



GAP FRAME PRESSES & FEED EQUIPMENT

- 1 – KOMATSU MODEL OBW250-3 275-TON GAP FRAME STAMPING PRESS, S/N 10093 (1998), With 11.8" Stroke, 21.6" Shut Height, 4.72" Adjustment, 20-40 SPM, 106" x 37" Bed, Air Cushion, Air Counter-Balance, Light Curtains, Vibration Pads
- 1 – PA INDUSTRIES MODEL SRF24 24" SERVO ROLL FEED, S/N 10861098 (2004)
- 1 – AIDA MODEL NC2-250(2) 275-TON DOUBLE CRANK GAP FRAME STAMPING PRESS, S/N 10525-1093 (1986), With 12.2" Stroke, 21" Shut Height, 3.54" Adjustment, 20-35 SPM, 36" x 106" Bed, Air Cushion, Air Counter-Balance, Light Curtains
- 1 – PA INDUSTRIES MODEL SRF20UL 20" ULTRA ADVANTEAGE SERVO ROLL FEED, S/N 23370402
- 1 – COE MODEL CPR4024 4,000-LBS. COIL REEL, S/N 20971
- 1 – KOMATSU MODEL OBS200S-VS-3 220-TON GAP FRAME STAMPING PRESS, S/N D0086 (2000), With 18.9" Shut Height, 4.72" Adjustment, 25-50 SPM, 25" x 33" Bed, Monitor, Air Clutch, Light Curtains
- 1 – AIR FEEDS MODEL AF5 36" x 36" PNEUMATIC STOCK FEED, S/N 920226
- 1 – US BAIRD COIL CRADLE, S/N ACC2-9C-48-144
- 1 – KOMATSU MODEL OBS110-3 121-TON HIGH SPEED GAP FRAME STAMPING PRESS, S/N 12485 (1992), With 4.3" Stroke, 14.96" Shut Height, 3.94" Adjustment, 60-120 SPM, 57" x 35" Bed, Light Curtains, Monitor
- 1 – PA INDUSTRIES MODEL SRF3000 SERVO ROLL FEED
- 1 – PERFECTO MODEL 1-1/2-12-TSS STOCK STRAIGHTENER, S/N SS-2936-2
- 1 – PERFECTO MODEL 14-48DOR COIL REEL, S/N PR-1747
- 1 – STAMTEC MODEL G1-110-S 121-TON OPEN BACK GAP FRAME STAMPING PRESS, S/N 0226 (1991), With 4.3" Stroke, 15" Shut Height, 3.1" Adjustment, 50-100 SPM, Light Curtains, Air Clutch, Monitor
- 1 – PRESS ROOM EQUIPMENT MODEL S25 12" x 12" PNEUMATIC STOCK FEED, S/N 0792-078
- 1 – COOPER WEYMOUTH MODEL A2500 2,500-LBS. COIL REEL, S/N 18M-1656
- 1 – KOMATSU MODEL OBS-110-H 121-TON HIGH SPEED GAP FRAME STAMPING PRESS, S/N 604001, With 4.3" Stroke, 14.96" Shut Height, 3.94" Adjustment, 75-150 SPM, 27.5" x 43" Bed, Light Curtains
- 1 – PA INDUSTRIES MODEL SRF16 16" PNEUMATIC STOCK FEED, S/N 5460696



STRAIGHT SIDE PRESSES & FEED EQUIPMENT

- 1 – VERNON MODEL 200-HD-1-72-200 200-TON STRAIGHT SIDE SINGLE CRANK STAMPING PRESS, S/N 6192, With 30" Stroke, 30" Shut Height, 48" x 72" Bed, Light Curtains
- 1 – PLESSEY MODEL A-2 30" PNEUMATIC STOCK FEED, S/N 85-189T
- 1 – LITTELL MODEL 60-30 6,000-LBS. UNCOILER, S/N 52433-54
- 1 – BLISS MODEL S1-150-27-33 150-TON STRAIGHT SIDE STAMPING PRESS, S/N T35544, With 7" Stroke, 22.5" Shut Height, 8" Adjustment, 19" x 15" Windows, Air Clutch, Light Curtains
- 1 – 18" PNEUMATIC STOCK FEED AND STRAIGHTENER
- 1 – ROWE MODEL 4020J 4,000-LBS. x 20" x 50" OD COIL CRADLE, S/N 25-285



CNC VERTICAL MACHINING CENTER

- 1 – SMG MODEL V40 3-AXIS CNC VERTICAL MACHINING CENTER, S/N 9040164 (1991), With 56" x 24" Table, 16-Position Automatic Tool Changer, 40 Taper Spindle, Fanuc O-M CNC Control

