

# PERFECTION ONLINE AUCTION

Assets Surplus to the Ongoing Requirements of

## IR equipped for life ECHNIQUES

**MANUFACTURER OF HIGH-PRFCISION UTILITY SYSTEMS & DIGITAL IMAGING FOR** THE DENTAL INDUSTRY

**Featuring: STAR CNC Swiss-Type Automatic Lathes, OKUMA CNC Live Tool** Turning Centers, MATSUURA & HAAS VMCs & HMCs. **Toolroom, Finishing** & Facility Support



STAR SR-32J SWISS-TYPE CNC LATHE



MATSUURA ES800V-PC2 CNC VERTICAL MACHINING CENTER



OKUMA CAPTAIN L370MW CNC TURNING CENTER W/LIVE MILLING

Sale Closing From: Thursday, June 8, 2017 at 11:00 AM EDT

**Sale Location:** 1295 Walt Whitman Road, Melville, New York 11747 Wednesday, June 7, 2017 from 9:00 AM to 4:00 PM EDT **Inspection:** 



www.perfectionindustrial.com

Sale is Being Held in Conjunction With:



**Online Bidding at** www.perfectionindustrial.com

ph +1-631-249-5566 www.prestigeequipment.com

## **SWISS LATHES, TURNING CENTERS**



STAR SV-32JII SWISS-TYPE CNC LATHE



STAR SA-12 SWISS-TYPE CNC LATHE

TURNING CENTERS (4) OKUMA CAPTAIN L370MW CNC TURNING CENTERS, s/n's 01 2006 119033 (2006), 07 2003 0533 (2003), 02 2003 0506 (2003), and 09 2001 0263 (2001), w/OSP-P100L or OSP-E100L CNC Control, Live Milling, 20.87" Swing Over Bed, 14.57" Max. Turning Dia. (Main Spindle), 20.47" Z-Axis, 10.24" X-Axis, 20.47" W-Axis, 16.54" Swing Over Cross Slide, 20.39" Distance Between Noses, Kitagawa B-210 10" 3-Jaw Chuck, 10.24" Max. Turning Dia. (Sub Spindle), Kitagawa B-206 6.5" 3-Jaw Chuck, 4,500 RPM Spindle Speed, 2.44" or 3.14" Main Spindle Through Hole, 2.09" Sub Through Spindle Hole, 12-Position Turret, w/Trion Mist Collector

2007 STAR SR-32J CNC SWISS TURNING CENTER, s/n 0500, w/Fanuc 18i-TB CNC Control, 1-1/4" Max. Machining Dia., 12-13/64" Max. Headstock Stroke, 33/64" Max. Drilling Capa-

bility Stationary Tool, 5/16" Power Driven Tool, Rigid Tapping, 25/64" Max. Milling Capability, 350–7,000 RPM Spindle Speed, 6-Tool Gang Tool Post, 4-Gang Tool, w/FMB Turbo 3-36 Bar Feed

2003 STAR SV-32JII CNC SWISS TURNING CENTER, s/n 0316, w/Fanuc 18i-TB CNC Control, 1-1/4" Max. Machining Dia., 12-13/64" Max. Headstock Stroke, 33/64" Max. Drilling Capability Stationary Tool, 5/16" Power Driven Tool, .5mm x 4mm Deep Max. Slotting Capability, 300-7,000 RPM Spindle Speed, 8-Position Turret,

w/FMB Turbo 5-42/4200A Bar Feed, s/n 53-111513, .167"–1.65" Round Bar Dia. Capacity, 11" Magazine Capacity, 20.8" Remnant Length, 157.5" Max. Bar Feed Length, 0–1,650 IPM Adjustable Infeed Rate, 0–2,360 IPM Adjustable

Forward Feed Rate, 1,650 IPM Return Feed Rate,

(2) STAR SA-12 CNC SWISS TURNING CENTERS, s/n's 041060 and 041061, w/Fanuc 18i-T CNC Control, 5/8" Max. Turning Dia., 5.5" Max.

.078"–7.87" Bar Dia. Capacity, Automatic Loading Magazine, 7" Linear Rack Capacity, 12'5" Max. Bar Length, 39.4" Min. Bar Length, 710"/Min. Adjustable Forward Feed Rate, 1420"/Min. Adjustable Return Feed Rate, w/Trion Mist Collector

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w/Trion Mist Collector

IKEGAI TUR26 CNC LATHE, s/n 53492V, w/Fanuc 18-T CNC Control, 12-Position Turret, 19.68" Swing Over Bed, 25.59" Max. Turning Length, Kitagawa B-10 10" 3-Jaw Chuck, Live Milling, w/Trion Mist Collector

