



**PERFECTION**  
Industrial Sales

# LIVE WEBCAST AUCTION



## GE ENERGY MANAGEMENT- COMPLETE PLANT CLOSURE

**1,000 LOTS FEATURING:  
STRAIGHT SIDE PRESS,  
SERVO COIL FEED LINE,  
CUT-TO-LENGTH LINE,  
CNC PRESS BRAKE,  
HYDRAULIC, TURRET,  
OBI & OBG PRESSES,  
POWDER COAT SYSTEM,  
MACHINE TOOLS,  
INSPECTION EQUIPMENT,  
ROLLING STOCK,  
FACTORY EQUIPMENT**



**Sale Date:** Wednesday, March 26 at 10:00 AM CST  
**Location:** 58155 240th Street, Mankato, Minnesota 56001  
**Inspection:** Tuesday, March 25, 9:00 AM-4:00 PM CST



**PERFECTION**  
Industrial Sales

Perfection Industrial Sales  
ph 847-427-3333 • fax 847-427-8884  
[www.perfectionindustrial.com](http://www.perfectionindustrial.com)

Sale is Being Held in Conjunction With:



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GLOBAL PARTNERS  
ASSET ADVISORY & AUCTION SERVICES

[www.hgpauction.com](http://www.hgpauction.com) phone: (877) 303.8040

330 Hatch Drive  
Foster City, CA 94404



# STRAIGHT SIDE PRESS & SERVO COIL FEED LINE, CUT-TO-LENGTH LINE, PRESS BRAKE



NIAGARA 600 TON SS PRESS

## STRAIGHT SIDE PRESS & SERVO COIL FEED LINE

**1984 NIAGARA BP2-600-120-48 STRAIGHT SIDE PRESS**, S/N 52181, w/120" x 48" Bed, 10" Stroke, 16" Slide Adjustment, 28.5" Shut Height, 25-50 SPM, 18" x 39" Windows, EMERSON PLC II Control, HONEYWELL Autoset 1500 Wintress Load Analyzer

**ROWE 30" X .150" X 10,000 LB SERVO COIL FEED LINE**, w/10030-DSJ Uncoiler, S/N 25091, w/10,000 Lb x 30" Width x 60" OD, C3-30 Straightener, S/N 25092, w/.020" Min. to .150" Max. Thickness x 30" Width, FDC-053-040 Servo Feed, S/N 25094, w/.020" Min. to .110" Max. Thickness x 30" Width

**ROWE C-20 STRAIGHTENER**, S/N 19295, w/ .020" to .175" x 24" Capacity

**ROWE 10020-DS/J UNCOILER**, S/N 19293, w/ 20" x 10,000 Lb Capacity, Snubber Roll, 12,000 Lb Hydraulic Coil Car

## CUT-TO-LENGTH LINE

**1998 ROWE 30" X .070" X 10,000 LB CUT-TO-LENGTH LINE**, w/L-R Direction, 100 FPM, 10030HDSJ Uncoiler, S/N R29393SP, w/10,000 Lb x 30" x 60" OD, C3-30 Straightener, S/N R29393STR, SHR-30 Shear, S/N R29393SH

## PRESS BRAKE & HYDRAULIC PRESSES

**CINCINNATI 90FMII X 90 TON x 10' CNC PRESS BRAKE**, S/N 47250, w/Cincinnati Form Master II Control, 103" Between Housings, 42" Backgauge, New as 1995

**(2) STANDARD BM150 150 TON HYDRAULIC PRESSES**, S/N 190115, 891185, w/30" x 50" Bed, 30" x 46" Ram, 16" Windows, New as 1991



ROWE CUT-TO-LENGTH LINE - UNCOILER VIEW

## TURRET PUNCH & OBI PRESSES/COIL EQUIPMENT

**WIEDEMANN MAGNUM 5000 CNC TURRET PUNCH**, S/N 533, w/Fanuc 6M CNC Control, 45 Ton, 52-Station Turret w/(2) Auto. Index, 62" x 74" Table Travel, 440 Lb Max. Sheet Weight, 62" Throat Depth

