



PERFECTION
Industrial Sales

ONLINE AUCTION

**Surplus Stamping, Fabrication, Machining,
Welding & Tool Room Equipment**



250 TON VERNON OBG PRESS



100 TON NIAGARA E90-S GAP FRAME PRESS

KASPAR
COMPANIES 1898

**Cincinnati, Komatsu, Niagara,
& Verson Presses, Punch, Fab,
Finishing, Welding & Much More**



VIKING 80 X 78 X 72 SHOT BLAST SYSTEM

Sale Closing Date: Tuesday, October 13, 2015 at 1:00 PM CDT

Sale Location: 1127 Shorack, Shiner, Texas 77984

Inspection: Monday, October 12, 9:00 AM-4:00 PM



PERFECTION
Industrial Sales

Perfection Industrial Sales
ph 847-427-3333 • fax 847-427-8884
www.perfectionindustrial.com

Online Bidding at
www.perfectionindustrial.com

GAP FRAME PRESSES



110 TON CINCINNATI 110 OBS PRESS



110 TON CINCINNATI 110 OBS PRESS



88 TON AIDA NCA-80 (1) OBI PRESS



75 TON GW BLISS PRESS



66 TON KOMATSU OBS60-3 PRESS



60 TON MINSTER NO.6 OBI PRESS



60 TON NIAGARA E60 OBI PRESS



60 TON NIAGARA E60 OBI PRESS



60 TON NIAGARA E60 OBI PRESS

GAP FRAME PRESSES

VERSION 250 OBG PRESS, S/N 25485, 10" Stroke, 30" SPM, 26" Shut Height 6" Adj., 62" x 36" Bolster

110 TON CINCINNATI 110 OBS PRESS, S/N 43099, 10" Stroke, 42" x 27" Bed, 23" x 27" Ram, Dual Palm Buttons

110 TON CINCINNATI 110 OBS PRESS, S/N 47551, 10" Stroke, 42" x 27" Bed, 23" x 27" Ram, Dual Palm Buttons

100 TON NIAGARA E90-S GAP FRAME PRESS, S/N P52813, 4.5" Stroke, 15.75" Shut Height, 4.5" Adj., 39" x 25" Bed Area, 27.5" x 20" Slide Area, 35-70 SPM

88 TON AIDA NCA-80 (1) OBI PRESS, S/N 00208-6572, 3.93" Stroke, 55-110 SPM, 11.81" Die Height, 3.14" Slide Adj., 21.25" x 18.11" Slide Area, 37.40" x 18.11" Bolster Area

75 TON GW BLISS PRESS, S/N H68606, 6" Stroke, 3-1/2" Adj., 18 1/2" Shut Height, 60-120 SPM, 36" x 24" Bed, 24" x 21" Ram

66 TON KOMATSU OBS60-3 PRESS, S/N 13338, 42-85 RPM, 4.72" Stroke, 11.81" Die Height, 2.76" Adj., 35" x 31" Bolster

60 TON MINSTER NO.6 OBI PRESS, S/N 6-16737, 7" Stroke, 100 SPM, 32" x 21" Bolster, 3" Adj., 18" Shut Height

60 TON MINSTER NO.6 OBI PRESS, S/N 6-16736, 7" Stroke, 100 SPM, 32" x 21" Bolster, 3" Adj., 18" Shut Height

60 TON MINSTER NO.6 OBI PRESS, S/N 6-15796, 6" Stroke, 150 SPM, 32" x 21" Bolster, 3" Adj., 18" Shut Height

60 TON NIAGARA E60 OBI PRESS, S/N 49831, 4" Stroke, 32" x 21" Bed Area, 21" x 16" Slide Area, 60 SPM, 13.75" Shut Height, 3.5" Adj

60 TON NIAGARA E60 OBI PRESS, S/N 49938, 3 1/2" Stroke, 32" x 21" Bed Area, 21" x 16" Slide Area, 60 SPM, 14" Shut Height, 3.5" Adj

