

KOSTER INDUSTRIES

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SALE

Surplus Machinery & Equipment Of:

PASS & SEYMOUR LEGRAND

6511 Franz Warner Parkway, Whitsett, North Carolina

FEATURING: BIHLER GRM80 AUTOMATIC PUNCHING & FORMING MACHINES • MINSTER, OAK & KOMATSU STAMPING PRESSES
• MORE THAN (30) CINCINNATI & ARBURG INJECTION MOLDING MACHINES

SALE DATE: THURSDAY, SEPTEMBER 10, 2009 AT 10:30 A.M.

Inspection Date: Wednesday, September 9th from 8:00 a.m. to 4:00 p.m. and morning of sale



BIHLER 'GRM80' Automatic Strip Punching & Forming Machine



MITSUBISHI Mdl. FX10 Wire EDM, 33W x 7D x 24L Tank Size, S/N: 56E10540

100 Ton Minster 'P2-100-48'
Straight Side Press (2000)



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250 Ton Cincinnati Milacron MH 250-13 Injection Molding Press (1 of 3)

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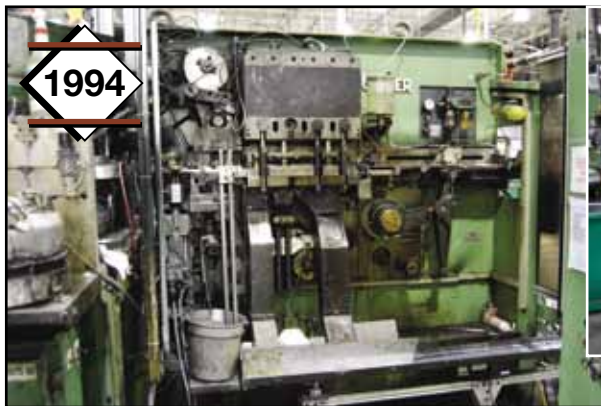
In Conjunction With



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sales@perfectionauctions.com



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BIHLER 'GRM80' Automatic Strip Punching & Forming Machine



100 Ton Minster 'P2-100-48' Straight Side Press (2000)



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75 Ton Bliss 'CH-75' OBI Press



60 Ton OAK Straight Side Press



Kent Corporation '10-135 PMA' Strip Welder



45 Ton Komatsu 'OBS45.3' Gap Frame Press

BIHLER AUTOMATIC STRIP PUNCHING AND FORMING MACHINE

BIHLER 'GRM80' Automatic Strip Punching & Forming Machine comprising:
(1) Press Head, (6) Slides on Main Machine, P-CNC 00 CNC Control with EM Microsinic Processor, S/N: 5441 (1993). Left Hand Assembly Unit comprises: (1) Press Head, (10) Slides, (3) Morefeed Corp. Bowl Feeders, (2) Presstronics 'PR-TWR-LO-BOY' Uncoilers, (2) Hoppman Corp FT/50 Centrifugal Bowl Feeders

BIHLER 'GRM80' Automatic Strip Punching & Forming Machine comprising:
(1) Press Head, (5) Slides on Main Machine, P-CNC 200 CNC Control, S/N: 5505 (1994). With (2) Presstronics 'PR-TWR-LO-BOY' Uncoilers

PRESSES

100 Ton Minster 'P2-100-48' Straight Side Press, 4" Stroke, 4" Slide Adjustment, 20" Shut Height (SHOB), 48" x 31" Bed Area, 48" x 18.5" Slide Area, 0-250 SPM, Thinkview Touch Panel Control with Allen Bradley '1336' Plus Sensorless Vector PLC, S/N: 29695. With Coe 'CRPF-M12' Feed (2000)

75 Ton Bliss 'CH-75' GAP Press, 3.5" Stroke, 2.5" Slide Adjustment, 17.5" Shut Height on Bed, 36" x 24" Bed Area, 24" x 18" Slide Area, Thinkview Touch Panel Control, Coe 'CRPF-M12' Feed, S/N: H57234-HP44749