**WARNER & SWASEY WIEDEMAC W-4560 CNC TURRET PUNCH**, S/N NA, w/GE Fanuc Series O-P CNC Control, 45 Ton, 36-Station Turret, 62" x 72" Table Travel, 74" x 62" Max. Sheet Size, 62" Throat Depth

**MURATA WIEDEMANN CENTRUM 3000Q CNC TURRET PUNCH**, S/N 582, w/Fanuc OP CNC Control, 33 Ton, 40-Station Thick Turret w/(2) Auto Index, 49" x 98" Max. Sheet w/Repositioning, 51" x 51" Table Travel, 330 Lb Max. Sheet Weight, .250" Max. Sheet Thickness, 51" Throat Depth

**WIEDEMANN W-3050 CNC TURRET PUNCH**, S/N NA, w/GE Warner & Swasey CNC Control, 30 Ton, 32-Station Turret, 48" x 72" Max. Sheet Size, 50" x 74" Table Travel, 50" Throat Depth

**STRIPIIT SUPER 30/30 SINGLE PUNCH**, S/N 158121378, w/30 Ton, 1/4" Cap., 30" Throat, 30" x 30" Sheet Size

**NOTE: OVER 3,000 PIECES OF TURRET TOOLING AVAILABLE**



ROWE CUT-TO-LENGTH LINE - SHEAR VIEW



ROWE 30" X .150" X 10,000 LB SERVO COIL FEED SYSTEM

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**



# & HYDRAULIC PRESSES, TURRET PUNCH & OBI PRESSES/COIL EQUIPMENT



**1991**

CINCINNATI 90 TON CNC BRAKE



**2 AVAILABLE**

STANDARD 150 TON HYDRAULIC PRESS



< MURATA  
WIEDEMANN  
33 TON TURRET  
PUNCH



WIEDEMANN 45 TON TURRET PUNCH

## ALSO

**WARCO 100 TON OBI PRESS**, S/N NA, w/30" x 38" Bed w/Bolster, 22" x 24" Ram; **FEDERAL 12-58 80 TON OBI PRESS**, S/N 7-573; **US INDUSTRIES 75 TON OBI PRESS**, S/N 54-2089, w/25" x 36" Bed w/Bolster; 17" x 29" Ram; **USI TORC-PAC 60T62019 60 TON OBI PRESS**, S/N 57-8556, w/22" x 33" Bed w/Bolster, 12" x 24" Ram; **NIAGARA AA4 60 TON OBI PRESS**, S/N 34638, w/21" x 32" Bed w/Bolster, 6" Stroke, 11.5" SH, 3" Adjustment; **SUMMIT 45 TON OBI PRESS**, S/N NA; (2) **L & J 27 TON OBI PRESSES**, S/N 35412, NA, w/13" x 21.5" Bed w/ Bolster, 2.5" Stroke, 9" Shut Height, 2" Adjustment; **ROCKFORD 30 TON OBI PRESS**; **ROUELLE 3F 22 TON OBI PRESS**, S/N 24; **BLISS 20 TON OBI PRESS**; S/N NA, w/4" Stroke, 2.25" Slide Adjustment, 8.25" Shut Height **DURANT 10-251 UNCOILER**, S/N 14956RP; (2) **DURANT 40-251 UNCOILERS**; **PRE 40-251 UNCOILER**; **CWP 2RD UNCOILER**; (2) **DURANT MD-6 STRAIGHTENERS**; (2) **RAPID AIR SV4 STRAIGHTENERS**

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USI 75 TON OPI PRESS



USI TORC-PAC 60 TON OBI PRESS

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# PAINT DEPARTMENT, MACHINE SHOP, WELDING



**2012**

**WISCONSIN BURN OFF OVEN**

## PAINT DEPARTMENT

**JB1 E-COAT LINE**, w/Stainless Steel E-Coat Dip Tank;  
**2009 CONTROLLED POWER CO. RECTIFIER**;  
**STAINLESS STEEL PUMPS**; **40' RINSE TUNNEL**;  
**MIXING TANK**; **FILTERS**; **GRACO PNEUMATIC PUMP**