VERTICAL MILLING MACHINES

- 1 – BRIDGEPORT MODEL EZ TRAK II 2-HP CNC VERTICAL MILLING MACHINE, S/N 8838E, With 11" x 58" Table, BPC2M Control, Variable Speed, 5" Quill Travel
- 2 – BRIDGEPORT MODEL EZ TRAK DX 2-HP CNC VERTICAL MILLING MACHINES, S/Ns 273217, 268070E, With 9" x 48" Table, DX Control, Variable Speed

- 1 – BRIDGEPORT 1-HP VERTICAL MILLING MACHINE, S/N 67757, With Power Table Feed, DRO

EDMS

- 1 – SODICK MODEL 4530DAWT WIRE ELECTRICAL DISCHARGE MACHINE, S/N T2205 (1995), With EX21 Power Supply, Controls, Filter, Threading

- 1 – ELOX MODEL HERITAGE 12 RAM-TYPE ELECTRICAL DISCHARGE MACHINE, S/N 004533, With Fanuc A02B-0076-B856 Power Supply, Fanuc 11M CNC Control, Tapping Control Unit

JIG BORE & GRINDING

- 1 – MOORE MODEL 3 JIG GRINDER, S/N G966, With 2-Axis Digital Readout
- 1 – KEARNEY & TRECKER MODEL C JIG BORE MACHINE, S/N 95567, With 2-Axis Digital Readout

LATHES

- 1 – JET MODEL GH-1660R 16" X 60" ENGINE LATHE, S/N 11259706012-862435, With 20" 3-Jaw Chuck, 2,000 RPM Spindle, Tool Post, Tail Stock, 2.25" Spindle Bore

- 1 – CLAUSING MODEL 5914 9" X 36" TOOL ROOM LATHE, S/N 502218, With 6" 3-Jaw Chuck, 2000 RPM, Tool Post, Tail Stock

BAND SAWS

- 1 – DOALL MODEL C-916M 9" x 16" HORIZONTAL BAND SAW, S/N 527-96212 (1996)
- 1 – GROB MODEL NS36 36" VERTICAL BAND SAW, S/N 1371
- 1 – GROB MODEL NS18 18" VERTICAL BAND SAW, S/N 9617
- 1 – KYSOR JOHNSON MODEL J HORIZONTAL BAND SAW, S/N H23772



OBI PRESSES & FEED EQUIPMENT

- 1 – VERNON MODEL 8 125-TON OBI PRESS, S/N 11395, With 8" Stroke, 21" Shut Height, 4" Adjustment, 35 SPM, 32" x 48" Bed, Air Clutch, Cushion, Light Curtains
- 1 – AIR FEEDS AF-3 12" X 30" PNEUMATIC STOCK FEED & STRAIGHTENER, S/N 6318
- 1 – WALSH MODEL 55 55-TON OBI PRESS, S/N 10954, With Tie Bars, 18" x 32" Bed, Air Clutch, Monitor, Mechanical Stock Feed
- 1 – WALSH MODEL 38 38-TON OBI PRESS, S/N 11157, With Tie Bars, 14" x 29" Bed, Air Clutch, Light Curtains, Monitor
- 1 – 8" PNEUMATIC FEED
- 1 – US BAIRD COIL CRADLE, S/N ACC1-9C-926
- 1 – WALSH MODEL 38 38-TON OBI PRESS, S/N 10146, With Tie Bars, 14" x 29" Bed, Air Clutch, Light Curtains
- 1 – PERFECTO MODEL 4-6SRF MECHANICAL PRESS FEED, S/N F4-1848
- 1 – US BAIRD COIL CRADLE, S/N ACC1-9C-915
- 1 – WALSH MODEL 38 38-TON OBI PRESS, S/N 10831, 1965, With Tie Bars, 14" x 29" Bed, Air Clutch, Light Curtains
- 1 – MECHANICAL PRESS FEED
- 1 – EGAN MODEL E121-10 COIL CRADLE, S/N 1406

HYDRAULIC PRESSES

- 1 – DAKE MODEL 18-283 150-TON 4-POST HYDRAULIC TRYOUT PRESS, S/N 134048, With 48" x 24" Between Posts
- 1 – HANNIFIN 75-TON 4-POST HYDRAULIC PRESS, S/N C-67539, With 46" Open Height, 40" x 40" Bed, 42" Between Posts, Hydraulic System, Light Curtains
- 1 – DENISON MODEL A BENCHTOP HYDRAULIC PRESS, S/N 3091

