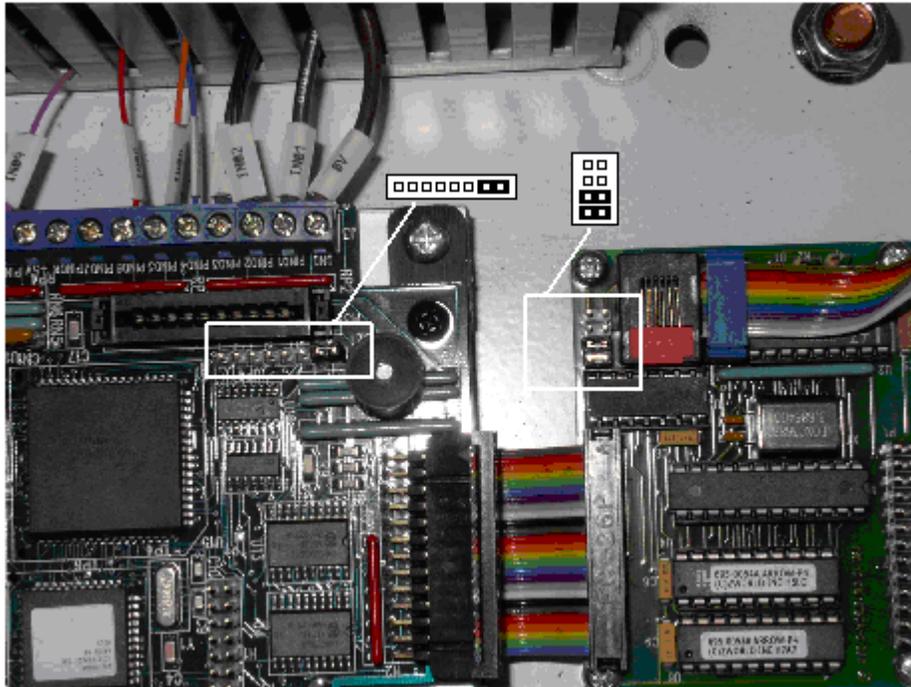


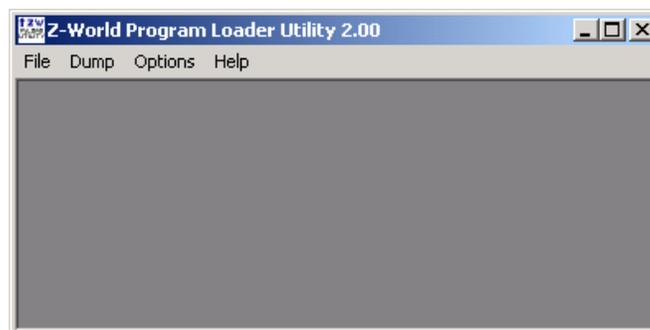
ServoJet Firmware Upgrade Instructions

- 1.0 Power Down ServoJet Unit via Power Plug or Circuit breaker found inside electrical box
- 2.0 Set Up Microcontroller Jumpers to Program Mode

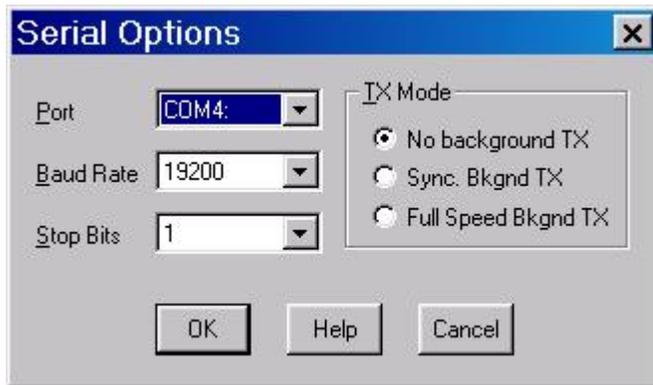
Refer to Electrical Drawing as well.



- 3.0 Power Up ServoJet unit. Microcontroller Should beep 3 times.
- 4.0 Close ServoJet PC Control Program
- 5.0 Start ZWorld Program Loader from ServoJet Start Folder



6.0 Setup Comm Port from the Options Menu (usually Com8 – Same as ServoJet PC Program)



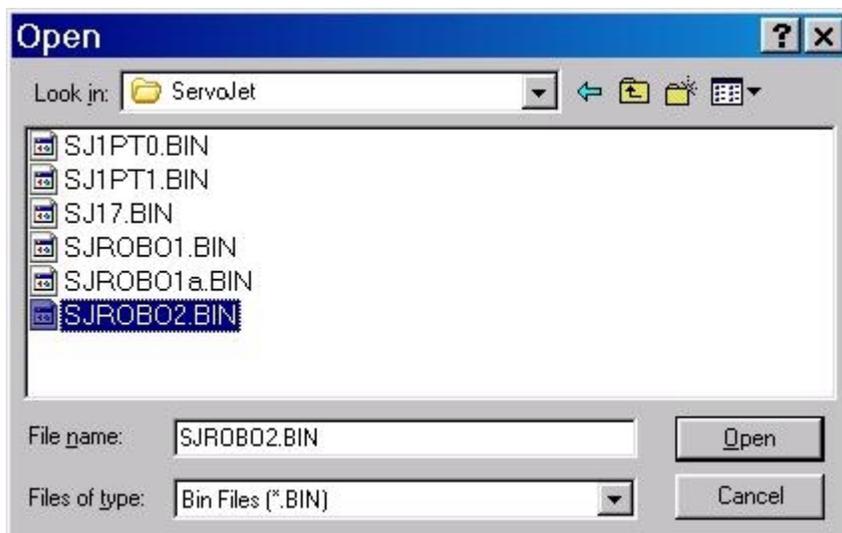
Note: COM4 is shown as an example.

