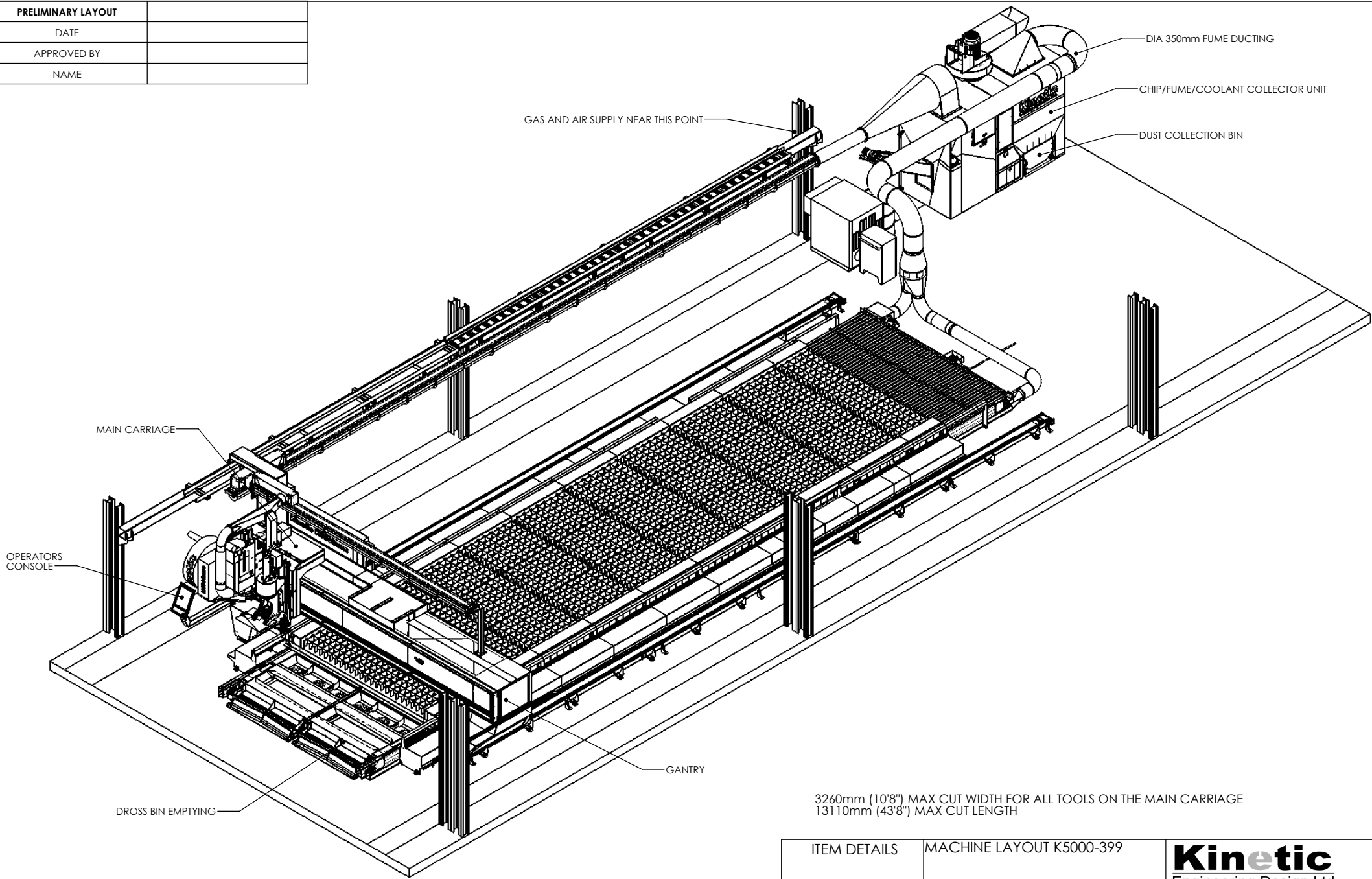
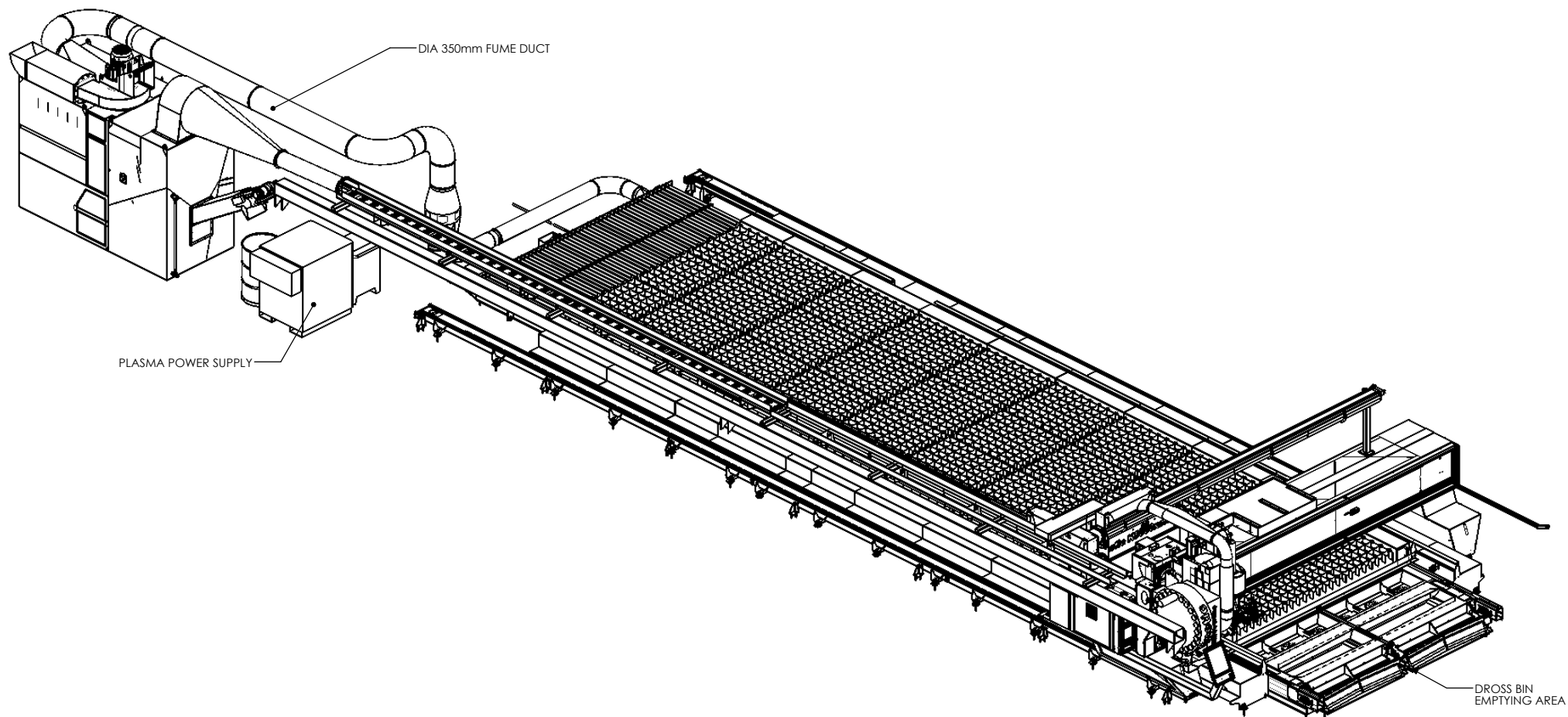


PRELIMINARY LAYOUT	
DATE	
APPROVED BY	
NAME	

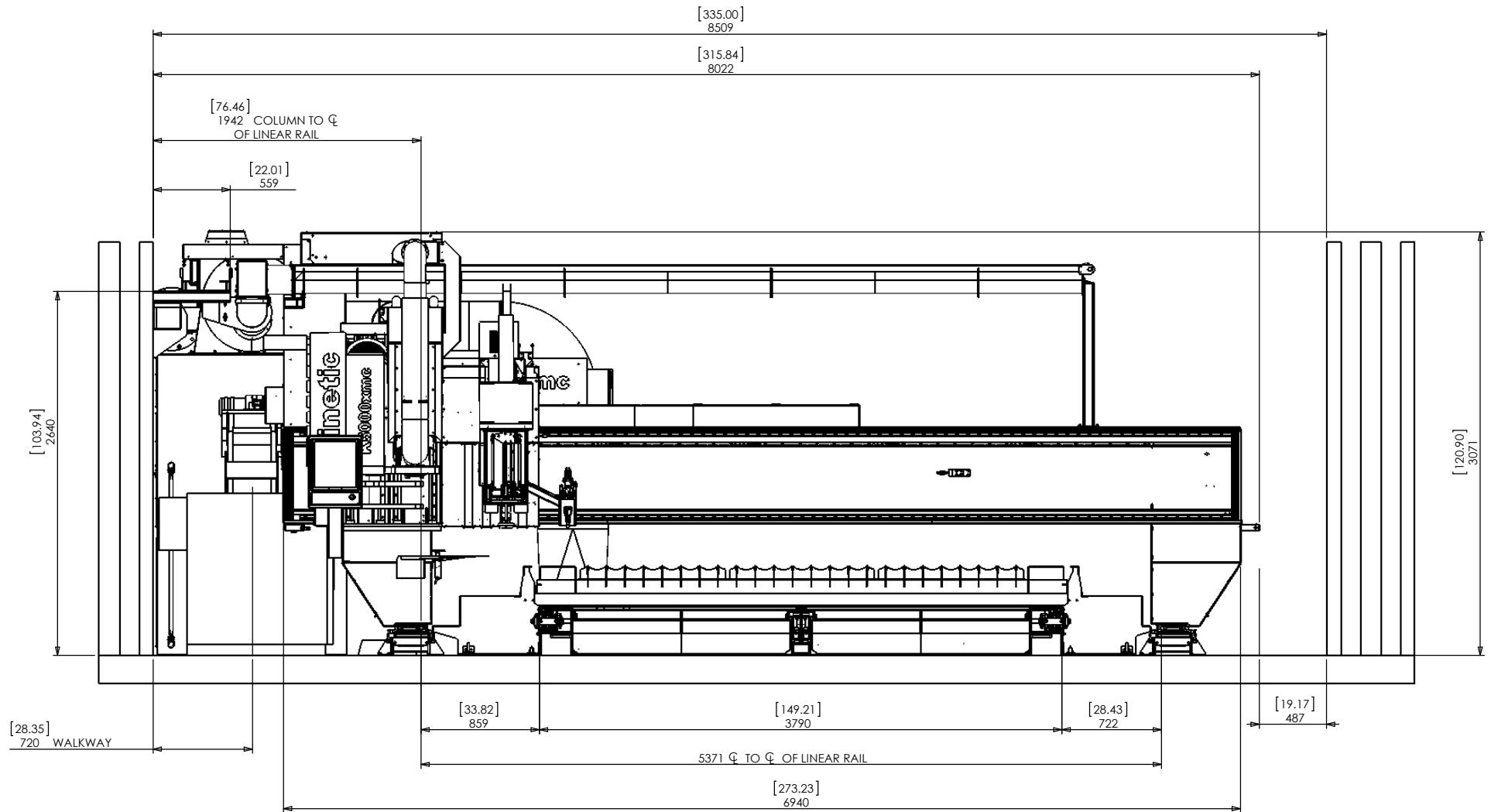


-	8/07/2014	CM	INITIAL CHECK-IN
REV.	DATE	BY	DESCRIPTION

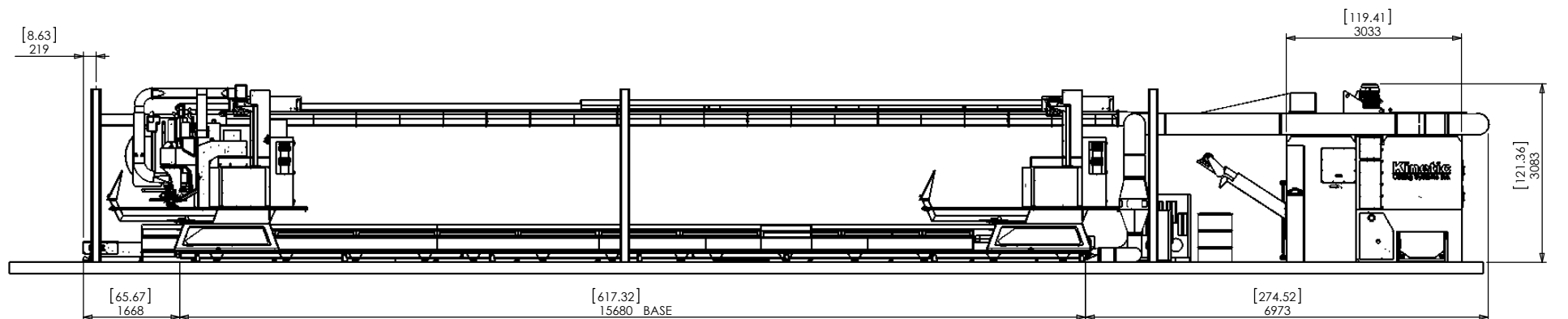
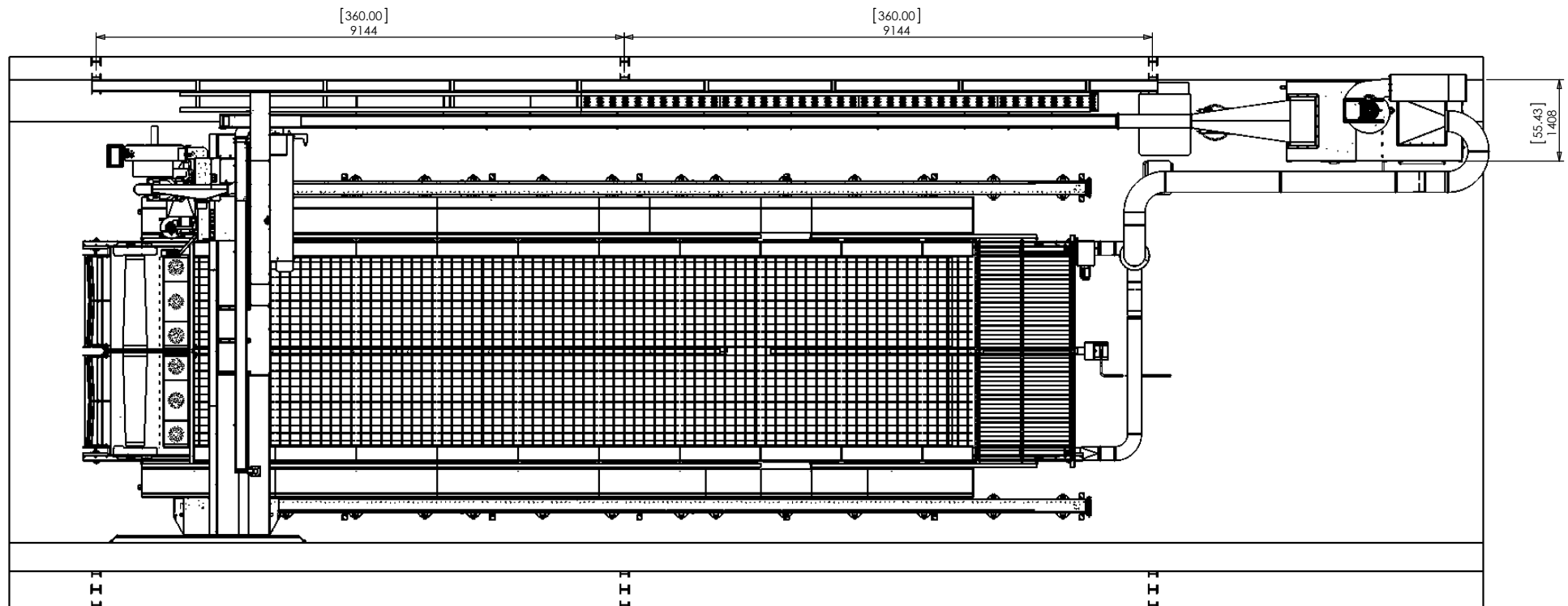
ITEM DETAILS		MACHINE LAYOUT K5000-399		
PROCESSES :	DRG : K39901S	K5000	A3	Kinetic Engineering Design Ltd P.O. Box 302-608 