



# Over 1,000 Lots in a 300,000 Sq. Ft. Facility of HEAVY STAMPING, COIL FEED, MACHINE TOOLS & PLANT SUPPORT

## Live & Webcast Auction



View of Presses



50-Ton Hydraulic Presses



Bond Cell

**Sale Date:**  
Thursday, July 19  
at 9:00 AM EDT

**Location:**  
11032 Tidewater  
Trail,  
Fredericksburg,  
Virginia 22048

**Inspection:**  
Wednesday,  
July 18 from  
10:00 AM to 4:00  
PM or by  
appointment

For further information contact: **BRYAN GOODMAN** Tel: (443) 796-4235 Email: [bryan.goodman@go-dove.com](mailto:bryan.goodman@go-dove.com)

David S. Fox License #2905000344, J. Paul Shoniker License # 2907002777

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In Conjunction With:





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Sound Enclosure Panels  
Removed for  
Convenience of Viewing

BLISS 1,500-Ton Press

## (6) MECHANICAL STRAIGHT SIDE STAMPING PRESSES

1,500-Ton **BLISS** SE2-1500-160-54 Straight Side Mechanical Press, S/N 30244-1, w/160" x 54" Bed, 16" Stroke, 36" Shut Height, 12" Adj., Speed; 20 Continuous / 14 Int., (1) Bed Opening, (3) 4.3-Ton Cushions, 8" Cushion Travel, 14" Cylinder Diameter, RAPINDEX Transfer System (may be sold separately)

(5) 600-Ton **MINSTER** E2-600-84-48 Straight Side Mechanical Presses, S/N 24336, 24335, 24334, 23700, 23699 w/84" x 48" Bed, 8" Stroke, 6" Adj., 24" Shut Height, Variable Speed; 0-80 SPM, 60" x 16" Bed Opening, (1) 2.65-Ton Cushion, 4" Travel, 26" Cylinder Diameter, Counter Balance, HELM Trend Series 4 Load Guard



PERFECTO Coil Line



MINSTER 600-Ton Press

## (6) PERFECTO COIL LINES INCLUDING

(6) **PERFECTO** LC-300 20,000-Lb. x 24" Coil Cars, w/50" Coil sID, 14" Max. Lift

(6) **PERFECTO** RS1-24B 13,000-Lb. x 24" Uncoilers, w/60" Max. Coil OD, 19.5"-24.5" Coil I.D Range

(6) **PERFECTO** 38-26-9 .250" x 24" Straighteners, w/36-720 INS Max. Speed

## (6) SERVOMAX FEEDERS INCLUDING

(3) **COE** CPRF-318 Servo Feed, w/.125" x 18" capacity

(3) **COE** CPRF-SM-318 Servo Feed, w/.187" x 18" capacity

## HYDRAULIC PRESSES

(20) **PH HYDRAULICS** OGF 50 Hydraulic 50-Ton C Frame Presses, New as 2000, S/N 60799, 60841, 61629, 61630, 61010, 61003, 61005, 61009, 61096, 61094, 61095, 61093, 61008, 61004, 61007, 61006, 60860, 60861, 60862, 60863

(4) **AIR HYDRAULICS** HP545-50 Hydraulic 50-Ton C Frame Presses, S/N 4403, 4337-B, 4337-C, 4337-D

**DENISON** 70-Ton C Frame Hydraulic Press, S/N 11151-46

**DENISON** FL3530H 35-Ton C Frame Hydraulic Press, S/N 27116

(4) **DENISON** MULTIPRESS 12-Ton Hydraulic Presses

(18) **PH HYDRAULICS** PHN-8 Hydraulic 8-Ton C Frame Presses, New as 2000, S/N 61620, 61626, 61037, 61064, 61036, 61035, 61082, 61085, 61084, 61032, 61031, 61033, 61030, N/A

Items Subject to Prior Sale



# Live & Webcast Auction



PH Hydraulic 50-Ton Press

20 AVAILABLE



Bond Cell

5 AVAILABLE

## ASSEMBLY CELLS

(OFFERED AS INDIVIDUAL COMPONENTS)

(5) **WRIGHT-K TECHNOLOGIES** Bond Cells, Each comes w/21 Station Rotary Bonder, VL/RAMPE VDP72481-6-BW RAMPAGE Small Parts Washer, INDUCTOTHERM Induction Heater, FARR TENKAY 30" Dust/Mist Collector