COIL FEED AND SUPPORT EQUIPMENT

- 1 – COE MODEL CPPS-300-18 18" x 0.187" STOCK STRAIGHTENER, S/N 24414-1 (2004)
- 1 – COE MODEL CPR-PO-6018 UNCOILER, S/N 24414-2 (2004), With Peeler Arm and Support Equipment
- 1 – COOPER WEYMOUTH MODEL A5000 5,000-LBS. DOUBLE END COIL REEL, S/N 18M2034, 18" x 48" OD
- 1 – ROWE MODEL 8030J 8,000 -LBS. COIL CRADLE, S/N 24257, 30" x 50" OD
- 1 – AMERICAN MODEL 60 2,500-LBS COIL REEL, S/N 6233
- 1 – COE MODEL CPR-4024 4,000-LBS. COIL REEL, S/N G122466, With Variable Speed Drive
- 1 – COOPER WEYMOUTH MODEL A1200 1,200-LBS. COIL REEL, S/N 18M-1668
- 1 – COILMATIC MODEL XCFA-3030LH 30" x 30" PNEUMATIC STOCK FEED, S/N 0225
- 1 – COIL CRADLE AND STRAIGHTENER
- 1 – ROWE MODEL 3018-PR 3,000-LBS. x 48" OD COIL CRADLE, S/N 11367
- 1 – DURANT MODEL MDCC10 COIL CRADLE, S/N 4078



SURFACE GRINDERS

- 1 – CHEVALIER MODEL FSG1224AD 12" X 24" AUTOMATIC SURFACE GRINDER, S/N F1842005 (1995), With Wheel Dresser, Electro Magnetic Chuck, Controls, Filter
 - 1 – CHEVALIER MODEL FSG1640AD 16" X 40" AUTOMATIC SURFACE GRINDER, S/N 64823001 (1993), With Wheel Dresser, Electro Magnetic Chuck, Controls, Filter
 - 1 – GALLMEYER & LIVINGSTON MODEL 373 12" X 24" AUTOMATIC SURFACE GRINDER, S/N 373498 (1999), With Wheel Dresser, Electro Magnetic Chuck, Controls, Filter
 - 1 – GALLMEYER & LIVINGSTON MODEL 36 10" X 24" AUTOMATIC SURFACE GRINDER, S/N 536146, With Permanent Magnetic Chuck
 - 4 – HARIG MODEL SUPER 612 6" X 12" HAND FEED SURFACE GRINDERS, S/Ns 4783, 4135, 3131, 19697, With Permanent Magnetic Chuck
 - 2 – HARIG MODEL SUPER 612 6" X 12" HAND FEED SURFACE GRINDERS, S/Ns 6579, 7850 With Electro Magnetic Chuck
 - 1 – BOYAR SCHULTZ MODEL 612 6" X 12" HAND FEED SURFACE GRINDER, S/N 11267, With Electro Magnetic Chuck
- #### HORIZONTAL MILLING MACHINE
- 1 – KEARNEY & TRECKER MODEL H HORIZONTAL MILLING MACHINE, S/N 15335
- #### GRINDERS
- 1 – BAKER MODEL 3 CONTOUR GRINDER, S/N 15328
 - 1 – STERLING MODEL DV208A DRILLPOINT GRINDER, S/N DG4539
 - 1 – STRAND MODEL M2HEY7A FLEXIBLE SHAFT GRINDER, S/N 821218
 - 1 – DUMORE TOOL & CUTTER GRINDER
 - 1 – HAMMOND 10" DOUBLE ENDED PEDESTAL GRINDER, S/N 3071
 - 1 – THOR 7" DOUBLE END PEDESTAL GRINDER

DRILL PRESSES

- 1 – CARLTON 4" x 11" RADIAL ARM DRILL PRESS, S/N DPC1767, With Box Table
- 1 – WILTON MODEL 5212301 4" x 11" RADIAL ARM DRILL PRESS, S/N 13612, With Universal Box Table, 1500 RPM
- 1 – WILTON MODEL 5208201 3" x 9" RADIAL ARM DRILL PRESS, S/N 14004 (1996), With Universal Box Table
- 2 – FOSDICK 24" SINGLE SPINDLE DRILL PRESS
- 1 – DELTA 14" BENCHTOP SINGLE SPINDLE DRILL PRESS
- 2 – DELTA 17" SINGLE SPINDLE FLOOR-TYPE DRILL PRESS

