

Product Inspection Division

Safeline Metal Detection & X-ray Inspection
Hi-Speed Checkweighing
CI-Vision Vision Inspection
PCE Track & Trace

Address 1571 Northpointe Parkway, Lutz, FL 33558
Phone (813) 889-9500
Fax (813) 881-0840

www.mt.com/pi

Quotation 321797184

International Vitamin Corp
Richard Davidson
4941 Liberty Hwy
Anderson, SC 29621-4330

Your Local Sales Representative

Clay Williams
Southeastern Packaging Equipment
+1 (864) 616 4888
clay@sepkg.com

Sales Office

Ms. Kaylee Fuller
Phone +1 (813) 543 2416
E-Mail kaylee.fuller@mt.com

Sales Representative

Mr. Stephen Keebaugh
Mobile +1 (813) 450 5155
E-Mail stephen.keebaugh@mt.com

Dear Richard Davidson,

METTLER TOLEDO seeks to provide you, our valued customer, with an optimal solution to your application, process and business demands.

For METTLER TOLEDO, our solutions represent a valuable combination of performance, accuracy and precision. In addition, our field service organization is comprised of factory-certified technicians who are trained to meet high quality standards.

We are pleased to send you our quote and are certain this solution will meet your needs and expectations. Please do not hesitate to contact either your local sales representative or our sales office if you should have any questions.

Best regards,

Kaylee Fuller
Sales Engineer



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Sold-To / 301690771

International Vitamin Corp
4941 Liberty Hwy
Anderson, SC 29621-4330

Customer Contact

Name Richard Davidson
Phone +1 (864) 262 7000
E-Mail richard.davidson@ivcinc.com

Ship-To / 301690771

International Vitamin Corp
4941 Liberty Hwy
Anderson, SC 29621-4330

Bill-To / 301690771

International Vitamin Corp
4941 Liberty Hwy
Anderson, SC 29621-4330

Item	Description	Product ID	Qty Unit	Price Per Unit	Total USD
10	Profile Advantage Metal Detector	30558141	3 EA	58,128.00	174,384.00

Metal Detector

Model Specified: Profile Advantage LS
Extra Software Packs Included: Pack B Vectors/Histograms
Mounting & Module Orientation: Base Mount - Module on side
Case Construction & Finish: SS304 Beadblast
Aperture Width (mm): 200mm
Aperture Height (mm): 125mm
Operating Frequency: Multi Simultaneous Frequencies
Liner and IP Rating: Medium Duty (IP65)
Fieldbus Interface Module: EtherNet/IP 1 Port-IP66 Rated
PVR: No

Conveyor System

Conveyor System: PIUS SL2000 Conveyor
IP Rating: IP65
Construction Material: 304 Stainless Steel
Hygiene Rating: Standard Tubular Construction
Product Weight: < 15kg
Belt Type: White Modular Intralox
Quick Release Belt: No
System Orientation: Level/Flat
Belt Height: 800mm
Mounting: Leveling Pads +/- 50mm
Reject Type: Light Duty Air Blast ≤0.5kg
Rejected Product Handling: All SS Manually Locking Bin
Default Bin Capacity: N/A
Required Bin Capacity: Default
Reject Collection Location: Front (HMI Side)
System Length: Custom 1801-2500mm
System Length: 2438
System Angle: N/A - Flat Conveyor
Belt Width: 150mm

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Item	Description	Product ID	Qty	Unit	Price Per Unit	Total USD
	Infeed & Outfeed Transfers: Ø40mm - Prod Length ≥ 80mm Flow Direction (From Front): Left to Right NS Conveyor Belt Speed: Variable Speed 20-60 mpm Safety Guards: Plastic Outfeed Tunnel Detection Event Indicator: Beacon Stack +Alarm Infeed Pack Sensor: Included Rejected Product Confirmation: Stop +Alarm Head Fault Warning: Not Required-HMI Warning Only Event Reset Method: Push Button Reset Power Requirements: 480V-50/60Hz-3Ph Emergency Stop: Single (Front Infeed) Electrical Safety Circuit: Category-1					

