

Surplus to Ongoing Operations

Firestone
BUILDING PRODUCTS

LOCATION 1 –

1001 Lund Blvd.
Anoka, Minnesota 55303

LOCATION 2 –

3511 Naturally Fresh Blvd.
Atlanta, Georgia 30349

LOCATION 3 –

4272 Corporate Center Drive
North Las Vegas, Nevada 89030

LOCATION 4 –

2050 Morrissey Avenue
Warren, Michigan 48091

OFFERED VIA NEGOTIATED SALE
Metform Cut-to-Length Line

Multi-Million Dollar Offering of Pristine, Late-Model Steel Fabricating Assets

Cut-to-Length & Slitting Lines, Punching & Shearing System, CNC Routers, CNC Folders, Press Brakes, Shears, Laminate Line, Large Assortment of Welding, Overhead Bridge Cranes & Full Complement of Plant Support



STRILICH/BRADBURY/SAMCO 48" X 18 GA. SLEAR LINE



KOMO VR 522 CNC ROUTER



RAS FLEXIBEND 73.40 CNC FOLDER

Sale Closing From: Tuesday, April 12, 2016 at 11:00 AM

Inspection: A Sale Preview Will Be Held at All Locations on Monday, April 11
from 8:00 AM–4:00 PM Local Time, or By Special Appointment.

LOCATION 1 – 1001 Lund Blvd. Anoka, Minnesota



BRANER CUT-TO-LENGTH LINE



30,000-LB. BRANER COIL CAR



BRANER TRIPLE HEAD TURRET SLITTER



BRANER 54" LEVELER



BRANER 30,000-LB. COIL REEL



BRANER 4-ARM TURNSTILE



SALVAGNINI S4.40 PUNCHING AND SHEARING SYSTEM

SLITTING LINE

BRANER 52" X 3/16" X 30,000 LB SLITTING LINE, Comprised of Braner 30,000 Lb Uncoiler and Coil Car, Braner Triple Head Turret Slitter, s/n TS7471, 7" Diameter x 52" W, Braner 54" Leveler, s/n LV7472, Braner 30,000 Lb x 60" OD Recoiler, s/n RC-7473-74, Braner Coil Car, s/n EH-10423, 30,000 Lb x 52" OD Capacity, Braner 30,000 LB x 72" Max. OD Uncoiler, General Specifications: 50 and 80 KSI Steel Material Strength, 48" x .048" (18 Ga) x 50 KSI Yield Max., Right to Left Line Direction, 48" Entry Coil Width on Front End Equipment, Shear Speeds 36" at 100 FPM, 48" at 120 FPM, 72" Cut Length and Greater at 200 FPM, Center Line, Precut Operation, 36"-70" Cut Length

CNC PUNCHING & SHEARING MACHINE

1995 SALVAGNINI S4.40 CNC PUNCHING AND SHEARING MACHINE, s/n S469, H2 Head, 60" x 160" Max. Sheet Size, (2) Auto Index, (2) Embossing Stations, Configuration, TC40155F. CT.CRPD Scissor Table, DU4018 Universal De-stacker, SF Sheet Support Roller, S4.40 CNC Punching Machine, H2 Operating Head, CC Right Angle Shear, DF Sheet Deviator, P2R36 Double Rotary Punch, BU31/BU32 Embosser, RF Sheet Repositioning Device, SC115R Bin Unloader, RI4015 Turnover, IMS4015.RIU Stacker, TC40155H Scissor Table, SSR4 Unloading Surface, w/Selection of Punches and Spare Parts Including, Filter, Gast Vacuum Pump, Rexroth Valves, Spare Cables, BRM-P2 Power Supply, CPU Board, Input Board, Servo Motors, High Pressure Grease Line, O-Rings and Seals, Suction Cups, Catrack, Photo Sensors, Encoders and Table Brushes

To discuss your requirements for an auction, please call Perfection Industrial **847-545-6374**



