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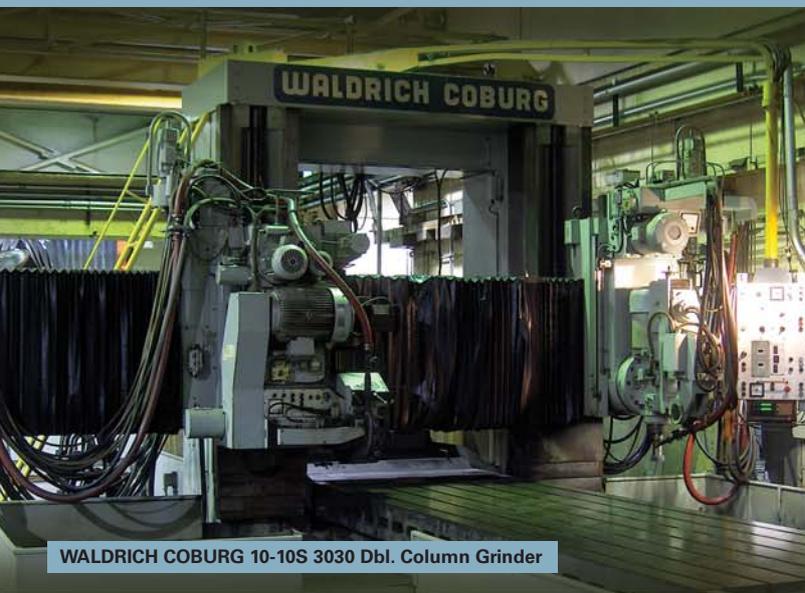
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Live & Webcast Auction



Sale Date: Tuesday, Sept. 21st at 10:00 AM EDT (Local Time)

OKUMA MCV20AII Dbl. Column CNC VMC 1998



WALDRICH COBURG 10-10S 3030 Dbl. Column Grinder



1 of 2 BLANCHARD 42HD-84 Rotary Surface Grinders 1981 | 250 HP |

Location: 927 S Pennsylvania St., Indianapolis, IN
Inspection: Monday, September 20th, 2010 or by appointment

Auctioneer & License: IN - David S. Fox #AU1030000

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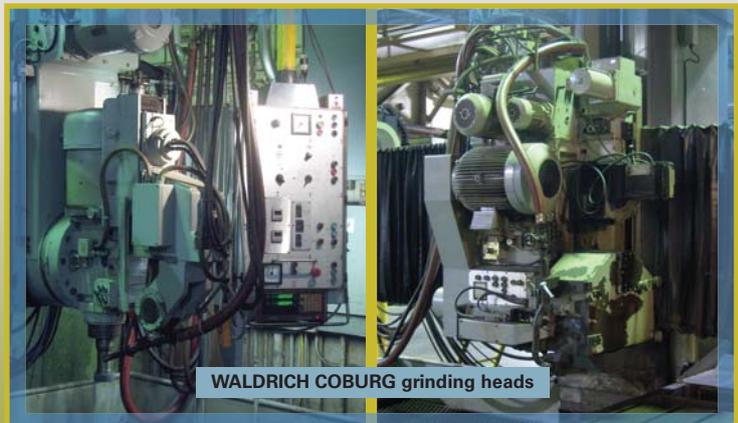


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1000 LOTS OF CNC MACHINING & TURNING, ROTARY SURFACE GRINDING, WATER JET CUTTING & SUPPORT MACHINERY

