



**PERFECTION**  
Industrial Sales

# ONLINE AUCTION

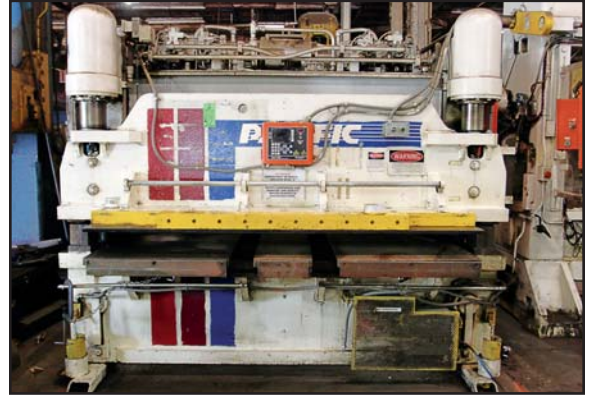
**HNI**

**SURPLUS STAMPING, FABRICATION, MACHINING, WOOD WORKING,  
MATERIAL HANDLING & UPHOLSTERY MACHINERY**

**1998**



150-TON MINSTER P2-150 PRESS



135-TON PACIFIC J135-10 PRESS BRAKE



DAHLSTROM 360-1810R ROLL FORMER



ROWE CUT-TO-LENGTH LINE

**Sale Closing Date:** Tuesday, September 22, 2015 at 1:00 PM CDT

**Sale Location:** Cedartown Georgia & Muscatine Iowa

**Inspection:** Cedartown, Georgia, Monday, September 21, 2015 from 8:00 AM to 4:00 PM  
Muscatine, Iowa, By Appointment



**PERFECTION**  
Industrial Sales

Perfection Industrial Sales  
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Online Bidding at  
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# PRESSES



150-TON MINSTER P2-150 PRESS



150-TON MINSTER P2-150 PRESS



100-TON MINSTER PS2-100 PRESS

## PRESSES

**150 TON MINSTER P2-150 PRESS**, S/N P2-150-29509 (1998), 60" x 40" Bed, 0-100 SPM, 6" Stroke, 4" Slide Adjustment, 23" Shut Height

**150 TON MINSTER P2-150 PRESS**, S/N P2-150-29133 (1997), 60" x 40" Bed, 0-100 SPM, 6" Stroke, 4" Slide Adjustment, 23" Shut Height

**150 TON MINSTER P2-150 PRESS**, S/N P2-150-28925 (1996), 60" x 40" Bed, 0-100 SPM, 6" Stroke, 4" Slide Adjustment, 23" Shut Height

**100 TON MINSTER PS2-100 PRESS**, S/N PS2-100-25241 (1983), 48" x 31" Bed, 0-160 SPM, 4" Stroke, 4" Slight Adjustment, 20" Shut Height

**300 TON CHICAGO DREIS & KRUMP SS-300-48-96 PRESS**, S/N P9723, 48" x 96" Bed

**100 TON BLISS S2-100-60-30 STRAIGHT SIDE DOUBLE CRANK PRESS**, S/N H-42191-HP-27108-9-1955, 60" x 30" Bed, 6" Stroke, 6" Adjustment, 20" Shut Height, 32 SPM

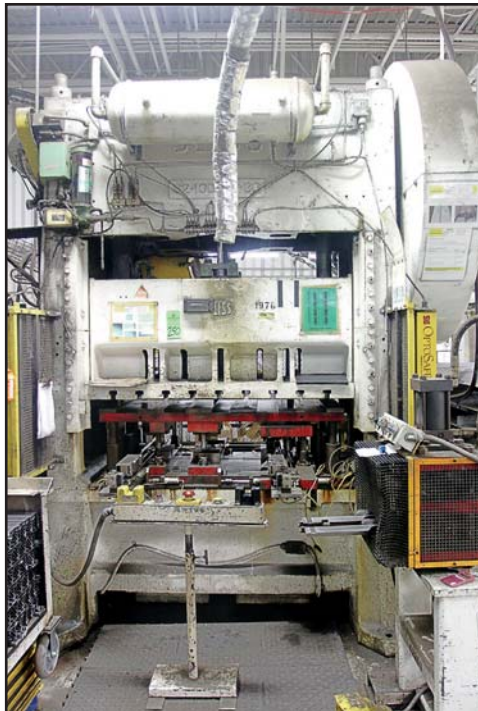
**100 TON FEDERAL OBI PRESS**, 42" x 27" Table, 6" Stroke, 20.5" Die Space, 45 SPM