60 Ton OAK Straight Side Press, 1.5" Stroke, 7"-10" Shut Height on 4" Bolster,

7"-14" Withdrawal Travel, 53.5" x 19.5" Bed Area, 133-400 SPM, S/N: 2-LF-6-913. With Coe 'CRPF-M06' Feed, S/N: 15993-6

60 Ton OAK Straight Side Press, 42" x 20" Bed Area, 1.5" Stroke, 7"-10" Shut Heights, 133-400 SPM

60 Ton OAK Straight Side Press, 47.5" x 19.5" Bed Area, 2" Stroke, 7"-10" Shut Height on 4" Bolster, 7"-11" Withdrawal Travel, 133-300 SPM, S/N: 36-LP-60-1376. With Coe 'CRPF-M06' Feed, Thinkview Touch Panel Control

45 Ton Komatsu 'OBS45.3' Gap Frame Press, 1.97" Stroke, 2.36" Slide Adjustment, 9.84" Die Height (SDAU), 31.5" x 17.72" x 4.33" Bed Area, 400 SPM, 15.75" x 13.78" Slide Area, Thinkview Touch Panel Control

45 Ton Komatsu 'OBS45-3' Gap Frame Press, 1.97" Stroke, 2.36" Slide Adjustment, 9.84" Die Height, 31.5" x 17.72" x 4.33" Bed, 200 SPM, 15.75" x 13.72" Slide, S/N: D0022

35 Ton Bliss 'HP47091' OBI Press, 3" Stroke, 2.5" Slide Adjustment, 10.75" SH, 27" x 17" Bed Area, Touch Panel Control, S/N: H61580. With COE 'CRPF-M06' Feed, S/N: H67239-HP50768

32 Ton Minster '4SS' O.B.S Gap Frame Press, 2" Stroke, 2.25" Slide Adjustment, 12.5" Shut Height on Bed, 0-500 SPM, 24" x 16" Bed Area, Thinkview Touch Panel Control, S/N: 48S-HS-27747

(3) 10 Ton PERKINS '10C' OBI Presses, 1.25" Stroke, 1.5" Ram Adjustment, 13.5" x 8" Bed Area, 10.25" Shut Height, Variax VG25 Feed



**45 Ton Komatsu 'OBS45-3'
Gap Frame Press**



**32 Ton Minster '4SS' OBS
Gap Frame Press**



**Kent Corporation
'10-135PM' Strip Welder**



**(2) 250 Ton Cincinnati Milacron MH 250-13 Injection
Molding Presses**



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**250 Ton Cincinnati Milacron MH 250-11 Injection
Molding Press**



**250 Ton Cincinnati Milacron VH 250-11 Injection
Molding Press**



**(5) 250 Ton Cincinnati Milacron VH 250-13
Injection Molding Presses**



**110 Cincinnati Milacron VT 110-7 Injection
Molding Press**



**110 Ton Cincinnati Milacron VT 110-10 Injection
Molding Press**

STRIP WELDERS

**Kent Corporation '10-135 PMA/2CP' Strip
Welder**, S/N: 1331-HET.W2. With MILLER
ECONO TWIN HF Constant Current AC/DC Arc
Welding Power Source

**Kent Corporation '10-135 PMA' Strip
Welder**, S/N: 7480 PASW2. With MILLER
'MAXSTAR 152' CC. DC Inverter Welding
Power Source

