



2007

NOMURA BN-135QF CNC 4-AXIS FLOOR TYPE HORIZONTAL BORING MILL

CNI
INDUSTRIAL

COMPLETE FACILITY CLOSURE

FEATURING OVER 700 LOTS: CNC 4-Axis Horizontal Boring & CNC Bridge Mill, Robotic Welding Cells, Welding Positioners, MIG Welders, Shotblasts, Paint Lines, Plant Support & Scrap Opportunity



2006

SNK RB-4VM CNC BRIDGE MILL



2000

13,000 LB KOBELCO R2-6000EL-SP WELDING CELL

>
6,000 LB
RANSOME
60P-PE
WELDING
POSITIONER



Sale Date: Thursday, October 22, 2015 at 10:00 AM EDT
Sale Location: 501 Richardson Road SE, Calhoun, Georgia 30701
Inspection: Wednesday, October 21, 2015 from 9:00 AM-4:00 PM EDT

CNC MILLS



2007

NOMURA BN-135QF CNC 4-AXIS FLOOR TYPE HORIZONTAL BORING MILL



< SNK RB-4VM
CNC BRIDGE MILL

2006

To discuss your requirements for an auction,
please call Perfection Industrial **847.427.3333**

CNC MILLS, ROBOTIC WELDING CELLS

CNC MILLS

2007 NOMURA BN-135QF CNC 4-AXIS FLOOR TYPE HORIZONTAL BORING MILL, s/n 5302, w/ Fanuc 16i-MB Control, 118" x 158" Floor Plate, NRT-20/25B 78" x 98" Rotary T-Slot Table w/1" Increments, Travels: X-315", Y-98", Z-27.5", W-13.7", 5.31" Spindle Dia., 6-1,500 RPM, 50 Taper, 6,600 Lb Max. Spindle Thrust, 90 ATC, Angular Milling Attachment, Back Face Milling Tools Rack, Touch Sensor System.

2006 SNK RB-4VM CNC BRIDGE MILL, s/n 452829, w/Fanuc 18i-MB CNC Control, 157.5" x 78.5" T-Slot Table, Travels: X-167", Y-94", Z-23", W-43", 40-6,000 RPM, 40 ATC, AAC Attachment, Through Spindle Coolant, Side Head Receptacle, Right Angle Head Attachment

LARGE SELECTION OF BT50 TOOLING

ROBOTIC WELDING CELLS

2008 KOBELCO 11-AXIS WELDING CELL, w/Kobelco R2-7000EL-SP 15,000 Lb Headstock and Tailstock, s/n A2219TY, THHV-54150150ESH-SP Slider, Arcman MP1-P3-A00 6-Axis Welding Robot w/CA-MP10400 Control, Sensarc HP500 Welding Power Source

2000 KOBELCO 11-AXIS WELDING CELL, w/Kobelco R2-6000EL-SP 13,000 Lb Headstock and Tailstock, s/n A1215TY, Arcman RMP-C-1A 6-Axis Welding Robot w/ KRC-A-W04 Control, Sensarc VC500 Power Source

1997 KOBELCO 11-AXIS WELDING CELL, w/Kobelco R2-3000EL-SP 6,500 Lb Headstock and Tailstock, s/n A978TY, ZTH-4000ESH Slider, Arcman RMP-C-1A 6-Axis Welding Robot w/KRC-A-W-04 Control, Sensarc ES500 Welding Power Source

1997 KOBELCO 8-AXIS WELDING CELL, w/Kobelco R2-2000EL-SP 4,500 Lb Headstock and Tailstock, s/n A977TY, Arcman RMP-C-1A 6-Axis Welding Robot w/ KRC-A-W-04 Control, Sensarc ES500 Welding Power Source

KOBELCO CRAWLER FRAME LINE, w/(4) Kobelco Arcman 6-Axis Welding Robots w/KRC-A-W-02 Controls, ES500 Welding Power Sources, (2) Headstock and Tailstock Set, (3) Kawahara 2,000 Lb Lift Tables



