



PERFECTION
Industrial Sales

ONLINE AUCTION



2 AVAILABLE

38 TON AMADA 3512E
CNC PRESS BRAKE



2007

88 TON AMADA FBD8020NT
CNC PRESS BRAKE

Surplus
Assets
of



AMADA FABRICATION, STAMPING & TOOL ROOM FACILITY CLOSURE

INCLUDING: TURRET PUNCHES,
CNC PRESS BRAKES, SHEAR,
SINGLE-END PUNCHES,
APRON/FINGER BRAKES, RIVETERS,
BAR BENDERS, VERTICAL MILL,
GRINDERS, DEBURRERS,
BANDSAWS, LATHES, DRILLS,
OBI PRESSES, WELDERS, PALLET
DECOILER, AIR COMPRESSORS,
FORKLIFT, PALLET TRUCK,
PLATFORM SCALE, LARGE QUANTITY
OF TOOLING & DIES, SHEET & BAR
STOCK & MORE



1995

AMADA PEGA 345 KING CNC TURRET PUNCH

Sale Closing From: Thursday, April 23, 2015 at 1:00 PM CDT

Sale Location: 2222 Commonwealth Avenue, North Chicago, Illinois 60064

Inspection: Wednesday, April 22, 2015 from 9:00 AM to 4:00 PM CDT



PERFECTION
Industrial Sales

Perfection Industrial Sales
ph 847-427-3333 • fax 847-427-8884
www.perfectionindustrial.com

Online Bidding at
www.perfectionindustrial.com

TURRET PUNCHED/FABRICATING, GAP FRAME PRESSES



AMADA PEGA 345 KING CNC TURRET PUNCH



AMADA TOGU-III TOOL GRINDER



30 TON STRIPPIT SONIC 18/30 FABRICATOR



AMADA ARIES-222 NC TURRET PUNCH



ROUSSELLE NO. 3 PRESS



ROUSSELLE NO. 4 PRESS

TURRET PUNCHES/ FABRICATING

33 TON AMADA PEGA 345 KING CNC TURRET PUNCH,

S/N AK450313, (1995), 58-Station w/(2) Auto. Indexes, 39.370" x 50" Table Axis Travel, 1/4" Max. Sheet Thickness, 4.5" Max. Punch Diameter, 275 Hits/Min. on 1" Moves, 3,150 IPM Table Traverse, Amadan 04PC CNC Control, Auto. Sheet Repositioning

33 TON AMADA PEGA 345 KING CNC TURRET PUNCH,

S/N P3450016, (1985), 58-Station w/(2) Auto. Indexes, 40" x 50" Sheet Size, 50" x 100" Sheet Size w/Repositioning, 1/4" Max. Punching Capacity, 3.5" Max. Hole Size (10 Gauge), 1.6" Max. Hole Size, 110 Lb Max. Material Weight, 1968 IPM Positioning Speed, Thick Turret, 30 RPM Turret Speed, Fanuc 6M CNC Control

23 TON AMADA ARIES-222 NC TURRET PUNCH, S/N 22200512,

(1987), 10-Station, 47.2" x 23.6" Max. Sheet Size w/Repositioning, .0177" x 55" Sheet Capacity, 24" Carriage Travel (X), 24" Table Travel (Y), 150 SPM on 1" Centers, 250 SPM, 10 RPM Turret Speed, 1,417 FPM Table Feed Rate, Amadan 03P Control

AMADA TOGU-III TOOL GRINDER,

S/N 30230118, (1999), 6.30" Max. Tool Size, .039" Max. Grind, 3000 RPM Main Axis Rotation Speed, 9.45" Main Axis Travel, 72 IPM, 23.6" Main Axis Feed High, 2.36" Middle, .002 IPM Low, 220 VAC/3-Phase

30 TON STRIPPIT SONIC 18/30 SHEET METAL FABRICATOR W/HYDRA-MATIC HEAD,

S/N 07291966, 19" Throat, 1/4" Max. Thickness, 165 SPM, 5-13/32" Shut Height, 3-1/2" Max. Hole in 3/32" Mild Steel, 3/4" Max. Hole in 1/4" Mild Steel, Remote Foot Switch

**Large Assortment of Amada
Turret Punch Tooling**



CABINET W/AMADA
TURRET PUNCH TOOLING



AMADA TURRET PUNCH
TOOLING



GAP FRAME PRESSES

ROUSSELLE NO. 4 PRESS

ROUSSELLE NO. 3 PRESS

BLISS NO. 3 PRESS

LOSHBOUGH JORDAN
NO. 3 PRESS

View our current auction schedule at
www.perfectionindustrial.com

PRESS BRAKES, SPOT WELDERS, FINISHING EQUIPMENT

PRESS BRAKES

88 TON 8-AXIS AMADA FBD8020NT CNC PRESS BRAKE, S/N 80203138, (2007), 78.7" Table Length, 78.7" Max. Bending Length, 66.9" Distance Between Uprights, 15.75" Throat Depth, 5.91" Max. Stroke, 16.54" Open Height, AMNC PC Control



