

# LIVE WEBCAST **ONLINE ONLY** AUCTION



INDUCTOHEAT INDUCTOFORGE INDUCTION HEATING SYSTEM

**2 AVAILABLE**



## CLOSURE OF LAWN & GARDEN TOOL MANUFACTURER

## COMPLETE FORGING & MACHINING FACILITY

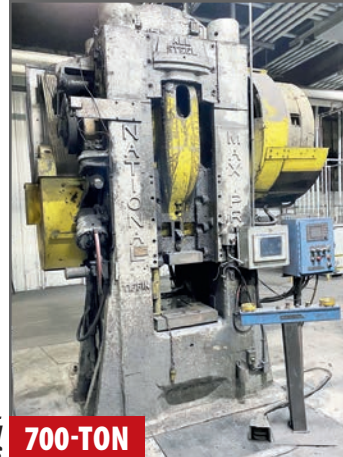
### FEATURING:

(2) INDUCTOHEAT INDUCTOFORGE INDUCTION BILLET HEATING SYSTEMS, 1,600-700-TON FORGING PRESSES, 3" NATIONAL UPSETTER, (3) AMD 530-TON BILLET SHEARS, (4) FURNACES, MINSTER, BLISS & ERIE PRESSES, MAZAK LATHES, VMC'S, TOOL ROOM, FINISHING, PLANT SUPPORT, SPARES, LARGE QUANTITY OF STEEL ROUND STOCK & MORE



BLISS  
F-S1-1600-38-46  
FORGING PRESS

**1,600-TON**



NATIONAL  
NO. 3 MAXI  
FORGING PRESS

**700-TON**

Pre-Auction  
Offers  
Invited  
on Major  
Assets

### SALE DATE

Tuesday, October 27 at 10:00 AM CT

### SALE LOCATION

314 Highway 73, Falls City, Nebraska 68355

### INSPECTION

Monday, October 26 from 9:00 AM to 4:00 PM CT

COMPLETE CATALOG & INFORMATION: <https://perfection.global/gardentool>



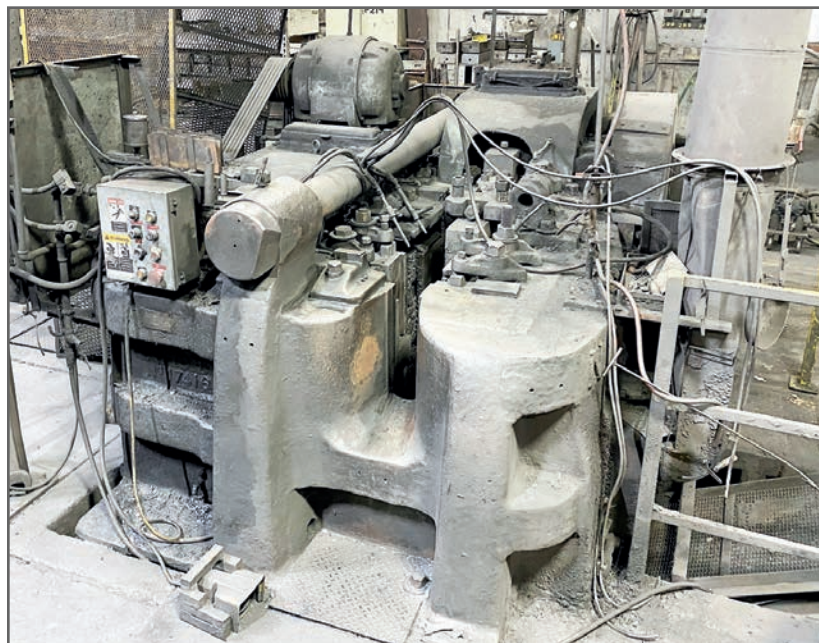
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**BidSpotter.com**



# UPSETTER, FORGING PRESSES, OBI/OBG PRESSES



**NATIONAL 3" FM UPSETTER**

## UPSETTER

**NATIONAL 3" FM UPSETTER**, s/n 17416

## FORGING PRESSES

**BLISS F-S1-1600-38-46 FORGING PRESS**, s/n CN-2752, 1,600-Ton Cap., 38" x 46" Bed, Allen Bradley PanelView Plus 1000 PLC Control

**ERIE 1,000-TON MFP FORGING PRESS**, s/n 100658, 39" x 30" Bed, Dual Palm Buttons, Calico Automator Control, Scotch Yoke