North Harbour 30 Triton Drive, Albany, Auckland, 1330 New Zealand. Ph: 64 9 968 8368 Fax: 64 9 968 8365 e-mail: production@touchcut.com © EIGEN SYSTEMS LTD -ALL RIGHTS RESERVED
MATERIAL:				
BEND ALLOWANCE :	COATING :			
HEAT TREATMENT :	SHEET : 1 OF 6			
	DRAWN: C MILLER 8/10/2014	SCALE 1:65		



ITEM DETAILS		MACHINE LAYOUT K5000-399			Kinetic Engineering Design Ltd P.O. Box 302-608 North Harbour 30 Triton Drive, Albany, Auckland, 1330 New Zealand. Ph: 64 9 968 8368 Fax: 64 9 968 8365 e-mail: production@touchcut.com © EIGEN SYSTEMS LTD - ALL RIGHTS RESERVED
PROCESSES :	DRG : K39901S	K5000	A3		
BEND ALLOWANCE :	MATERIAL:	TOLERANCES: UNLESS OTHERWISE SPECIFIED 0 DECIMAL = ±1mm 1 DECIMAL = ±0.1mm			
	COATING :				
HEAT TREATMENT :	SHEET : 2 OF 6				
	DRAWN: C MILLER	8/10/2014	SCALE 1:60		



ITEM DETAILS		MACHINE LAYOUT K5000-399		Kinetic Engineering Design Ltd PO Box 