.54" Injection Stroke, Syscom Control
- **20 Ton JSW 'JT20REI' Vertical Injection Molder, S/N. 297260001 (1997);** M20R Clamp Module, 7.87" Stroke, 14.56" Daylight, 11.81" x 11.81" Max. Mold Dimensions, 20V Injection Module, 2.55" Injection Stroke, Syscom Control



(3) Available

40 Ton JSW J40RELI Vertical Injection Molder, s/n 20688H306241 (2007)



(4) Available

70 Ton JSW JT70RELI Vertical Injection Molder, s/n 20688J304151 (2007)

SECONDARY EQUIPMENT

- **Watanabe Granulators, Matsui Thermal Vacuum Dryers & Temperature Controllers, Stainless Steel Hoppers, Camera Inspection System**

WIRE & SINKER ELECTRO DISCHARGE MACHINES

- **MITSUBISHI 'FA20S' Wire Electro Discharge Machine, S/N. J20M0617A (2006);** 19.7" x 13.8" Machining Range, 41.3" x 31.5" x 11.6" Max. Workpiece Dimensions, 3300 lb Max. Workpiece Weight, 30.7' x 24.8" Table Dimensions
- **MITSUBISHI 'EA22ME' Sinker Electro Discharge Machine, S/N. 06ME2087 (2006);** 19.7" x 15.7" x 13.8" Machining Range, C-Axis, 37.4" x 26.7" x 22.8" Max. Workpiece Dimensions, 2200 lb Max. Workpiece Weight, 33.5" x 23.6" Table Dimensions
- **A Selection of 'System 3R' Tooling Available For Sale**



Matsui Thermal Vacuum Dryer



40 Ton JSW J40RELI Vertical Injection Molder, s/n 202764601099 (2003)

HIGH SPEED STAMPING PRESS & HYDRAULIC PRESSES

- **44 Ton ISIS '40SH' Straight Side High Speed Mechanical Stamping Press, S/N. 290 (2006);** 23.6" x 17.7" Bed Area, 16.5" x 7" Bed Opening, 1.97" Stroke, 1.57" Slide Adjustment, 8.85" Die Height, 100 ~ 300 SPM, Sugiyana Lubrication Device, Digital Cam, Die Heat Detector & Safety Device, W / ISIS CAMTRAN '620G' Leveler & Feed
- (5) **J.A.M. HYP505H hydraulic presses (2004)**
- (2) **J.A.M. SBP505S hydraulic presses (2004)**

TOOLROOM MACHINERY & INSPECTION EQUIPMENT



Camera Inspection System



Mitsubishi EA22ME Sinker Electro Discharge Machine, s/n 06ME2087 (2006)

- **MAKINO 'KE 55' CNC Vertical Machining Center, S/N. 1038 (2005);** Axis Travels: X = 21.7", Y = 12.6", Z = 13.8", 31.5" x 14.8" Table, 4,000 RPM, Makino CNC Control (2005)
- **OKAMATO 'PSG-64AN' Horizontal Spindle Surface Grinder, S/N. 4450 (1986);** 24" x 16" Kanetsu Magnetic Chuck, Auto Downfeed, Rapid Feed (Okamoto Factory Rebuild 2006)
- **CHEVALIER 'FSG-618 SP' Horizontal Spindle Surface Grinder, S/N. A4933001**
- **FIRST 'LC-11/2VS' Vertical Milling Machine, S/N. 40901693;** 50" x 10" Table, Air Power Drawbar, Power Table Feeds, Heidenhain DRO
- **FIRST 'LC-11/2VS' Vertical Milling Machine, S/N. 41028942;** 42" x 9" Table, Air Power Drawbar, Heidenhain DRO
- **MICROWEILY 'TY-1640S' Engine Lathe, S/N. S9409-028 (2005);** 9" x 35" Between Centers, Fitted with 8" (3) Jaw Chuck, W/ 12.5" (4) Jaw Chuck, 30 ~ 2,000 RPM, Heidenhain DRO
- **KAO MING 'KMR-700DS' Radial Drill, S/N. R70777 (2003)**
- **MITUTOYO 'PJ-A3000' Profile Projector, S/N. 690110;** 13.5" Screen, Quadra-Chek 200
- **T-JAW 'T-500D' Vertical Bandsaw, S/N. N250171;** 29" x 27.5" Table, 20" Throat, Blade Welder
- **BAXTER VERTICUT '11SB' Vertical Bandsaw, S/N. 5581 (2005)**
- **BALDOR 3/4" HP Double Ended Grinder W/Extraction**
- **MICHAELLIN 'U2' Tool Grinder, S/N. 50202 (2005)**
- **KING CANADA Drill Press, S/N. 006 (2004)**



Chevalier FSG-618 SP Horizontal Spindle Surface Grinder, s/n A4933001



Okamoto PSG-64AN Horizontal Spindle Surface Grinder, s/n 4450 (Okamoto Factory Rebuild 2006)



Makino KE 55 CNC Vertical Machining Center, s/n 1038 (2005)

MATERIAL HANDLING

- **3,000 LB CROWN 'SC4000' SERVO SIDESHIFTER '55F-SS-A172' Fork Lift Truck, S/N. 9A124199;** Battery Operated, Double Mast, Side-Shift, Solid Tires
- **SKYJACK 'SJ111 3219' Mobile Platform Lift, S/N. 255703;** 550 lbs (2 Persons) Capacity, 19" Max. Platform Height
- **2,000 LB MOBILE INDUSTRIES 'B60WPFF' Die Lift; S/N. 14947;** 42" Forks
- **2 Ton GORBEL Crane System**
- **2 Ton Folding Engine Hoist**