**NATIONAL NO. 3 700-TON MAXI FORGING PRESS**, s/n 16408, 23.5" x 34.5" Bed, 6" Stroke, Dual Palm Buttons, Cleco Automator Control

**ERIE S1-150-27-33 FORGING PRESS**, s/n NA, 150-Ton Cap., 27" x 33" Bed Area

**ERIE S1-150-24-33 FORGING PRESS**, s/n 1425, 150-Ton Cap., 24" x 33" Bed Area, (Needs Repair)

## OBI/OBG PRESSES

**VERSION 7.5 OBG PRESS**, s/n 19263, 105-Ton, 8" Stroke, 18" Shut Height, 4" Adj., 39" x 30" Bolster, 35 SPM

**MINSTER NO. 6 OBI PRESS**, s/n 6-SS-28320, 60-Ton Cap., 32" x 21" Bolster, 90 SPM, 2.75" Slide Adj., 5" Stroke, 14.50" Shut Height

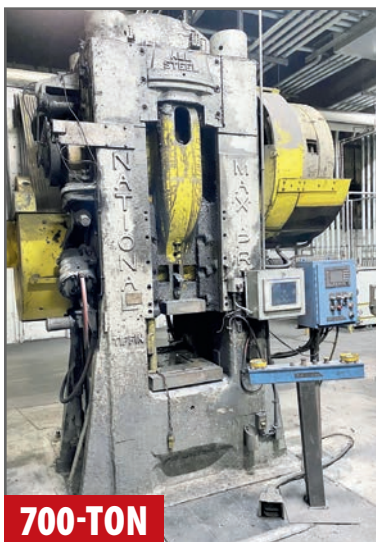
**BLISS C35 OBI PRESS**, s/n H54022, 35-Ton, 26.5" x 7" Bed, 2.5" Stroke, 11" Shut Height, 2.5" Adj.

**ROUSSELLE NO. 2E OBI PRESS**, 15-Ton Cap.



**1,600-TON**

**BLISS F-S1-1600-38-46 FORGING PRESS**



**700-TON**

**NATIONAL NO. 3 MAXI FORGING PRESS**



**VERSION 7.5  
OBG PRESS**



**ERIE  
S1-150-27-33  
FORGING PRESS**

**2 AVAILABLE**



**1,000-TON**

**ERIE MFP FORGING PRESS**



**MINSTER NO. 6 OBI PRESS**



**BLISS C35 OBI PRESS**



# BILLET SHEARS, REDUCER ROLL, INDUCTION HEATING SYSTEMS



**2 AVAILABLE**

**AUTO FEED BAR FEED SYSTEM**

## BILLET SHEARS

(3) **ADVANCED MACHINE 530-2230 BILLET SHEARS**, s/n 7417, 7904, 7905, Allen Bradley PanelView Plus 400 PLC Control, Hydraulic System

**ALSO:** (2) **AUTO-FEED BAR FEED SYSTEM**, (2) **MANUAL ROLL FEED BAR FEEDERS**



**NATIONAL NO. 4 REDUCER ROLL**



**JACKSON D434-AV 1250 KVA TRANSFORMER**

**2 AVAILABLE**



**3 AVAILABLE**

**ADVANCED MACHINE 530-2230 BILLET SHEARS**

## REDUCER ROLL

**NATIONAL NO. 4 REDUCER ROLL**, s/n 22627

## INDUCTION HEATING SYSTEMS

(2) **INDUCTOHEAT INDUCTOFORGE INDUCTION HEATING SYSTEMS**, s/n ME32523-A, ME32523-B, 500 kW, Allen Bradley PanelView Plus 700

**ALSO:** (11) **INDUCTION COILS**, 1.5–2.5" and 2–3", (2) **CLINTON MACHINE STEPPER BILLET FEEDERS**, (2) **JACKSON D434-AV 1,250 KVA TRANSFORMER AND ALL ASSOCIATED ELECTRICAL RUNS**, OVER (65) **BUNDLES OF NUCOR STEEL 1060LV GRADE BAR STOCK FROM 1.875"-3"**



**INDUCTOHEAT INDUCTOFORGE INDUCTION HEATING SYSTEMS**



**INDUCTION COILS**



**CLINTON MACHINE STEPPER BILLET FEEDER**



**HUGE ASSORTMENT OF NUCOR 1060LV GRADE BAR STOCK**



**To avoid any public gatherings, there will be no onsite participation in this Webcast-only auction.**

All bidders will be able to place live, real-time bids using a desktop or mobile device (the exact same way Webcast bidders have participated in previous sales) and can listen live in real-time to the auctioneer's audio stream.