**1994 JAEGER & LIGHT STAINLESS STEEL 5-STAGE WASHER SYSTEM**, w/72" x 32" Opening, "U" Shape Foot Print

**1994 JAEGER & LIGHT DRY OFF OVEN**, w/Natural Gas-Fired, 1.5 Mil BTU/Hour, Approx. 100' L, 72" x 30" Opening

**2003 BDC Inc BAKE OVEN**, w/Natural Gas-Fired, 1.5 Mil BTU/Hour, 475 Deg. F; 32" x 56" Opening, Amniotic Set-Up E-Coat

**BINKS PAINT LINE**, w/Approx. 80' L, 60" x 48" opening

**NORDSON POWDER COAT SMALL BATCH OPEN-FACE PAINT BOOTH**, w/Filters and Lights

**2012 ITW GEMA OPTIFLEX 2 POWDER COAT SYSTEM**, w/Gun, (7) Quick Change Canisters

**2012 WISCONSIN EWN-612-7G/EP BURN OFF OVEN**, S/N 02894A1012, w/Natural Gas-Fired, 500 Deg. F

## MACHINE SHOP

**BROWN & SHARP 1224 MICROMASTER SURFACE GRINDER**, S/N 523-1224-373; **HARIG 612 SURFACE GRINDER**; **LEACH 618 SURFACE GRINDER**; **CLAUSING 5914 ENGINE LATHE**, S/N 508345, 8" 3-Jaw Chuck; **WESTOFF ENGINE LATHE**; **WELLSAW 600 HORIZONTAL BANDSAW**, S/N 10805; (3) **CLAUSING 1769 VARI-SPEED DRILL PRESSES**; **BUFFALO SUB-ASSEMBLY DRILL PRESS**; **HECK NIBBLER TRACE-A-MATIC PUNCH**; **INDEX HORIZONTAL MILL**; **ALSO**: Double-End Grinders; Belt Grinders; Disc Grinders; KURT Vises; Rotary Tables; Shop Presses; Mag Base Drills; Corner Notchers; Hand Punches; Vertical and Horizontal Bandsaws; Drill Point Grinders; Hardness Testers; Granite Surface Plates; Inspection Tooling; Perishable Tooling; Carbide Inserts; Etc.



**1994**

**JAEGER & LIGHT DRY OFF OVEN**



**1994**

**JAEGER & LIGHT STAINLESS STEEL 5-STAGE WASH**



**1994**

**5-STAGE WASH AND DRY OFF OVEN**

## WELDING

(3) **PEER SPOT WELDER**, w/Interlock Industries Microprocessor Control, Up to 150 KVA; **LINCOLN WIREMATIC 255 MIG WELDER**; **LINCOLN IDEALARC SP-100 WELDER**, **AIRCO HELIWELDER TIG WELDER**; **THERMAL DYNAMICS CUTMASTER 38 PLASMA CUTTER**; **ALSO**: Welding Curtains; Welding Tables; Fume Exhausts; Down Draft Tables; Welding Wire and Rod; Chipping Hammers; Welding Supplies; Tips; Etc.



**2012**

**ITW GEMA POWDER COAT SYSTEM**



**BROWN & SHARPE SURFACE GRINDER**



**150 KVA**

**PEER SPOT WELDER**

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# MATERIAL HANDLING, FORKLIFTS, FACTORY EQUIPMENT



ABELL-HOWE 10 TON FREE STANDING BRIDGE CRANE



CATERPILLAR 4,500 LB FORKLIFT



SPAN MASTER 2 TON FREE STANDING BRIDGE CRANE



GORBEL 20' X 15' HOIST SYSTEM



FOX CARDBOARD BALER



TENNANT FLOOR SCRUBBER



VIEW OF CANTILEVER RACKS

## MATERIAL HANDLING

ABELL-HOWE 25' x 80' FREE STANDING BRIDGE CRANE SYSTEM, w/(2) 5 Ton Cranes on 25' Bridge