**Kent Corporation '10-135 PMA' Strip
Welder**, S/N: 7711 PAS WPRI. With Lincoln
'SQUARE WAVE TIG 175' Welder

**Kent Corporation '10-135 PM' Strip
Welder**, S/N: SMPM17109. With Miller
ECONO Twin HF AC/DC Arc Welding Power
Source

**Kent Corporation '10-135PMA' Strip
Welder**, S/N: 70179. With Lincoln Electric
Precision Tig 185 Welder

UNCOILERS AND STRAIGHTENERS

**COILMATE 'CM8060' 8,000 Lb. x 60" Pallet
Uncoiler**, S/N: 010639-1 (1999)

**(4) COILMATE 'CM6060' 6,000 Lb. x 60"
Pallet Uncoilers**

**(3) COILMATE 'CM5048' 5,000 Lb. x 48"
Pallet Uncoiler**, S/N: 3777 (1996); 3778
(1996); 3776 (1996)

**COILMATE 'CM3042' 3,500 Lb. x 42" Pallet
Uncoiler**, S/N: 3328 (1995)

LITTEL 'No 10' Uncoiler; 12" Wide x 1,000
Lb. Capacity x 12" Wide

STRAIGHTENERS

(2) CWP '6EFT' Straighteners, 6" Wide x
.010"-.078" Straightener, 240 IPM,
S/N: C14342; 017021

COE Coil Line Comprising, 'CPR-PO-2512'
12" Wide x 2,500 Lb. Uncoiler With Coe
'CPPS-225-12' 12" Wide Straightener
(both on metal base)

WASHING AND DRYING TUNNELS

**(5) Assorted JENSEN 4' & 5' Washing &
Drying Tunnels**

PLASTIC INJECTION MOLDERS

**(3) 250 Ton CINCINNATI MILACRON 'MH
250-13' Injection Molding Presses**, 13.0Z.
Shot Size, 50mm Screw Diameter, 22.05"
x 22.1" Tie Bar Spacing, 32" x 32" Platen
Size, Camac '486' Control,
S/Ns: H02A0498006 (1999); H02A0498029
(1998); H02A0498013 (1998)

**250 Ton CINCINNATI MILACRON 'MH 250-
11' Injection Molding Press**, 13.0Z. Shot
Size, 50mm Screw Diameter, 22.05" x 22.1"
Tie Bar Spacing, 32" x 32" Platen Size, Camac
'486' Control, S/N: H02A0498023 (1998)

**250 Ton CINCINNATI MILACRON 'VH 250-
11' Injection Molding Press**, 13.0Z. Shot
Size, 50mm Screw Diameter, 22.05" x 22.1"
Tie Bar Spacing, 32" x 32" Platen Size, Camac
'486' Control, S/N: H02A0196004 (1996)

**(5) 250 Ton CINCINNATI MILACRON 'VH
250-13' and 'VL250-13' Injection Molding
Presses**, 13.0Z. Shot Size, 50mm Screw
Diameter, 22.05" x 22.1" Tie Bar Spacing,
32" x 32" Platen Size, Camac '486' Control,
S/Ns: H02A0195025 (1995); H02A0195023
(1995); H02A0195027 (1995); H02A0193008
(1993); H02A0193009 (1993)

**110 Ton CINCINNATI MILACRON 'VT 110-10'
Injection Molding Press**, 10.0Z. Shot Size,
45mm Screw Diameter, 16.01" x 14.2" Tie
Bar Spacing, 24" x 24" Platen Size, Camac
'VLC' Control, S/N: 4035A4188-57 (1988)

**110 Ton CINCINNATI MILACRON 'VT 110-7'
Injection Molding Press**, 8.0Z. Shot Size,
40mm Screw Diameter, 16.01" x 14.2" Tie
Bar Spacing, 24" x 24" Platen Size, Camac
'VLC' Control, S/N: 4035A4190-3 (1990)



(5) 165 Ton Krauss-Maffei 150-620-B2 Injection Molding Presses



CM Optimum Robot, S/N: 0-99016



Sailor RSP-1 Robots



(4) Star Automation CY-800 Robots



90 Ton Nissei FN1000 Injection Molding Press



COE Coil Line



(4) Star XQ-600VC Robots



Ford F 350 Lariat Super Duty, Power Stroke Diesel V8

(5) 165 Ton KRAUSS-MAFFEI '150-620-B2' Injection Molding Presses, 12.7 OZ. Shot Size, 50mm Screw Diameter, 19.6" x 17.2" Tie Bar Spacing, 28.3" x 26.6" Platen Size, KRAUSS-MAFFEI MICROCONTROL MC3, S/Ns: 153263 (1993); 153264 (1993); 153265 (1993); 153236 (1992); N/A