(9) **CUSTOMS** TWIN STATION "U-CELLS," Each comes w/(2) PH HYDRAULICS 50-Ton Hyd. Press, (2) PH HYDRAULICS 8-Ton Hyd. Press, **BALANCE TECHNOLOGIES** VHB-100-APC Orbital Balancer, New 1996

PROTOTYPE CELL comes w/ (2) **DENISON** 35T Hydraulic Presses, **BALANCE TECHNOLOGIES** CNC Orbital Balancer



Twin Station U-Cell

9 AVAILABLE



AIR HYDRAULICS 50-Ton Press

4 AVAILABLE



Prototype Cell Presses

**PREDETERMINED RIGGERS ONLY TO WORK THIS AUCTION – PLEASE SEE WEBPAGE FOR DETAILS**



Prototype Cell Balancer

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# Over 1,000 Lots in a 300,000 Sq. Ft. Facility of **HEAVY STAMPING, COIL FEED, MACHINE TOOLS & PLANT SUPPORT**



View of 2 PANGBORNS



RANSOHOFF Parts Washer



STEVENSON Die Tables



VAQUA Processing Wash System



RANSOHOFF 4-Stage Washer



VL/RAMPE Blast Washer w/Oberlin Filter

## **PARTS PREP & FINISH DEPARTMENT**

(2) **AJAX** Heat Treat Systems, comes w/Twin Shuttle Carts  
 (2) **PANGBORN** 6-GN-3R Rotary Rubber Belt Shot Blast, comes w/Loader, Shaker Table, Dust Collector, S/N 6GN3R-812, N/A  
**RANSOHOFF** Twin Lane 3-Stage Parts Washer, w/(3) PALL Filters, S/N H2095  
**RANSOHOFF** 4-Stage Parts Washer, w/Dry Off, S/N H00835

**VAQUA PROCESSING** 2-Stage Auto Blasting Wash System, w/FARR Mist Collector

**VL/RAMPE** VDP-72481.6-2SS RAMPAGE Slurry Type Blast Washer, w/TORIT DRY-FLOW Mist Collector, OBERLIN Hi-Pressure Paper Filter

(2) **VL/RAMPE** VDP-72421.6-BW Tunnel Type Wash Systems, S/N W-695211-427, W-695211-428

**SINGLETON** SCCH20 Corrosion Test Chamber, S/N 2281

ALSO, Good Selection of Dust & Mist Collectors



# Live & Webcast Auction



USB Broach

2 AVAILABLE

## BROACHES

(2) **MILES MBPD 70-36-34** Hi-Speed Vertical Broaches, w/**ALLEN BRADLEY PV550** Control, S/N 97046, 96039

(2) **USB 15TX42VPD** Vertical Broaches, S/N M91644, M91348

## MACHINE SHOP

**LEBLOND MAKINO 20" x 72"** Engine Lathe, S/N BE-293

**CINCINNATI 17" x 54"** Engine Lathe, S/N 550236-0052

**MONARCH 16" x 54"** Engine Lathe, S/N 49579

**HARDINGE DV59** Precision Tool Room Lathe

**HARDINGE HC** Precision Turret Lathe

**BLANCHARD** No. 11-20 Rotary Surface Grinder, S/N 15326, w/15 Hp. Spindle

**LANDIS TYPE IR 10" x 20"** Universal Cylindrical Grinder, S/N 875X10

(2) **BROWN & SHARPE 1236** MICROMASTER Hyd. Surface Grinders, S/N 523-1236-277, 523-1236-193

**SHARPE SH1632** Hyd. Surface Grinder, S/N 71112-10

**BROWN & SHARPE 1024** MICROMASTER Hyd. Surface Grinder, S/N 523-1024-438

**SFM RO** Tool & Cutter Grinder, S/N 25R01169

**HARIG 618** AUTOSTOP Hand Feed Surface Grinder, S/N N/A

**CINCINNATI** No. 2 Cutter Grinder, S/N 102TTW-66

**CINCINNATI MILACRON** Universal Mill, S/N 13J23-PIAHE-69

(2) **BRIDGEPORT** Series II Ram Type Turret Mills, S/N 238366, N/A

**ALLIANT HC** Ram Type Turret Mill, S/N 90214225

**SOUTH BEND GR50/1200** Radial Arm Drill, S/N 5312721D

**AMERICAN 4'** Radial Arm Drill, S/N N/A

**AVEY BMA-6** Geared Head Drill Press, S/N A77135, Power Quill

ALSO, Drill Presser, Double End Grinders, Sanders, Arbor Presses, KURT Vises, Rotary Tables, Indexers, Tool Post Grinders, Perishable Tooling, Tool Holders, Etc.



