

## Precision CNC Machining Facility

**ALPHA CNC, INC.** Company Closed: 3802 S. Main Street • Rockford, IL 61102

**SALE DATE: Thursday, April 28, 2011 10:00 am CDT**

**INSPECTION: Wednesday, April 27, 2011 9:00 am - 4:00 pm**

CNC Turning Centers • CNC Vertical Machining Centers • CNC Mills • Wire EDM • Jig Mills  
Lathes • Horizontal Mills • Vertical Mills • Keyseater • Slotter • Grinders • Drills • Band Saws  
Hone • Rotary Tables • Forklifts • Air Compressors • Inspection Equipment • Hand Tools  
Factory Equipment • Perishable Tooling • Van • Office Furniture & Equipment • Real Estate



(3) Hyundai  
HiT 15S



(9) Lathes  
at Auction



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(3) Hyundai  
HiT 15S



(2) Milltronics  
VM17D



(2) Milltronics  
Partner MC20B



(2) Milltronics  
Mini Series

## CNC TURNING CENTERS

**(3) Hyundai CNC Turning Centers Model HiT 15S**, S/Ns 5-018, 015-476, 5-019 (1994, 1995), 45 - 4500 RPM, 20/14 HP Spindle Drive, 7.1" X, 20" Z, 17.32" Swing Over Bed, 5.9" Standard Cutting Dia., 10" Max. Cutting Dia., 18" Max. Cutting Length, 25" Between Centers, 8" Dia. 3-Jaw Chuck, Tool Eye, 8 Position Turret, Coolant, Chip Conveyor, Siemens Sinumerik CNC Control

**Hyundai CNC Turning Center Model HiT 8S**, S/N 5-049, 60 - 6000 RPM, 6.5" 3-Jaw Chuck, 3.93" X, 11.42" Z, 11.81" Swing Over Bed, 3.93" Standard Cutting Dia., 6.3" Max. Cutting Dia., 11.22" Max. Cutting Length, 11.81" Between Centers, Tool Eye, 8 Position Turret, Hydraulic Tailstock, Coolant, Chip Conveyor, Siemens Sinumerik CNC Control

**Daewoo CNC Turning Center Model Puma 10HC**, S/N PH100209, 12" 3-Jaw Chuck, 10 Position Turret, Hyd. Tailstock, Coolant, Chip Conveyor, Fanuc Series O-T CNC Control

**Okuma & Howa CNC Turning Center Model HL-35**, S/N 8067/00312, 12" 3-Jaw Chuck, 12 Position Turret, Hyd. Tailstock, Chip Conveyor, Coolant, Fanuc Series 18-T CNC Control

**Iemca Magazine Load Bar Feeder Model VIP105/14**, S/N 97022420 (1997), with Hand Held Controller

**Hitachi Seiki CNC Turning Center Model Hitec-Turn 25D**, S/N HTD25023, 10" 3-Jaw Chuck, Tool Eye, 10 Position Upper Turret, 8 Position Lower Turret, Hydraulic Tailstock, Chip Conveyor, Fanuc CNC Control

**Hitachi Seiki CNC Turning Center Model Hitec-Turn 25S**, 12" 3-Jaw Chuck, Tool Eye, 10 Position Turret, Hydraulic Tailstock, Chip Conveyor, Fanuc System 10TE-F CNC Control



## CNC VERTICAL MACHINING CENTERS

**(2) Milltronics CNC Vertical Machining Centers Model Partner MC20B**, S/Ns 4927, 4523, 20 Position ATC, 16" x 54" Work Table, Coolant, Milltronics Centurion VI CNC Control

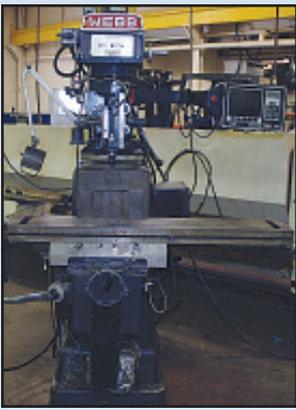
**(2) Milltronics CNC Vertical Machining Centers Model VM17D**, S/Ns 6017, 6018, 20 Position ATC, 16" x 45" Work Table, Coolant, 4th Axis Capability, Milltronics Centurion 6 CNC Control

**(2) Milltronics Mini Series CNC Vertical Machining Centers Model RW12B**, S/Ns 7192, 7193, 10 Position ATC, 12" x 25.5" Work Table, Coolant, Milltronics Centurion 6 CNC Control

