



**PERFECTION**  
Industrial Sales

# LIVE WEBCAST AUCTION

**2002**



**RODERS RFM600/2  
HIGH-SPEED CNC  
MACHINING CENTER**

**2006**



**MITSUBISHI EA12V SINKER EDM**

**MTD**

**MIDWEST  
TOOL & DIE  
COMPLETE  
FACILITY  
CLOSURE**

**CNC MACHINE  
TOOLS, (9) EDMs,  
(12) SURFACE  
GRINDERS,  
JIG GRINDERS,  
STAMPING,  
TOOL ROOM  
& PLANT SUPPORT  
EQUIPMENT  
PLUS REAL ESTATE**

**1998**



**OKAMOTO  
ACC-1632EX  
AUTOMATIC  
SURFACE GRINDER**

**1996**



**FADAL VMC 4020HT CNC VERTICAL MACHINING CENTER**

**Sale Date:** Tuesday, July 22, 2014 at 10:00 AM EDT  
**Location:** 327 Ley Road, Fort Wayne, Indiana 46825  
**Inspection:** Monday, July 21, 2014 from 8:00 AM to 4:00 PM EDT

Online Bidding Available Through

**BidSpotter.com**



**PERFECTION**  
Industrial Sales

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105 Revere Dr., Suite C  
Northbrook, IL 60062  
Ph: 224-927-5320  
Fax: 224-927-5311



# CNC MACHINING, GRINDING, JIG GRINDERS



FADAL 4020HT CNC VERTICAL MACHINING CENTER



LEBLOND MAKINO RMC 55 CNC MILLING MACHINE

## CNC MACHINING

**RODERS RFM600/2 HIGH-SPEED MACHINING CENTER**, S/N 88953-219 (2002), 40 Taper, 10,000 RPM, RMS 6 CNC Control, 23.622" X-Axis, 17.716" Y-Axis, 11.811" Z-Axis, 27" x 21" Table, 1,700 Lbs Max. Work Piece Weight, 20 ATC

**FADAL VMC 4020HT VERTICAL MACHINING CENTER**, S/N 9611659 (1996), w/FADAL CNC 88HS Control, 40" X-Axis Travel, 20" Y-Travel, 20" Z-Travel, 21 ATC, 20" x 40" Bed, 1,500 Lb Table Capacity, 10,000 Max. Spindle RPM, CAT 40 Taper

**FADAL VMC 4020HT VERTICAL MACHINING CENTER**, S/N 9611659 (1994), w/Fadal CNC 88HS Control, 40" X-Axis Travel, 20" Y-Travel, 20" Z-Travel, 21 ATC, 20" x 40" Bed, 1,500 Lb Table Capacity, 10,000 Max. Spindle RPM, CAT 40 Taper

**LEBLOND MAKINO RMC 55 CNC MILLING MACHINE**, S/N K1099 (1992), w/Fanuc 0M CNC Control, 31.5" x 12.6" Table, 21.6" X-Travel, 12.6" Y-Travel, 13.8" Z-Axis Travel, 45-4,500 RPM, 550 Lb Table Capacity

**Also Available: Large Quantity of Tool Holders, Kurt II Pneumatic Machine Vises, Kurt Vises, Ang-Lock Vises, Clamping and Set Up Tooling, High-Speed Cutting Tools**

## GRINDING

**OKAMOTO ACC-1632EX AUTOMATIC SURFACE GRINDER**, S/N 76015 (1998), w/Okamoto Precision Control, 16" x 32" Table, 38" x 18" Travels, 21-1/2" Vertical Capacity, 1,540 Lbs Table Load Capacity

**OKAMOTO ACC-1224EX AUTOMATIC SURFACE GRINDER**, S/N 73058 (1997), w/Okamoto Precision Control, 12" x 24" Table, 29.5" x 13.5" Travels, 3-82 FPM Feed Rate, .010-40 FPM Cross Feed Automatic Increments, 925 Lbs Table Load Capacity

