

PUBLIC AUCTION

Heavy CNC Machining – Boring, Milling & Turning



By Order of Howard B. Samuels, not individually, but Solely as Assignee
for the Benefit of the Creditors of Smedberg Machine Corporation:

7934 S. South Chicago Avenue
Chicago, Illinois 60617

SALE DATE: Tuesday, June 23, 2015 10:00 am CDT

INSPECTION: Monday, June 22, 2015 from 9:00 am - 4:00 pm CDT

2013 Johnford ST-130CH Turning Center • 2012 Johnford BMC-130 Horizontal Boring Mill
7" G&L Floor Type Horizontal Boring Mill • 5" & 6" G&L Table Type Horizontal Boring Mills
Axelson 36"/48" x 22' Oil Field Lathe • Engine Lathes • Vertical Turret Lathes • Mills
Drills • Band Saws • Grinders • Welders • Plant Support Equipment • Office Equipment



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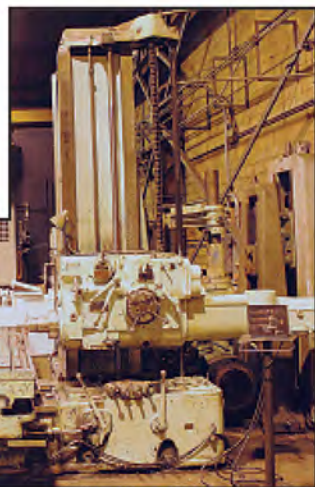


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HEAVY CAPACITY



CNC TURNING CENTER

JOHNFORD ST-130CH CNC Turning Center, S/N TCG130066 (2013);

39.4" Swing Over Bed; 31.5" Swing Over Cross Slide; 120" Turning Length; 24" AutoStrong 3-Jaw Chuck; 5.5" Bar Capacity; A2-15 Spindle Nose; 6" Spindle Bore; 1400 RPM Spindle Speed; Live Tooling with Full Contouring C-Axis Spindle; 12-Position Turret; Fanuc Oi-TD CNC Control

CNC HORIZONTAL BORING MILL

JOHNFORD BMC-130 CNC Horizontal Boring Mill, S/N VWB12017 (2012);

118" X-Travel; 90.5" Y-Travel; 63" Z-Travel; 27.5" W-Travel; 5.1" Spindle Bar; 71" x 63" Table Size; 33,000 lb. Workpiece Load Cap.; 50 HP Spindle; 2-Speed Spindle Drive; 2500 RPM; 60 ATC; Renishaw OTS Wireless Tool Presetter; Coolant thru Spindle; Fanuc 31i-Model B CNC Control

HORIZONTAL BORING MILLS

7" GIDDINGS & LEWIS 70-L7-UP Floor Type Horizontal Boring Mill, S/N 250-85-87;

120" Vertical Travel; 240" Horizontal Travel; 72" Spindle Extension; (2) 10' x 10' T-Slotted Floor Plates; (2) 90 Degree Angle Heads; (4) Set Up Tables

6" GIDDINGS & LEWIS 560-T Table Type Horizontal Boring Mill, S/N 8731;

96" Vertical Travel; 60" x 140" Table; 2.5" Auxiliary Spindle; Outboard Supports; Tailstock

5" GIDDINGS & LEWIS 350 Table Type Horizontal Boring Mill, S/N 5145;

72" Vertical Travel; 48" x 98" Table; 2.5" Auxiliary Spindle; (2) Tailstocks; 3-Axis Heidenhain DRO

Bid On Site
or Online at





25" x 14'



12.5" Bore



Auction
Date:
June 23



ENGINE LATHES • GAP BED OIL FIELD LATHE

PUTNAM 108" x 30' Long Bed Engine Lathe; 74.5" 4-Jaw Chuck; Flat Belt Drive; Riser Blocks; (3) Steady Rests

AMERICAN 25" x 14' Pacemaker Engine Lathe, S/N 74508; 24" 4-Jaw Chuck; 6 - 600 RPM; 3" Thru Hole; Tool Post; Steady Rest

REED PRENTICE 16" x 8' Engine Lathe, S/N 278941; 15" 4-Jaw Chuck; Pan Bed; 2" Thru Spindle

LEBLOND Regal 24" x 60" Engine Lathe; 14 - 350 RPM Spindle Speed; 15" 4-Jaw Chuck; True-Trace Attachment; Pan Bed

MONARCH 22M 24.5" x 72" Engine Lathe, S/N 8280; 9 - 400 RPM Spindle Speed; 18" 4-Jaw Chuck; Taper Attachment; Tool Post

AXELSON 36/48" x 22' Gap Type Oil Field Lathe, S/N 780201;

