


LONE STAR
MANUFACTURING, LLC.

LONE STAR MANUFACTURING – COMPLETE FACILITY CLOSURE



HAAS ST-30 CNC LATHE



HAAS VF-4 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS ST-30 CNC LATHE

< HAAS VF-2 4-AXIS CNC VERTICAL MACHINING CENTER

FEATURING: (14) HAAS CNC Lathes & Vertical Machining Centers as Late as 2013, Large Selection of Tool Room Machinery, Tool Holders & Tooling, Inspection Equipment, Compressors, Welders, Forklift, Paint Booth & Equipment, Work Tables, Carts, Power & Hand Tools & More

Sale Closing Date: Thursday, September 17, 2015 at 12:00 PM CDT

Sale Location: 2805 Hwy. 290 W, Brenham, Texas 77833

Inspection: Wednesday, September 16, 2015 from 9:00 AM–4:00 PM CDT



HAAS ST-30 CNC LATHE



HAAS SL-20T CNC LATHE



HAAS VF-4B 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-2D 4-AXIS CNC VERTICAL MACHINING CENTER

CNC LATHES, VERTICAL MACHINING CENTERS

CNC LATHES

HAAS ST-30 BIG BORE CNC LATHE, S/N 3095682, (2013), CE Marked, 31.75" Swing Over Front Apron, 20.75" Swing Over Cross Slide, 23" Swing Over Tailstock, 10" Chuck, 21" Max. Cutting Diameter, 26" Max. Cutting Length, 4" Bar Capacity, 12.5" X-Axis Travel, 26" Z-Axis Travel, 945 in/min Rapids on X and Z, 4,100 Lb Thrust Max. Thrust X, 5,100 Lb Max. Thrust Z, 30 HP Spindle, 3,400 RPM, A2-8 Spindle Nose, 12-Station Turret, 4.62" Spindle Bore

(3) HAAS ST-30 CNC LATHE, S/N 3095679, S/N 3089447 and S/N 3087633, (2013, 2011), CE Marked, 31.75" Swing Over Front Apron, 20.75" Swing Over Cross Slide, 23" Swing Over Tailstock, 10" Chuck, 21" Max. Cutting Diameter, 26" Max. Cutting Length, 3" Bar Capacity, 12.5" X-Axis Travel, 26" Z-Axis Travel, 945 in/min Rapids on X and Z, 4,100 Lb Thrust Max. Thrust X, 5,100 Lb Max. Thrust Z, 30 HP Spindle, 3,400 RPM, A2-6 Spindle Nose, 12-Station Turret, 3.5" Spindle Bore

(2) HAAS SL-20T CNC LATHE, S/N 3079238 and S/N 3075474, (2007, 2006), 31.75" Swing Over Front Apron, 20.75" Swing Over Cross Slide, 23" Swing Over Tailstock, 8" Chuck, 15" Max. Cutting Diameter, 21" Max. Cutting Length, 2" Bar Capacity, 9.3" X-Axis Travel, 21" Z-Axis Travel, 945 in/min Rapids on X and Z, 4,100 Lb Max. Thrust X, 5,100 Lb Max. Thrust Z, 20 HP Spindle, 4,000 RPM, 12-Station Turret

(2) HAAS TL-2 CNC TOOL ROOM LATHE, S/N 3077240 and S/N 3074691, (2007, 2006), 20" Swing Over Front Apron, 11" Swing Over Cross Slide, 10" Chuck, 16" Max. Cutting Diameter, 48" Max. Cutting Width, 48" Max. Cutting Length, 48" Between Centers, 8" X-Axis Travel, 48" Z-Axis Travel, 450 in/min Rapids on X and Z, 12 HP, 2,000 RPM

VERTICAL MACHINING CENTERS

HAAS VF-4 4-AXIS CNC VERTICAL MACHINING CENTER, S/N 1091074, (2011), CE Marked, 50" X-Axis Travel, 20" Y-Axis Travel, 25" Z-Axis Travel, 29" Max. Spindle Nose to Table, 4" Min., 52" x 18" Table, 3,500 Lb Max. Weight on Table, 30 HP Spindle, 8,100 RPM, CAT 40 Taper, 24-ATC, 1,000 in/min Feedrates on X, Y, and Z, Renishaw Tool Setter and Probe, Rigid Tapping, 4th Axis

HAAS VF-4B 4-AXIS CNC VERTICAL MACHINING CENTER, S/N 1067425, (2008), 50" X-Axis Travel, 20" Y-Axis Travel, 25" Z-Axis Travel, 29" Max. Spindle Nose to Table, 4" Min., 52" x 18" Table, 3,500 Lb Max. Weight on Table, 30 HP Spindle, 8,100 RPM, CAT 40 Taper, 40-ATC, 650 Max. Cutting Feedrate, Renishaw Tool Setter and Probe, Rigid Tapping, 4th Axis