Documentation

Document Language: English
Approval Drawing: Required

Brand Protection : Maximum sensitivity to Fe, Non-Fe & S/S metals
Compliance : Essential (GFSI/FSMA);Higher Level (Retailer)
Increased Productivity : World class reliability and OEE reporting
Cost Reduction : Stable operation with zero false rejects (FRR)
Ease of Use : Single setting operation with Intuitive Clustering
Future Proof : Upgradable design to meet future requirements

For challenging applications

Maximum Sensitivity and Performance

Multi Simultaneous Frequency & Product Signal Suppression technology deliver the ultimate detection sensitivity with zero false triggering

Simple to Use and Improves OEE

Easy to use icon driven touchscreen with intuitive product clustering allows single setting operation to drive productivity and increase OEE.

Maximum Uptime

Condition Monitoring and automatic balance control combine to deliver a long-term stable operating platform to improve performance and maximize uptime

Images are for illustrative purposes only. All software is subject to the MT End User License Agreement. Refer to www.mt.com/EULA for full details.

For more Details:
www.mt.com/md-profileadvantage



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Item	Description	Product ID	Qty	Unit	Price Per Unit	Total USD
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Extra Software Packs Included: Pack B Vectors/Histograms

Product Data & Environmental Display

On-screen graphical display of product signal characteristics allows for monitoring and optimising of detector setup and operational settings.

For more Details:
www.mt.com



Product Sub-Total 174,384.00

Services

Item	Service Description	Qty	Unit	Price Per Unit	Price	Total USD
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Services

Item	Service Description	Qty	Unit	Price Per Unit	Price	Total USD
11	IPac Qualification Delivery EA				6,990.00	6,990.00

The IPAC Service is available for purchase at the time of new machine purchase at a preferred point of sale rate. IPAC can also be purchased any time thereafter at aftermarket rates.

The IPAC Service will be completed during normal business hours 8:00AM to 4:30PM Monday through Friday at a single site location. Weekends, holidays, additional shifts, or any delays on customer's behalf will be billed as per normal billing rates.

IPAC Service Includes:

- Half a day with a certified Field Engineer Onsite (all in scope travel and labor included in price)
- An electronic (PDF version) of the IPAC Manual
- Installation verification with checklist
- Machine startup and testing
- Complete Performance Verification with Certificate
- Operator /Maintenance Training
- Six test samples delivered at later date upon machine optimization (customer chooses)

IPAC Stipulations:

- IPAC Service must be scheduled by the customer at least ten (10) working days prior to IPAC execution date for pricing to apply. Expedited IPAC scheduling may include a surcharge.
- The customer has 12 calendar months from the time of shipment to have the IPAC Service scheduled and completed.
- A separate PO will be required for any additional services and/or hours required outside of the normal scope of the IPAC Service (or due to customer delays). If the visit is unable to be completed in consecutive days, customer is responsible to provide a separate PO for return visit at standard billable rates.
- IPAC Service is non-refundable.
- Available in continental US only

Products being serviced

Profile Advantage Metal Detector 3 EA 2,330.00

Service Sub-Total	6,990.00
Total excl. tax	181,374.00

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Terms and Conditions

Payment Terms

Payment

50% prpmnt, 50% 30 days net

50% Due At Order Placement, 50% 30 Days After Shipment. All Mettler-Toledo Terms and Conditions Apply

Incoterms 2020

Quotation Valid Until

Ordering costs

If 100% is paid at order placement a 2% discount will apply.

EXW LUTZ

06/17/2021

Lead-time is 14 weeks after receipt of order, completed Order Placement Checklist and deposit payment.

Equipment outlined in this Quote is not intended for Hazardous Locations as defined by the National Electrical Code except as explicitly indicated as such on the Quote.

