

# 2 LIVE WEBCAST AUCTIONS

UNPRECEDENTED OFFERING OF LATE MODEL CNC MACHINE TOOLS

AUCTION

1



**Sale Date:** Thursday, July 18, Beginning at 10:00 AM EDT

**Location:** 265 Buds Drive, Cowpens (Spartanburg Area), SC 29330

**Inspection:** Wednesday, July 17, 9:00 AM to 4:30 PM

In Conjunction With



[www.hyperarms.com](http://www.hyperarms.com)

2010



MAZAK NEXUS 510C/50 II VMC & MAZAK NEXUS HCN 5000 II HMC

2010

AUCTION

2

**EZ Precision  
Machining, Inc.**

**Auction 2 Sale Date:** Tuesday, July 23, Beginning at 10:00 AM CDT

**Location:** 1500 Scottsdale Ct., Suite #100, Elgin, IL 60123

**Inspection:** Monday, July 22, 9:00 AM to 4:30 PM



MAZAK QUICK TURN NEXUS 350MY-11 2000U

2011



**Perfection Industrial Sales**

ph 847-427-3333 • fax 847-427-8884

[www.perfectionindustrial.com](http://www.perfectionindustrial.com)

Online Bidding Available Through

**BidSpotter.com**

# (5) HORIZONTAL MACHINING CENTERS, VERTICAL MACHINING CENTER

1  
AUCTION



**Sale Date:** Thursday, July 18, Beginning at 10:00 AM EDT

**Location:** 265 Buds Drive, Cowpens (Spartanburg Area), South Carolina 29330

**Inspection:** Wednesday, July 17, 9:00 AM to 4:30 PM



MAZAK NEXUS 6000 II CNC HMC

## (5) HORIZONTAL MACHINING CENTERS

**2011 MAZAK Nexus HCN-6000 II 4-Axis CNC Horizontal Machining Center**, S/N 227050, w/Mazatrol Matrix Nexus Control, Twin 19.7" sq. Pallets, Travels; X-31.5", Y-31.5", Z-31.5", b-1 Deg., 10,000 RPM, 50 HP Spindle, CAT 50, Renishaw probing, 43-Station ATC, Through Spindle Hi-Pressure Coolant, Chip Conveyor.

**2008 MAZAK Nexus HCN-6000 II 4-Axis CNC Horizontal Machining Center**, S/N 203666, w/Mazatrol Matrix Nexus Control w/Mazak Voice Advisor, Twin 19.7" sq. Pallets, Travels; X-31.5", Y-31.5", Z-31.5", b-360,000 Deg., 10,000 RPM, 50 HP, CAT 50, 80-Station ATC, Through Spindle Hi-Pressure Coolant, Chip Conveyor.

**2010 MAZAK Nexus HCN-5000 II 4-Axis CNC Horizontal Machining Center**, S/N 223813, w/Mazatrol Matrix Nexus Control w/Mazak Voice Advisor, Twin 19.7" sq. Pallets, Travels; X-28.7", Y-28.7", Z-29.1", b-360,000 Deg., 12,000 RPM, 40 HP, CAT 40, 80-Station ATC, Through Spindle Hi-Pressure Coolant, Chip Conveyor.

**2008 TOYODA FH550R 4-Axis Horizontal Machining Centers**, S/N NS1917, w/FANUC Series 31i Model A Control, Twin 21.65" Pallets, Travel; X-29.52", Y-31.5", Z-33.46", b-1 Deg., 7,000 RPM, 30 HP, CAT 50, 60-Station ATC, Through Spindle Hi-Pressure Coolant, Chip Conveyor.

**2008 TOYODA FH550R 4-Axis Horizontal Machining Centers**, S/N NS1916, w/Fanuc Series 31i Model A Control, Twin 21.65" Pallets, Travel; X-29.52", Y-31.5", Z-33.46", b-1 Deg., 7,000 RPM, 30 HP, CAT 50, 60-Station ATC, Through Spindle Hi-Pressure Coolant, Chip Conveyor.