IKEGAITUR-25 CNC LATHE, s/n 50765, w/Fanuc OT CNC Control, 8" 3-Jaw Chuck, 2.5" Bar Capacity, 18" Max. Turning Dia., 19" Max. Swing, 27" Max. Turning Length, 40–3,150 RPM Spindle Speed, 27.55" X-Axis, 9.84" Z-Axis, 12-Position Turret, Kitagawa B-10 10" 3-Jaw Chuck, Live Milling, w/Trion Mist Collector

(1) LNS QUICK LOAD SERVO S3, (2) LNS QUICK LOAD SERVO S2 AND (1) LNS **QUICK LOAD SERVO BAR FEEDS** 

LARGE SELECTION OF LIVE MILLING, TURNING AND BORING TOOLING, 3- AND 4-JAW CHUCKS, SUB SPINDLE CHUCKS, COLLET CHUCKS, BUSH-**INGS AND MORE** 



OKUMA CAPTAIN L370MW CNC TURNING CENTER





LNS QUICK LOAD SERVO BAR FEED



ASSORTMENT OF IKEGAI LATHE TOOLING

ASSORTMENT OF OKUMA LATHE TOOLING

To discuss your requirements for an auction.

View our current auction schedule at www.perfectionindustrial.com

please call Perfection Industrial 847-545-6374

## **MACHINING CENTERS & DRILL/TAP CENTER**

#### MACHINING CENTERS & DRILL/TAP CENTER

2005 HAAS EC-500-4AX CNC HORIZONTAL MACHINING CENTER, s/n 51676, w/Haas CNC Control, 32" X-Axis, 20" Y-Axis, 28" Z-Axis, 40 Taper, (2) 19.75" x 19.75" Pallets, 8,000 RPM, 40 Taper, 40 ATC, Through Spindle Coolant, .001° Indexing Full 4th Axis, Programmable Coolant Nozzle, High Pressure Through Spindle Coolant

2005 HAAS VF3D-APC-Q CNC VERTICAL MACHINING CENTER, s/n 40390, w/ Haas CNC Control, Wired for 4th Axis, 40" X-Axis, 20" Y-Axis, 25" Z-Axis, Cat 40 Spindle Taper, 20 HP Vector Drive, (4) 40" x 19" Pallets w/5" Hole Pattern, Dual Haas Automatic Pallet Changer, 40 ATC, 1,000 IPM Rapids, 8,000 RPM Spindle Speed, Chip Conveyor, Programmable Coolant Nozzle, 1 MB Programmable Memory, Floppy Drive, Programmable Spindle Orientation, w/Trion Mist Collector

2004 MATSUURA ES800V-PC2 CNC VERTICAL MACHINING CENTER, s/n 15965, Wired for 4th Axis, 31.49" X-Axis, 21.65" Y-Axis, 19.68" Z-Axis, Cat 40 Spindle Taper, (2) 33.85" x 20.86" Pallets, 1,969 IPM X, Y Rapid Traverse, 1,181 IPM Z Rapid Traverse, 40-12,000 RPM Spindle Speed, 40 ATC, Pallet Changer, w/Trion Mist Collector

(2) 2000 MATSUURA RA3G-II CNC VERTICAL MACHINING CENTERS, s/n's 000514069, and 000313969, Wired for 4th Axis, 31.5" X-Axis, 20.1" Y-Axis, 9.7" Z-Axis, Cat 40 Spindle Taper, 19.25" x 31.5" Pallets, 12,000 RPM, 40 ATC, Pallet Changer, w/Trion Mist Collector

1998 FANUC ROBODRILL A-T14IA CNC DRILLING AND TAPPING CENTER, s/n 997TH902, w/Fanuc 16i-M CNC Control, 19.7" X-Axis, 15" Y-Axis, 11.8" Z-Axis, BT30 Spindle Taper, 14 ATC, (2) 14-3/4" x 19-3/4" Tables, Pallet Changer, 8,000 RPM Max. Spindle Speed, w/Trion Mist Collector

(3) TSUDAKOMA AND (1) HAAS 4TH AXIS ROTARY TABLES (OVER 350) CAT 40 AND BT 30 TOOL HOLDERS



MATSUURA RA3G-II CNC VERTICAL MACHINING CENTER

**Sale Closing From:** Thursday, June 8, 2017 at 11:00 AM EDT





HAAS 4TH AXIS ROTARY TABLE





(OVER 350) CAT 40 AND BT 30 TOOL HOLDERS



HAAS EC-500-4AX CNC HORIZONTAL MACHINING CENTER



HAAS VF3D-APC-Q CNC VERTICAL MACHINING CENTER

## **CONVENTIONAL MACHINE TOOLS, FINISHING**



AMADA HA250W HORIZONTAL BANDSAW



KR WILSON 37R H-FRAME SHOP PRESS

**IANESVILLE T965** 

VARIABLE RATIO PRESS



20" DRILL PRESS



**DELTA 1650A CARBIDE TOOL GRINDER** 



SUNEX MD150KL 6" DOUBLE END BENCH GRINDER



HARDINGE DV-59 PRECISION LATHE

### CONVENTIONAL **MACHINE TOOLS**

**1998 AMADA HA250W HORIZONTAL BANDSAW,** s/n 25350527, .5-10" Round Cutting Capacity, 11.8" x 10" Rectangle Capacity, 89-295'/Min. Blade Speed, 11'6" x .037" x 1-1/4" Blade Dimensions