DOUBLE COLUMN CNC VERTICAL MACHINING CENTERS & PLANER MILL

- 1998 OKUMA MCV20All (20x40) Double Column CNC Vertical Machining Center, S/N 0912-2365, OSP7000M Control, Travels: X-157.48", Y-78.74", Z-17.72", 149" x 59" Table, 26,400-Lbs. Table Capacity, 80.71" Between Columns, 6000 RPM, No. 50 Spindle Taper, 24-Station ATC, MOPTool Load Monitoring System, Chip Air Blow, 3DTool Compensation, DNC-DT, Helical Cutting, Sync Tapping, Manual 90° Head Attachment, 25-HP Main Motor, Coolant System
- 2006 JOHNFORD DMC 3100SH Double Column CNC Vertical Machining Center, S/N VGC6015, Fancu 18i-MB Control, Travels: X-122", Y-70", Z-31.5", 126" x 59" Table, 22,000-Lbs. Table Capacity, 6000 RPM, No. 50 Spindle Taper, 40-Station ATC, Chip Conveyor, High Pressure Coolant Thru Spindle, Renishaw Probe
- 2005 JOHNFORD DMC 3100SH Double Column CNC Vertical Machining Center, S/N VGC5010, Fancu 18i-MB Control, Travels: X-122", Y-70", Z-31.5", 126" x 59" Table, 22,000-Lbs. Table Capacity, 6000 RPM, No. 50 Spindle Taper, 40-Station ATC, Chip Conveyor, High Pressure Coolant Thru Spindle, Renishaw Probe
- ROCKFORD Double Housing Planer Mill, S/N 115-RMH-34, 18' x 60" Table, Travels: 18' x 72" x 60", (2) Rail Heads 27-618 RPM, 50-HP, Side Head 27-618 RPM, 50-HP, Pendant Control





SIP 8000.55 CNC JIG BORER **CNC Retro 1998**

DOUBLE COLUMN SLIDWAY SURFACE GRINDER

- 1974 WALDRICH COBURG 30-10S 3030 Double Column Slidway Surface Grinder, S/N 2-4312-01, 178" x 59" Table, 73.5" Between Columns, Maximum Grinding Capacities: 67" Width x 59" Height x 177" Length, Peripheral Grinding Head: 930 RPM, Dressing Device, Universal Grinding Head: 1100-3200 RPM, Motorized Rotation of Head, Dressing Device, Magnetic Coolant Filtration, 2-Axis DRO

CNC VERTICAL & HORIZONTAL MACHINING CENTERS

- 1998 TAKUMI SEIKI V22A CNC Vertical Machining Center, S/N C0129, Mitsubishi Meldas 500M Control, Travels: X-86.6", Y-35.4", Z-29.5", Table 86.6" x 31.5", 6000 RPM, No. 50 Spindle Taper, 24-Station ATC
- 1987 CINCINNATI-MILACRON T20 CNC Twin Pallet Horizontal Machining Center, S/N 3622A1187-0005, Acramatic 900 Control, Travels: X-32" Y-32" Z-32", 24.7" x 24.7" Pallet Size, No. 50 Spindle Taper, 65-Station ATC, Chip Conveyor

- CINCINNATI-MILACRON CINTIMATIC 20H-2500 Traveling Column CNC Horizontal Machining Center, S/N 55403H1-78-88, GE Fanuc O-M Control, Travels: X-100" Y-36" Z-28", 100" x 31" Table, No. 50 Spindle Taper
- CINCINNATI-MILACRON CINTIMATIC 20H-2500 Traveling Column CNC Horizontal Machining Center, S/N 55403H1-73-38, GE Fanuc O-M Control, Travels: X-100" Y-36" Z-28", 100" x 31" Table, No. 50 Spindle Taper
- 1984 CINCINNATI 20VC-1250 CNC Vertical Machining Center, S/N 9503B0184-0119, Acramatic 900 Control, Travels: X-50" Y-30" Z-25", No. 50 Spindle Taper, 30-Station ATC
- HURCO MD3 CNC Vertical Machining Center, S/N JD-8002025A, Ultimax CNC Control, Travels: X-41" Y-18" Z-20", No. 40-Spindle Taper, 24-Position ATC