**Troyke 6" Vertical 4th Axis Model DL-6.B**, S/N 9180-6, with Tailstock • **Troyke 6" Vertical 4th Axis Model DL-6.5B**, S/N 6038-2

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## CNC MILLING MACHINES

**Webb Champ CNC Variable Speed Vertical Mill Model 3VK**, S/N 93624, 10" x 50" Work Table, Power Draw Bar, SWI Prototrak MX2 CNC Control

**Milltronics 5 HP CNC Vertical Mill Model Partner IV**, S/N 1679-903, 13" x 42" Work Table, Power Draw Bar, Milltronics Centurion V CNC Control

**Milltronics CNC Variable Speed Vertical Mill**, S/N SE-18569, 11" x 58" Work Table, Power Draw Bar, Coolant, Milltronics Centurion I CNC Control

## WIRE ELECTRICAL DISCHARGE MACHINE

**Agie Fast Track II Wire EDM Type DEM250U**, S/N 22, 29" x 30" x 14" Work Enclosure, with Electrolyte System, Agiecut 612 T-Star Agietron Power Supply

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## JIG MILLS

**Devlieg Spiramatic Jigmil No. 4B-120**, S/N 5-214, 21 - 1000 RPM, 36" x 120" Work Table, Acu-Rite 4-Axis Programmable DRO

**Devlieg Spiramatic CNC Jigmil No. 4B-120**, S/N 13-199, 21 - 1000 RPM, 36" x 120" Work Table, Anilam Commando Programmable Microprocessor Control System

**Devlieg Spiramatic Jigmil No. 4H-72**, S/N 8367, 26 - 1220 RPM, 40" x 72" Work Table, 40" x 60" Sub-Table, Acu-Rite 4-Axis Programmable DRO

**(2) Herbert Devlieg Spiramatic Jigmils No. 2B-36**, S/Ns N/A, 42 - 2000 RPM, 24" x 36" Work Table, (1) with 3-Axis DRO, (1) with 2-Axis DRO

**Devlieg 32" x 60" T-Slot Sub-Table**

**(1) Set Devlieg 24" x 57" x 30" T-Slot Angle Plates • (1) Set Devlieg 20.5" x 40" x 22" 2-Piece Bolt Together Angle Plates**

## HORIZONTAL MILLS

**Cincinnati Horizontal Mill No. 6**, S/N 3J6P1V-5,

14 - 1400 RPM, Ram Type Overarm, Arbor, Arbor Support, 20" x 104.5" Power Feed Work Table, (2) Roller Top Outboard Table Supports

**Kearney & Trecker No. 5 Horizontal Mill**, S/N 15-8506,

25 - 1250 RPM, Double Round Overarm, Arbor, Arbor Support, 18" x 96" Power Feed Table, Coolant

**24" x 60" 2-Way T-Slot Mill Sub-Table**



## VERTICAL MILLS

**Bridgeport Series I 2 HP Variable Speed Vertical Mill**, S/N 220874, 9" x 42" Work Table, Acu-Rite Millmate 2-Axis Programmable DRO

**OKK Vertical Mill Model MH-3V**, S/N 241, 45 - 1500 RPM, 14" x 65" Power Feed Work Table

**Supermax 2 HP Variable Speed Vertical Mill Model YCY-1-1/2VA**, S/N 80819478, 9" x 42" Work Table, Acu-Rite 2-Axis Programmable DRO

**Balding Engineering Ltd. 3 HP Slotting Attachment Model Slotter**, S/N P90

**Enco 2.2kW Variable Speed Vertical Mill Model 100-1588**, S/N 41726 (1992), 10" x 54" Work Table, Jenix 2-Axis Programmable DRO

**Republic Lagun Variable Speed Vertical Mill Model FTV-2S**, S/N SE31388, 10" x 50" Power Feed Work Table, Power Draw Bar, Sony 2-Axis DRO

**Sharp Variable Speed Vertical Mill**, S/N 85051577, 10" x 50" Power Feed Work Table,

Kurt Power Lock Power Draw Bar, Sony 2-Axis Programmable DRO

## LATHES

**Herbert 12B Heavy Duty Turret Lathe**, S/N 15-1393-E, 6" Spindle Bore (est.), 30 - 640 RPM, 24" 3-Jaw Chuck, Overhead Pilot Bar, Carriage with Cross Slide, 6 Position Turret with Assorted Tool Holders, Pan Bed, Coolant