**SUPERMAX MILL, s/n** 19069, 9" x 49" Servo Feed Table, 3 HP, 60-4,200 RPM, Fagor Innova

**BRIDGEPORT MILL, s/n** 170915, 9" x 42" Bridgeport Power Feed Table, 1.5 HP, 60-4,200 RPM, Anilam Wizard 211 DRO

(2) HARDINGE DV-59 PRECISION LATHES, 9" Swing, 18" Between Centers, Collet Chuck, 6-Position Turret, Assorted Collets and Tooling Included in Base Cabinet

KR WILSON 37R H-FRAME SHOP PRESS, s/n 1368, 25-Ton, 7.5" x 24" Between Posts

PRESS-RITE NO. 1 OBI PRESS, s/n 3E-3372, 14.5" x 10" Bed, Dual Palm Buttons

**ALSO: CLAUSING AND ROCKWELL GANG** DRILLS, (16) DRILL PRESSES, VARIABLE RATIO PRESSES, GRINDERS, BELT AND **DISC SANDERS AND MORE** 







SAFETY-KLEEN 44.1 SOLVENT PARTS WASHER



**FINISHER** 



**TOPLINE VIBRATORY FINISHER** 





VIEW OF RAMCO CM48EBSS PARTS WASHERS



KRAMER INDUSTRIES BLAST CABINET

#### **FINISHING**

(3) RAMCO CM48EBSS PARTS WASHERS, s/n's JB090-95-003, 500-Lb Capacity, Auto Lift, 27 kW Heat, 208/3/60 Electrical

SAFETY-KLEEN 44.1 SOLVENT PARTS WASHER, s/n unknown, 120V

**HW KRAMER VIBRATORY FINISHER, 16"W x 29"H** x 17"D Media Area

TOPLINE VIBRATORY FINISHER, 19" Dia. x 10"D Media Area

**TOPLINE TABLE-TOP VIBRATORY FINISHER, 16"** Dia. x 8"D Media Area

KRAMER INDUSTRIES BLAST CABINET, 26" Rotary Table, w/Dust Collection System

### **PLANT SUPPORT**

#### **PLANT SUPPORT**

FILTER 1 DFF-6-6-5 DOWNDRAFT TABLE, DUAL SIDED CANTILEVER RACKS, STOCK/ BAR CRADLES, ROLLING TOOL CHESTS, SHOP CARTS, WORKBENCHES, MACHINE VISES, GRANITE SURFACE PLATES, MITUTOYO DIGITAL HEIGHT GAGES, DIE LIFT **CART, QUALITY CONTROL MODULAR OFFICE AND MORE** 



FILTER 1 DFF-6-6-5 **DOWNDRAFT TABLE** 



**DUAL SIDED CANTILEVER RACKS** 



TOOLING CART W/COVER



MITUTOYO DIGITAL **HEIGHT GAGES** 



PRESTO DIE LIFT CART



6-DRAWER ROLLING TOOL CHESTS



WOOD TOP WORK BENCH



**ROLLING SHOP CARTS** 



**BLACK AND PINK GRANITE SURFACE PLATES** 



KURT, BRIDGEPORT AND STARRETT **MACHINE VISES** 

**Sale Closing From:** 

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CHICK 4" OWIK-LOK **WORK HOLDING VISE** 

Thursday, June 8, 2017 at 11:00 AM EDT 1295 Walt Whitman Road, Melville, New York 11747 Wednesday, June 7, 2017 from 9:00 AM to 4:00 PM EDT



#### REMOVAL

All items must be removed no later than Friday, June 23rd, 2017. Removal hours are from 8:00 AM to 4:00 PM EDT, Monday through Friday, or by special appointment. All items are sold "As Is, Where Is." Buyers are responsible for all prepping, loading and trucking costs.

#### RIGGERS

Metz Machinery Movers.. (516) 779-2543 John Metz: metzj443@optonline.com Pedowitz Machinery Movers.. (203) 877-7458 Scott Pedowitz: scott@pedowitz.com

#### TERMS OF SALE

An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of quarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranty, express or implied.

#### FOR FURTHER INFORMATION

For further information, contact Jennifer Reiner at +1-847-545-6374 or jennifer@perfectionindustrial.com

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