



Perfection Industrial Sales

ONLINE AUCTION SALE

BEVERLY MANUFACTURING COMPANY

Minster & Aida Stamping Presses, Voss Precision Leveler, Toolroom Machinery & Equipment, Finishing, Forklifts, Office Furniture & Equipment

Location: 18600 Northstar Court, Tinley Park, IL 60477

CLOSING DATE: WEDNESDAY, MAY 19TH AT 2:00 PM CST

Inspection: Tuesday, May 18th from 9:00 AM – 4:00 PM or By Appointment



Perfection Industrial Sales

847-427-3333 Main office

847-427-8884 Fax

sales@perfectionindustrial.com

www.perfectionindustrial.com

OFFICE LOCATIONS

Chicago – Corporate Headquarters (US)

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MECHANICAL PRESSES



300 Ton Minster E2-300-96-48 HEVISTAMPER Straight Side Double Crank Mechanical Press, S/N: 27641 (1990); 96" x 48" Bed Size, 8" Stroke, 6" Adjustment, 30" Shut Height, 0-100 SPM, 28" x 15" Windows, Minster Programmable Control, Wintriss Diepro 1500 Die Protection & Wintriss Autoset 1500 Load Analyzer



200 Ton Bliss HP-2-200 Straight Side Double Crank Mechanical Press,

S/N: H69998-HP53332 (1984); 72" x 36" Bed Size, 6" Stroke, 4" Adjustment, 26.5" Shut Height, 30-120 SPM, 24.5" W x 18" H Window, Counterbalance, Link-Lite Safety Curtains, Imco Tonnage Monitor. **With Vamco 4-25/30 Servo Roll Feed;** Programmable Control with Touch Pad and LED Display, Gemco Brake/Tonnage Monitor with Touch Pad Control and LED Display



176 Ton Aida NC2-160 Double Crank Gap Frame Mechanical Press, S/N: 10516-1123; 80" x 23.6" Bed Size, 5.11" Stroke, 3.9" Adjustment, 15.9" Die Height, 40-85 SPM, Clarkton Digital Tonnage Monitor, Link-Lite Safety Curtains



121 Ton Aida NC2-110 Double Crank Gap Frame Mechanical Press, S/N:10511-1055; 74" x 20.4" Bed Size, 4.33" Stroke, 3.5" Adjustment, 13.7" Shut Height, 20-100 SPM, Imco Tonnage Monitor, Link-Lite Safety Curtain



175 Ton Verson 175-S2-60 Straight Side Double Crank Mechanical Punch Press, S/N: 9159; 60" x 36" Bed Size, 12" Stroke, 5" Adjustment, 23' Shut Height, 16" W x 14" H Window, Air Clutch and Brake, Counterbalance, Palm Buttons, Imco Tonnage Monitor, Cushion



225 Ton Verson 225-B2-78 Straight Side Double Crank Press, S/N: 11659;

85" x 36" Bed Size, 6" Stroke, 5" Adjustment, 23" Shut Height, 30-60 SPM, 19" W x 20" H Windows, Palm Buttons, Imco Tonnage Monitor



Minster Feed Line Comprising: Minster MEF6-26 Servo Feed, S/N: 1850266; .312" x 26" Wide Capacity **Minster 30-26-7 Straightener, S/N: 13-50133;** .312" x 26" Wide Capacity, 7 Over 8 Roll Configuration, Peeler Blade Control Panel with LED Display.

Minster 10-26-S Single End Motorized Uncoiler, S/N: 1370145; 10,000 LB x 60" Max O.D Coil, 20"- 24" I.D Range, Hydraulic Overarm



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PRECISION LEVELER



Herr-Voss VML025/1.50-17/3 LH Mini Leveler, S/N: 41986-001 (1994); .080" x 24" Width Capacity, LH Mini Leveler, Control Panel with LED Display

TOOLROOM



Hitachi Model 235Q CNC Wire Type Electrical Discharge Machine, S/N: D310991002 (1991); X Travel-22", Y Travel-16", Z Travel-14" Die Electric Coolant Filtration, H-Mark-100 CNC/CRT Control & Remote Pendant

COIL LINES, UNCOILERS & STRAIGHTENERS



Minster Feed Line Comprising:

Minster MEF6-26 Servo Feed, S/N: 1850266; .312" x 26" Wide Capacity

Minster 30-26-7 Straightener, S/N: 13-50133; .312" x 26" Wide Capacity, 7 Over 8 Roll Configuration, Peeler Blade Control Panel w/ LED Display

Minster 10-26-S Single End Motorized Uncoiler, S/N: 1370145; 10,000 LB x 60" Max O.D Coil, 20" - 24" I.D Range, Hydraulic Overarm

6,000 LB Coe CPR6024 Single End Motorized Uncoiler, S/N: 1017-2; Variable Speed Control

3,000 LB Rowe B15-C300J Coil Cradle & Straightener, S/N: 17980; .03 x .125" Cap, 7 Over 8 Roll Straightener, Variable Speed Control

2,000 LB Rowe 2010J-PR Coil Cradle, S/N: 17271; 40" Max OD Coil

Coil-Matic D628XHF1818 Combination Air Feed & Stock Straightener, S/N: 88567 (1988); 18" x 18" Wide Capacity with 3 Over 4 Roll Straightener

Jaco Combination Coil Cradle & Straightener; 5 Over 6 Roll Straightener, 48" Coil Dia. x 24" Wide Coil Cradle



12" Mitutoyo Type PJ-300 Profile Projector, S/N: 30940; with 10X Magnification Lens