## VERTICAL MACHINING CENTER

**2010 MAZAK Nexus 510C/50 II Vertical Machining Center**, S/N 201835, w/Mazatrol Matrix Nexus Control w/Mazak Voice Advisor, Table-51.1" x 21.6", Travels; X-41.3", Y-20", Z-20", 6,000 RPM, 30 HP, CAT 50, 24-Station ATC, Chip Conveyor.



MAZAK NEXUS 6000 II CNC HMC



G&L CORDAX RS-70 CMM

**SHORT AUCTIONS  
PLEASE BE PROMPT**

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**



# TURNING CENTERS, INSPECTION DEPARTMENT, MISCELLANEOUS MACHINES & EQUIPMENT



**2010**

MAZAK NEXUS 5000 II CNC HMC



**2008**

TOYODA FH550R CNC HMC



**2010**

MAZAK NEXUS 510C/50-II CNC VMC



**2008**

MAZAK QUICK TURN NEXUS 250-II



**2008**

MAZAK QUICK TURN NEXUS 250-II

## TURNING CENTERS

(2) 2008 MAZAK Nexus QT 250 II CNC Turning Centers, S/N 205086, S/N 205085, W/Mazatrol Matrix Nexus Control w/Mazak Voice Advisor, 10" 3 Jaw Chuck, 12-Station Turret, 5,000 RPM, 30 HP, LNS Quick Load magazine Type Bar Feed (sold separately).

## INSPECTION DEPARTMENT

1994 GIDDINGS & LEWIS Cordax RS-70 Bridge Type Coordinate Measuring Machine, S/N A-0863-1194, w/Renishaw PH10MQ Power Probe, PC DMIS software.

ALSO: Micrometers; Bore Gages; Verniers; Gage Blocks; Dial Gages; Etc.

## MISCELLANEOUS MACHINES & EQUIPMENT

PWB Royal Tool Pre-Setter; (400) 50 Taper and 40 Taper Tool Holders; Tool Storage Carts; Vises; Rotary Tables; MSC 2 HP Ram Type Turret Mill w/Power Feed Table; G&L No. 280 Hydraulic Surface Grinder; CAROLINA No. 712 Horizontal Bandsaw; GREENERD No. 4 Arbor Press; REED-PRENTICE Engine Lathe; ADF SYSTEMS M550 Rotary Table Wash System; 2005 ATLAS COPCO GA45FF 60 HP Rotary Screw Air Compressor; PATTON PQ180A 01 50 HP Rotary Screw Air Compressor; CHICAGO Pneumatic CPX270 Air Dryer; TOYOTA 7FBCU15 2,600 LB Electric Forklift; GORBEL 500 LB Crane System; GORBEL 250 LB Free Standing Jib System.

ALSO: (7) Dumping Scrap Hoppers; Pallet Jacks; Hardwood Top Work Benches; Shop Vacuums; Shop Fans; Slings; Rigging Equipment; Hardware; Maintenance Supplies; Etc.



ROYAL TOOLMASTER 460 PRE-SETTER



SHOT OF TOOLING

Further Information on machinery and equipment, for the Patriot CNC auction, please contact Steve Kleba at (847) 427-333 or Email [steve@perfectionindustrial.com](mailto:steve@perfectionindustrial.com)



SHOT OF COMPRESSORS



SHOT OF COMPRESSORS



TOYOTA FORKLIFT TRUCK



PARTS WASHER

AUCTION

2

**EZ Precision  
Machining, Inc.**

**Auction 2 Sale Date:** Tuesday, July 23, Beginning at 10:00 AM CDT

**Location:** 1500 Scottsdale Ct., Suite #100, Elgin, IL60123

**Inspection:** Monday, July 22, 9:00 AM to 4:30 PM



2011

MAZAK QUICK TURN NEXUS 250-IIM 1000U

## TURNING CENTERS

**2011 MAZAK Quick Turn Nexus 350MY II/ 2000U CNC Turning Center**, S/N 228723, w/Mazatrol Matrix Nexus Voice Control, Swing-29.5", Centers-80", C-Axis 0.0001 Deg. Increments, Y-Axis Control, Milling-Spindle Synchronous Tapping, 12-Position VDI Turret, 12" Thru-Hole Chuck, 4" Bar Cap., 4.4" Spindle Bore Diameter, 40 HP, 3,300 RPM, 4,000 RPM Rotary Tool Spindle, Programmable Tailstock/Live Center, Absolute Positioning System, Auto Tool Eye, 118 PSI Hi-Pressure Coolant, New Cost \$225,000 Shipped 4/30/2011.