**Also Available: Magnetic Chucks, Sine Plates, Spin Fixtures, Wheel Dressers, and More**

## JIG GRINDERS

**MOORE NO. 2 CNC JIG GRINDER**, S/N 7523, 24" x 11" Table, w/Nasa AGS-3 Fagor CNC Control

**MOORE NO. G18 JIG GRINDER**, S/N G2728, 24" x 11" Table, w/Anilam Wizard 111 Digital Read Out



**10 AVAILABLE**

HARIG 612 SURFACE GRINDER



OKAMOTO ACC-1632EX AUTOMATIC SURFACE GRINDER



OKAMOTO ACC-1224EX AUTOMATIC SURFACE GRINDER

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**



# JIG GRINDERS, EDMs, PRESS & COIL



MOORE NO. 2 CNC JIG GRINDER



ELTEE PULSITRON TRM-21 PRECISION SINKER EDM



ELTEE TRM31-A PRECISION SINKER EDM

## EDMs

(2) MITSUBISHI QA10 WIRE EDMs, S/N 09Q10027, 58Q10022, (1998), 24.8" x 20.8" Table, 13.8" X-Travel, 9.8" Y-Travel, 9.8" Z-Travel, Auto. Threading, Submerged

(2) MITSUBISHI SX10 WIRE EDMs, S/N 58X10516, 08X10498, (1997), 23.22" x 20.23" Table, 13.77" X-Travel, 8.84" Y-Axis Travel, 8.66" Z-Axis Travel, Auto. Threading, Submerged, Mitsubishi 32-Bit Control

MITSUBISHI EA12V SINKER EDM, S/N Q6EIV352 (2006), w/Mitsubishi FP80V Power Supply, 19.6" x 27.5" Table, 15.7" X-Travel, 11.8" Y-Travel, 11.8" Z-Travel, 20 ATC

ELTEE PULSITRON TRM-21 PRECISION SINKER EDM, S/N 720 (1996), w/Eltee Pulsitron EP300CP Control, Futaba Pulscale, 16" x 11" Table, 8" X-Travel, 6" Y-Travel, 10.5" Z-Axis, 17-3/8" Quill Clearance, 19" x 14" x 12" Work Tank

ELTEE TRM31-A PRECISION SINKER EDM, S/N 420 (1978), w/Eltee Pulsitron EP30/RDP Control, Anilam Wizard 900 DRO

BELMONT ASTEC CDH-3A EDM DRILL, S/N H3A-930315204, (1994), w/Auto 2 Control, 19.7" x 14.8" Table, 11.8" X-Axis, 7.9" Y-Axis, 8.85" Z-Axis, 7.9" Backslide Travel, 660 Lb Table Capacity, Astec PL Counter

BELMONT ASTEC A34 CNC EDM DRILL, S/N H34CN-002, (2003), 24 ATC, w/ CNC Control, 15.7" x 19.2" Table, 11.8" X-Axis, 15.7" Y-Axis, 12.2" W, 17.3" Z-Axis, 660 Lb Table Capacity

Selection of 3R Tooling Available.

## PRESS & COIL

(2) 40 TON BRUDERER STAMPING PRESSES, BSTA 40, S/N 5402, BSTA 41, S/N 3449, 20" x 27" Bed, 4" x 27" Hole in Bed, 26" x 16" Ram, w/Bruderer BBV202/120 Feeder

60 TON TOLEDO NO. 52 STRAIGHT SIDE TRY-OUT PRESS, S/N 20298, 45 SPM, 4" Ram Height Adj., 29" x 29" x 2" Bolster, 20" x 20" Ram, 8-1/2" Bed Opening, Mechanical Clutch

RAPID AIR R36NA VERTICAL PAYOUT/STRAIGHTENER W/DANCER ARM, S/N 98175/97433, 4" Width Capacity

RAPID AIR R34NA VERTICAL PAY OUT W/STRAIGHTENER, S/N 51196, 4" Max. Width Capacity

1,500 LB AMERICAN STEEL CO. 60 VERTICAL PAYOUT/UNCOILER, S/N 8583 (1990)

PA INDUSTRIES SRA1200D UNCOILER, S/N X17381/91737

(2) PA INDUSTRIES THE PALLETIZER PR-4HN, S/N M71995X16584-15, 4,000 Lb Pallet Coil Weight, 42" Table Diameter, 36" Stacking Height, 0-12 Table RPM, .004-.065 Stock Thickness