2008

KOMO VR 536 CNC ROUTER

CNC ROUTER

2008 KOMO VR 536 CNC ROUTER, s/n 64700-08, 62' x 36' L Universal Grid Fixture Table, HSK 63F Taper, 12 HP, Four-Pole, Air Cooled Spindle up to 24,000 RPM, 12 ATC, 25 HP Vacuum System, Air Blast, Dual Helical Rack Drive, Tool Touch-Off, Universal Grid Fixture Table, Murphy Rodgers MRC-10C10-D 6-Bag Vertical Dust Collection System, Quincy Air Compressor, GE Fanuc i CNC Control

HYDRAULIC PRESS BRAKES

230 TON NIAGARA HD-230-10-12 HYDRAULIC PRESS BRAKE, s/n 51321, 12' Overall, 10'6" Distance Between Housings, 0-12" Adjustable Stroke, 17" Open Height, 5" Closed Height, 8" Depth of Throat, 35" Bed Height Above Floor, 230 Ton, 43 IPM Normal Press Capacity, 230 Ton, 15 IPM Anti-Backbend, 76 IPM Rapid Advance, 98 IPM Return, 1/4" Thickness Capacity, 2" V-Die Opening Capacity, 152" x 56" x 108" Approx. Dimensions, 28,900 Lbs

LARGE ASSORTMENT OF PRESS BRAKE TOOLING AVAILABLE

FOLDERS

2000 RAS FLEXIBEND 73.40 CNC FOLDER, s/n 19/9, 13 Ga Sheet Thickness Capacity, 159.8" Working Length, 4-61" Backgauge Depth, ± 0.04 " Backgauge Accuracy, 11.81" Upper Beam Open Height, 3.15" CNC Folding Beam and Lower Beam Adjustment Max., 90 Degree/Sec. Folding Beam Speed, 1.575"/s Upper Beam Speed, 1.9 Second Backgauge Speed, System 5000 Control, w/Tooling

ROPER WHITNEY AB1014 AUTOBRAKE 2000 FOLDER, s/n 123-12-91, 14 Ga x 10' Capacity, Roper Whitney Alltronic Control



2000

RAS FLEXIBEND 73.40 CNC FOLDER



ROPER WHITNEY AB1014
AUTOBRAKE 2000 FOLDER



STERLCO 25' X 78" THERMAL PRESS



4 AVAILABLE

MILLER SYNCROWAVE
351 TIG WELDER



230-TON NIAGARA HD-230-10-12 HYDRAULIC PRESS BRAKE



PRESS BRAKE TOOLING



2004

ACF MULTIFLEX CORNER FORMING MACHINE

CORNER FORMING MACHINE

ACF MULTIFLEX CORNER FORMING MACHINE, s/n MF-25-107, (2004), Panelware PLC Control, 5mm Max. Capacity Sheet, 65mm Min. Length and Width, Corner Angle from 45 Degree to 150 Degree, 2mm to 100mm Special Corner Radius

THERMAL PRESS

STERLCO 25' X 78" THERMAL PRESS, 6' W Belt Conveyor, 5' x 22' Infeed Belt Conveyor, 5' x 22' Outfeed Roller Conveyor, (2) Sterling M2B2012G Temperature Controllers, s/n's 42J0705 and 42J0704, (2) Hydramat Proportion Pumps

WELDING

(2) MILLER SYNCROWAVE 351 TIG WELDERS
MILLER MAXTRON 450 CC/CV MIG WELDER
MILLER MILLERMATIC 350P MIG WELDER
LINCOLN CV-300 MIG WELDER
2006 HBS CD2301 STUD WELDER
(3) 48" X 48" ACORN WELDING TABLES

Sale Closing From:
Tuesday,
April 12, 2016
at 11:00 AM

LOCATION 2 – 3511 Naturally Fresh Blvd., Atlanta, Georgia

OFFERED VIA NEGOTIATED SALE



2007 METFORM CUT-TO-LENGTH LINE, Metform 40,000 Lb Coil Car, 72" Max. Coil Diameter, 20" Lift, Metform 40,000 Lb Uncoiler, 60" Max. Coil Width, 20" Min. ID, 72" Max. OD, .12-.024" Material Thickness Capacity, Metform Shear, 15-60" Material Width Capacity, .012-.024" Material Thickness, 4" Stroke, Bradbury (17) Roll Auto-Select Leveler, Metform Vinyl Applicator, 60" Max. Material Width, 225 FPM Line Speed, 300 Lb Max. Roll Capacity, Metform Side Guide, 60" Strip Width Capacity, 63.5" Max. Opening, Metform Pull Feeder, 8" Roll Diameter, Metform Shear, 15-60" Material Width Capacity, .012-.024" Material Thickness, 3" Stroke, 120CC and 60 Cut Per Minute, Metform Air and Mechanical Material Stacker