60 TON NIAGARA E60 OBI PRESS, S/N 51474, 3-1/2" Stroke, 32" x 21" Bed Area, 21" x 16" Slide Area, 60 SPM, 14" Shut Height, 3.5" Adj

45 TON NIAGARA A45 OBI PRESS, S/N 42846, 3-1/2" Stroke, 48 SPM, 28" x 18" Bed, 11-3/4" x 13-3/4" Ram, 2 5/8" Adj., 12" Shut Height

40 TON ROUSSELLE 40H OBI PRESS, S/N 26075, 3" Stroke, 16" x 26" Bed, 45 SPM, 3 1/2" Adj



38 TON KOMATSU OBS35-3 GAP FRAME PRESS



27 TON L & J 27 PRESS

38 TON KOMATSU OBS35-3 GAP FRAME PRESS, S/N 13280, (1990), 60-120 SPM, 4" Stroke, 9.84" Die Height, 2.17" Adj., 27" x 15" Bolster

27 TON L & J 27 PRESS, S/N 35700A, 2-1/2" Stroke, 21-1/2" x 13" Bed, 9" Shut Height, 2" Adj

22 TON NIAGARA M-22 OBI PRESS, S/N 51095, 4" Stroke, 11.5" Shut Height, 2" Adj., 20" x 12" Bed Area, 65 SPM

STRAIGHT SIDE PRESS, COIL MACHINERY, PRESS BRAKES, CNC TURRET PUNCH, VERTICAL MACHINING CENTER, TUBE BENDING



200 TON NIAGARA BP2-200-54-42
STRAIGHT SIDE PRESS

STRAIGHT SIDE PRESS

200 TON NIAGARA BP2-200-54-42 STRAIGHT SIDE DOUBLE CRANK PRESS, S/N 47216, 5" Stroke, 26" Shut Height, 10" Slide Adj. 54" x 42" Bed Area, 100 SPM

COIL MACHINERY

ROWE CSF3-30-4J FEED LINE, S/N 26378, w/30" 5-Over 6-Roll Straightener, 100 FPM, 1,750 RPM, 7.5 HP

ROWE 3015J FEEDER, S/N 17941, 3,000 Lb Capacity, 48" Coil OD

ROWE 11C20EHD-C8000J FEEDER, S/N 20863, .030-.250" Thickness

ROWE PM-FDC-053-215 FEEDER, S/N 26632, 15" x .135 Capacity

CWP 18BCS, S/N 37751-BCS, 5,000 Lb Capacity, L-R Direction, 48" Max. Coil OD, 18" Max. Width, .093" Standard Thickness, 50 FPM

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PRESS BRAKES

55 TON PACIFIC J55-8 PRESS BRAKE, S/N 9105, 12 Ga. x 8' Capacity, 36 Ton Punch Capacity

45 TON LVD 45-JS-06 PRESS BRAKE, S/N 20907, (1993), Autobend 5C Back-gauge, 6'6" OA, 5'4" Between Housings

25 TON VERNON PRESS BRAKE, S/N 18129-1062, 78" Overall, 62" Between Housings, 7-1/2" Shut Height, 2" Stroke, 2" Adj

15 TON CHICAGO DREIS & KRUMP 135 PRESS BRAKE, S/N L19016, 48" Overall, 31" Between Housings



55 TON PACIFIC J55-8 PRESS BRAKE



25 TON VERNON PRESS BRAKE



45 TON LVD 45-JS-06 PRESS BRAKE



ROWE CSF3-30-4J FEED LINE

CNC TURRET PUNCH

20 TON TRUMPF TRUMATIC 180B CNC TURRET PUNCH, S/N 4188, 1/4" Max. Sheet Thickness, CNC Micro 5TC Control, w/ Punching and Nibbling Tooling

VERTICAL MACHINING CENTER

CINCINNATI 500V CNC VERTICAL MACHINING CENTER, S/N 7085, 20" X-Travel, 20" Y-Travel, 20" Z-Travel, 5"-25" Spindle Nose to Table, 20" x 27 1/2" Table, 24 ATC, Cat 40, 8,000 Max. RPM