38 TON AMADA 3512E CNC PRESS BRAKE

88 TON 3-AXIS AMADA FBD8025E CNC PRESS BRAKE, S/N 8500782, (1994), 98.4" Table Length, 98.6" Max. Bending Length, 86.6" Distance Between Uprights, 15.75" Throat Depth, 3.94" Length of Stroke, 14.57" Open Height, NC9-EXII CNC Control

(2) 38 TON 3-AXIS AMADA 3512E CNC PRESS BRAKES, (1996/1989), 47.3" Table Length, 49.3" Max. Bending Length, 40.2" Distance Between Uprights, 7.88" Throat Depth, 3.94" Length of Stroke, 14.57" Open Height, Amada NC-EXII CNC Control

CHICAGO DREIS & KRUMP 335 MECHANICAL PRESS BRAKE

CHICAGO 4' MECHANICAL PRESS BRAKE

CHICAGO 131 PRESS BRAKE

Assortment of Press Brake Tooling



88 TON AMADA FBD8025E CNC PRESS BRAKE



CHICAGO 4' MECHANICAL PRESS BRAKE



BLISS NO. 3 PRESS



LOSHBOUGH JORDAN NO. 3 PRESS



PRESS BRAKE TOOLING



PRESS BRAKE TOOLING



CHICAGO DREIS & KRUMP 335 MECHANICAL PRESS BRAKE



75 KVA TAYLOR WINFIELD FNB1875 SPOT WELDER



100 KVA FEDERAL PA-1-18 SPOT WELDER



SPOT WELDERS

100 KVA FEDERAL PA-1-18 SPOT WELDER, S/N 662160-10, 18" Throat, 220V

75 KVA TAYLOR WINFIELD FNB1875 AIR OPERATED SPOT WELDER, S/N 52891, 18" Throat, 220V

30 KVA ENCO 293-81 SPOT WELDER, S/N 072012



ALMCO OR3 VIBRATORY FINISHER

FINISHING EQUIPMENT

ECONOLINE RA-36-1 BLAST CABINET, S/N E83-1887

ALMCO OR3 VIBRATORY FINISHER, S/N 047907

ECONOLINE RA-36-1 BLAST CABINET

To discuss your requirements for an auction, please call
Perfection Industrial **847.427.3333**

TOOL ROOM/MACHINE TOOLS



AEM 501-37APMD DUAL HEAD BELT GRINDER/DEBURRER



CINCINNATI 1006 3/16" X 6' SHEAR



BOSCHERT LB12PN4 NOTCHER

TOOL ROOM/MACHINE TOOLS

AEM 501-37APMD DUAL HEAD BELT GRINDER/DEBURRER, S/N 50101M, w/WDC-5 Dust Collection System, 37" x 75" Abrasive Belt Length, 36" Max. Sanding Width, 0-8" Manually Adjustable Part Thickness Opening, 15-45 FPM Variable Speed Conveyor Drive, 17" Infeed Part Loading Table

CINCINNATI 1006 3/16" X 6' POWER SQUARING SHEAR, S/N 19642, 7" Throat Depth, 3/8" Per Foot Rake Angle, (7) Hold Downs, 1" x 3" x 6' Blade Size, 6' Squaring Arm, Support Arms, 5 HP Main Motor, Full Length Foot Treadle, 36" Back Gauge

6 TON PEMSETER SERIES 1000 INSERTION PRESS, 500-12,000 Ram Force, 18" Throat

BOSCHERT LB12PN4 NOTCHER, S/N 1558

BRIDGEPORT MILLING MACHINE, S/N 186278, 1 HP, 9" x 42" Table, Fagor DRO, Power Feed Table

DOALL DH612 SURFACE GRINDER, S/N 138-76374.0, 6" x 12" Ceramax Permanent Magnetic Chuck

WILTON 52W1DP-2 TURRET DRILL PRESS, S/N 0212002, 6-Position Turret, 900-4000 RPM, 24" x 48" Table