CINCINNATI-MILACRON CNC Duplex Mill **CNC Retro 1994**



TAKUMI SEIKI V22A CNC VMC

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CNC JIG BORER, CNC TURNING CENTER, DUPLEX MILL

- SIP 8000/55 3-Axis Bridge Type CNC Jig Borer, S/N 12961, 38" x 55" Table, 48" Between Columns, Retrofitted 1998 with GE Fanuc 15-M CNC Control
- 1986 OKUMA LC30-1SC CNC Turning Center, S/N 6011-1307, OSP 5000L-G Control, 12" Chuck, 12-Station Turret, Tailstock, 3000 RPM Spindle, 30-HP, Chip Conveyor, Coolant System
- CINCINNATI-MILACRON Hi-Powermatic Horizontal Production Duplex Milling Machine, S/N 6B55D5E-3, GE Fanuc 16-M CNC Control, 96" x 26" Bed, Remanufactured 1994



BLANCHARD 42HD-84 Rotary Surface Grinder 1981 | 250 HP



BLANCHARD 36HD-66 Rotary Surface Grinder 1988 | 200 HP



BLANCHARD 22AK-42 Rotary Surface Grinder 1988

ROTARY & HORIZONTAL SURFACE GRINDERS

- (2) 1981 BLANCHARD 42HD-84 Geared Head Rotary Surface Grinders, S/N 15425, 15267, 84" Diameter Electromagnetic Chuck, 42" Diameter Grinding Wheel, 96" Maximum Swing, 250-HP Spindle Motor, Dry Base (S/N 15267 Rebuilt 2006 by King)
- 1988 BLANCHARD 36HD-66 Geared Head Rotary Surface Grinder, S/N 15572, 66" Diameter Electromagnetic Chuck, 36" Diameter Grinding Wheel, 84" Maximum Swing, 36" Maximum Height Under Wheel, 200-HP Spindle Motor, Dry Base
- 1988 BLANCHARD 22AK-42 Rotary Surface Grinder, S/N 15773, 42" Diameter Electromagnetic Chuck, 22" Diameter Grinding Wheel, 48" Maximum Swing, 50-HP Spindle Motor, Wet Base
- 1978 BLANCHARD 22-42 Rotary Surface Grinder, S/N B26-18-326, 42" Diameter Electromagnetic Chuck, 22" Diameter Grinding Wheel, 48" Maximum Swing, 50-HP Spindle Motor, Wet Base
- BLANCHARD 22-42 Rotary Surface Grinder, S/N 11863, 42" Diameter Electromagnetic Chuck, 22" Diameter Grinding Wheel, 48" Maximum Swing, 50-HP Spindle Motor, Wet Base
- 1981 MATTISON 30" x 36" x 72" Hydraulic Surface Grinder, S/N 24213, (2) 30-1/2" x 36" Electromagnetic Chucks, Power Wheel Dresser, Coolant System, Hydraulic Power Supply
- 1994 HENRY 1200MV-102 Media Vac 1200 GPM Centralized Coolant Recovery System, S/N 5391



Mattison 30" X 72" Hyd. Surface Grinder



MITSUBISHI SUPREMA DX612 CNC Water Cutting System 2009



Giddings & Lewis CMM 1997 | Retro 2006



1 of 2 ESAB 3000/10 CNC Flame Cutters



NATIONAL Car Bottom Normalizing Furnace

CNC WATERJET & FLAME CUTTERS

- 2009 MITSUBISHI SUPREMA DX612 CNC Water Jet Cutting System, S/N 29010, Mitsubishi CNC Control, 13' X 7' Table, 6" Thickness Capacity, Rotating & Tilting Head, KMT Streamline Pro 60 90,000-PSI Intensifier, S/N 0908051, EBBCO CLS-141-MC Closed Loop Package Filtration System, S/N J-8365, EBBCO GRS-0250-B-CC-MC-BLADDER Garnet Removal Filtration System, S/N J-8454, 60,000 BTU Chiller
- ESAB SABRE 3000/10 4-Torch Oxy-Fuel CNC Flame Cutter, S/N 95-VIS-2987, Vision 2000 3-Axis CNC Control, 9' x 21' Water Table
- 1993 ESAB SABRE 3000/10 3-Torch Oxy-Fuel CNC Flame Cutter, S/N 93-VIS-2920, Vision 2000 3-Axis CNC Control, 9' x 21' Water Table
- 2005 ESAB MCD-108 2-Torch Oxy-Fuel CNC Flame Cutter, S/N H62206, Tracer Table, CMC Phantom CNC Control Upgraded 2005