Mitutoyo PJ-A3000 Profile Projector, s/n 690110



First LC-11/2VS Vertical Milling Machine, s/n 41028942



First LC-11/2VS vertical Milling Machine, s/n 40901693



Microweily TY-1640S Engine Lathe, s/n S9409-028 (2005)

FACTORY EQUIPMENT

- 50 HP INGERSOLL RAND 'N50A/C' Air Compressor, S/N. NV2673U06012; Air Discharge Unit, Polysep Condensate Separator, 9' Vertical Receiver Tank
- (2) KANNETSU WL-20 chiller/cooling towers (2005)
- LINCOLN ELECTRIC Precision 'TIG 275' Welder
- LINCOLN ELECTRIC Power 'MIG 255C' Welder
- CLEAN BEST 'TC-M-HUB-400AT' Industrial Solvent Cleaning Machine, S/N. TC-0298; 16" X 12" Wire Baskets, Twin Conveyor, PLC Control
- FLOW Conveyor Racking; Various Sizes.
- Also, various sizes of pallet racking, coil racks, shelving, pallet trucks, trolleys, work benches, material carts, shop fans, transformers, switch gears, disconnects, cable track, power cable, maple top work benches, steel layout benches, scissor trucks, power tools, hand tools, machinist vises, perishable tooling, clamping sets, rigging hardware, etc



44 Ton ISIS 40SH Straight Side High Speed Mechanical Stamping Press, s/n 290 (2006)

MAINTENANCE STORES

- Quantity of conduit, wire, brass couplings, hand power tools & general maintenance supplies



Clean Best TC-M-HUB-400AT Industrial Solvent Cleaning Machine, s/n TC-0298



KAO Ming KMR-700DS Radial Drill, s/n R70777 (2003)



T-Jaw T-500D Vertical Bandsaw, s/n N250171

IT & OFFICE EQUIPMENT

- Large quantity of pristine office furniture including boardroom, meeting offices, desks, chairs, reception area, computers and stationary supplies
- Plotter, photocopiers, telephone system, voice mail system, computers, laptops, printers, executive suites, boardroom sets, integrated office cubicles, etc.



Lincoln Electric Precision TIG 275 Welder



(3) J.A.M. Hydraulic Presses



3,000 Lb. Crown SC4000 Servo Sideshifter '55F-SS-A172' forklift, s/n 9A124199



Skyjack SJ111 3219 Mobile Platform Lift, s/n 255703



Flow Conveyor Racking



2 Ton Gorbelt Crane System



Kannetsu WL-20 Cooling Tower, s/n 200-1173-B

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1. All bidders are required to pay a deposit in U.S. dollars equal to 25% of anticipated purchase amount prior to the start of the auction, if they intend to purchase in this event.
2. Bidders planning to purchase should contact Customer Service in order to receive instructions on how to pay the deposit.
3. Bidders that do not pay the deposit will be blocked automatically and will not be permitted to bid.
4. Deposit amount is fully refundable once invoice is paid in full or if bidder does not win any lot in the auction.



50HP Ingersoll Rand N50A/C Air Compressor

Information provided is believed to be accurate, but is not guaranteed.



INSPECTION:
Mon, 7th June from 9:00 AM to 4:00 PM or by appointment

AIRPORT:
Toronto's Pearson International Airport

DIRECTIONS:
From Toronto's Pearson International Airport: East on Belfield Expressway (Rt. 409E) for approximately 4 miles. Merge onto Hwy-401 Express E and drive approximately 10 miles. Take exit toward Leslie St./Victoria Pk. Ave./Warden Ave. and merge onto Hwy-401 Collectors E. Drive 1.5 miles and take the Hwy-404 exit #375 toward Newmarket. Merge onto Rt. 404 N toward Sheppard Ave. Drive approximately 22 miles and take the RR-31/Davis Drive exit #51 toward Newmarket. Turn right onto Davis Drive and drive approximately 1 mile to Bales Drive West and the auction site.

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A discounted buyer's premium of 16% of the bid price will be added to the bid price for each lot for buyers who pay in the form of cash, cashier's check, company check (with a letter of guarantee) or wire transfer; the full buyer's premium of 18% shall apply for buyers who pay via credit card.

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Small items must be removed by Tuesday, June 15. All other items must be removed by Friday, June 25.

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THIS AUCTION WILL BE CONDUCTED IN U.S. DOLLARS.

NO WARRANTIES: Every item and lot in the "Auction" is sold: (a) "AS IS, WHERE IS AND WITHOUT RECOURSE," and (b) with no warranties, guarantees or representation of any kind or variety, whether expressed, implied or otherwise.

Some items subject to prior sale and removal.
PAYMENT: May be made by cash, certified funds or company check with a confirming letter of guarantee from an acceptable issuing bank.

SAMPLE BANK LETTER: This bank guarantees payment to GolIndustry DoveBid (from name of customer) on account # up to the amount of \$. This letter is valid for purchases at the Kasai Canada auction on Tuesday, June 6.

American Express, Visa, and MasterCard will be accepted for this sale. All bidders will be required to maintain a deposit of at least 25% of their purchases during the auction

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