SPAN MASTER 2 TON FREE STANDING CRANE SYSTEM

GORBEL 30' X 15' BRIDGE CRANE, w/CM 1/4 Ton Electric Hoist

GORBEL 20' X 15' BRIDGE CRANE, w/CM 1 Ton Electric Hoist

GORBEL 20' X 10' BRIDGE CRANE, w/CM 150 Lb Electric Hoist

## FORKLIFTS

CATERPILLAR T500 4,500 LB ELECTRIC FORKLIFT, w/Triple Mast

(2) RAYMOND 20 4,000 LB ELECTRIC REACH TRUCKS



KATOLIGHT 70 KW GENERATOR

**NATURAL GAS**



HD DIE TRUCKS



MEC AERIAL SCISSOR LIFT

## FACTORY EQUIPMENT

(2) INGERSOLL RAND 25 HP AIR COMPRESSORS; (2) QUINCY QT5 5 HP AIR COMPRESSORS; PNEUMATECH AD-250 REFRIGERATED AIR DRYER; MEC 2033ES AERIAL SCISSOR LIFT, 20' Max. x 800 Lb; TENNANT 515SS FLOOR SWEEPER; KATOLIGHT 70 KW GENERATOR, w/Natural Gas-Fired 350 Engine; LISTA CABINETS; FOX CARDBOARD BALER; Adjustable Pallet Racks; Cantilever Racks; Roller Bed Die Racks; Hydraulic Scissor Tables; Shop Fans; Rigging Slings, Chains and Hardware; Power and Hand Tools; Wire Mesh Stacking Bins; Work Benches; HD Steel Die Work Tables on Wheels; Roller Conveyor; Tool Boxes, Job Boxes; Steel Storage Cabinets; Shop Vacs; Shop and Step Ladders; Plumbing and Electrical Hardware; Maintenance Supplies; Strapping Caddies and Tools; Die Carts; Self Dumping Hoppers; Waste Water Tanks; Tape Machines; Label Makers; Shipping Scales; and Much, Much More.

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VIEW OF TOOL STEEL

Online Bidding Available Through  
**BidSpotter.com**

**5 AVAILABLE**

**6 AVAILABLE**

View our current auction schedule at [www.perfectionindustrial.com](http://www.perfectionindustrial.com)





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**1,000 LOTS FEATURING: Straight Side Press, Servo Coil Feed Line, Cut-To-Length Line, CNC Press Brake, Hydraulic, Turret, OBI & OBG Presses, Powder Coat System, Machine Tools, Inspection Equipment, Rolling Stock, Factory Equipment**

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### DIRECTIONS

**From Minneapolis-St. Paul Airport:** Take IS-169S to MN-22S. Turn Left onto MN-22S. Turn left onto 240th Street. The plant will be on your right. GE is about 75 Miles south of MSP Airport.

### HOTELS

Hilton Garden Inn..... (507) 344-1111  
20 Civic Center Plaza, Mankato, Minnesota 56001  
Holiday Inn & Suites Mankato East .... (507) 388-1880  
2051 Adams Street, Mankato, Minnesota 56001  
Fairfield Inn..... (507) 386-1220  
141 Apache Place, Mankato, Minnesota 56001

**Online Bidding Available Through**

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### TERMS OF SALE

**Payment:** All payments must be in Cash, Certified Funds, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to **HERITAGE GLOBAL PARTNERS** Online Buyers must register by 3 pm March 25, 2014. A 15% buyers premium will be added to all onsite purchases (16.5% Online). A 25% deposit is required at time of purchase, balance due by 12 pm, Friday, March 28, 2014. NO EXCEPTIONS. All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

### REMOVAL TIMES

All small items removed by Wednesday, April 2, 2014. All major items removed by Friday, April 18, 2014. Hours: Monday–Friday between 8:00 am – 4:30 pm. Weekends and extended hours by appointment. No items may be removed during auction. NO EXCEPTIONS.

*This brochure is meant merely as a guide. Perfection Industrial Sales and Heritage Global Partners make no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

### FURTHER INFORMATION

For further information regarding machinery and equipment please contact Mr. Steve Akey (248) 636-1703, [csakey@yahoo.com](mailto:csakey@yahoo.com)

For further information regarding auction accounting please contact Ms. Sally Costello (650) 636-5073, [scostello@hgpauction.com](mailto:scostello@hgpauction.com)

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