1000 LOTS OF CNC MACHINING & TURNING, ROTARY SURFACE GRINDING, WATER JET CUTTING & SUPPORT MACHINERY

SUPPORT MACHINERY

- NATIONAL Natural Gas-Fired Car Bottom Normalizing Furnace, S/N 792, 36" x 80" Rail Car Bottom, Brick-Lined Refractory, Digital Temperature Controllers
- NATCO CARLTON 3A 6' Arm x 15" Column Radial Drill, S/N 3A-5803 (1975), Spindle Speeds 10-1000 RPM, Power Elevation, Power Clamp, Coolant System
- NATCO CARLTON 1A 5' Arm x 11" Column Radial Drill, S/N 1A-2581, Spindle Speeds 60-1500 RPM, Power Elevation, Box Table, Coolant System
- NATCO CARLTON 0A 4' Arm x 9" Column Radial Drill, S/N 0A-1004, Spindle Speeds 87-1200 RPM, Power Elevation, Box Table, Coolant System
- NATCO CARLTON 0A 3' Arm x 9" Column Radial Drill, S/N 0A-1439, Spindle Speeds 145-2000 RPM, Power Elevation, Right Angle Table, Coolant System
- (2) WESTERN 24" Sliding Head Box Column Single Spindle Drill Presses
- AMERICAN 15-TP 15-Ton C-Frame Hydraulic Press, S/N 2953, 42" x 38" Bed
- ELECTROARC 2DBOT Tap Disintegrator, S/N 12342, Automatic Feed Head, 26" x 18" Table
- BRIDGEPORT Series I Vertical Milling Machine, S/N 104226 (1967), 9" x 42" Table, 8-Speed Head, Trak Digital Readout
- CINCINNATI Hydrashift 15" x 54" C.C. Geared Head Engine Lathe, S/N 1W3H5M-2
- JET HVBS-7MW 7" x 12" Horizontal Band Saw, S/N 061032537, ¾-HP Motor
- 2007 MILLER MILLERMATIC 251 Welder with Wire Feed, S/N LH012062B
- MILLER DELTAWELD 300 DC Welder, S/N KF805478, Model S-64 Wire Feeder
- MILLER SRH-444 400-Amp Arc Welder, S/N JJ522211

INSPECTION EQUIPMENT

- 1997 GIDDINGS & LEWIS SUMMIT RL-115 Coordinate Measuring Machine, S/N B-0018-0997, 80" x 47.5" x 23" Measuring Range, 88" x 51" Granite Surface Plate, Renishaw PH10 Probe Head, with Control, Renishaw TP7M Touch Probe, with Interface, Measurement Processor, Remote Control Unit, Digital Readout, Personal Computer, Printer, Air Dryer, Upgraded & Retrofitted in 2006
- Mitutoyo Micrometers, Digital Height Gauges to 62", Plug, Pin, Thread & Square Gauges, King Portable Hardness Tester, 8' x 6' x 16" Granite Surface Table on Steel Base, 4' x 3' x 4" Granite Surface Plate, 3' x 2' x 2" Granite Surface Plate

TOOLING & ACCESSORIES

- Over 1000 pieces of CAT-40 & 50 Toolholders, Toolholder Storage Cabinets & Racks, KURT Vises, Heavy Duty Quick Change Toolholders, Sine Plates, Reamers, Twist Drills, End Mills, Carbide Inserts, Jacobs Chucks, Angle Plates, Tombstones, MicroPoint Tooling, Maintenance Supplies, etc.