30" 4-Jaw Chuck; 9 - 370 RPM Spindle Speed; 12.5" Thru Hole; (2) Steady Rests; Follow Rest

TURRET LATHES • VERTICAL TURRET LATHE

WARNER & SWASEY 2A 22" x 42" Saddle Type Turret Lathe, S/N 522735;

Chuck Type; Pre-Selector Head; 15" 4-Jaw Chuck; 6-Position Turret; Tool Post

WARNER & SWASEY No. 5 20" x 24" Ram Type Turret Lathe, S/N 1174019; Bar Type; Pre-Selector Head; 6-Position Turret; 6' Bar Feed

FRORIEP 40" Vertical Turret Lathe, S/N 10914; 3-Jaw Chuck; 5-Position Turret; Side Head; 44 - 223 RPM

STRAIGHT SIDE PRESS • MILLING MACHINES

300 Ton BLISS HP2-300-48-42 Straight Side Stamping Press, S/N H629633 (1970); 3" Stroke; 100 - 200 SPM; 6" Adjustment; 48" x 42" Bed

CINCINNATI EM Vertical Single-Spindle Hydrotel Milling Machine, S/N 1H1V1L-333; 28" x 120" Table

CINCINNATI Model 3 Vertical Mill, S/N 2A3V1L-59; 10" x 54" Table; 18 - 450 RPM Spindle Speed; Medium Speed Style ER

BRIDGEPORT Vertical Mill, S/N BR40019; 9" x 42" Table; 1 HP



VERTICAL & HORIZONTAL BAND SAWS • RADIAL ARM DRILL

HEM 1200LS 16" x 20" Horizontal Band Saw, S/N 74079; Manual Clamping; In-Feed Conveyor; Coolant System

DOALL ML Vertical Band Saw, S/N 5115734; 120" Max. Saw Length; 24" x 24" Square Table; 17" Throat; 50 - 1600 FPM; Welding/Grinding Attach.

AMERICAN 3' x 9" Hole Wizard Radial Arm Drill, 50 - 1500 RPM Spindle Speed; 20" x 24" Box Table; Manual Clamping; Power Elevation

WELDING EQUIPMENT

Custom 48" x 15' Seam Welder, Flat Belt Drive Lathe • (2) LINCOLN IdealArc DC-600 Power Welding Sources

MILLER Deltaweld 652 with WC-115A Control and 70 Series Wirefeed Mounted on Boom • THERMAL PAK 10XR Plasma Cutter

Welding Equipment including: Large Qty. of ESAB & LINCOLN Welding Electrodes and Wire Spools, Torch Cart, Torch Wands, Hoses, and More

INSPECTION DEPARTMENT

Inspection Equipment including:

MITUTOYO and STARRETT Micrometer Sets up to 36", Height Gages, Radius Gages, Granite Surface Plates, Gage Blocks and More

FORKLIFTS & ROLLING STOCK

15,000 lb. HYSTER S150A LP Forklift; Dual Mast; Overhead Protection; Solid Tire; 6' Fork Length

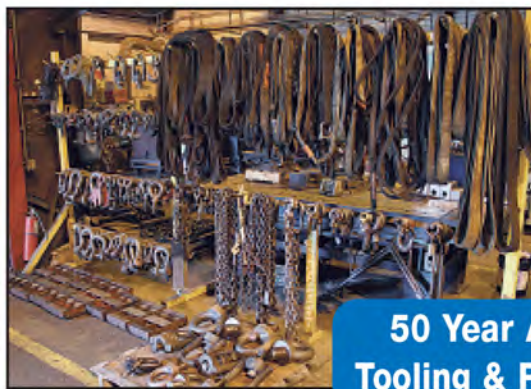
6000 lb. CATERPILLAR Electric Forklift • (2) CALDWELL Forklift Booms

4000 lb. NISSAN CPH02A25V LP Forklift, S/N CPH-2221642; Triple Mast; Overhead Protection; Solid Tires

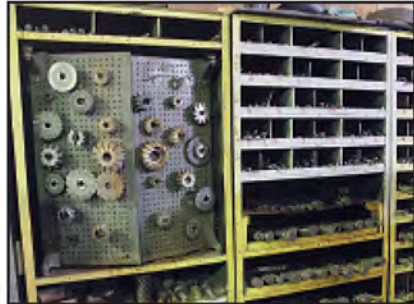
Gooseneck Trailer with Ramps; 14,000 lb. Capacity; 25' Flat Bed

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CLEVELAND 6" x 18" Surface Grinder

WALKER 1100-00 Dual Head Gang Drill, S/Ns 0000814 & 000815; 19.5" x 48" Table; 9 Throat; (2) 1 HP Motors

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PUBLIC AUCTION



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