302-608 North Harbour 30 Triton Drive, Albany, Auckland, 1330 New Zealand. Ph: 64 9 968 8368 Fax: 64 9 968 8365 e-mail: production@touchcut.com © EIGEN SYSTEMS LTD -ALL RIGHTS RESERVED
PROCESSES :	DRG : K39901S	K5000	A3	
BEND ALLOWANCE :	MATERIAL:	TOLERANCES: UNLESS OTHERWISE SPECIFIED 0 DECIMAL = ± 1 mm 1 DECIMAL = ± 0.1 mm		
	COATING :			
HEAT TREATMENT :	SHEET : 3 OF 6	SCALE 1:30 		
	DRAWN: C MILLER 8/10/2014			



ITEM DETAILS		MACHINE LAYOUT K5000-399		PO Box 302-608 North Harbour 30 Triton Drive, Albany, Auckland, 1330 New Zealand. Ph: 64 9 968 8368 Fax: 64 9 968 8365 e-mail: production@touchcut.com © EIGEN SYSTEMS LTD -ALL RIGHTS RESERVED
PROCESSES :	DRG : K39901S	K5000	A3	
BEND ALLOWANCE :	MATERIAL:	TOLERANCES: UNLESS OTHERWISE SPECIFIED 0 DECIMAL = ±1mm 1 DECIMAL = ±0.1mm		
	COATING :			
HEAT TREATMENT :	SHEET : 4 OF 6			
	DRAWN: C MILLER 8/10/2014	SCALE 1:75		