SCHLEIBACH QUADRO MILL



NIAGARA SABRELINE SS 12-1/4 POWER SQUARING SHEAR



WELLSAW 1016 HORIZONTAL BANDSAW



ROPER WHITNEY AB1016C AUTOBRAKE 2000 FOLDER

ROLLFORMER

SCHLEIBACH QUADRO MILL, s/n 01090057, w/Flat Rig Stand and Striation Stand, UC-3, UC-6HD and UC-14 Tooling

POWER SQUARING SHEAR

NIAGARA SABRELINE SS 12-1/4 POWER SQUARING SHEAR, s/n 65347, 12' x 1/4" Capacity Mild Steel

FOLDER

ROPER WHITNEY AB1016C AUTOBRAKE 2000 FOLDER, s/n 121-2-00, 16 Ga Capacity Mild Steel, 20 Ga Stainless, 122" Max. Bending Length, A2000 Control

SAWS – HORIZONTAL, PANEL & TABLE

WELLSAW 1016 HORIZONTAL BANDSAW

DAYTON 6Y943C 10" TABLE SAW

MILWAUKEE PANEL SAW W/MILWAUKEE 3 1/4 HP 6486-20 POWER UNIT



MILWAUKEE PANEL SAW

To discuss your requirements for an auction, please call Perfection Industrial
847-545-6374



UNCOILERS

(2) DURANT MD-602-U UNCOILERS

WELDING & TORCH

MILLER MILLERMATIC 350P MIG WELDER

SAF-T-CART PORTABLE TORCH CART W/HOSE AND GAGES



SKYJACK SJ4626
SCISSOR LIFT



50 HP SULLAIR 3709/A
SCREW TYPE
AIR COMPRESSOR



SULLAIR SRL-250
REFRIGERATED AIR DRYER

AIR COMPRESSORS, DRYERS & AIR TANKS

2007 50 HP SULLAIR 3709/A ROTARY SCREW AIR COMPRESSOR

15 HP SULLAIR ES8-15H ROTARY SCREW AIR COMPRESSOR

SULLAIR SRL-250 REFRIGERATED AIR DRYER

SULLAIR SR75 REFRIGERATED AIR DRYER

APPROX. 300 GAL AIR RECEIVING TANK

SULLAIR OS-33 OIL/WATER SEPARATOR

BRIDGE CRANE

3 TON FLORIDA HANDLING SYSTEMS FREE STANDING BRIDGE CRANE

SCISSOR LIFT

2008 SKYJACK SJ4626 SCISSOR LIFT, s/n 70003432, Only 74 Hours, 26' Drive Height, 1000 Lb/3-Person Capacity, 26' Platform Height