(2) AUTOMATED CONTROL SYSTEM WYNDMASTER III WM300 3-REEL TAKE UPS, S/N 62597, 3761-301299-1

ACS WM100 SINGLE-REEL TAKE-UP (2) 88" X 58" X 124" NOISE TAMEER SOUND ENCLOSURES



BELMONT ASTEC A34 CNC EDM DRILL



MITSUBISHI SX10 WIRE EDM



MITSUBISHI QA10 WIRE EDM

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45 TON BRUDERER BSTA 40 STAMPING PRESS

View our current auction schedule at [www.perfectionindustrial.com](http://www.perfectionindustrial.com)



# TOOL ROOM, AIR COMPRESSORS & DRYERS



BRIDGEPORT MILLING MACHINES

**4 AVAILABLE**



CLAUSING COLCHESTER 15" MARK II TOOL ROOM LATHE



OOYA RE 1225H 12" X 5" RADIAL ARM DRILL



DOALL DWA-1A METALMASTER VERTICAL BANDSAW



ACS WM300 3-REEL TAKE-UP



AMERICAN STEEL CO. 60 VERTICAL PAYOUT/ UNCOILER

## TOOL ROOM

(4) BRIDGEPORT MILLING MACHINES, 9" x 48" Tables, 2 HP, 6-4,200 RPM, w/Newall Digital Read Outs

CLAUSING COLCHESTER 15" MARK II TOOL ROOM LATHE, S/N 785325, 15" Swing, 40" Between Centers, 10" 6-Jaw Chuck, 26-2,000 RPM, Tool Post

LELAND GIFFORD DRILL PRESS, S/N 6694, 26" x 42" Table, 125-1,800 RPM, 12" Throat

OOYA RE 1225H 12" X 5" RADIAL ARM DRILL, S/N OA7-5854, 38-1,985 RPM, 26" x 18" x 16" Box Table

GREENARD NO. 4 ARBOR PRESS, S/N 547176

DOALL DWA-1A METALMASTER VERTICAL BANDSAW, S/N 6022301, 24" x 24" Table, 16" Throat, w/Blade Welder

DAKE 12" X 12" WORK-A-MATIC VERTICAL BANDSAW

DAYTON 2" 6Z117A BELT GRINDER, 110V

DELTA 6" BELT/12" DISC ABRASIVE FINISHING MACHINE, 3-Ph.

8" BALDOR DUAL-END PEDESTAL GRINDER, 1/2 HP, 115/230V, Single-Phase

6" DELTA ROCKWELL DUAL-END CARBIDE TOOL GRINDER, 1/2 HP, 110V

6" BALDOR DUAL-END PEDESTAL GRINDER, 1/2 HP, 115V

## AIR COMPRESSORS & DRYERS

(2) 100 HP KAESER CS121 AIR COMPRESSORS, S/N 1003, 1001

50 HP KAESER BS61 ROTARY SCREW TYPE AIR COMPRESSOR, S/N 510398

30 HP WORTHINGTON AIR COMPRESSOR

(2) KAESER KRD500 AIR DRYERS, S/N K500A4603609908033, PR500A-IT-9708-3K

KAESER KRD 250 DRYER, S/N 0631-1-9503-0003K

(2) APPROX. 100-GALLON AIR TANKS

APPROX. 80-GALLON AIR TANK

(2) KAESER CMS500 CONDENSATE MANAGEMENT SYSTEMS

KAESER CMS-260 CONDENSATE MGMT. SYSTEM



**2 AVAILABLE**

100 HP KAESER CS121 AIR COMPRESSOR



50 HP KAESER BS61 ROTARY SCREW AIR COMPRESSOR

Online Bidding Available Through [BidSpotter.com](https://www.bidspotter.com)