110 Ton ARBURG ALLROUNDER '370C-1000-250' Injection Molding Press, 6.5 OZ. Shot Size, 45mm Screw Diameter; 14.5" x 14.5" Tie Bar Spacing, 20" x 20" Platen Size, S/N: 153950 (1992)

(8) 83 Ton ARBURG ALLROUNDER '320-210-750' Injection Molding Presses, 4.9 OZ. Shot Size, 40mm Screw Diameter; 12.5" x 12.5" Tie Bar Spacing, 19.25" x 19.25" Platen Size, S/Ns: 133089 (1986); 133088 (1986); 133085 (1986); 1333534 (1986); 133256 (1986); 124389 (1984); 127081 (1984); 133087 (1986)

(4) 55 Ton ARBURG ALLROUNDER '270-210-500' Injection Molding Presses, 4.9 OZ. Shot Size, 40mm Screw Diameter; 10.5" x 10.5" Tie Bar Spacing, 16" x 16" Platen Size, S/Ns: 123302 (1983); 125682 (1984); 124533 (1983); 124534 (1983)

90 Ton NISSEI 'FN1000' Injection Molding Press; 3.9 OZ. Shot Size, 36mm Screw Diameter, 15" x 15" Tie Bar Spacing; 21" x 21" Platen Size, S/N: S08R029 (1996)

ROBOTS

Star Automation 'XQ-800VL' Robot
CM Optimum Robot, S/N: 0-99016

Star Automation 'XC-800VC' Robot

Star Automation 'CY-900B' Robot

Sailor 'RX-200H-P' Robot,
S/N: 2647 (1998)

(2) Sailor 'RSP-1' Robots

(4) Star Automation 'CY-800' Robots

(2) Sailor 'RSP-2 Robots

(4) Star 'XQ-600VC' Robots

Sailor 'RX-7' Robot, S/N: 5181 (1999)

NOVATEC DELIVERY SYSTEM

NOVATEC CENTRALIZED DELIVERY SYSTEM Comprising: 'VPU-5' 5.2 KVA Power Units (Qty 7), Dust Collectors (Qty 6), PELLETRON CORP. 'P10' Kinetic De-Duster, NOVATEC 'SURGE BIN' 100 CUFT Capacity, Approx. (Qty 36) Individual Delivery Hoppers & (2) Outside Storage Silos

TRUCKS AND TRAILERS

Ford F350 Lariat Super Duty, Power Stroke Diesel V8, Approx. 75,000 miles, Double Cab

Hardeebuilt 14,000 Lb. Trailer, VIN: HB9TL303X3X104109, Type: 830GN78, 4 Wheel

North Alabama 14,000 Lb. Trailer, VIN: 5PTU830218H000255, Type: Trailer V8302, 4 Wheel

EDM

Mitsubishi Mdl. FX10 Wire EDM, 33W x 7D x 24L Tank Size, S/N: 56E10540 (1997)

Legrand Wiremold Cable Tray Product for Sale Including:

- CR Series Cable Tubular & Solid Runway Including Fittings & Accessories, Hangers & Supports, In-Line and Offset Junctioning, Vertical Transitions, Wall Anchoring & Overhead Suspension.
- Type 1 Metal Junction Boxes for Making Connections in Dry, Indoor Locations Including Wiring Troughs & Hinged Cover Junction Boxes.
- SPM Series Solid Bottom Cable Tray Systems in Galvanized Steel and Aluminum Including Cable Tray End Blanks, Covers, Barriers, Panel Flanges, Couplings & Hangers.