Partial View of Tool Holders **over 1,000 pieces**



Partial View of Die Parts Inventory



Partial View of Die Parts Inventory

DIE & MOLD PARTS INVENTORY (\$250,000 REPLACEMENT COST)

- Large Selection of Die & Mold Inventory, including: Ball Bearing Bushings, Nitrogen Gas Springs, Die Springs, Ejector Pins, Guide Posts, Assorted Punches, Shoulder Buttons, etc.



BREHOB 5 Ton Bridge Crane 6 Available

FORKLIFTS & OVERHEAD BRIDGE CRANES

- TCM FCG36N5 8000-Lb. LPG Forklift Truck, S/N 58600622, 126" Lift Height
- YALE GC080LFNSAE085 8000-Lb. LPG Forklift, S/N D581136, 185" Lift Height, 3-Stage Mast
- YALE GLC060TENUAV083 6000-Lb. LPG Forklift, S/N 594238
- KALMAR C-40 4000-Lb. LPG Forklift, S/N 175891A, 174" Lift Height, 3-Stage Mast
- CLEVELAND BEACON 5-Ton x 50' Span (Approx.) Top Running Double Girder Overhead Crane, P&H Hevi Lift 5-Ton Hoist, Pendant Control
- BREHOB HURRICANE 5-Ton x 35' Span (Approx.) Top Running Double Girder Overhead Crane, Shaw Box 5-Ton Hoist, Pendant Control
- NEW CASTLE 5-TON x 20' Span Top Running Single Girder Overhead Crane, Shaw Box 5-Ton Hoist, Pendant Control
- (11) Free Standing Cranes to 3-Ton, Lifting Magnets, Rigging, Chain Slings, Wire Rope Slings, Web Slings, etc.

FACTORY SERVICES & EQUIPMENT

- (2) GARDNER DENVER Electra-Saver II 30-HP & 50-HP Rotary Screw Air Compressors, QUINCY Refrigerated Air Dryer, QUINCY QT-5 5-HP Vertical Tank Mounted Reciprocating Air Compressor with Hankison Air Dryer, QUINCY QT-15 15-HP Horizontal Tank Mounted Y-Type Reciprocating Air Compressor, QUINCY 340 7.5-HP Horizontal Tank Mounted Reciprocating Air Compressor, AIRTECH 404Q Air Cooled After Cooler, HAKINSON HPRP 100-115 Refrigerated Air Dryer, GENIE GS-2032 Electric Scissor Lift, LISTA Cabinets, Hardwood Work Benches, Hand & Power Tools, Shop & Step Ladders, Dumping Scrap Hoppers, Shop Fans, Pallet Racking, Tool Boxes, Electrical & Plumbing Hardware, Safety Supplies, etc.



3 Ton Jib Crane



View of Air Compressors



View of Trucks

VEHICLES

- 2001 FREIGHTLINER FL60042S Stake Body Truck, V/N 1FVABPBW51HH83870, Eaton Fuller 6-Speed Manual Transmission, Cummins 225-HP Diesel Engine, Air Conditioning, 14' Long Stake Bed, (2004)
- 2002 FREIGHTLINER M2 Truck, V/N 1FVACXAK52HK10249, Manual Transmission, Drop Down Axle, 20' Flat Bed
- 2003 GMC Sierra C2500HD Pickup Truck, V/N 1GTHC24U23E364124, 6.0L V8 Engine
- 2008 PONTIAC Grand Prix 4-Door Sedan, V/N 2G2WP552881190129, 3.8L V6 Engine

Information provided is believed to be accurate, but is not guaranteed.



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Sale Date: Tuesday, September 21st at 10:00 AM EDT (Local Time)

Inspection: Monday, September 20th, 2010 or by appointment

Location: 927 S Pennsylvania St., Indianapolis, IN

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