2 AVAILABLE

MILES Broach



View of Lathes



View of Grinders



SOUTH BEND Drill

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## FABRICATING & WELDING

**CHICAGO** BPU612-6 Finger Brake, S/N 324607-1

**WYSONG** 10 GA x 52" Squaring Shear, S/N P58-339

**ROPER WHITNEY** #34 8-Ton Deep Throat Punch, 1068-10-90

(4) **ENERPAC & DAKE** Hyd. Shop Presses

**MILLER SYNCROWAVE** 300 TIG Welder

(2) **POW CON** 300 8M MIG Welders

**MILLER XMT** 304 CC/CU MIG Welder

(3) **LINCOLN IDEALARC** R3R-300 ARC Welders

**THERMAL ARC** PAC 8Xr Plasma Cutter

**DOALL** C916 Horizontal Bandsaw

**SMOG-HOG** PORTA-CLEAN Fume Filter

**SMOG-HOG** Twin Snorkel Fume Filter

ALSO, Pinch Rolls, Hand Punches, Welding Tables & Clamps, Welding Supplies, Welding Curtains, Brake Tooling, Etc.



SHIMADZU Spectrometer



LECO Polishing/Lapping Machine

## INSPECTION & LAB EQUIPMENT

**DEA** Mistral 070705 CMM, S/N 00255

**DEA** Swift 242412 CMM, S/N 00376

**FISHERSCOPE** MMS Multi-Measuring System

**BALANCE TECH** Rotary Disc Balancer w/  
ALLEN BRADLEY Data Myte Control

**JONES & LAMSON** 24" Optical Comparator

ALSO, Hardness Testers, Micrometers, Pin  
Gauges, Verniers, Granite Surface Plates,  
Gauge Blocks, Etc.

1993 **SHIMADZU** GVM-10145 Emission  
Spectrometer (Programmed for 19 Elements)

