

Assets Surplus to the Ongoing Business of
BSH Home Appliances Corporation



FULLY AUTOMATED WASHER & DRYER APPLIANCE MANUFACTURING FACILITY

Installed
2002-2005

*Pristine Manufacturing Facility of the BOSCH Line of Washer & Dryer Appliances
Fully Automated German Engineered for 800,000 Units/Annum*

Live & Webcast Auction



**OVER
1000
LOTS!**

**Offered as
a Complete
Facility, Specific
Production Lines
or Individual
Components**

Sale Date:
Thursday, June 14th
at 9:00 AM EDT

Location:
100 Bosch Blvd. Building
107 New Bern, North
Carolina 28562

Inspection:
Wednesday, June 13th
from 9:00 AM to 4:00
PM or by appointment

Muller Weingarten Front Panel Stamping Hydraulic Drawing Line 2002



Dryer Drum Line



Washer Drum Line

Auctioneer & Licenses: NC - GoIndustry DoveBid #3860, David S. Fox #3864

www.go-dove.com



In Conjunction with



Visit our Website, www.go-dove.com, to View Videos of the Lines!

FULLY AUTOMATED WASHER & DRYER APPLIANCE MANUFACTURING FACILITY

MULLER WEINGARTEN SINGLE PART STAMPING HYDRAULIC DRAWING PRESS LINE

(3) MULLER WEINGARTEN ZE 300-15/16.1.1 Hydraulic Drawing Presses

- Max Ram Force: 337 Ton
- Max Ram Stroke: 20.87"
- Max Cushion Force: 167 Ton
- Bed Size: 59.06" x 59.06"
- SIEMENS OP27 PLC Controls
- GUTHLE DILOS die loading
- GUEDEL SERVO load & transport system



MULLER WEINGARTEN FRONT PANEL STAMPING HYDRAULIC DRAWING LINE

(2) MULLER WEINGARTEN ZE 300-16/18.2.1 Hydraulic Drawing Presses

- Max Ram Force: 337 Ton
- Max Ram Stroke: 20.87"
- Max Cushion Force: 112 Ton
- Max Cushion Stroke: 4.72"
- SIEMENS Simatic OP PLC Controls
- GUEDEL parts load & transport system

(2) MULLER WEINGARTEN ZE 160-16/18.1.1 Hydraulic Drawing Presses

- Max Ram Force: 180 Ton
- Max Ram Stroke: 20.87"
- Max Damping Force: 90 Ton
- Max Damping Stroke: .0984"
- Bed Size: 63" x 63"
- SIEMENS Simatic OP27 PLC Controls
- GUEDEL parts load & transport system



OVER 1000 LOTS!

Pre-Auction Offers Invited for Complete Facility or Lines

Live & Webcast Auction

(3) WASHER & DRYER PANEL AND DRUM MANUFACTURING LINES

Features Include:

- Side Panel Line Cabinet Bending & Cinch Connecting System
- Metzler Dryer Drum Manufacturing Line
- Metzler Washer Drum Manufacturing Line
- Ultrasonic Welding Cells



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FULLY AUTOMATED WASHER & DRYER APPLIANCE MANUFACTURING FACILITY



Washer Drum Line – Bernhard Tellen Cut-To-Length/Notching Press



Washer Drum Line – Joint Caulking Machine



Cinch Panel Line

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Dryer Drum Line – Drum Roller



Dryer Drum Line – Feed/Straightener System

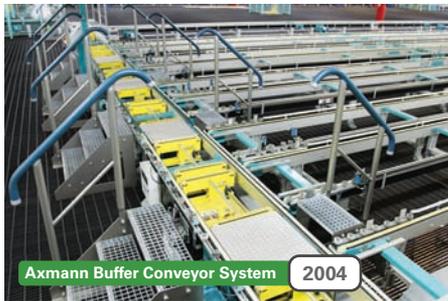
Live & Webcast Auction

MATERIAL HANDLING

- **2004 AXMANN Buffer Conveyor System** with (44) sections of 26" x 21" rubber belt over aluminum frame (24" adj. height), (68) sections of open center double edge belt drive over aluminum frame, (27.5" max width x 24" adj. height), **SEW** Eurodrives & gear boxes, (13) cross over bridges, **SIEMENS** PLC controls
- **(4) 2004 AXMANN Vertical Platform Buffering Elevators**, with 30' vert, 30" x 60" platform
- **(200+) 2004 sections of adjustable pallet racking**
- **(35+) 2004 sections of gravity flow racks**
- **2003 RIDG-U-RACK** ESV Series Special die storage racks
- **(895) Bulk Containers** with collapsible assorted sizes
- **(70) WORTH 48" x 48"** steel fram dollies
- **2004 STAC-U-RACK** die storage & retrieval system with (2) 8-section sides, 2-ton die hoist
- **2007 MID-ATLANTIC** 2-ton free standing bridge crane system with 22' x 25' free standing structure



