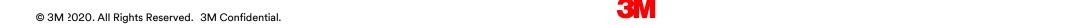


Indianapolis Hydraulic Press

- Manufacturer Sysco Machinery Corp
- Supplier Associated Pacific
- Model # CPC-70
- Serial # 170010
- Age 17 years (2003)





Indianapolis Hydraulic Press

- Tonnage 70 tons
- Rate We run it at one punch every 3.27 seconds (not sure what it is rated for)
- Dimensions
 - Length from infeed to discharge 100 inches
 - Height of machine 90 inches
 - Width at infeed 75 inches
 - Width at discharge 134 inches



Indianapolis Hydraulic Press

Past Issues/2019 Repairs:

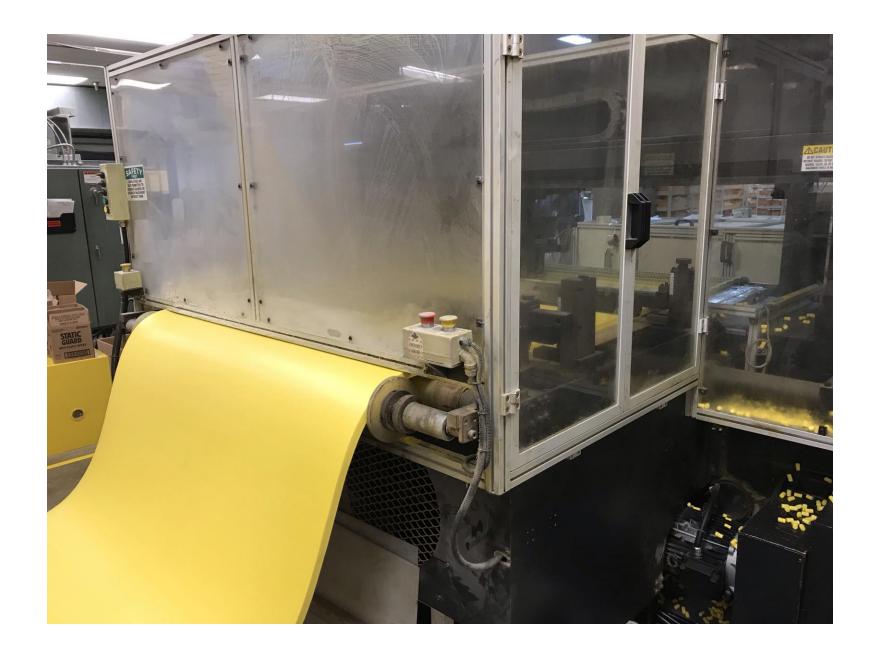
- Hydraulic issues
 - Hydraulic line blow. Was replaced.
 - Replaced 9 valves
- Mechanical Issues
 - Main hydraulic pump was replaced
 - Main hydraulic motor was replaced
 - Oscillating mechanism on punch pad was replaced
- Electrical issues
 - X-axis drive on the press head was replaced
 - A few controls issues came up. Got it back up and running, but controls are out of date (2003 Mitsubishi)

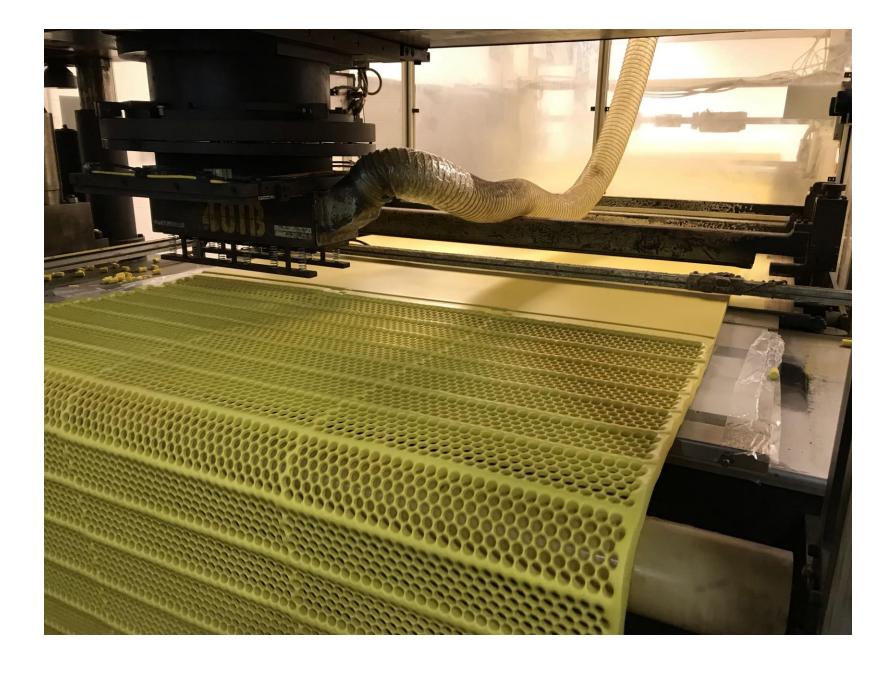




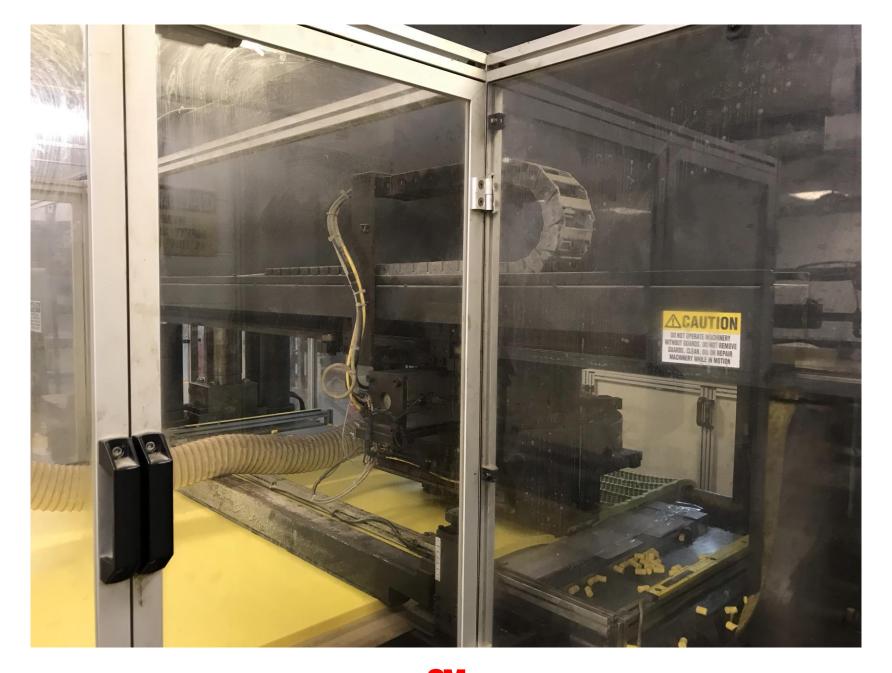












12