**LECO** VP-150 (Vari-Pol) 3 Station Polishing/  
Lapping Machine, w/AP-50 Load Controllers &  
Cabinet

**ZWICK** 1445 2,200-Lb. Tensile Tester, S/N  
1445-01

**BUEHLER** 10-1040-260 Oscillamet 8" Abrasive  
Cutter, w/18"x16" T-Slot Table & Enclosure,  
S/N 442-OAG-0278

(2) **BUEHLER** SIMPLIMET-II 20-2223 Manual  
Hydraulic Mold Mounting Presses

**BUEHLER** Duomat-II Belt Surfer/Sander

**ROCKWELL** 4TT-A-RB Hardness Tester, S/N  
2461

**TECATOR** SOXTEC SYSTEM HT-1046 Service  
Unit, w/200 Deg/C Circulating Oil/Water Tank,  
S/N 1292

**TECATOR** SOXTEC SYSTEM HT-2/1045 Fat  
Analyzer/Soluble Extraction Unit, S/N 1147

**TMI** 49-62-01-0001, S/N 18686-01 Precision  
Micrometer/Thickness Tester 0-0.500", w/  
DRO

**INTERNATIONAL EQUIPMENT** HN-S 12" Dia.  
Centrifuge

**FISCHER SCIENTIFIC** 13-247-825F Isotemp  
Oven

**LECO** EC12 Carbon Determinator

**LECO** DS-20 4 Reel Manual Sanding Unit

**OLYMPUS** P120 S/N 6 Microscope, w/LECO  
Video Camera, POLAROID 545 Camera  
Adapter & Monitor

**BAUSCH & LOMB** STEREOZOOM 7  
Microscope, w/POLAROID SX-70 Camera  
Adapter 0137

**AMERICAN OPTICAL** #40 Microscope

**3M** 7540 MFB Microfiche Reader-Printer, S/N  
B00223928-EI813182

**MINOLTA** RP609Z Microfiche Reader-Printer

**FISCHER SCIENTIFIC** AR20 Digital PH/Meter

**KEWAUNEE SCIENTIFIC** Fume Hood, 72"L x  
50"H x 38"W O.D.

(3) Sections of Laboratory Benchtop Cabinets

**W.A. WHITNEY** 720 20-Ton Hydraulic Bench  
Top Flange Press, S/N 720-000-37383

**ZEEBAC** 5420-M Kel-Melt 500 Amp Sample  
Remelt Furnace

## MATERIAL HANDLING

**LIGHTNING** PLR-DH200E 20,000-Lb. Electric Die  
Handler, S/N R10512

**CWF** 10,000-Lb. WalkieType Electric Die Handler,  
S/N 11083

(2) **RUGER** 1,000-Lb. Portable Cranes

(42) Assorted Scissor Tables



DEA Mistral CMM



## Live & Webcast Auction



View of Scissor Lifts



Lightning Die Handler



View of Die Tables

(18) Shop Trailers & Tub Trolleys

(6) **STEVENSON** Roller Type Die Handling Tables

ALSO Racking, Shelving, Portable Gantry Crane, Electric Chain Hoists, Plate Clamps, Chain Blocks, Rigging Hardware, Chain Slings, Wire Rope Slings, Barrel Clamps & Rotators, Etc.



Shop Trailer & Trolleys



TENNANT 6400 Power Sweeper



View of Cabinets & Shelving



TENNANT 515 Power Scrubber

### FACTORY SUPPORT EQUIPMENT

**TENNANT** 6400 Electric Power Sweeper, S/N 6400-2521

**TENNANT** 515 Electric Power Scrubber, S/N N/A

**LANWRAPPER** V Series Stretch Wrapper

(11) Assorted Battery Chargers

**RIDGID** 1224 Power Threader, **RIDGID** 535 Power Threader, (24) **LISTA**, **LYON** Tool Cabinets, **GREENLEE** Power Equipment, **MILWAUKEE** Mag Based Drill, **GREENLEE**, **KNACK** Job Boxes, Magnetic Incline Conveyors, Roller & Belt Conveyors, Digital Platform Scales, Flammable Liquid Storage Cabinets, Shop Fans, Ladders, Pressure Washer, Pumps, Motors, Scaffolding, Shop Tables, Work Benches, Hyd. Crimpers, Electrical Supplies and More!

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RACER Trust –  
General Motors Powertrain Plant

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**Sale Date:**  
Thursday, July 19 at  
9:00 AM EDT

**Location:**  
11032 Tidewater Trail,  
Fredericksburg, Virginia  
22048

### Executive Offices

11425 Cronhill Drive  
Owings Mills, Maryland 21117

Tel: (410) 654-7500 • (800) 722-3334 • Fax (410) 654-5876

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Permit No. 17

For further information contact: **BRYAN GOODMAN**

**Tel:** (443) 796-4235 **Email:** bryan.goodman@go-dove.com



In Conjunction With:



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### AIRPORT:

Richmond International Airport (66 miles south of the auction site); Reagan National Airport (55 miles north of the sale site); Dulles International Airport (62 miles north of the sale site).

### DIRECTIONS:

**From Richmond International Airport:** Richard E. Byrd Terminal Drive to Clarkson Road. Drive 4 miles and merge onto I-295 North to I-64 North Charlottesville/Washington. Drive 12 miles and take Exit 43A onto I-95 toward Washington, DC. Drive 42 miles and take Exit 126A onto US 1 North/ Jefferson Davis Hwy. toward Fredericksburg. Take the VA-3 East Exit (William Street). Drive 1 mile and turn right onto US-17/Dixon Street. Drive 2.5 miles to Tidewater Trail and the auction site on the right.

### OVERNIGHT ACCOMMODATIONS

Towne Place Suites  
4700 Market Street  
Fredericksburg, VA 22408  
..... (540) 891-0775

Hampton Inn & Suites  
4800 Market Street  
Fredericksburg, VA 22408  
..... (540) 898-5000

Country Inn & Suites  
5327 Jefferson Davis Highway  
Fredericksburg, VA 22408  
..... (540) 898-1800

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For complete terms and conditions, please visit [www.go-dove.com](http://www.go-dove.com)



Information provided is believed to be accurate, but is not guaranteed.