**Birmingham 26" x 120" Removable Gap Bed Geared Head Engine Lathe Model DL-26120L**, S/N C479, 3" Spindle Bore, 16 - 1600 RPM, 12" 3-Jaw Chuck, Carriage w/Cross Slide, Threading, Tailstock, Coolant, Pan Bed

**Lodge & Shipley AVS 21" x 84" Geared Head Engine Lathe**, S/N 46993, 25 - 1500 RPM, 12" 3-Jaw Chuck, Carriage with Cross Slide, Taper Attachment, Threading, Tailstock, Pan Bed, Coolant, Acu-Rite 2-Axis Programmable DRO

**Longem 20" x 80" Removable Gap Bed Geared Head Engine Lathe Model LG-2080DS**, S/N 07951B, 3" Spindle Bore, 16" 4-Jaw Chuck, 11.2 - 1600 RPM, Carriage with Cross Slide, Threading, Tailstock, Coolant, Pan Bed, Acu-Rite 2-Axis Programmable DRO

**VDF 20" x 68" Geared Head Engine Lathe**, S/N VDK-800121-3928, 18 - 900 RPM, 12" 3-Jaw Chuck, Carriage with Cross Slide, Threading, Tailstock, Pan Bed, Coolant, 2-Axis DRO

**Rockford 18" x 56" Geared Head Toolroom Lathe**, S/N 102HX00, 10" 3-Jaw Chuck, Carriage with Cross Slide, Threading, Tailstock, Pan Bed

**Clausing 14" x 48" Geared Head Toolroom Lathe**, S/N 600710, 8" 3-Jaw & 4-Jaw Chucks, Collet Nose, Carriage with Cross Slide, Threading, Steady Rest, Tailstock, Pan Bed

**Clausing Metosa 14" x 40" Geared Head Toolroom Lathe Model C1440S**, S/N 23925, 8" 3-Jaw Chuck, Carriage with Cross Slide, Threading, Tailstock, Pan Bed, 2-Axis DRO

**Hardinge Cabinet Base Turret Lathe Model HC**, S/N HC1475E, 3-Speed Spindle, 125 - 3000 RPM, Collet with Closer, Power Feed Carriage with 6-Position Turret, Coolant





## KEYSEATERS • SLOTTER

**Morton Heavy Duty High Speed Hydraulic Keyseater**, S/N 2163,

25" x 36" T-Slot Work Table with 16" Dia. Manual Indexing Sub-Table, Adjustable Height Overarm Tool Support, External Hydraulics

**Davis Keyseater No. 4**, S/N 4-19, 12" x 16" Table, Overarm Tool Support • **Large Qty. Assorted Large & Small Capacity Keyseater Tooling**

**Douglas 16" (est.) Vertical Slotter No. 10-A**, 21 - 90 SPM, 21" Dia. Indexing Table

## GRINDERS

**SMTW 8" x 20" Universal Hydraulic Cylindrical Grinder Model MMB1420A**, S/N 477,

Motor Driven Work Head, Motor Driven O.D. & I.D. Grinding Spindles with Common Drive Motor, Coolant, DRO

**Acer 20" x 40" Hydraulic Surface Grinder Model AGS-2010-AHD**, S/N 07030993 (1997), 20" x 40" Electromagnetic Chuck with Chuck Control, External Hydraulics, Remote Coolant Tank with Pump & Filter, 2-Axis Programmable DRO, Operator Control Pendant

**Okamoto 12" x 24" Hydraulic Surface Grinder Model Accugar 124N**, S/N 7442, Power Downfeed, Coolant

**Covel 8" x 24" Hydraulic Surface Grinder Model 35B**, S/N 35B-1501, 8" x 24" Permanent Magnetic Chuck, Remote Coolant Tank with Pump

**Jet 6" x 18" Hand Feed Surface Grinder Model JSG-618**, S/N 78280,

6" x 18" Permanent Magnetic Chuck, Over-the-Wheel Dresser, Remote Coolant Tank with Pump

**Christen Drill Point Grinder Model 2-32**, S/N 163, Single End Grinding Wheel, Universal Grinding Fixture with Optics

**K.O. Lee Tool & Cutter Grinder Model B36D**, S/N 9498-466, with 5" x 10" Permanent Magnetic Chuck, Single End Grinding Wheel

**Darex 1/4 HP Tool Sharpener**, S/N 93701, with Dedicated Stand & Accessories • **Cincinnati No. 2 Tool & Cutter Grinder**, with Accessories