For a detailed product list please contact Koster Industries for further information. We can not guarantee accuracy so an inspection of the product is highly recommended.



Novatec Delivery System



MITSUBISHI Mdl. FX10 Wire EDM, 33W x 7D x 24L Tank Size, S/N: 56E10540

1997

TOOLROOM MACHINERY



Series 1 2 HP Bridgeport Vertical Milling Machine



6" x 18" Mdl. FSG-2A618 Chevalier Power Feed Surface Grinder



OGP 20" Optical Comparator



Automation Tooling Systems Custom Assembly Line

MILLS

Bridgeport Series 1 2 HP Vertical Milling Machine, S/N: 190853, with Proto Trak M2 CNC Controls, Power Feed All Directions, Power Draw Bar, 9" x 42" Table

Series 1 2 HP Bridgeport Vertical Milling Machine, S/N: 188072, with 9" x 42" Powerfeed Table, Acu-Rite 2-Axis Digital Readout

LATHE

13" x 40" Acraturn 1340 Geared Head Engine Lathe, Spindle Speeds: 45-1800 RPM, with 3 & 4-Jaw Chuck

GRINDERS

6" x 18" Mdl. FSG-2A618 Chevalier Power Feed Surface Grinder, S/N: P7793003, with 6" x 18" Permanent Magnetic Chuck, 2-Axis Digital Readout

6" x 12" Mdl. H612 Boyar Schultz Hand Feed Surface Grinder, S/N: 26536, with 6" x 12" Permanent Magnetic Chuck

6" x 18" Reid Power Feed Hydraulic Surface Grinder, with Sony 2-Axis Digital Readout, S/N: 21930

SAWS

WF Wells Mdl. W-9-1 Horizontal Bandsaw, S/N: 985375

16" DoAll Vertical Band Saw, 24" x 24" Table

MISCELLANEOUS

Cress Mdl. C2121/920 Electric Oven, S/N: 9510, 38 Amps, Dual Chamber, Digital Readouts

85 Ton Heavy Duty Hydraulic Press, Distance Between Uprights: 34"

Mdl. A No. 807 Ridgid Portable Pipe Threader, S/N: 8102953

Cyclone Reach-In Type Sand Blast Cabinet

INSPECTION EQUIPMENT

OGP 20" Optical Comparator, S/N: QL200249, 2-Axis Digital Readout, with 27" x 6-1/2" Table, Di-Metric Plus Vision Computer, Surface Illum, 5-Position Power Lens Turret

Nikon 16" V-16A Optical Comparator, 3-Lens

Mitutoyo ATK-F1000 Digital Hardness Tester, S/N: 230777

United Tensile Tester, Max. Load 2,000 Lbs.

Assorted ID/OD Gages, Micrometers, Etc.

CUSTOM ASSEMBLY LINE

Automation Tooling Systems Custom Assembly Line, Consisting of: [8] Multi-Station Assembly Units, Hypot Plus II AC/DC with Stand Voltage Tester 5560DI, Allen Bradley Panelview 600 Controls on Each Station, Bowl Feeds, Performance Feeders, Etc.

**ALSO AVAILABLE:
Large Quantity of
Machine Spares**

OFFSITE - TO BE SOLD BY PHOTO



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(2) Complete Marley Cooling Towers with All Pumps, Tanks, Chillers, Fans, Etc.

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AUCTION SALE

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DIRECTIONS:

From Piedmont Triad International Airport (GSO) Greensboro, NC: From airport, turn right onto Airport Parkway, turn right onto Joseph M. Bryan Blvd. and merge onto I-73 S/future I-840 toward I-40 (Winston-Salem). Approx. 3 miles take exit 1 (I-40 E) toward US-421 S. Merge onto I-40 BR E, I-40 becomes I-40E/I-85N, exit 135 (left exit) Rock Cr. Dairy Road, turn left onto Franz Warner Parkway. Plant is on left, look for auction signs.

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