BURGMASER TURRET DRILL PRESS, 6-Position Turret, 12" x 18" Table

BROTHER BTP-263 HI-TAP TAPPING MACHINE

WEILER APPROX 12" X 18" TURRET CUT-OFF LATHE, 125-28,000 RPM, 6-Position Turret



6 TON PEMSETER SERIES 1000 INSERTION PRESS



1/2 TON GRANT PNEUMATIC RIVETER



BURGMASER TURRET DRILL PRESS



CLAUSING 16VC-1 DRILL PRESS



WEILER 12" X 18" TURRET CUT-OFF LATHE



BRIDGEPORT MILL



DOALL DH612 SURFACE GRINDER



WILTON 52W1DP-2 TURRET DRILL PRESS



DELTA ROCKWELL VERTICAL BANDSAW



BROTHER BTP-263 HI-TAP TAPPING MACHINE

Sale Closing From:
Thursday, April 23, 2015
at 1:00 PM CDT

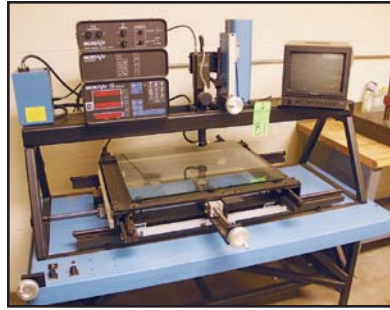
Inspection:
Wednesday
April 22, 2015
from 9:00 AM
to 4:00 PM CDT

View our current auction schedule at www.perfectionindustrial.com

FORKLIFT, PALLET TRUCK, PLATFORM SCALE, LARGE QTY. TOOLING & DIES, SHEET & BAR STOCK & MORE



3500 LB CAT E918T ELECTRIC FORKLIFT



MICRO-VU 9050A VIDEO RETICLE

FORKLIFT

3500 LB CATERPILLAR E918T ELECTRIC FORKLIFT,
S/N 6MM02671, Triple Mast, 42" Forks, Side Shift

ALSO AVAILABLE: Micro-Vu 9050A Video Reticle, Riveters, Drills, Benders, Kick Presses, Boring Heads, Vises, Rotary Tables Angle Plates, V-Blocks, Drill Chucks, Fixtures, Clamps, Hand Tools, 5,000 Lb Platform Scale, Granite Surface Plates, Pin Gage Sets, Air Receiving Tanks, Pallet Jacks, Die Carts, Heavy Duty Steel Tables, Rolling Carts, Work Benches, Pallet Racking, Shelves, Shipping Scales, Ladders, Shop Fans, And More

STOCK METAL/SCRAP METAL OPPORTUNITY:
Assorted Lots of Stainless, Aluminum and Steel Scrap, Sheet Stock, Bar Stock, Rolls of Steel



ASSORTMENT OF PIN GAGE SETS



BINS OF SCRAP METAL



HEAVY DUTY STEEL TABLES



METAL DIE CARTS



ROLLING CARTS



CANTILEVER RACK W/BAR STOCK



MISC. BAR STOCK



LARGE QUANTITY OF SHEET STOCK



ASSORTMENT OF CLAMPS AND HOLD DOWNS



RACK W/ASSORTED SHEET AND BAR STOCK



ASSORTED ROLLS OF STEEL

To discuss your requirements for an auction,
please call Perfection Industrial **847.427.3333**

TERMS OF SALE

An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranties expressed or implied. Please visit www.perfectionindustrial.com for our full terms and conditions.

REMOVAL

All items must be removed by no later than Friday, May 8, 2015. Removal hours are from 8:00 AM to 4:00 PM CDT, Monday through Friday, or by special appointment. All items are sold as-is, where-is. Buyer is responsible for removal costs.

FOR FURTHER INFORMATION

For further information contact John Bopp at (708) 606-3240 or Email: john@perfectionindustrial.com

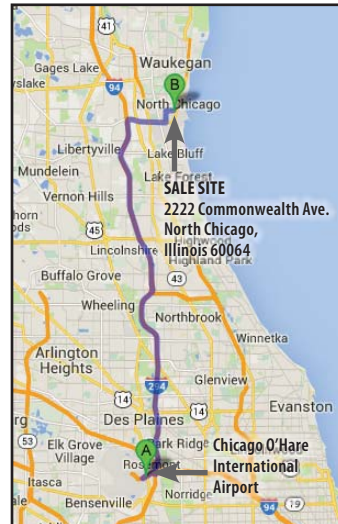
AIRPORT

Chicago O'Hare International Airport

HOTELS

Holiday Inn Express & Suites Chicago
North-Waukegan-Gurnee
611 Lakehurst Road
Waukegan, Illinois 60085

Hampton Inn & Suites
Chicago/Lincolnshire
1400 Milwaukee Avenue
Lincolnshire, Illinois 60069
(847) 473-4400



Sale Closing From: Thursday, April 23, 2015 at 1:00 PM CDT

Sale Location: 2222 Commonwealth Avenue, North Chicago, Illinois 60064

Inspection: Wednesday, April 22, 2015 from 9:00 AM to 4:00 PM CDT