LIFTING/RIGGING

8,000 LB CALDWELL 16S-4-38 36' SPREADER BAR

3,000 LB CALDWELL 16S-1.5-26 26' SPREADER BAR

30,000 LB CALDWELL 82-15-60 COIL HOOK

15,000 LB CALDWELL 82-7.5-60 COIL HOOK

ALSO AVAILABLE

OVERLAY LAMINATORS, NATIONAL PARTITIONS MEZZANINE, COMBINATION DISK/BELT SANDERS, AND MORE



3-TON FLORIDA BRIDGE CRANE

SLEAR LINE, COIL TIPPERS

LOCATION 3 — 4272 Corporate Center Dr., North Las Vegas, Nevada



STRILICH/BRADBURY/SAMCO 48" X 18 GA. SLEAR LINE



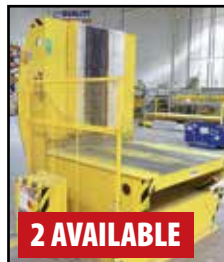
BRADBURY 17-ROLL LEVELER

COIL TIPPERS

(2) 20,000 LB GARY 136610 COIL TIPPERS, s/n 51506 and 082007



SAMCO D150BTJ48 2695N37 DUAL UNCOILER AND COIL CAR



20,000-LB. GARY 136610
COIL TIPPER

SLEAR LINE

STRILICH/BRADBURY/SAMCO 48" X 18GA SLEAR LINE, R-L Operation, Strilich 15-1102-0007 20,000 Lb Coil Car, s/n J140-002, Samco D150BTJ48 2695N37 Dual Uncoiler, s/n 7354, 15,000 Lb Capacity, 18-22" ID, 48" Max. Coil Width, 72" Max. Coil OD, Hydraulic Mandrel Expansion, 1994 Bradbury 17-Roll Leveler, s/n 27002, Scrap Winder, Strilich 31-4002-0002 Shear, s/n J140-003, Strilich 68-4102-002, s/n J140-010 Belt Conveyor, Strilich 72-4502-0002 Stacker System w/10,000 Lb Lift Table, s/n J140-011, Vinyl Applicator, Strilich 17553020002 Slitter, s/n J140013, Vinyl Applicator, Strilich 180-5502-0002 Recoiler, s/n J140-001, 20,000 Lb Strilich 15-1102-0008 Coil Car, s/n J140-004

View our current auction schedule at
www.perfectionindustrial.com

LOCATION 3 CONTINUED – 4272 Corporate Center Dr., North Las Vegas, Nevada



2009

KOMO VR 522 CNC ROUTER



2006

RAS FLEXIBEND 73.40 CNC FOLDER

CNC ROUTER

2009 KOMO VR 522 CNC ROUTER, s/n 68556-09, 62" x 18' L Universal Grid Fixture Table, HSK 63F Taper, 12 HP, Four-Pole, Air Cooled Spindle up to 24,000 RPM, 12 ATC, 25 HP Vacuum System, Air Blast, Dual Helical Rack Drive, Tool Touch-Off, Universal Grid Fixture Table, GE Fanuc i CNC Control, w/Murphy Rodgers MRC-10C10-D 6-Bag Vertical Dust Collection System, s/n 2089, Sheet Tipper Table, 2009 Quincy QSV-40 Air Compressor, s/n 41792

CNC FOLDER

2006 RAS FLEXIBEND 73.40 CNC FOLDER, s/n 46/5, 13 Ga Sheet Thickness Capacity, 159.8" Working Length, .4-61" Backgauge Depth, $\pm .004$ " Backgauge Accuracy, 11.81" Upper Beam Open Height, 3.15" CNC Folding Beam and Lower Beam Adjustment Max., 90 Degree/Sec. Folding Beam Speed, 1.575"/s Upper Beam Speed, 1.9 Second Backgauge Speed, System 6000 Control, w/Tooling

POWER SQUARING SHEAR

CINCINNATI 1414 10 GA X 14' POWER SQUARING SHEAR, s/n 12K61

POWER NOTCHER

BOSCHERT LITE HYDRAULIC POWER NOTCHER, s/n 3873, 35" W x 25" Deep Table, Front to Back Cutting, 5/32" Mild Steel Capacity, 10 Ga Stainless Steel Capacity