(2) HAAS VF-2 4-AXIS CNC VERTICAL MACHINING CENTER, S/N 1105419 and S/N 1079489, (2013, 2010), CE Marked, 30" X-Axis Travel, 16" Y-Axis Travel, 20" Z-Axis Travel, 24" Max. Spindle Nose to Table, 4" Min., 36" x 14" Table, 3,000 Lb Max. Weight on Table, 30 HP Spindle, 8,100 RPM, CAT 40 Taper, 20-ATC, 1,000 in/min Feedrates on X, Y, and Z, Renishaw Tool Setter and Probe, Rigid Tapping, 4th Axis

(2) HAAS VF-2D 4-AXIS CNC VERTICAL MACHINING CENTER, S/N 1056585 and S/N 1062185, (2007), 30" X-Axis Travel, 16" Y-Axis Travel, 20" Z-Axis Travel, 24" Max. Spindle Nose to Table, 4" Min., 36" x 14" Table, 3,000 Lb Max. Weight on Table, 20 HP Vector Dual Drive, 7,500 RPM, CAT 40 Taper, 20-ATC, 1,000 in/min Feedrates on X, Y, and Z, Renishaw Tool Setter and Probe, Rigid Tapping, 4th Axis

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HAAS TL-2 CNC TOOL ROOM LATHE

TOOL ROOM MACHINERY, WELDING, FINISHING, PAINT, AIR COMPRESSORS & DRYER, MATERIAL HANDLING, INSPECTION, CNC TOOLING



WELLSAW 1016 HORIZONTAL BANDSAW



MILLER WELDER



PALATEK 20DR SCREW TYPE AIR COMPRESSOR

PAINT

COL-MET 96" W X 78" T X 60" DEEP SPRAY BOOTH, S/N 0823-06, 1.5 HP

DEVIBLISS, STAR AND ANEST IWATA HVLP AIR SPRAYER PAINT GUNS

RED DEVIL 400 PAINT SHAKER MACHINE, S/N 055845G

HOBBY RESPIRATOR SYSTEM



WELLS INDEX 847 KNEE MILL



CINCINNATI DO TOOL CUTTER GRINDER

WELDING

MILLER SYNCO WAVE 200 TIG WELDER, S/N MB360165L

MILLER MILLERMATIC 175 MIG WELDER, S/N LE428376, Single Phase

AIR COMPRESSORS & DRYER

20 HP PALATEK 20DR SCREW TYPE AIR COMPRESSOR, S/N 99K010, Mounted on 120 GAL Tank

7 HP KOBALT K7060HFV COMPRESSOR, S/N 248335, Vertical Mount on 60 Gallon Tank

HANKISON HPRP100-115 COMPRESSED AIR DRYER, S/N H100A1151609909070, 100 SCFM @ 100 PSIG, 200 PSIG Max. Working Pressure



< MITUTOYO PH-3500 PROFILE PROJECTOR



> BROWN & SHARPE MICRO-HITE 600

MATERIAL HANDLING

3,000 LB TOYOTA 3FG15 LP FORKLIFT, S/N Unknown, 4-Cylinder, Dual Mast, 36" Fork Length, Pneumatic Tire

2 TON CENTRAL HYDRAULICS SHOP CRANE

PALLET JACKS, BARREL DOLLY



TOYOTA 3FG15 3,000-LB. LP FORKLIFT

TOOL ROOM MACHINERY

WELLSAW 1016 HORIZONTAL BANDSAW, S/N 5433, Wetsaw w/Coolant Pump, w/21" W x 5' Outfeed Roller Conveyor

SHOP FOX M1014 HORIZONTAL BANDSAW, S/N 572323

WELLS INDEX 847 KNEE MILL, S/N 22696, 10" x 48" Table, 50-4,200 RPM, Futaba PCM001 CMC Pullscale Control

SOUTH BEND MODEL A PRECISION LATHE, S/N 37685NKR9, 5" 3-Jaw Chuck, 9" Swing, 24" Between Centers, w/Collet Set and Taper Attachment

CINCINNATI DO TOOL CUTTER GRINDER, S/N 31512T73-0034, Size #2, 4" 3-Jaw Chuck, w/Cart of Assorted Attachments

SHAPE RITE HD 8" SHAPER, S/N 406

20 TON CENTRAL HYDRAULICS SHOP PRESS

PACKARD PRECISION 919T DRILL PRESS, S/N 45720, 12" Diameter Table, 7" Throat, 12-Speed, 280-3,650 RPM