Normally this is:
Internal Fluxer: COM6
External Fluxer: COM8

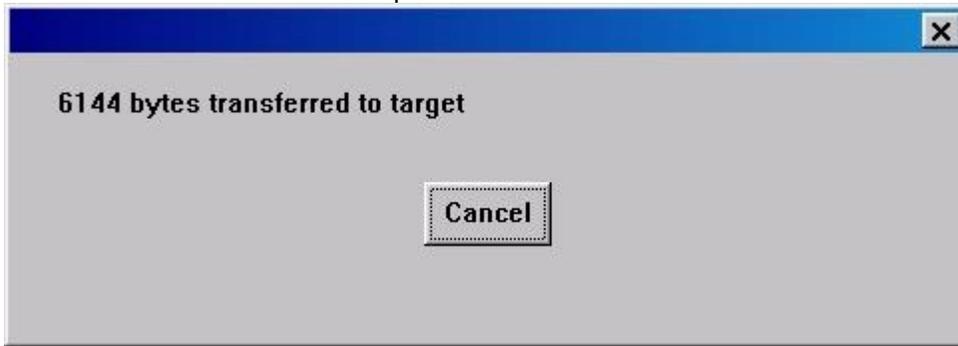
7.0 Select Upload function from File Menu



8.0 Select New Binary File



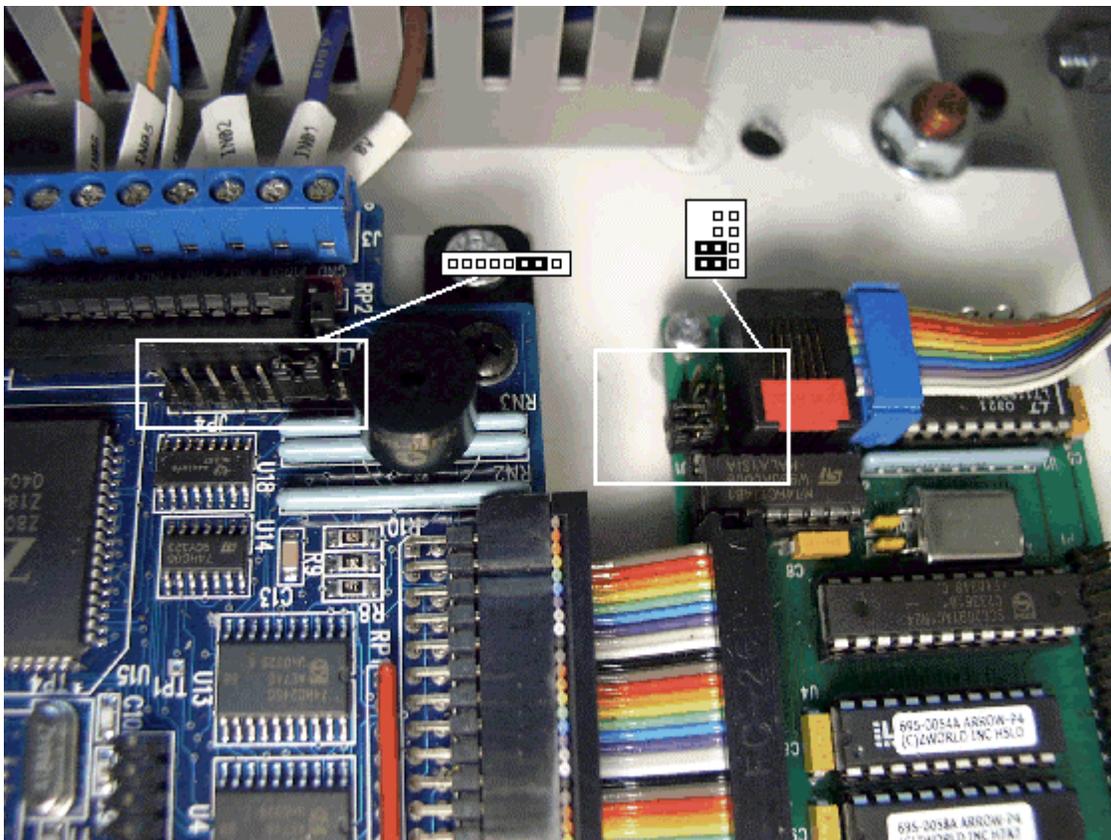
9.0 Wait for File Transfer to Complete



10.0 Quit ZWorld Program Loader Software

11.0 Power Down ServoJet System

12.0 Install Jumpers for Run Mode



13.0 Power Up ServoJet Unit

14.0 Start ServoJet PC Software