SAWS – HORIZONTAL, VERTICAL, MITER & PANEL

JET JWBS-18QT 18" WOODWORKING VERTICAL BANDSAW W/QUICK TENSION

WILTON 3410 7" X 12" HORIZONTAL/VERTICAL BANDSAW

MILWAUKEE PANEL SAW W/MILWAUKEE 3 1/4 HP 6486-20 POWER UNIT

2008 ELUMATEC DG 79/32 DUAL MITER SAW LINE

(4) DEWALT DW715 12" COMPOUND MITER SAWS

DAYTON 10" CONTRACTOR TABLE SAW

MANUAL BRAKES

MHC 4876 48" SHEET METAL PAN AND BOX BRAKE

DAYTON 12G598 24" BENCH BRAKE



CINCINNATI 1414 POWER SQUARING SHEAR



BOSCHERT LITE HYDRAULIC POWER NOTCHER



WILTON 3410 7" X 12" BANDSAW



ELUMATEC DG 79/32 DUAL MITER SAW LINE



MILWAUKEE PANEL SAW



MHC 4876 48" SHEET METAL PAN AND BOX BRAKE



MILLER SYNCROWAVE 350LX TIG WELDER

WELDING & PLASMA

MILLER SYNCROWAVE 350LX TIG WELDER

MILLER MILLERMATIC 350P MIG WELDER

LINCOLN CV-300 MIG WELDER

MILLER SPECTRUM 2050 PLASMA CUTTER

HBS CDI 1502 STUD WELDER

WELDSALE 60" X 60" ACORN TABLE

AIR COMPRESSORS & DRYERS

15 HP INGERSOLL RAND UP6-15C-125 ROTARY SCREW AIR COMPRESSOR

INTERTEK ZDH HIGH TEMP REFRIGERATED AIR DRYER

15 HP SULLAIR ES8-15H ROTARY SCREW AIR COMPRESSOR

AIRCEL SYSTEMS AR75 REFRIGERATED AIR DRYER

ALSO AVAILABLE

FLAMMABLE LIQUIDS CABINETS, SELF DUMPING HOPPERS, CANTILEVER AND PALLET RACKING, LARGE ASSORTMENT OF IRWIN QUICK CLAMPS, SHOP FANS, LADDERS, WORK BENCHES, PALLET JACKS, JIB CRANES, COIL HOOK, FORKLIFT BOOM ATTACHMENTS AND MORE



15 HP INGERSOLL RAND UP6-15C-125 ROTARY SCREW AIR COMPRESSOR

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CUT-TO-LENGTH LINE, HYDRAULIC PRESS BRAKE, CNC FOLDER, POWER SQUARING SHEAR, MANUAL BRAKE & SHEAR, WELDING & PLASMA, AIR COMPRESSORS, DRYERS & AIR TANKS, CANTILEVER & PALLET RACKING

LOCATION 4 – 2050 Morrissey Ave., Warren, Michigan



SESCO CUT-TO-LENGTH LINE



110-TON PACIFIC J110-12 HYDRAULIC PRESS BRAKE



SCHECHTL MAB310 CNC FOLDER



ACCURSHEAR 613512 POWER SQUARING SHEAR



40 HP GARDNER DENVER ROTARY SCREW AIR COMPRESSOR

ALSO AVAILABLE

TOOL ROOM, BANDING CARTS w/Signode BXT2 Power Strapping Tools, COIL HOOKS, MATERIAL HANDLING, HOPPERS, HEAVY DUTY 7,000 LB AND 4,000 LB SAW HORSES, TRAILER STABILIZING JACKS, OIL SPILL PLATFORMS AND SPILL KITS, POWERBOSS FLOOR SWEEPER, SNOW BLOWER, FLOOR SCALES, POWER UNIT, TRANSFORMERS, SAFETY/EXTENSION/STEP LADDERS, HAND TOOLS, CLAMPS, FLAMMABLE LIQUIDS CABINETS, FOREMAN'S DESKS, LOCKERS, OFFICE AND BREAK ROOM FURNITURE AND APPLIANCES

CUT-TO-LENGTH LINE

SESCO CUT-TO-LENGTH LINE, w/20,000 Lb SESCO 55-575 Uncoiler w/Coil Car, s/n 21197, 60" Max. Width, Herr-Voss VKL Leveler L.H. 66-1.500-19-7 4-H W-PR, .02 Min. Thickness, .074 Max. Thickness, 60" Max. Width, 300'/Min., Homemade Vinyl Coater, SESCO Puller Unit, SESCO 54-115 Shear, s/n 21206, 2009 Metform Air/Drop Sheet Stacker, s/n 1412-82, 12" to 60" Max. Width, 13" to 156" Max. Length, w/Metform 5-Strand Chain Conveyor Side Discharge System