Bridgeport 2-HP Series 1 Variable Speed Vertical Milling Machine, S/N: J252115, (1990); 9" x 48" T-Slotted Table, Newall 2-Axis DRO

Bridgeport 2-HP Series 1 Variable Speed Vertical Milling Machine, S/N: 193908 (1978); 9" x 42" T-Slotted Table, Bridgeport Power Table Feed, Accu-Rite III 2-Axis DRO

Doall C-916 Job Selector Semi Automatic Horizontal Bandsaw, S/N: 470-89368 (1989); 9" x 16" Cutting Capacity, 1" Blade, 2-HP Main Motor



Wilton 25" Bench Type 24588 Drill Press, S/N: 76764; Adjustable T-Slotted Table



Doall 3613-1 Vertical Bandsaw, S/N: 440-90387 (1990); 36" Capacity; 50-5200 SFPM Blade Speed, 30" x 30" Table



6" x 12" Boyer Schultz H612 Hand Feed Horizontal Surface Grinder, S/N: 227486 (1976); Walker 6" x 12" Fineline Electromagnetic Chuck & Electromagnetic Chuck Control



Denison 6-Ton WR065LC261 C-Frame Hydraulic Shop Press, S/N: 26020 (1977); Buttons



Bridgeport 2-HP Series 1 Variable Speed Vertical Milling Machine, S/N: 238538 (1985); 9" x 42" T-Slotted Table, Accu-Rite III 2 Axis DRO

Bridgeport 2-HP Series 2 Special Variable Speed Vertical Milling Machine, S/N: 40075S; 11" x 58" Table with Power Table Feed, Accu-Rite III 2 Axis DRO.

Bridgeport 3/4 HP Series 1 Vertical Milling Machine, S/N: 56775; with 9" x 42" T-Slotted Table



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MACHINERY



Hitachi 460QAWF CNC Wire Electrical Discharge Machine, S/N: D410249005 (1989); X Travel-26", Y Travel-18", Z Travel-12", Die Electric Coolant Filtration, Oilmatic KTV-3B-C1 Chiller, Fanuc HP CNC/CRT Control



Hitachi H-Cut 203 CNC Wire Type Electrical Discharge Machine, S/N: D310388005 (1988); X Travel-18", Y Travel-12", Z Travel-12", Die Coolant Filtration System, Fanuc HF CNC/CRT Control



6" x 12" Mitsui MSG-200MH Hand Feed Surface Grinder, S/N.85065846 (1985); Walker 6" x 12" Fineline Electromagnetic Chuck & Electromagnetic Chuck Control, 1KW Spindle Motor, Optidress Optical Wheel Dress with Touch Pad Control with LED Display



Leblond Regal 15" x 48" Tool Room Engine Lathe, S/N: 7C-2664 (1968); 45-1800 RPM, 3-Jaw & 4-Jaw Chuck, Steady Rest, Tailstock, Chip Pan

6" x 12" Boyer Schultz H612 Hand Feed Horizontal Surface Grinder, S/N: 61200683-D (1976); Walker 6"x 12"Fineline Electromagnetic Chuck with Electromagnetic Chuck Control

GSP 4" x 11" Type 405T 125 Radial Arm Drill Press, S/N: 1796; 48-2160 RPM, Power Elevation, T-Slotted Box Style Table

Arboga 25" Geared Head Drill Press

FINISHING & CLEANING EQUIPMENT



Samso 75,000 BTU 700-316 Water Evaporator, S/N: 01184; Power Flame Gas Burner, 25-HP Exhaust Fan, Stainless Steel Coolant Tank, Cutler Hammer Programmable Temperature Controls, Omron Digital Timer



Automated Finishing 42" Vibratory Finishing Mill with Variable Speed Control



10,000 LB Clark C500-100 LP Gas Forklift, S/N: 915-29-2164 (1972); 180" Lift, Triple Mast, Air Tires

7,000 LB Clark CH70 LP Gas Forklift, S/N: 77-702; 153" Lift, Triple Mast, Hard Tires



5,000 LB Hyster S50 XL LP Gas Forklift, S/N: A187V02B98F; 187" Lift, Triple Mast, Side Shift, Hard Tires



2,500 LB Clark Powerworker S125 Walk Behind Electric Die Lift, S/N: 43-775; with Battery & Charger

Dayton 5Z020B Pressure Washer, S/N: C92137; 16-HP 2-Cycle Gas Engine

25 HP Quincy 5120-A Two Stage Piston Type Air Compressor (Qty-3); Air Receiving Tank with Ultra-Air Air Dryer

4,000 LB Lantech Q300 Programmable Stretch Pallet Wrapper, S/N: QM012717; Touch Pad Control, LED Display, 65" Variable Speed Table, Power Elevating Stretch Wrapping Head



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MISCELLANEOUS

Large quantity of pallet racking, powered conveyors, scrap material, office furniture & equipment including boardroom, tooling, large vises & inspection equipment



◀ Wardcraft SHSB3000-T1 & T3-Primpled Conveyors (Qty-8); Sizes ranging from 18", 24" & 30".

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FOR FURTHER INFORMATION:

Please contact John Bopp at +1 (708) 606-3240 or by email at john@perfectionindustrial.com for further questions or visit www.perfectionindustrial.com or www.bidspotter.com to register for the sale.



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Perfection Industrial Sales

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To find out more about Perfection's extensive range of Auction, Liquidation, Investment Recovery and Appraisal services please call Adam Stevenson – Tel: 847-427-3333, Cell: 630-857-6615 or email adam@perfectionindustrial.com.

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