12" CENTRAL MACHINERY DIRECT DRIVE DISK SANDER, S/N 43468

FINISHING

TRINCO 36/BP DRY BLAST CABINET, S/N 66206-8

BLACK BULL 20 GALLON ABRASIVE BLASTER

(2) CHICAGO ELECTRIC POWER TOOLS 20 GALLON PARTS WASHERS

ULTRA-VIBE 45 VIBRATORY TUMBLER

INSPECTION

MITUTOYO PH-3500 PROFILE PROJECTOR, S/N 800183, w/Mitutoyo Micro Pak 2 Control

BROWN AND SHARPE MICRO-HITE 600, S/N 5V-1010-12, w/Complete Stylus Set and Spare Battery and Charger

PRECISION GRANITE 4' X 6' X 8" THICK GRADE A GRANITE SURFACE PLATE, on Steel Rolling Stand

AIT SSDR-710B FLEXIBLE INSPECTION CAMERA, Series SR71BG002343

Fowler, SPI and Mitutoyo Height Gages, Outside Micrometers, Blade Micrometers, Hole Micrometers, Calipers, Gage Pin Sets, Groove Master Sets, Thread Gages

ALSO AVAILABLE: Power Tools, Hand Tools, Fiberglass Ladders, Banding Cart Set, Pumps, Shop Work Lights, Tool Chests, Grinders, Work Benches, Rolling Shop Carts, Office Furniture and Computers

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LARGE SELECTION OF TOOLING AND CUTTING INSERTS



LARGE SELECTION OF INSPECTION EQUIPMENT



CNC TOOLING

Large Selection of CAT 40 Tool Holders, Large Quantity of Carbide Tooling, End Mills, Reamers, Drills, Through Coolant Drills, Carbide Turning and Grooving Inserts, Solid Carbide Boring Bars, Kurt Machine Vises, Boring Bar Tooling Blocks, Soft and Hard Jaws, Dorian Quick Change Tool Posts, Tailstocks, Clamp Sets, and More

To discuss your requirements for an auction, please call Perfection Industrial **847.427.3333**



**PERFECTION
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ONLINE ONLY AUCTION

FEATURING: (4) HAAS ST-30T (2013/2011), (2) HAAS SL-20T (2007/2006), (2) HAAS TL-2 (2007/2006), (2) HAAS VF-4 4-Axis VMC's (2011/2008), (4) HAAS VF-2 4-Axis VMC's (2013/2010/2007), Large Quantity of Tool Holders, Tooling, Jaws & Cutting Inserts, Mitutoyo Optical Comparator & Large Selection of Inspection Equipment, Band Saws, Mills, Cutter Grinders, Compressors, Welders, Forklift, Paint Booth & Equipment, Shaper, Work Tables, Rolling Carts, Blast Cabinet, Racking, Power Tools, Hand Tools, & More

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COMPLETE FACILITY CLOSURE OF LONE STAR MANUFACTURING



HAAS ST-30 CNC LATHE

ONLINE ONLY AUCTION

FEATURING: (4) HAAS ST-30T (2013/2011), (2) HAAS SL-20T (2007/2006), (2) HAAS TL-2 (2007/2006), (2) HAAS VF-4 4-Axis VMC's (2011/2008), (4) HAAS VF-2 4-Axis VMC's (2013/2010/2007), Large Quantity of Tool Holders, Tooling, Jaws & Cutting Inserts, Mitutoyo Optical Comparator & Large Selection of Inspection Equipment, Band Saws, Mills, Cutter Grinders, Compressors, Welders, Forklift, Paint Booth & Equipment, Shaper, Work Tables, Rolling Carts, Blast Cabinet, Racking, Power Tools, Hand Tools, & More

COMPLETE FACILITY CLOSURE OF LONE STAR MANUFACTURING

REMOVAL

All items must be removed no later than Friday, October 2, 2015. Removal hours are from 8:00 AM to 4:00 PM CDT, Monday through Friday, or by special appointment. All items are sold "As is, Where is". Buyer is responsible for all prepping, loading and trucking costs.

RIGGERS

Able Machinery Movers..... (713) 460-2253
Tom Deer: tdeer@ablemachineryhouston.com
DFW Movers and Erectors (817) 992-9063
Jerry Jones: jerryjones@dfwmovers.com

CONVENIENT AIRPORTS

George Bush International Airport, Houston, Texas 75 Miles
Austin Bergstrom International Airport, Austin, Texas 80 Miles

TERMS OF SALE

Payment: An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

To discuss your requirements
for an auction,
please call **Perfection Industrial**
847.427.3333

FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: John@PerfectionIndustrial.com

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