HYDRAULIC PRESS BRAKE

110 TON PACIFIC J110-12 HYDRAULIC PRESS BRAKE, s/n A614, 10 Ga x 12' Overall Capacity, 74 Ton Punching Capacity, Automec Autogauge G24 Back Gauge, s/n 0301 9004

LARGE SELECTION OF PRESS BRAKE TOOLING AVAILABLE

CNC FOLDER

2000 SCHECHTL MAB310 CNC FOLDER, s/n 3267, 122" Max. Bending Length x 10 Ga, 5.5" Upper Beam Max. Opening, Moveable Foot Switch, Schechtel CNC Touch Control, w/Tooling

POWER SQUARING SHEAR

1990 ACCURSHEAR 613512 HYDRAULIC POWER SQUARING SHEAR, s/n 1102, 12' Max. Length, 10 Ga Max. Gauge, 25 SPM, Backgauge

MANUAL BRAKE & SHEAR

ROPER WHITNEY U416 48" X 16 GA BENDING BRAKE

PECK, STOW & WILCOX 137-L 16 GA X 36" MANUAL METAL SHEAR

WELDING & PLASMA

MILLER SYNCROWAVE 250 DX TIG WELDER

LINCOLN CV-300 WELDER

LINCOLN EASY MIG 140

CHICAGO ELECTRIC 40A 95136 PLASMA CUTTER

ALSO AVAILABLE: TORCH CARTS, WELDING TABLES, WELDING CURTAINS

AIR COMPRESSORS, DRYERS & AIR TANKS

40 HP GARDNER DENVER EDE99K01 ROTARY SCREW AIR COMPRESSOR

30 HP SULLAIR 10-30 ACAC ROTARY SCREW AIR COMPRESSOR

SULLAIR SR-125 REFRIGERATED AIR DRYER

APPROX. 300 GAL AIR TANK

SULLAIR OS-20 OIL/WATER SEPARATOR

2004 5 HP PUMA PK5020 PORTABLE AIR COMPRESSOR

CANTILEVER & PALLET RACKING

(OVER 50) SECTIONS OF CANTILEVER AND PALLET RACKING



OVER (50) SECTIONS OF RACKING



Sale Closing From: Tuesday, April 12, 2016 at 11:00 AM

View our current auction schedule at www.perfectionindustrial.com



PERFECTION
Industrial Sales

Perfection Industrial Sales – 2550 Arthur Ave., Elk Grove Village, IL 60007

Phone: +1 (847) 545-6374 – Fax: +1 (847) 427-8884

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ONLINE ONLY AUCTION

Multi-Million Dollar Offering of Pristine, Late-Model Steel Fabricating Assets
Cut-to-Length & Slitting Lines, Punching & Shearing System, CNC Routers, CNC Folders, Press Brakes, Shears, Laminate Line, Large Assortment of Welding, Overhead Bridge Cranes & Full Complement of Plant Support

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LOCATION 1 – Anoka, MN

LOCATION 2 – Atlanta, GA

LOCATION 3 – Las Vegas, NV

LOCATION 4 – Warren, MI

OFFERED VIA NEGOTIATED SALE
Metform Cut-to-Length Line

Inspection: A Sale Preview Will Be Held at
All Locations on Monday, April 11 from 8:00 AM–
4:00 PM Local Time, or By Special Appointment.



PERFECTION
Industrial Sales

ONLINE AUCTION

Surplus to Ongoing Operations

Firestone
BUILDING PRODUCTS

REMOVAL

All items must be removed no later than Friday, April 29. Removal times are Monday through Friday from 8:00 AM to 4:00 PM or by special appointment.

TERMS OF SALE

Payment: An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied.

FOR FURTHER INFORMATION

For further information contact Jennifer Reiner at 847-545-6374 or jennifer@perfectionindustrial.com. For accounting and invoicing questions, contact Inesa Dicipetris at 847-427-3333 or inesa@perfectionindustrial.com.

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schedule at
www.perfectionindustrial.com

Cut-to-Length & Slitting Lines,
Punching & Shearing System,
CNC Routers, CNC Folders, Press Brakes,
Shears, Laminate Line, Large Assortment
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PERFECTION
Industrial Sales

Perfection Industrial Sales
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