**100 TON MAGNUM HFP-100-63-3 PRESS**, S/N 20178, 63" x 36" Bed Area, 10" Ram Bore, 2,500 PSI, Dual Palm Buttons

**60 TON BLISS C60 OBI PRESS**, S/N H71784 (1998), 21" x 34" Bed, 4" Stroke, 4" Slide Adjustment, 15-1/4" Shut Height

**60 TON NIAGARA PN60-48-30 PRESS**, S/N 49405, 48" x 30" Bed, 4" Stroke, 5" Slide Adjustment, 40 SPM, 14-1/2" Shut Height

**3000 PSI NEFF PRESS**, S/N 11970 (2004), 24" x 20" Bed, 16" x 14" Ram



100-TON BLISS S2-100-60-30 STRAIGHT SIDE DOUBLE CRANK PRESS



60-TON BLISS C60 OBI PRESS



60-TON NIAGARA PN60-48-30 PRESS

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**

# COIL EQUIPMENT, CUT-TO-LENGTH LINE, ROLL FORMERS, JIG BORER



VIEW OF COIL REELS AND BUGGIES



DAHLSTROM 360-1810R ROLL FORMER

## COIL EQUIPMENT

20,000 LB STRILICH COIL BUGGY, S/N 14251102

30,000 LB ROWE BGY-30 COIL BUGGY, S/N 18537

(3) 16,000 LB ROWE BGY-16 COIL BUGGIES

20,000 LB STRILICH DUAL COIL REEL, S/N 1425-1302

16,000 LB ROWE 16050-DSVO-DE DUAL COIL REEL, S/N 28320

(3) 16,000 LB ROWE 16040-DSJ COIL REELS

ROWE C-40 POWERED STRAIGHTENER, S/N 19933, .020" Min. Thickness, .110" Max. Thickness Capacity

ROWE C3-40 40" X .086" POWERED STRAIGHTENER, S/N 23043, .030" Min. Thickness, .086" Max. Thickness Capacity

## CUT-TO-LENGTH LINE

ROWE CUT-TO-LENGTH LINE COMPRISING, 20,000 Lb ROWE Coil Buggy, 20,000 Lb STRILICH Dual Coil Reel, S/N 1425-1102, Approx. 42" W x 72" OD Coil Capacity, ROWE 34" Straightener Feeder, ROWE CB & FSH Flying Shear, S/N 28321, 16 Ga. x 50" W Capacity, VOSS KEYSTONE 66/1.687-19/5 Leveler, S/N 5624, .024" to .080" Thickness, 60" W, 180 FPM, (2) ROWE STKR-DT-50-8 Stackers, Min. 15" W x 36" L, Max. 50" W x 86" L, ROWE VET 14-50, S/N 16068, .020" to .110" x 52" Capacity, 50" x 12' Dual Belt Parts Conveyor, 54" x 96" Roller Conveyor

## ROLL FORMERS

DAHLSTROM 360-1810R ROLL FORMER, S/N 1364, 18-Station, 1.750" Shaft Diameter, 26" Roll Space, 8" Horizontal Center, 4.5" Roll Range, 20 FPM, 20 HP

TRU-TECH ROLL FORMER, S/N 1200R (2007), 14-Station, 8" Roll Space, 1.5" Shaft Diameter, 3/8" Key Size, R-L, 4-6 Vertical Centers, 8" Horizontal Centers, 20 HP

TRU-TECH ROLL FORMER, (No Plate Present), 16-Station, Approx. 14" Roll Space, 4.5" Roll Range, 10 HP



TRU-TECH ROLL FORMER



TRU-TECH ROLL FORMER



SIP HYDROPTIC 6A JIG BORER

## JIG BORER

SIP HYDROPTIC 6A JIG BORER, S/N 5812, 33" x 43" Table, 2,000 RPM Max. Spindle Speed

View our current auction schedule at  
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# PRESS BRAKES



175-TON WYSONG MTH 175-120 PRESS BRAKE

## PRESS BRAKES

**175 TON WYSONG MTH 175-120 PRESS BRAKE**, S/N MTH-113, 8" Stroke, 9" Adjustment, 17" Max. Die Space, 120" Overall, 102" Between Housings