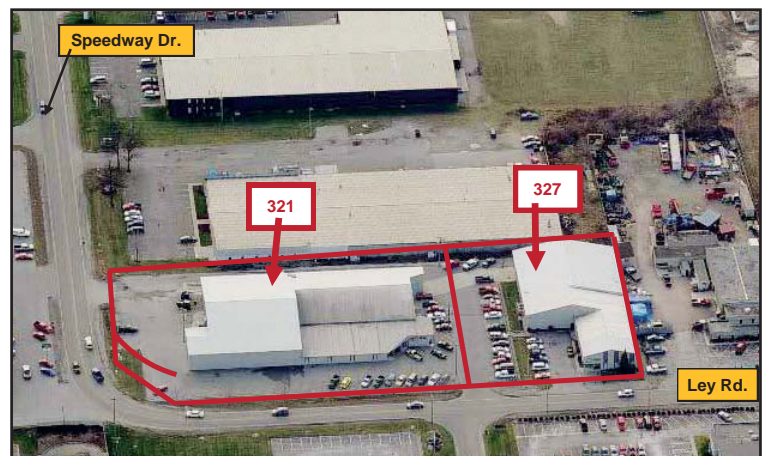
## INDUSTRIAL BUILDINGS WILL BE OFFERED FOR SALE BY AUCTION

321 & 327 LEY ROAD, FORT WAYNE, INDIANA

### PROPERTY HIGHLIGHTS

- (2) Buildings Totaling 36,819 Sq. Ft.
- Zoning: IN-2
- - 321 - 23,759 Sq. Ft.
- Sale Price for Both - TBD
- - 327 - 13,075 Sq. Ft.
- Sale Price for 321 - TBD
- Land Size: 2.30 Acres
- Sale Price for 327 - TBD
- Lease Rate: TBD

Please contact O. Karl Behrens, CCIM, SIOR,  
(260) 407-7115, or by email [karl@bndcommercial.com](mailto:karl@bndcommercial.com)



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# WELDING, FORKLIFTS, VEHICLES, INSPECTION & MORE

## WELDING

**LINCOLN AC225 AMP ARC WELDER**, S/N 7533-009, w/Misc. Welding Rod

**CLARK WELD 100E MK2 MIG WELDER**

**CHICAGO ELECTRIC 45690 SPOT WELDER**, 6" Throat

**COMPLETE TORCH SET** Including Gauges, Wand and Cart

**42" X 36" X 3/4" WELDING TABLE**, w/4" Vise

**26" X 18" X 1" WELDING PLATE**, w/Welding Magnets

## FORKLIFTS

**4,500 LB CROWN SIDESHIFTER ELECTRIC FORKLIFT**, S/N 1A152933, Solid Tire, Side Shift, Triple-Mast, 188" Lift Height, 42" Fork Length, 3885 Hours Indicated on Meter

**2,750 LB CROWN 30SCCTT ELECTRIC FORKLIFT**, S/N 1A119684, Solid Tire, Side Shift, Triple-Mast, 172" Lift Height, 42" Fork Length, 6195 Hours Indicated on Meter

**3,500 LB CROWN 35RRTT STAND-UP ELECTRIC FORKLIFT**, S/N W-89024, Solid Tire, Triple-Mast, 210" Lift Height, 42" Fork Length, 10332 Hours Indicated on Meter



4,500 LB CROWN ELECTRIC FORKLIFT



CHEVY SILVERADO PICKUP



CHEVY BOX TRUCK



ROI OMIS II 6 X 12 RAM OPTICAL MEASUREMENT ANALYST MACHINE



LLOYD LF PLUS UNIVERSAL TEST MACHINE



VIEW OF HARDNESS TESTERS



VIEW OF SURFACE PLATES

## VEHICLES

**2008 CHEVY SILVERADO PICKUP TRUCK**, VIN 1GCEC14X18Z168246, Approx. 75,700 Miles, Auto. Transmission

**1987 CHEVY BOX TRUCK**, VIN 2BGHG31KXH4116065, Approx. 125,600 Miles, Auto. Transmission



MICRO-VU 1104 OPTICAL COMPARATOR



VIEW OF PLUG GAUGES



VIEW OF MACHINE VISES

## INSPECTION

**ROI OMIS II 6 X 12 RAM OPTICAL MEASUREMENT ANALYST MACHINE**, S/N 10697-95-406

**(3) ROI OMIS II 4X8 OPTICAL MEASUREMENT ANALYST MACHINES**, S/N 8110-92-266, 8110-92-266, 3724-90-234

**LLOYD LF PLUS UNIVERSAL TEST MACHINE**, S/N LF1531

**MICRO-VU 1104 OPTICAL COMPARATOR**, S/N 1609, w/Micro-Vu MD-1 Digital Read Out

**INSPECTION ALSO FEATURING:** Large Assortment of MITUTOYO Absolute Digimatic Solar and Digital Calipers, MITUTOYO and STARRETT Micrometers, VERMONT, MEYER, and LINKS Plug and Block Gauge Sets, BROWN & SHARPE Test Dial Indicators, DELPHI and AMETEK Roughness Gauges, Hardness Testers, Large Quantity of MITUTOYO 515-319, 515-311, 515-322 and 515-534 Height Masters, FISCHER, FOWLER and AMTOS Microscopes, Large Quantity of STARRETT, RAHN, BROWN & SHARPE, Black and Pink Granite Surface Plates and More.