**Sterling Drill Point Grinder Model DG**, S/N DG-4805, with Universal Grinding Fixture

**Aercology 45" x 45" Down Draft Grinding Table**, with Built-in Fan & Filter System

**Airflow Systems Inc. Power Booth Air Filter Model Power Booth-MC-P66-REGAIN**, S/N 1017777, with Built-in Fan & Filter System

**6" Vertical Belt Sander**, w/Tilting Table • **Double End Polishing Lathe**, w/Buffering & Wire Brush Wheels • **15" Vert. Disc Sander**, w/Tilting Table

**10" Heavy Duty Double End Snag Grinder** • **Solid Double End Face Grinder**, w/Dual Tilting Tables • **Wilton 1" Bench Top Vert. Belt Sander**

**Delta 1" Bench Top Band Sander** • **12" x 24" Electromagnetic Chuck** with Walker Chuck Control • **6" x 12" Electromagnetic Sine Chuck**

**Assorted Grinding Room Accessories including:** Wheel Dressers, Indexers, Precision Chucks, Parallels, Diamond Dressers, and More

## DRILLS • BAND SAWS

**Oerlikon Univ. All-Angle Radial Drill**, 30 - 3070 RPM, 24" x 28" T-Slot Table • **Buffalo 18" Single-Spindle Drill Press**, w/Crank Adj. Work Table

**Delta 14" Single-Spindle Bench Drill**, with Adjustable Work Table • **Central Machine 8" Single-Spindle Bench Drill**, with Adjustable Work Table

(4) 8" Single-Spindle Bench Drills

**Mastercut 12" x 12" (est.) Automatic Horiz. Band Saw Model S-300HB**, S/N 11480, Hyd. Clamping, 12" Hyd. Stroker, Roller Feed Table, Coolant

**Wells 12" x 18" Horizontal Band Saw Model 1270**, S/N 1623, Manual Clamping, Coolant, Roller Feed Table

**Kysor Johnson 16" Work Selector Vertical Band Saw Model V-16**, S/N 110021, 23" x 23" Tilting Power Feed Work Table, Butt Welder & Grinder

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### HONE • ROTARY TABLES • FORKLIFTS • AIR COMPRESSORS • INSPECTION EQUIPMENT

Sunnen Precision Honing Machine Model MBB-1650, S/N 51387, with Stroker & Coolant • Large Quantity Assorted Hone Tooling  
 Farmington 36" x 36" Air Bearing Rotary Table • Cincinnati Gilbert 50" x 50" Manual Rotary Table • Lucas 36" x 36" Manual Rotary Table  
 25" x 25" Manual Rotary Table • Walter 24" Dia. Manual Rotary Table • 12" Dia. Manual Rotary Table • Troyke 10" Dia. Vertical 4th Axis  
 18" x 77.5" Spring Loaded Heavy Duty Machining Fixture • 12" x 18" Universal T-Slot Machining Table  
 Clark 4500 lb. LP Forklift Model GCX25E, S/N GX230E-0264-0372FB, Solid Tires, Overhead Guard, 123" Lift of 2-Stage Mast, Fork Positioner  
 Baker 5000 lb. Electric Forklift, S/N 2503-0426, Solid Tires, Overhead Guard, Short 2-Stage Mast, Long Reach Fork Rollover Attach., Charger  
 Towmotor 2500 lb. LP Forklift Model 422SG2524, S/N 422S670513, Solid Tires, Overhead Guard, 2-Stage Mast  
 Clark 7000 lb. LP Forklift Model C500-70, S/N 685-335-2339, Overhead Guard, Solid Tires, 99" Lift of 2-Stage Short Mast, 6' Forks  
 Telescoping Forklift Fork Boom Attachment • 36" x 50" Fork Truck Manlift Safety Platform  
 Sullair 40 HP Horizontal Tank Mounted Rotary Air Compressor Model 10B-40H AC, S/N 003-65090, 115/125 PSIG  
 Curtiss 20 HP Skid Mounted Rotary Air Compressor, with Radiator Style After Cooler  
 Mattei Rotary Air Compressor, Enclosed in Housing • Gardner Denver Refrigerated Air Dryer • 30" x 10' (est.) Vertical Air Receiver Tank  
 Mitutoyo 600mm Linear Digital Height Gauge • Fowler 24" Digital Height Gauge Model Trimos V600C • Kodak 14" Optical Comparator  
 Rahn 48" x 72" x 10" Black Granite Surface Plate, with Fabricated Steel Stand • Wilson Rockwell Hardness Tester Model 4JRBB, S/N 5662

Inspection Equipment including:

Assorted Calipers to 60", Sundstrand Bench Center, Binocular Microscope, Micrometers, Calipers, Bore Gauges, Gauge Blocks, Pin Gauges, Height Gauges, Parallels, V-Blocks, Bench Top Demagnetizer, Precision Levels, Straight Edges, Gauge Stands, Plug Gauges, Tap Gauges, etc.