15,000 LB KOBELCO R2-7000EL-SP HEADSTOCK AND TAILSTOCK



6,500 LB KOBELCO R2-3000EL-SP WELDING CELL

View our current auction schedule at www.perfectionindustrial.com



4,500 LB KOBELCO R2-2000EL-SP WELDING CELL



KOBELCO CRAWLER FRAME LINE

WELDING POSITIONERS

WELDING POSITIONERS

PANDJIRIS HS-200 20,000 LB HEADSTOCK/ TAILSTOCK POSITIONER, s/n 41-0957

(2) PANDJIRIS 12,000 LB HEADSTOCK/ TAILSTOCK POSITIONERS

IRCO AUTOMATION 10K-TS 10,000 LB HEADSTOCK/ TAILSTOCK POSITIONER, s/n 30419

2008 KOIKE ARONSON 100PE-VF 10,000 LB WELDING POSITIONER, s/n 43864

RANSOME 60P-PE 6,000 LB WELDING POSITIONER, s/n 2032034

ARONSON HS4 4,500 LB HEADSTOCK/ TAILSTOCK POSITIONER

RANSOME 25P-C 2,500 LB WELDING POSITIONER, s/n 1631525



20,000 LB PANDJIRIS HS-200 HEADSTOCK/ TAILSTOCK



10,000 LB IRCO HEADSTOCK/ TAILSTOCK



10,000 LB RANSOME 5H HEADSTOCK/ TAILSTOCK



(2) 12,000 LB PANDJIRIS HEADSTOCK/ TAILSTOCKS



4,500 LB ARONSON HS4 HEADSTOCK/ TAILSTOCK



< 10,000 LB KOIKE ARONSON 100PE-VF WELDING POSITIONER

> 2,500 LB RANSOME 25P-C WELDING POSITIONER

2008



> LPI MAN LIFT RAIL SYSTEM



SHOT BLAST & PAINT DEPARTMENT



JBI AND GLOBAL FINISHING SPRAY BOOTHS



GRACO PAINT KITCHEN PUMP SYSTEMS



<
TORIT 4DF48
DUST
COLLECTOR

SHOT BLAST & PAINT DEPARTMENT

HOFFMAN 20'H X 35'L SHOT BLAST ROOM, w/13'W Door Opening, 3-Screw Auger System

20'H X 13'W X 30'L PAINT BOOTH

20'H X 13'W X 30'L BLAST ROOM OVEN

SATURN ENGINEERING CRANE CONVEYOR SYSTEM, w/(6) 7.5 Ton Hoists

GRACO EXTREME SPRAY SYSTEM, w/Precision Mix Proportioning Controller

(2) CLEMCO 2452 ABRASIVE BLAST PODS

JBI T-SSD-125-DT-S DOUBLE-DOOR PAINT BOOTH, 15' x 15' Opening x 125'L, s/n 10720

TORIT 4DF48 24-CARTRIDGE DUST COLLECTOR, s/n 10011540

2005 GLOBAL FINISHING SOLUTIONS IFC-1614 14' X 12' OPENING X 60'L PAINT BOOTH, s/n 55828, w/(6) Graco Pumps, Promix II Series F05A Controller

(2) LPI LP2-1012-9756 PAINT BOOTH MAN LIFT RAIL SYSTEMS, w/300 Lb Max. Cap., 10' Max. Floor/Working Height

SMALL PARTS PAINT LINE W/(2) 10' X 14' X 6'D SPRAY BOOTH, 40' Dry Off Oven, 50' Turn Around Cure Oven, (10) Graco President Quiet Pump Systems



HOFFMAN SHOT BLAST LINE



HOFFMAN SHOT BLAST CRANE SYSTEM



BLAST LINE OVEN AND PAINT BOOTH

TORCH & WELDING, FORKLIFTS, FACTORY SUPPORT, PLATE STEEL



JETLINE 9080-WHL-VF SEAM WELDER

TORCH & WELDING

JETLINE 9080-WHL-VF SEAM WELDER, s/n 050288, w/Miller Automatic M Control

ESAB SILHOUETTE 1000-6 OPTICAL TORCH CUTTER, s/n 05609396951

(38) MILLER DELTAWELD 652 MIG WELDERS

(6) MILLER DELTAWELD MIG 452 WELDERS

(44) BERNARD WELDING BOOMS W/MILLER 70 SERIES WIRE FEEDS

FORKLIFTS

(2) YALE NR045EANL36TE125 4,500 LB ELECTRIC REACH FORKLIFTS, s/n C861N-02439F, C861N02434F



2 AVAILABLE

4,000 LB YALE ELECTRIC FORKLIFTS



ESAB SILHOUETTE 1000-6 OPTICAL TORCH CUTTER



44 AVAILABLE

BERNARD BOOMS W/MILLER 70 SERIES WIRE FEEDS



VIEW OF WELDERS



9.5 TON CALDWELL POSI-TURNER



< ASSORTMENT OF LARGE IMPACT SOCKETS

> (OVER 250) STEEL PLATES UP TO 3/4" THICK



38 AVAILABLE

MILLER 652 WELDER



6 AVAILABLE

MILLER 452 WELDER

FACTORY SUPPORT

9.5 TON CALDWELL POSI-TURNER LOAD ROTATION SYSTEM, (38) Jib Cranes Up to 2 Ton w/Electric Hoists, Large Quantity of Self Dumping Hoppers, (100+) Air Reels, (100+) Shop Fans, (200+) Sections 24' Pallet Racking, (100+) Sections of Pallet Racking from 8-14', Safety and Step Ladders, Power Washers, Rigging Straps and Chains, Air Tools, Power Tools, Hand Tools, Large Socket Sets, Large Scrap Opportunity including (Over 70) Crawler Tracks, Etc.