**2011 MAZAK Quick Turn Nexus 250 IIM/ 1000U CNC Turning Center**, S/N 227710, w/Mazatrol Matrix Nexus Control, Swing-26.5", Centers-40", C-Axis 0.0001 Deg. Increments, 12-Position VDI Turret, 10" Thru-Hole Chuck, 3" Bar Cap., 3.58" Spindle Bore, 35 HP, 4,000 RPM, 4,500 RPM Rotary Tool Spindle, Programmable Tailstock/Live Center w/Dead Quill, Absolute Positioning System, Auto Tool Eye, 118 PSI Hi-Pressure Coolant, New Cost \$150,000 Shipped 4/30/2011.



2010

HURCO VMX60SR 5-AXIS CNC VMC

Further Information on machinery and equipment, for the EZ Precision Machining, Inc. auction, please contact Steve Kleba at (847) 427-333 or Email [steve@perfectionindustrial.com](mailto:steve@perfectionindustrial.com)

## VERTICAL MACHINING CENTER

**2011 HURCO VMX60SR CNC Vertical Machining Center**, S/N H.60R026, w/WinMAX Classic Dual Screen Control, Table-65.98" x 25.98", Travels; X-60", Y-25.98", Z-24", Simultaneous 5th-Axis, Rigid Tapping, 1,500 LB Max on Table, Renishaw Probe Interface, CAT 40, 40-Station ATC, WinMAX Ultipockets Option, Hi-Pressure Coolant, Machine Tool and Material Library, New Cost \$240,000 Ordered 3/30/2011.

**SHORT AUCTIONS  
PLEASE BE PROMPT**



# INSPECTION DEPARTMENT, MISCELLANEOUS MACHINERY & EQUIPMENT



MITUTOYO CYSTA-PLUS M7106 CMM



INSPECTION EQUIPMENT



INSPECTION EQUIPMENT

## INSPECTION DEPARTMENT

**2010 MITUTOYO CYSTA-PLUS M7106 Coordinate Measuring Machine**, S/N NA, w/Table: 67.72" x 34.65" Black Garnite, Travels; X-27.56", Y-39.37", Z-23.62", 31.5" Max Part Working Height, 1,760 LB Max Part Weight, Renishaw MH20i probe, MICAT MCOSMOS C1 Software.

**ALSO: Digital Height Gages; Micrometers; Verniers; Bore Gages; Gage Blocks; Thread Gages; Etc.**

## MISCELLANEOUS MACHINERY & EQUIPMENT

**2010 MARVEL SERIES 8 MARK II Vertical Bandsaw**, S/N 830770, w/Capacity 18" Horz. x 22" Vert., 12.5" Vert. @ 45 Deg., 21" Max Vise Opening, 50-450 FPM Blade Speed.

**2011 QUINCY QCD-25 25 HP Air Compressor**, S/N N/A.

**2011 QUINCY Air Dryer.**

**HYSTER 100 10,000 LB LPG Forklift**, S/N D004009958X, w/Side Shifter.

**2011 FORD F350 XLT SUPER DUTY 4X4 Pick-Up**, Low Mileage.

**BMW 535i M Sport**, Fully Loaded, Approx. 28,00 miles.

**ALSO: MILLER 12 Autoset Mig Welder; Forklift Personnel Gage; Forklift Boom; Shop Fans; Scales; Hand and Power Tools; Drill presses; Double End Grinders; Tool Chests; Work Benches; Pallet Trucks; Blast Cabinet; Executive Office Furniture; Plotters; IT Equipment; Etc.**