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**Industrial Real Estate Offered at Auction Subject to 24 Hour Owner's Approval:**

22,000 sq. ft. Concrete Block Industrial Building on 50,000 sq. ft. Land Area.  
Ample Parking, 220 Volt 3 Phase Power, (3) Crane Bays with (2) Drive Thru Doors,  
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## MISCELLANEOUS EQUIPMENT • TOOLING & FACTORY EQUIPMENT

**Flowcon Industries Central Coolant System Model PF-3/150, S/N 2416**

**Tapping Station**, with Articulated Support Arm, Pneumatic Tapping Spindle, (12) Assorted Tool Holders, Coolant Pump

**Eames No. 6 Floor Type Compound Mandrel Press • Famco No. 3-1/2R Floor Type Arbor Press**

**KR Wilson 75 Ton Adjustable Bed Manual Hydraulic H-Frame Shop Press, S/N W-1880, 42" Between Housings**

**Miller 200 Amp Portable MIG Welder Model CP-200, Power Supply, Wire Feeder, Cable, Gun, Flow Meter**

**7-Drawer, 10-Drawer & 13-Drawer Tooling Storage Cabinets • (3) 1/2 cu. yd. (est.) Portable Self Dumping Hoppers**

**Steel Tree 6-Tier & 8-Tier Single Side & Double Side Cantilever Material Storage Racks**

**Trinco 2-Hole Reach-in Blast Cabinet Model 36/BP, S/N 48053-7 • Ruemelin 2-Hole Reach-in Blast Cabinet • (2) 42" Portable Shop Fans**

**Enco Double Stack Portable Tool Box, with Contents • 25" x 111" Heavy Duty T-Slot Welding Table**

**Portable Acetylene Torch Set, with Cart, Torch, Hose & Gauges • Thermolyne Bench Top Electric Heat Treat Furnace**

**Fairbanks Morse 1000 lb. Dial Type Portable Platform Scale • (4) Assorted 1 Ton & 2 Ton Electric Chain & Cable Hoists, with Trolley**

**Nec Parts Washing Station Model OD409509, S/N 044, with Pump & Nozzle • 9-Step Portable Safety Stairway**

**16" Dia. Bench Top Vibratory Finishing Bowl • (41) Assorted Sections Flat Drawing Storage Cabinets**

**500 Lots Perishable Tooling including:**

Drills, Taps, Reamers, Milling Cutters, End Mills, (300) #40 & #50 Taper Tool Holders, Lathe Tooling, Boring Heads, Live Centers, Tool Posts, Collets, Boring Bars, Turret Tooling, Chuck Jaws, Keyseater Tooling, Hold Down Clamps & Bolts, etc.

**Machine Accessories including:**

(30) Angle Plates, Rotary Tables, Tooling Carts, CNC Tool Holder Carts, (25) Kurt Machine Vises, Universal Vise Bases, Machinist Benches, Tooling Storage Cabinets, C-Clamps, Welding Clamps, Tool Storage Racks, Rotary Fixtures, Tool Post Grinders, Chucks, etc.

**Factory Equipment including:**

Benches, Bench Vises, Tool Boxes, Tool Carts, Machine Tender Carts, Storage Cabinets, Shelving, Lifting Slings & Chains, Pneumatic & Electric Hand Tools, Hand Trucks, Trash Containers, etc.

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**1996 Dodge 3500 1-1/2 Ton Cargo Van**

**Office Furniture & Equipment including:**

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## Precision CNC Machining Facility

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Drills • Band Saws • Hone • Rotary Tables  
Forklifts • Compressors • Inspection Equipment  
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Perishable Tooling • Office • Real Estate

## PUBLIC AUCTION

Rockford, Illinois 61102

# PUBLIC AUCTION

## ALPHA CNC, INC.

3802 S. Main Street • Rockford, IL 61102

Rockford, IL 61102 • Thursday, April 28, 2011 10:00 am

INSPECTION: Wednesday, April 27 9:00 am - 4:00 pm



**ATTENTION: PLANT MANAGER  
OR MACHINERY BUYER**



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