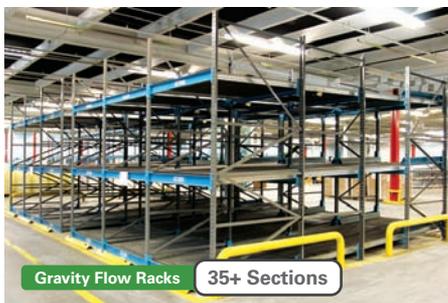
Axmman Buffer Conveyor System 2004



Axmman Buffer Conveyor System 2004



Adjustable Pallet Racks 200+ Sections



Gravity Flow Racks 35+ Sections



Stac-U-Rack Die Storage System 2004



Mid Atlantic Free Standing Crane & Charging System 2007

- **2003 MID-ATLANTIC** 2-ton free standing bridge crane system with 8' x 25' free standing structure, 24' under hook
- **(2) 2008 MOHAWK RESOURCES** MP Series 8-ton power hydraulic mobile jacks
- **(2) 2008 MOHAWK RESOURCES** TR-16 8-ton power hydraulic jacks
- **(6) BISHAMON** pneumatic scissor lifts with turntables, up to 4500 lb cap.
- **(2) STRAPACK** RQ-84 auto nylon strapping machines



Bulk Containers 895+ Available

Also - Roller Conveyor, Belt Conveyor, Die Lift Tables, Floor Transfer Conveyors, Roller Ball Conveyors, Pallet Trucks and more!

FULLY AUTOMATED WASHER & DRYER APPLIANCE MANUFACTURING FACILITY



Mid Atlantic Free Standing Crane & Charging System 2007



Bishamon Pneumatic Scissor Table 6 Available



(2) Strapack Auto Nylon Strapping Machines



Mohawk 8-Ton hydraulic Mobile Jacks

FORKLIFTS

- 2003 YALE GLC100MJNGAE092 10,000 lb LPG forklift
- 2003 YALE ERC080HGN36TE088 8000 lb electric forklift
- YALE ERP040TDN36SQ077 3000 lb electric forklift
- 2005 CATERPILLAR CC-4000 LP 4000 lb, LPG forklift, s/n AT81F60163
- (5) 2003 YALE ERP030TGN36TE082 3000 lb electric forklifts

Also – Large Selection of Chargers, Batteries, Spare Parts, Battery Changer, Battery Re-Charge/Change Rack and more!



Cat 4000 Lb Forklift 2007



Yale 10,000 Lb. Forklift 2003

FACTORY EQUIPMENT



Atlas Copco 125hp Air Compressor 2007



Trane Chiller

- 2007 ATLAS COPCO GA90VSD 125 hp rotary screw compressor, s/n AP1651988
- 2002 ATLAS COPCO FD450 refrigerated air dryer, s/n 752937
- 2002 TRANE RTAC1404 chiller, s/n UOG05776
- 2003 ARTI-CHILL PACUMU009054 Chiller, s/n AOD1056602
- 2006 HORLICK CORP. 50SC-1253 125kw gen set
- (2) NORDSON Durablue 16L adhesive machines

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Also – LISTA Cabinets, LISTA Hardwood Work Benches, LISTA Work Stations, PROTO Tool Boxes, Transformers, Panel Boxes, Electrical Panels, Spare Industrial Lights, Power Boxes, Motors,

Carts, Hand Trucks, Industrial Facility Guard Rails, Safety Cage Panels, Fans, Scales, Ladders, Air Hose, Retractable Hose Reels, Casters, Hardware, Spare Parts, Wire & Cable, Hand & Power Tools and more!



Lista Cabinets & Benches



Parts & Spares

INSPECTION EQUIPMENT

- 2007 Custom free standing sound-vibration test booth with 20' x 17' x 12'H, 5'6" x 20' x 12'H extension, (2) barn door openings
- 2003 MICRO-VU MATRIX video inspection table, s/n 5099, with 36" x 48" work surface
- MITUTOYO linear height 600 digital height gauge



Sound-Vibration Test Booth



Micro-Vu Matrix Video Inspection Table 2003



Test Transformers



Rack Mounted Test & Measurement Systems



Inspection Equipment

Also – (12) Rack Mounted Test & Measurement Systems, Test Transformers, Oscilloscope, SPECTRA Light Cabinets, (6) Granite Surface Plates – Various Sizes, Height Gauges, Angle Plates, Micrometers, Pin Gauges, Vernier, Contour Gauge, Radius Gauge, Roughness Gauge, Gloss Meter, Thread Gauges and more!

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FULLY AUTOMATED WASHER & DRYER APPLIANCE MANUFACTURING FACILITY



Executive Offices
11425 Cronhill Drive
Owings Mills, Maryland 21117
Tel: (410) 654-7500 • (800) 722-3334
• Fax (410) 654-5876

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Sale Date:
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Location:
100 Bosch Blvd. Building
107 New Bern,
North Carolina 28562

For further information, please contact: **BRYAN GOODMAN**
Tel: (443) 796-4235 Email: bryan.goodman@go-dove.com