**140 TON WYSONG THS140-120 PRESS BRAKE**, S/N TH7-102, 8" Stroke, 9" Adjustment, 17" Max. Die Space, 10' OA

**135 TON PACIFIC J135-10 PRESS BRAKE**, S/N A1188, 120" Overall, 100" Between Housings, 90 Ton Punch Capacity

**110 TON WYSONG THS-100-144 PRESS BRAKE**, S/N TH4-101, 8" Stroke, 9" Adjustment, 17" Die Space, 144" Overall, 126" Between Housings

**100 TON WYSONG THS100-96 PRESS BRAKE**, S/N TH2-103, 8" Stroke, 9" Adjustment, 17" Max. Die Space, 100" Overall, 78" Between Housings

**90 TON PACIFIC J90-10 HYDRAULIC PRESS BRAKE**, S/N 9019, 10 Ga. x 10' Capacity, 60 Ton Punch Capacity, 120" Overall, 120" Between Housings

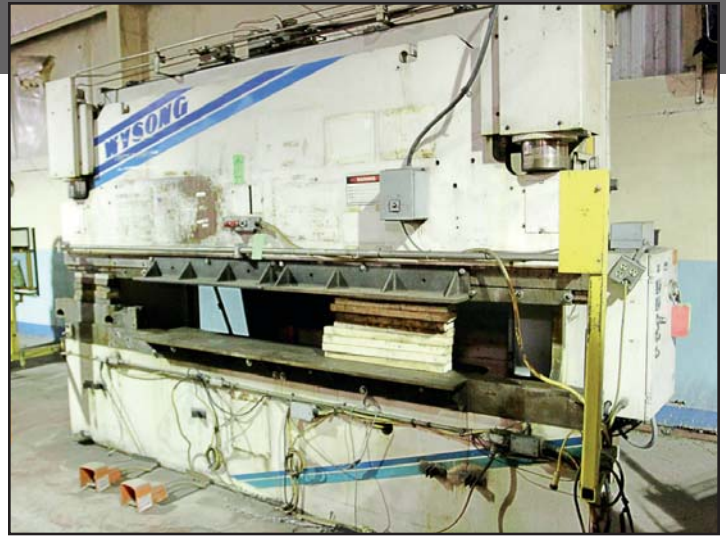
**60 TON WYSONG THS-60-96 PRESS BRAKE**, S/N TH8-104, 6" Stroke, 9" Adjustment, 15" Max. Die Space, 96" Overall, 78" Between Housings

**60 TON CHICAGO DREIS & KRUMP 368-L PRESS BRAKE**, S/N L-10093

**(7) 40 TON WYSONG H-4072 PRESS BRAKES**, 2-1/2" Stroke, 3" Adjustment, 9" Max. Die Space, 72" Overall, 62" Between Housings

**40 TON WYSONG H-4052 PRESS BRAKE**, S/N HPB18-153, 6" Stroke, 9" Adjustment, 15" Max. Die Space, 52" Overall, 37-1/2" Between Housings

**(3) 20 TON WYSONG H-2072 PRESS BRAKES**, 2-1/2" Stroke, 3" Adjustment, 9" Max. Die Space, 72" Overall, 38" Between Housings



110-TON WYSONG THS-100-144 PRESS BRAKE



90-TON PACIFIC J90-10 HYDRAULIC PRESS BRAKE

**(3) 20 TON WYSONG H-2052 PRESS BRAKES**, 2-1/2" Stroke, 3" Adjustment, 9" Max. Die Space, 52" Overall, 38" Between Housings



135-TON PACIFIC J135-6 PRESS BRAKE



100-TON WYSONG THS100-96 PRESS BRAKE



60-TON WYSONG THS-60-96 PRESS BRAKE

# TOOL ROOM MACHINERY, WELDING, POST FORMING, WOOD WORKING

## TOOL ROOM MACHINERY

**SHARP SH-1224 SURFACE GRINDER**, S/N 70407-05

**SUNNEN MBB-1660 PRECISION HONING MACHINE**, S/N 81782

**MILWAUKEE H NO.3 VERTICAL MILL**, S/N 292952, 13-1/2" x 62" Table

**LAGUN MILLAMATIC III DELUXE MILLING MACHINE**, 11" x 58" Table, Anilam 3300 MK Control, 10" Throat

**DELTA 20 DRILL PRESS**, 23-1/2" x 36" Table, 125-1,250 RPM, 10" Throat

**PROCUNIER DRILL PRESS W/PROCUNIER SIZE 3 TAPPING ATTACHMENT AND (4) SCREW SPINDLE**

**5 TON JET NO.5 ARBOR PRESS**

**CAT 40 AND 50 TOOL HOLDERS**

## WELDING

**12-HEAD SPOT WELDER CELL COMPRISING (8) PINCH STYLE SPOT WELDERS**, (4) Straight Gun Welders, Allen Bradley Panelview 550 DRO w/Weldtronic Wt-900 Weld Control