TUBE BENDING

YLM CR-T50E DUAL HEAD COMPRESSION TUBE BENDING MACHINE, S/N C5003, (2006), 0-180 Degree Bending Angles, 720 Pieces of 2-End Pipe/Hour Capacity, 180mm Distance Between Center Line of (2) Main Shafts



15 TON CHICAGO DREIS & KRUMP
135 PRESS BRAKE

MEMOLI ETM76 PROGRAMMABLE TUBE BENDING MACHINE, S/N 759, (2007), 76" x 4" Capacity, 180 Degree Max. Bending Angle



MEMOLI ETM76
PROGRAMMABLE TUBE
BENDING MACHINE



20 TON TRUMPF TRUMATIC 180B CNC TURRET PUNCH



CINCINNATI 500V CNC VERTICAL
MACHINING CENTER



YLM CR-T50E DUAL HEAD COMPRESSION
TUBE BENDING MACHINE

LATHES, MILLING MACHINES, JIG BORER, SURFACE GRINDERS, SHEAR, RADIAL DRILL

LATHES

BRIDGEPORT ROMI 16-8 LATHE, 10" 3-Jaw Chuck, 16" Swing, 60" Between Centers, Tool Post

CLAUSING 4913 LATHE, S/N 402232, 6" 3-Jaw Chuck, 49" Between Centers, 13" Swing



BRIDGEPORT ROMI 16-8 LATHE



CLAUSING 4913 LATHE



MATTISON 4812 SURFACE GRINDER



DOALL SURFACE GRINDER

INSPECTION: Monday, October 12
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MILLING MACHINES

BRIDGEPORT MILLING MACHINE, S/N 14507, 9" x 36" Table, 4,200 Max. RPM

BRIDGEPORT MILLING MACHINE, S/N 17302, 9" x 42" Table, 4,200 Max. RPM, Newall DP7 Readout

LAGUN FTV-2S MILLING MACHINE, 4,200 Max. RPM, 10" x 50" Autofeed Table



BRIDGEPORT MILLING MACHINE



CINCINNATI MILL MASTER MILLING MACHINE



SUNNY SGS-6188 SURFACE GRINDER



LAGUN FTV-2S MILLING MACHINE



INDEX 845 MILLING MACHINE



BRIDGEPORT MILLING MACHINE



ENCO MILLING MACHINE

CINCINNATI MILL MASTER MILLING MACHINE, 4,200 Max. RPM 10" x 48" Autofeed Table

INDEX 845 MILLING MACHINE, S/N 14796, 9" x 46" Table, 2 HP

ENCO MILLING MACHINE, 4,200 Max. RPM, 10" x 54" Autofeed Table, Enco Super Platinum Edge DRO

JIG BORER

MOORE NO.2 JIG BORER, S/N 5253, 10-1/2" x 23" Table

SURFACE GRINDERS

CHEVALIER FSG 1628 AD SURFACE GRINDER, S/N F2786002

MATTISON 4812 SURFACE GRINDER, S/N 13561

DOALL SURFACE GRINDER, S/N 22979219

BOYAR SHULTZ 6/12 DELUXE SURFACE GRINDER



CHEVALIER FSG 1628 AD SURFACE GRINDER

SHEAR

WYSONG 1252 12 GA. X 52" SHEAR, S/N P13-341

RADIAL DRILL

ARBOGA MASKINER RLM3512 RADIAL ARM DRILL, S/N 283-199, 3,420 Max. RPM, 16" x 20" Box Table

To discuss your requirements for an auction, please call
Perfection Industrial **847.427.3333**