VIEW OF HEIGHT MASTERS



VIEW OF SHOP TOOLS

## ALSO AVAILABLE

1/4 Ton Jib Crane, Lifting Tongs and Magnets, Bottle Jacks, Tool Steel and Carbide, Transformers from 9-75 KVA, Ultrasonic Washers, Die Lift Carts, Pallet Jacks, Shipping Floor Scales, Automatic Bander Sets, Self Dumping Hoppers, Shop Carts, Fiberglass Ladders, Pallet Racking, Shop Cabinets, Office Furniture, Computers and Printers, and More

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## PERFECTION Industrial Sales

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**CNC MACHINE TOOLS, (9) EDMs, (12) SURFACE GRINDERS, JIG GRINDERS,  
STAMPING, TOOL ROOM & PLANT SUPPORT EQUIPMENT  
PLUS REAL ESTATE**

# LIVE WEBCAST AUCTION

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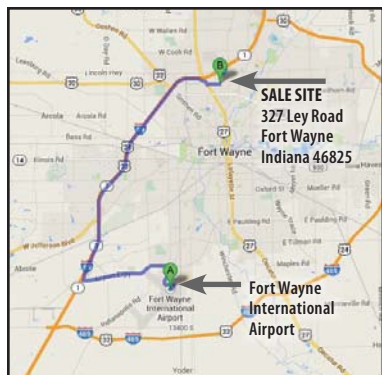
## MIDWEST TOOL & DIE– COMPLETE FACILITY CLOSURE



### DIRECTIONS

From Fort Wayne International Airport: Head east on Air St. and turn left onto Air St. Continue onto 10th St. Turn left onto W Ferguson Rd. Turn left onto Airport Expy. Slight right onto Lower Huntington Rd. Slight right onto the I-69 N ramp to Fort Wayne. Merge onto I-69 N and take Exit 111A for US 27 S/Lima Rd. Turn right onto US-27 S/Lima Rd. Take the 1st left onto Ley Rd. to 327 Ley Rd. Destination will be on the right.

**AIRPORT:** Fort Wayne International Airport.



### HOTELS

Holiday Inn at the IPFW Coliseum  
.....(260) 482-3800  
4111 Paul Shaffer Drive, Fort Wayne, IN 46825  
Fairfield Inn & Suites Fort Wayne  
.....(260) 442-3040  
6021 Lima Road, Fort Wayne, IN 46818

### REMOVAL TIMES

Wednesday, July 23 to Friday, August 8, from 8:00 am to 4:00 pm. Monday–Friday. Carry out items can be removed once the auction closes on July 22, if time permits. No items may be removed during auction. NO EXCEPTIONS.

*This brochure is meant merely as a guide. Perfection Industrial Sales and PPL Auctions make no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.*

## LIVE WEBCAST AUCTION

### TERMS OF SALE

An 18% buyer's premium will be charged on all assets purchased by buyers attending the sale in person. Any Webcast or Online Buyers will be charged 21%. The buyer's premium will be reduced to 15% (bidders attending the Auction in person) or 18% (Webcast or Online bidders) for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranties expressed or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information contained in this brochure and online. All buyers should inspect the goods beforehand to satisfy themselves.

**PAYMENT:** ALL PURCHASES MUST BE PAID IN FULL ON THE DAY OF THE AUCTION. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of the total purchases is made on the day of the sale. Contact our office for wire instructions. Only cash, wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee, (see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

### FURTHER INFORMATION

For further information regarding machine and equipment please contact John Bopp at (708) 606-3240 or Email: [john@perfectionindustrial.com](mailto:john@perfectionindustrial.com).

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