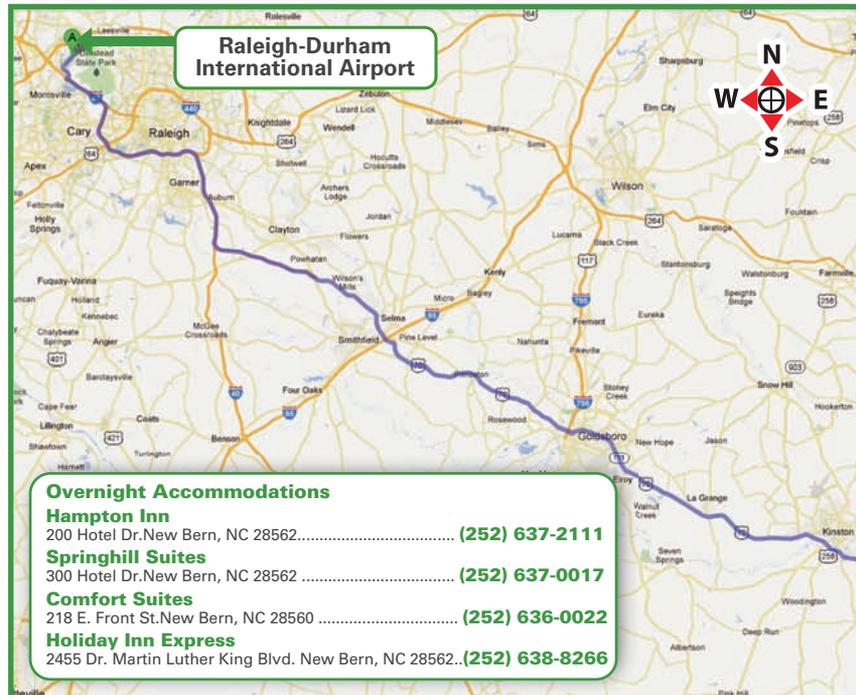


In Conjunction with



Airport:
Raleigh-Durham
International Airport

Directions & Map: From Raleigh-Durham International Airport: I-40 East towards Raleigh. Drive approximately 24 miles to exit 309, Rt. 70 East. Continue on Rt. 70 East for approximately 95 miles. Turn right toward Bosch Blvd., then turn left onto Bosch Blvd. to auction site on the right.



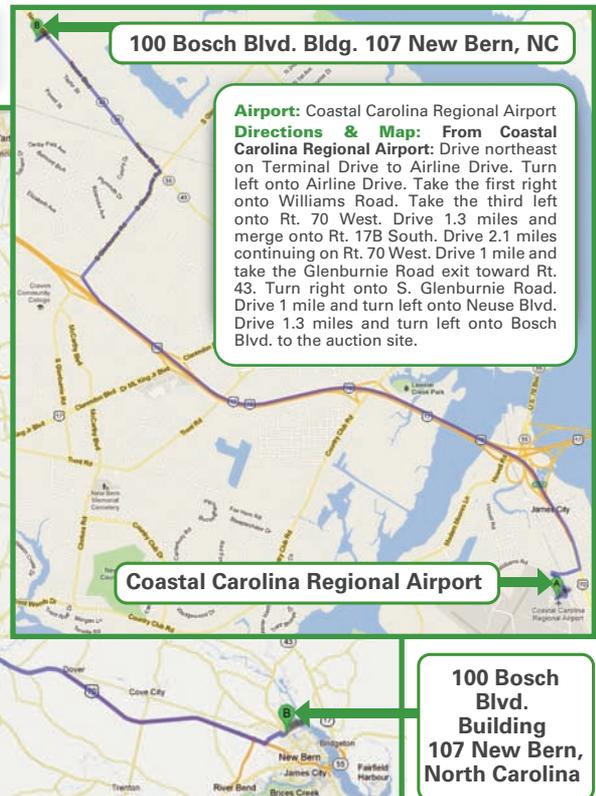
**Raleigh-Durham
International Airport**

Overnight Accommodations

- Hampton Inn**
200 Hotel Dr. New Bern, NC 28562..... (252) 637-2111
- Springhill Suites**
300 Hotel Dr. New Bern, NC 28562 (252) 637-0017
- Comfort Suites**
218 E. Front St. New Bern, NC 28560 (252) 636-0022
- Holiday Inn Express**
2455 Dr. Martin Luther King Blvd. New Bern, NC 28562..(252) 638-8266

100 Bosch Blvd. Bldg. 107 New Bern, NC

Airport: Coastal Carolina Regional Airport
Directions & Map: From Coastal Carolina Regional Airport: Drive northeast on Terminal Drive to Airline Drive. Turn left onto Airline Drive. Take the first right onto Williams Road. Take the third left onto Rt. 70 West. Drive 1.3 miles and merge onto Rt. 17B South. Drive 2.1 miles continuing on Rt. 70 West. Drive 1 mile and take the Glenburnie Road exit toward Rt. 43. Turn right onto S. Glenburnie Road. Drive 1 mile and turn left onto Neuse Blvd. Drive 1.3 miles and turn left onto Bosch Blvd. to the auction site.



Coastal Carolina Regional Airport

**100 Bosch
Blvd.
Building
107 New Bern,
North Carolina**

Information provided is believed to be accurate, but is not guaranteed.

For complete terms and conditions, please visit www.go-dove.com