# HYDRAULIC PRESSES, SIDE GRINDER, CNC LATHES & TURNING CENTERS, VERTICAL MACHINING CENTERS



VIEW OF DENISON MULTIPRESSES

## HYDRAULIC PRESSES

(6) DENISON MULTIPRESSES, Up to 6-Ton

(2) FIBERGLASS HANDLE ASSEMBLY PRESSES

## SIDE GRINDER

DIVINE BROTHERS VCHK-50 SIDE GRINDER, s/n MM21131



DIVINE BROTHERS VCHK-50 SIDE GRINDER



SHIZUOKA SV-40D MOLD MASTER

## CNC LATHES & TURNING CENTERS

(2) MAZAK ST35N ATC M/C CNC TURNING CENTERS, s/n 84033, 92728, Mazatrol T-32-3 CNC Control, 23.6" Max. Swing, 18.1" Max. Turning Dia., 24" Turning Length, 3.26" Hole Through Spindle, 2,200 RPM, 15" Chuck, Tail Stock, 16-Station Tool Holder



**2 AVAILABLE**

MAZAK QT 350 CNC LATHES

(2) MAZAK QT 350 CNC LATHES, s/n 145455, 150312, Mazatrol 640T CNC Control, 26.77" Swing, 16.540" Max. Machining Dia., 4" Max. Bar Cap., 4,000 RPM, 12-Position Turret, 15" Chuck, Travels: X-10.13", Z-25.50", W-25.50", Tail Stock, Chip Conveyor

(4) MAZAK QT20 UNIVERSAL CNC LATHES, s/n 56129, 55280, 60693, 55266, Mazatrol T-1 CNC Control, 17.32" Max. Swing, 10" Max. Swing Over Bed, 11.81" Max. Cutting Dia., 17.5" Max. Machining Length, 2" Bar Cap., Travels: X-7.125", Z-20.125", 8-Position Turret, 15" 4-Jaw Chuck, Tail Stock, 8-Position Turret

## VERTICAL MACHINING CENTERS

SHIZUOKA SV-40D MOLD MASTER HIGH-PRECISION CNC VERTICAL MACHINING CENTER, s/n 74022, Fanuc Series 18-M CNC Control, 40-Taper, 15" x 35.5" Table, 18-ATC

(2) HAAS VF-3 CNC VERTICAL MACHINING CENTERS, s/n 8180, 4447, Travels: X-40", Y-20", Z-25", 18" x 48" Table, CT40 Spindle Taper, 15 HP, 20-ATC, Programmable Coolant, Haas CNC Control



**2 AVAILABLE**

MAZAK ST35N ATC MC CNC TURNING CENTER



MAZAK QT20  
UNIVERSAL  
CNC LATHE

**4 AVAILABLE**



HAAS VF-3  
VERTICAL MACHINING CENTER

**2 AVAILABLE**



MACHINE CHUCKS AND VISES



# TOOL ROOM, PAINT LINE, BURN OFF OVEN



**LEBLOND 22" X 96" LATHE**



**SHAOXING CQ6230 LATHE**



**KALAMAZOO H-13A HORIZONTAL BANDSAW**

## TOOL ROOM

**LEBLOND 22" X 96" LATHE**, s/n 015898, 22" Swing, 96" Centers, 12" 3-Jaw Chuck, Quick Change Tool Post, Steady Rest, Tailstock, 25–1,000 RPM