PLATE STEEL

OVER 200 TONS OF USEABLE PLATE STEEL; (Approx. 250) Pieces, Up to 8' x 18' x 3/4"



LARGE SELECTION OF AIR AND HAND TOOLS



< LARGE SELECTION OF TOOL HOLDERS

> ASSORTMENT OF TOOLING



FACTORY SUPPORT



TRINCO DRY BLAST CABINET



VIEW OF DUMP HOPPERS



(OVER 100) AIR REELS



(OVER 100) SHOP FANS



(OVER 70) CRAWLER TRACKS

SCRAP

To discuss your requirements for an auction, please call Perfection Industrial 847.427.3333



2 TON SPANCO JIB CRANE



(OVER 200 SECTIONS) OF 24' PALLET RACKING

View our current auction schedule at www.perfectionindustrial.com



1 TON HANDLING SYSTEM FLOOR STANDING JIB CRANE



WHITCO POWER WASHER



RIGGING STRAP AND CHAINS



VIEW OF SAFETY LADDERS



VIEW OF STEP LADDERS



TUFF POWER WASHER



SHOP FANS



SHOP AND TOOL CABINETS

FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: John@PerfectionIndustrial.com

Online Bidding Available Through **BidSpotter.com**



PERFECTION Industrial Sales

Perfection Industrial Sales – 2550 Arthur Ave., Elk Grove Village, IL 60007
888.241.4577 (U.S. & Canada) – 847.427.3333 (outside U.S. & Canada) – 847.427.8884 (fax)
www.perfectionindustrial.com



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LIVE WEBCAST AUCTION

FEATURING OVER 700 LOTS: CNC 4-Axis Horizontal Boring & CNC Bridge Mill, Robotic Welding Cells, Welding Positioners, MIG Welders, Shotblasts, Paint Lines, Plant Support & Scrap Opportunity

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AIRPORTS

Chattanooga Metropolitan Airport (CHA), 47 miles away
Hartsfield-Jackson Atlanta Int'l Airport (ATL), 78 miles away

HOTELS

Holiday Inn Express & Suites Calhoun..... (706) 629-8566
125 Hampton Drive SE, Calhoun, Georgia 30701
Fairfield Inn & Suites Calhoun..... (706) 629-8002
1002 GA-53, Calhoun, Georgia 30701

REMOVAL

All items must be removed no later than Friday, November 6, 2015. Removal times are 8:00 AM–4:00 PM EDT, Monday through Friday. Carry out items may be removed once the auction closes on Thursday, October 22, if time permits. No items may be removed during the auction. NO EXCEPTIONS.

FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: John@PerfectionIndustrial.com

DIRECTIONS

From Chattanooga Metropolitan Airport: Head south on Airport Connector Rd. Turn right onto TN-153 S ramp, heading south to Chattanooga/I-75. Stay to the right to merge onto I-75 S. Travel approx. 38 miles on I-75 S toward Atlanta. Take Exit 312 for GA-53 toward Fairmount/Rome. Turn right onto GA-53. Travel about half a mile, and turn left onto Richardson Rd. SE. Auction site will be on the right.

From Hartsfield-Jackson Atlanta Int'l Airport: Get on N Terminal Pkwy. Keep left on N Terminal Pkwy. and follow signs for I-75 N/I-20/I-85 N/Atlanta and merge onto I-85 N. Keep left to continue on I-75 N/I-85 N. In downtown Atlanta, keep right at the fork to continue on I-75 N, follow signs for Marietta Chattanooga. Follow I-75 N for approx. 60 miles, then take Exit 312 toward Fairmount/Calhoun. Turn left onto GA-53 W. Turn left onto Richardson Rd. SE. Auction site will be on the right.

TERMS OF SALE

An 18% buyer's premium will be charged on all assets purchased by buyers attending the sale in person. Any Webcast or Online Buyers will be charged 21%. The buyer's premium will be reduced to 15% (bidders attending the Auction in person) or 18% (Webcast or Online bidders) for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranties expressed or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information contained in this brochure and online. All buyers should inspect the goods beforehand to satisfy themselves. **PAYMENT:** ALL PURCHASES MUST BE PAID IN FULL NO LATER THAN FRIDAY, OCTOBER 23. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of the total purchases is made on the day of the sale. Contact our office for wire instructions. Only cash, wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

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PERFECTION Industrial Sales

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ph 847-427-3333 • fax 847-427-8884
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in Conjunction With:



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AU003854 and AU-C002875