**HONCOMPANY 15-HEAD CRADLE WELDER W/ENTRONEN 100 CASCADE MULTI-VALVE CONTROL**

**MILLER DELTAWELD 154 MIG WELDER**, S/N KA762224

**MILLER CP302 MIG WELDER**, S/N LG380460C

**MILLER MILLERMATIC 300 MIG WELDER**, S/N LA074728

**(3) MILLER CP250TS MIG WELDERS**

**(2) MILLER CP200 MIG WELDERS**

**(3) MILLER INVISION 304P ARC WELDERS**



**(3) MILLER INVISION 304P ARC WELDERS**



**SUNNEN MBB-1660 PRECISION HONING MACHINE**



**SHARP SH-1224 SURFACE GRINDER**



**LAGUN MILLAMATIC III DELUXE MILLING MACHINE**



**DELTA 20 DRILL PRESS**



**HOMAG VFL 75 FLOW-THRU POST FORMING MACHINE**

## POST FORMING

**HOMAG VFL 75 FLOW-THRU POST FORMING MACHINE**, S/N 0-206-15-1727 (2000), 45mm Max. Workpiece Thickness, 1700mm Length of Pressing Zone, 700mm Min. Workpiece Length, 150mm Min. Workpiece Width, 110mm Foil Extension Max., .08mm Max. Laminate Thickness, Single Sided Postforming, Pressure Rollers, w/Ligmatech ZHR 01 Return Conveyor and Belt Conveyors



**SHODA NC516-2434 MULTIPLE SPINDLE CNC ROUTER**

## WOOD WORKING

**(2) SHODA NC516-2434 MULTIPLE SPINDLE CNC ROUTERS**, S/N W10A80801 (1998), 102" x 53" Moving Table, (4) Wrench Type Routing Spindles

**CR ONSRUB 00210 INVERTED ROUTER**, S/N 36030401

**VITAP 35 HEAD MULTIDRILL**

**VITAP ALFA21 MULTIDRILL**

# FORKLIFTS, SEA CONTAINERS, PAINT LINE WASH SYSTEM



VIEW OF FORKLIFTS

## FORKLIFTS

(24) YALE, KOMATSU, AND TOYOTA FORKLIFTS,  
Up to 5,000 Lb Capacity

## SPARES FORK SETS

(16) CRIBMASTER INVENTORY MANAGEMENT  
SYSTEM TOOL VENDING MACHINE

## SEA CONTAINERS

(7) 40' SEA CONTAINERS  
20' SEA CONTAINER

## PAINT LINE WASH SYSTEM

THERMA-TRON-X WASH SYSTEM, (3) Sections Approx. 100' Total Length, w/Filters and Tank

**ALSO AVAILABLE:** Large Selection of Upholstery Presses, Riveters, Stitching Machines, Sewing Machines, Pallet Racking, Sealers, Pallet Wrappers, Vises, and Much More.



THERMA-TRON-X WASH SYSTEM

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auction schedule at

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## TERMS OF SALE

**Payment:** An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

## REMOVAL

All items must be removed from the Muscatine location by October 9, 2015. All items must be removed from the Cedartown facility by October 9, 2015 unless approved by the Auctioneer. All items must be removed by LPWI rigging company from the Muscatine locations that currently house production. Contact the rigger for removal quotes.

## FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: [John@PerfectionIndustrial.com](mailto:John@PerfectionIndustrial.com)

## RIGGING

MUSCATINE REMOVAL – L.P.W.-I. Inc., Davenport, IA 52806  
Dwayne Rupp, Project Manager/Superintendent  
Cell: (563) 210-5285, Fax: (563) 391-9978  
or Email: [Dwayne@LPW-I.com](mailto:Dwayne@LPW-I.com)

CEDARTOWN REMOVAL – Morrison Construction  
Scott Greene (706) 506-2660  
or Email: [Isq21854@comcast.net](mailto:Isq21854@comcast.net)

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