Standard shipping terms are prepaid and add unless otherwise noted by the customer.

All items are shipped Exworks (METTLER TOLEDO location) unless subject to a written master agreement currently in effect between METTLER TOLEDO and buyer.

FOB Lutz FL (Definition: Buyer owns equipment during transit)

FOB Destination (Definition: Seller owns equipment during transit to stated location; does not include freight charges)

*Additional Charge of 2% of order total must be added to purchase order

Packing cases and crates are included in the price.

Customer is responsible for supplying the following, if required: pre-shipment down payment(s), freight forwarder information, all relevant importation documentation & licenses.

The order will be held at our dock for a maximum of 10 days, additional days will be subject to a storage fee of up to \$1,500 per week.

Prices are net U.S. dollars.

Prices and Taxes

Customer responsible for all taxes unless a valid tax exemption certificate is provided.

Equipment commissioning, spare parts and other consumables are not included as standard with machine orders.

Fully qualified factory trained engineers are available for equipment commissioning or parts installation, if required, at our current rates.

AR Contact PIUS.AR@mt.com 813-889-9500.

General Conditions

All past due invoices are subject to a 1.5% service charge per month.

With reference to our standard terms and conditions noted below, all payment terms offered are subject to credit approval at time of order placement.

This document is expressly subject to the METTLER TOLEDO Standard Terms and Conditions for Sales and Services provided by METTLER TOLEDO, which can be accessed at www.mt.com/terms and are incorporated herein by reference unless subject to a written master agreement currently in effect between METTLER TOLEDO and Buyer.

For new machine orders: Down payment is due upon receipt and shipment may be delayed if the

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down payment is not received within 10 days from date of invoice. If payment is not received as per agreed terms METTLER TOLEDO reserves the right to revoke any discounts that may be given and impose additional finance charges.

JP Morgan Chase is the advising, confirming, paying and drawee bank and consignee.

JP Morgan Chase
22673 Network Place
Account #: 1084417
Swift Code: CHASUS33
ABA#-ACH: 071 000 013
ABA#-Wire: 021 000 021
Chicago, IL 60673-1226

AR Contact PIUS.AR@mt.com 813-889-9500.

Violation of U.S. export laws will result in cancellation of contract.

Additional Information

Purchase Orders and other correspondence should be directed to Mettler Toledo Product Inspection, 1571 Northpointe Parkway, Lutz, FL 33558.

Please submit your purchase orders as follows:

New Machines - PI.NewOrders@mt.com
Spare Parts: PI.Partsorders@mt.com
Service - PI.Service@mt.com

ACCEPTANCE:

Customer Signature Date

Purchase Order Number Amount

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Technical Annex

Customer Environment:

Environmental Temperature: temp range +5°C to +30°C
Environmental atmosphere of the factory: Normal
Caustic/chemical regimes: No
Product fed onto the conveyor: Conveyor inline, same level, matching roller diameters
On site infeed roller diameter: N/A
Product fed off the conveyor: Conveyor inline, same level, matching roller diameters
On site outfeed roller diameter: N/A
Customer Target Detection Specification: N/A

Product Details:

Product 1	
Product Description:	Sachet of Vitamins
Maximum Product Temp:	24°C
Presentation:	Single Lane
Pack Rate:	360
Product Length in direction of travel (mm):	89mm
Product Width Across the belt (mm):	64mm
Product Height (mm):	3mm
Product Weight (g):	200g
Packaging type:	None
Packaging Material:	Metalized Film
Is the product an irregular shape:	No

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Technical Annex

Additional Information:

Nose bars on infeed and outfeed

Product to be centered on aperture

Customer is responsible for infeed and outfeed transfers

Customer Performance Specifications: 1.5mm Fe / 1.5mm NFe / 1.5mm SS

****Product Test at MT-Safeline Lab Required to Confirm Actual or Guarantee Above Spec****