VERTICAL BANDSAWS, WELDING & PLASMA



PANASONIC YA-1 WELDER ROBOT

VERTICAL BANDSAWS

GROB NS18 VERTICAL BANDSAW, S/N 7329, 24" x 24" Table, 17" Throat

GROB FAB18 VERTICAL BANDSAW, S/N 5816, 20" x 20" Table, 18" Throat



PANASONIC VR-008A WELDER ROBOT



100 KVA ACME PTIP-30-100 SPOT WELDER



125 KVA IDEAL CSR201-WERK CNC WELDER



125 KVA CLIFFORD VERSAWELD WELDING CELL



30 KVA ACME 2-24-30 SPOT WELDER

WELDING & PLASMA

PANASONIC YA-1 WELDER ROBOT W/YA-1NAR81U04 CONTROLLER AND PANASONIC ARTIFICIAL INTELLIGENCE AAII350 POWER SOURCE, S/N B0082, (2003), 8 Kg Max. Payload

PANASONIC VR-008A WELDER ROBOT W/YA-1FCR81 CONTROLLER AND PANASONIC PANASTAR AAII-350 POWER SOURCE, S/N YO631M

KOIKE PLASMA CUTTER

(4) PAK MASTER 150 XL PLASMA POWER SOURCE

125 KVA IDEAL CSR201-WERK CNC WELDER, S/N 220884, (1996)

100 KVA ACME PTIP-30-100 SPOT WELDER, S/N 12445, 30" Throat, 8" Gap

(10) ACME SPOT WELDERS FROM 30-100 KVA

MILLER DELTAFAB MIG WELDER, S/N LF380140C

MILLER DELTAWELD 451 MIG WELDER, S/N KE558949

MILLER MILLERMATIC 251 ARC WELDER, S/N LG141008B

(2) MILLER MILLERMATIC VINTAGE ARC WELDERS

MILLER SYNCOWAVE 250 DX ARC WELDER, S/N LB241021

MILLER SYNCOWAVE 250 ARC WELDER, S/N KC313379

HOBART HANDLER 135 MIG READY WELDER, S/N LB216227

HOBART HANDLER 120 MIG READY WELDER, S/N KJ157631

AIRCO CV-200II WELDER, S/N RG90-9182

36 KVA STANDARD PINCH GUN WELDER W/EN1000 WELD CONTROL, S/N 0522111D002



MILLER MILLERMATIC 251 ARC WELDER



MILLER SYNCOWAVE 250 DX ARC WELDER



MILLER SYNCOWAVE 250 ARC WELDER

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4 AVAILABLE

PAK MASTER 150 XL PLASMA POWER SOURCE



MILLER DELTAFAB MIG WELDER



MILLER DELTAWELD 451 MIG WELDER



2 AVAILABLE

MILLER MILLERMATIC VINTAGE ARC WELDER

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SHOT BLASTS/BLAST CABINET, PAINT BOOTH



VIKING 48 X 60 X 48 SHOT
BLAST SYSTEM



EMPIRE PRO FINISH PF-3648
BLAST CABINET

SHOT BLASTS/BLAST CABINET

VIKING 80" X 78" X 72" SHOT BLAST SYSTEM W/76" TURNTABLE AND FARR GOLD SERIES COLLECTION UNIT

VIKING APPROX. 48" X 60" X 48" SHOT BLAST SYSTEM W/42" TURBTABLE W/COLLECTION UNIT

EMPIRE PRO FINISH PF-3648 BLAST CABINET, S/N 6508 w/DCM-200 Collection System, S/N C-17496

PAINT BOOTH

PAINT BOOTH 20'W X 40'L X 12'H, 12' x 12' Opening

ALSO AVAILABLE: Drill Presses, Punches, Notchers, Drill Sharpeners, Dual End Grinders, Belt Sanders, Machines Vises, Rotary Tables, Taps and Dies, Collets, Index Fixture, Dividing Head, Die Lift Carts, Tool Cabinet, Chop Saws and Much More



PAINT BOOTH

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Surplus Stamping, Fabrication,
Machining, Welding
& Tool Room Equipment

KASPAR COMPANIES

REMOVAL

All items must be removed by Friday, October 30.

FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: John@PerfectionIndustrial.com

TERMS OF SALE

Payment: An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

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