QUINCY 25 HP COMPRESSOR & DRYER



MARVEL SERIES 8 MARK II VERTICAL BANDSAW

Online Bidding Available Through

**BidSpotter.com**

**SHORT AUCTIONS  
PLEASE BE PROMPT**



10,000 LB HYSTER 100 LP FORKLIFT



FORD F350 XLT 4X4 SUPER DUTY, POWER STROKE



BMW 535i M SPORT FULLY LOADED



NEW KURT VISES



40 TAPER TOOLING



SERVERS



HP DESIGNJET T770 PLOTTER



OFFICE FURNITURE SUITES



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# 2 LIVE WEBCAST AUCTIONS

## UNPRECEDENTED OFFERING OF LATE MODEL CNC MACHINE TOOLS

AUCTION



**Sale Date:**  
**Thursday, July 18,**  
**Beginning at**  
**10:00 AM EDT**

**Location:** Cowpens (Spartanburg Area), SC 29330  
**Inspection:** Wed., July 17, 9:00 AM to 4:30 PM

AUCTION

**2 EZ Precision Machining, Inc.**  
**Sale Date:** Tuesday, July 23,  
**Beginning at** 10:00 AM CDT

**Location:** Elgin, IL 60123  
**Inspection:** Mon., July 22, 9:00 AM to 4:30 PM

# 2 LIVE WEBCAST AUCTIONS

## UNPRECEDENTED OFFERING OF LATE MODEL CNC MACHINE TOOLS

### AUCTION 1 – PATRIOT CNC

**SALE DATE:** Thursday, July 18, Beginning at 10:00 AM EDT

**LOCATION:** 265 Buds Drive, Cowpens (Spartanburg Area), South Carolina 29330

**INSPECTION:** Wednesday, July 17, 9:00 AM to 4:30 PM

#### HOTELS

Hampton Inn .....(864) 577-9080  
121 Travelers Drive, Spartanburg, South Carolina 29340

Hampton Inn .....(864) 206-0011  
115 State Road S-11-440, Gaffney, South Carolina 29303

Holiday Inn Express Hotels & Suites .....(864) 504-3333  
161 Sha Lane, Spartanburg, South Carolina

#### AIRPORTS

Greenville-Spartanburg International Airport is 30 miles Southwest of facility and Charlotte/Douglas International Airport is 60 miles North East of facility.

### AUCTION 2 –

**EZ PRECISION MACHINING INC.**

**SALE DATE:** Tuesday, July 23  
Beginning at 10:00 AM CDT

**LOCATION:** 1500 Scottsdale Ct., Suite #100  
Elgin, Illinois 60123

**INSPECTION:** Monday, July 22, 9:00 AM to 4:30 PM

#### HOTELS

Hampton Inn–Elgin .....(847) 931-1940  
405 Airport Road, Elgin, Illinois 60123

Holiday Inn–Elgin .....(800) 992-2694  
495 Airport Road, Elgin, Illinois 60123

#### AIRPORTS

The Elgin facility is approximately 30 miles west of Chicago major airports.

### TERMS OF SALE

Payments by Cash, Cashier Check, Wire Transfer or a Company Check with a letter of guarantee from the issuing bank stating irrevocable payment to **PERFECTION INDUSTRIAL**. Only a 25% deposit due upon bid award. All invoices to be paid within 24 hours. 15% buyer's premium will be added to on-site bidders and 18% buyer's premium to on-line bidders. On-line bidders are required to register as per instructions on the website [www.gaauuction.com](http://www.gaauuction.com). All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. All Sales in US Funds. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

### REMOVAL TIMES

**AUCTION 1** – Patriot CNC by Wednesday, July 31, 2013.

**AUCTION 2** – EZ Precision by Friday, August 2, 2013.

Hours: Monday – Friday between 8 am – 4 pm. Extended hours and weekends by appointment. No items may be removed during auction. NO EXCEPTIONS.

*This brochure is meant merely as a guide. Perfection Industrial Sales make no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

### FURTHER INFORMATION

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