**SHAOXING CQ6230 LATHE**, s/n 6553, 12" Swing, 28" Between Centers, 6" 3-Jaw Chuck, 4-Way Tool Post, Tailstock

**BRIDGEPORT SERIES II VERTICAL MILL**, s/n 292, 11" x 58" Table, 50–3,500 RPM, Quill Power Feed, 4 HP

**DOALL JOB SELECTOR 26 VERTICAL BANDSAW**, 26" Throat, 30.5" x 30.5" Table, Blade Welder

**POWERMATIC 81 VERTICAL BANDSAW**, s/n 7881025, 20" Throat, 24" x 31" Table

**KALAMAZOO H-13A HORIZONTAL BANDSAW**, s/n 13A-170

**KALAMAZOO H9AWV HORIZONTAL BANDSAW**, s/n 18019

**ENERPAC 50/100-TON HYDRAULIC H-FRAME SHOP PRESS**  
**W/ENERPAC PER3032 HYDRAULIC POWER PACK**, s/n CA6063

**STEEL BENCH W/STRYCO MP1 WELDER**, s/n 24957, Style BBH, 4 KVA and Bench Grinder

**ALSO: DUAL END GRINDERS, DRILL PRESSES, BELT SANDERS, 14" BRICK SAW, MORTAR & PLASTER MIXER**



**KALAMAZOO H9AWV HORIZONTAL BANDSAW**

## PAINT LINE

**THERMODEP/SBS PAINT SYSTEM**, 3' W x 13' L Belt, SBS Cooling System, Thermoflow S14-TL36 Plate Heat Exchanger

## BURN OFF OVEN

**POLLUTION CONTROL PRODUCTS CONTROLLED PYROLYSIS PRC 80 4340 BURN OFF OVEN**, Natural Gas, 460,000 BTU, Honeywell Controller



**DOALL 26 VERTICAL BANDSAW**



**POWERMATIC 81 VERTICAL BANDSAW**



**BRIDGEPORT SERIES II VERTICAL MILL**



**BALDOR T216M 3 HP DUAL END GRINDER**



**ENERPAC 50/100-TON HYDRAULIC H-FRAME SHOP PRESS**



**THERMODEP/SBS PAINT SYSTEM**



**POLLUTION CONTROL PRODUCTS CONTROLLED PYROLYSIS PRC 80 4340 BURN OFF OVEN**



**2 AVAILABLE**

**BELT SANDER**



**MIXER AND BRICK SAW**



# FURNACES, SHOTBLAST, WELDING, COOLING TOWER SYSTEM

## FURNACES

**STANDARD FUEL ENGINEERING DRAW FURNACE**, s/n 1257-F, 1,000 Deg. F Max. Temp, 1,600 CFM Max. Fuel Input, 48"W. Belt

**HOLCROFT DRAW FURNACE AND AXE INDUCTION LINE**, s/n NA, 36" W. Belt, 1,000 Deg. F Max. Temp.

**KENT BIEKER AXE CONVEYOR AND INDUCTION HEATER LINE**

**STANDARD FUEL ENGINEERING EQUALIZER FURNACE**, s/n 1256F, 1,650 Deg. F Max. Temp., 2,400 CHF Max. Fuel Input, 36" Max. Width, 33" Stainless Belt

**QUENCH TANK**, 60"W. x 34"D. x 192"L. Quench Conveyor System



**STANDARD FUEL ENGINEERING DRAW FURNACE**



**HOLCROFT DRAW FURNACE**



**AEC WATER PUMP STATION AND COOLING TOWER SYSTEM**

## SHOTBLAST

**WHEELABRATOR SUPER II TUMBLAST SYSTEM**, s/n A132416, 42" Dia. x 48"L., 14 Cu. Ft. Cap., w/Dump Loader

## WELDING

**L-TEC VI-300 MIG WELDER**, s/n C91C-2334, w/L-TEC MIG 35 Wire Feed and Welding Fixture

**MILLER CP-200 MIG WELDER**, s/n HE804628, w/L-TEC MIG 35 Wire Feed

**LINCOLN IDEALARC 250 ARC WELDER**, s/n AC-650622

**MILLER SR-200-A-LA AIRCRAFTER ARC WELDER**, s/n U487885

**THERMAL DYNAMICS PAKMASTER 100 XL PLUS PLASMA CUTTING SYSTEM**

**HEAVY DUTY WELDING TABLE**, 48" x 96" x 1" Thick



**STANDARD FUEL ENGINEERING EQUALIZER FURNACE**



**L-TEC VI-300 MIG WELDER  
W/FIXTURE**



**WHEELABRATOR SUPER II TUMBLAST SYSTEM**

## SALE DATE

Tuesday, October 27  
at 10:00 AM CT

## SALE LOCATION

314 Highway 73  
Falls City, NE 68355

## INSPECTION

Monday, October 26  
from 9:00 AM to  
4:00 PM CT

## COOLING TOWER SYSTEM

**AEC NEMA CNTL WATER PUMP STATION AND COOLING TOWER SYSTEM**, s/n 43G0280, (3) WEG Pump Systems w/(2) 1,500 Gallon Dura-Lift Tanks, and MARLEY Cooling Tower, s/n 129614-1/B22



**QUENCH TANK  
AND QUENCH  
CONVEYOR**



# LASER MARKER & PLANT SUPPORT

## LASER MARKER

2011 MECCO MECCOMARK 50W FIBER LASER MARKING SYSTEM, s/n 88193

## PLANT SUPPORT

GARDNER DENVER ELECTRA-SAVER AIR COMPRESSOR, s/n M45172, 125 HP w/AIR TAK Dryer

DONALDSON TORIT DFT2-12 DUST COLLECTION SYSTEM, s/n IG457150-001

DONALDSON TORIT BAG HOUSE COLLECTION SYSTEM W/NEW YORK BLOWER 278 III PLR FAN

FABRIPULSE BAG HOUSE COLLECTION SYSTEM, s/n F-7800008, w/ALANCO 50 HP Fan

**ALSO:** COMPLETE MAINTENANCE DEPARTMENT, POWER AND HAND TOOLS, OVER (100) STEEL TUBS, ROTATING TOP WORK TABLES W/4,000 LB CAP., FORKLIFT ATTACHMENTS, RIGGING EQUIPMENT, COIL HANDLING, PALLET WRAPPERS, TRANSFORMERS, BUS BAR, TINIUS OLSEN SUPER L TESTING MACHINE, SHOP FANS, DUMP HOPPERS, OFFICES AND MUCH MORE

**Sale preview will be held on  
Monday, October 26 from 9:00 AM  
to 4:00 PM CT or by appointment.**

Please schedule your inspection appointment in advance by calling +1-847-545-6374. Everyone on site must wear a face mask and abide by all social distancing guidelines. Video call inspections can also be accommodated with advance notice.



MECCO MECCOMARK 50W FIBER LASER MARKING SYSTEM



GARDNER DENVER ELECTRA-SAVER AIR COMPRESSOR



DONALDSON TORIT DFT2-12 DUST COLLECTION SYSTEM



DONALDSON TORIT BAG HOUSE COLLECTION SYSTEM



FORKLIFT ATTACHMENTS



COMPLETE MAINTENANCE DEPARTMENT



FABRIPULSE BAG HOUSE COLLECTION SYSTEM



90 KW ALLEN BRADLEY POWER FLEX TRANSFORMER



ACCO MANSAVER 10-TON SPREADER BAR



POWER AND HAND TOOLS

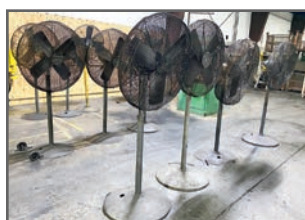


STEEL TUBS (100+)

TINIUS OLSEN SUPER L TESTING MACHINE



SQUARE D BUSWAY



INDUSTRIAL SHOP FANS



4,000 LB CAP.

ROTATING TOP WORK TABLES



VIEW OF DUMP HOPPERS



**PERFECTION  
Industrial Sales**

**Perfection Industrial Sales**

2550 Arthur Ave., Elk Grove Village, IL 60007

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# LIVE WEBCAST **ONLINE ONLY** AUCTION

**SALE DATE** Tuesday, October 27 at 10:00 AM CT **SALE LOCATION** 314 Highway 73, Falls City, Nebraska 68355



## Closure of Lawn & Garden Tool Manufacturer – Complete Forging & Machining Facility

**BLISS  
F-S1-1600-38-46  
FORGING PRESS**

**1,600-TON**

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## Closure of Lawn & Garden Tool Manufacturer – Complete Forging & Machining Facility

### **TERMS OF SALE**

An 18% Buyer's Premium will be charged on all assets purchased by buyers providing full payment is made within 48 hours following the sale. Acceptable forms of payment are cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the Buyer's Premium will be increased to 20%. Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the Auctioneer's website and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied.

### **REMOVAL**

Smaller, hand-carry lots must be removed by Friday, October 30. All other items must be removed no later than Friday, November 13. All removal is strictly on an appointment only basis. Anyone removing purchased items with a lift truck or another powered vehicle must have a certificate of insurance with a \$2M General Liability policy, and that certificate must be provided to the auctioneer for review and approval prior to the auction.

### **FOR FURTHER INFORMATION**

For further information, please contact  
Jennifer Reiner at +1-847-545-6374 or  
[jennifer@perfectionindustrial.com](mailto:jennifer@perfectionindustrial.com)

**Complete Catalog & Information Available at <https://perfection.global/gardentool>**



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