CRANES

- 1 – DEMAG 2-TON TOP-RUNNING SINGLE GIRDER OVERHEAD BRIDGE CRANE, S/N 94022, With Demag 2-Ton Under Hung Trolley, 4-Part Electrical Cable Hoist, Pendant Control, 20' Span
- 1 – CONCO 3-TON TOP RUNNING SINGLE GIRDER OVERHEAD BRIDGE CRANE, With Coffing 2-Ton Under Hung Electric Hoist, Pendant Control, 12' Span
- 1 – CONCO 2-TON TOP RUNNING SINGLE GIRDER OVERHEAD BRIDGE CRANE, With Acco 1-Ton Under Hung Electric Hoist, Pendant Control, 12' Span
- 1 – CONCO 3-TON TOP RUNNING SINGLE GIRDER OVERHEAD BRIDGE CRANE, With CM Loadstar Hoist, Manual Control
- 1 – CONCO 2-TON COLUMN MOUNTED JIB CRANE, With Chain Hoist
- 1 – CUSTOM 2-TON GANTRY CRANE WITH HOIST

FORKLIFTS

- 1 – CLARK MODEL C500-60 6,000-LBS. LPG FORK LIFT TRUCK, With 2-Stage Mast, Cushion Tires
- 1 – KOMATSU MODEL FG30SG11 6,000-LBS. LPG FORK LIFT TRUCK, S/N 290804A (1992), 3-Stage Mast, Cushion Tires
- 1 – CLARK MODEL C40B-10 4,000-LBS. LPG FORK LIFT TRUCK, S/N C40B-1015-930-668

MATERIAL HANDLING EQUIPMENT

Crown 2,000-Lbs. Electric Lift, Stratton Model 2088-1 2,000-Lbs. Electric Lift, Advance Production Tools Model Pt20246 2,000-Lbs. Hydraulic Tipper, S/N 2536-0700, (4) Crown Pallet Jacks, Dectecto 48" X 48" Floor Scale With Part Counter, DRO, (2) Aluminum Dock Plates

AIR HANDLING EQUIPMENT

- 1 – SULLAIR MODEL 12B-50H 50-HP ROTARY SCREW AIR COMPRESSOR, S/N 003-62686 (2004)
- 1 – ZEKs HEAT SINK MODEL 400HSEA40M COMPRESSED AIR DRYER, S/N 126809 (2004)
- 1 – SULLAIR MODEL 10/25/2011 25-HP ROTARY SCREW AIR COMPRESSOR, S/N 52857
- 1 – JOY MODEL TA-030TAN2G 30-HP ROTARY SCREW AIR COMPRESSOR
- 1 – ALUP MODEL COM15255 15-HP ROTARY SCREW AIR COMPRESSOR, S/N 2496620020
- 1 – GARDNER DENVER MODEL AVSR5B 10-HP HORIZONTAL TANKED MOUNTED AIR COMPRESSOR, S/N A09667

SHOP EQUIPMENT

(4) Miller Welders, Lown 36" Plate Bending Machine, Trinco 2-Hole Sand Blast Cabinet, With Dust Collector, Diacro Bench Top Shear, Hopkins Screw Press, Hopkins Screw Press, Cincinnati 16" Heavy Duty Shaper, Gould & Eberhardt 32" Heavy Duty Shaper, Famco Bench Top Arbor Press, Dayton 8" Disc-2" Belt Sander, Bux Magnetic Base Drill, Dremel 16" Variable Speed Scroll Saw, (14) Steel Fabricated Material Stands, (2) Beverage Vending Machines, (3) Banding Carts With Tools, Sears 40 Amp Battery Charger, (4) Oily Rag Safety Cans, (2) Milwaukee 1/2" HD Electric Drills, Fenway Electric Nibbler, Electric Die Grinder, Triad Pipe Threader With Dies, Ridgid Pipe Tri-Stand Quantity of Work Benches, Tables, Parts Bins, Die Carts, Surface Plates, Gauges, Fixtures, Storage Cabinets, Hand and Power Tools, Lawn Equipment, Chains, Hooks, Slings, Sanders, Steel Horses, Shelving & Racks, Raw Material, Ladders, Inspection Equipment, Clamps, Etc.

ACCESSORIES & TOOLING

(8) 6" Precision Machine Vises, 8" Precision Machine Vise, (5) Troyke Rotary Tables 8"-16", (5) Tool Post Holders, (15) Wilton 4" Bench Vises, Schmidt Marking Machine, 6" 2-Jaw Chuck, 8" 3-Jaw Chuck, 10" 3-Jaw Chuck, 10" 4-Jaw Chuck Quantity Of Hirschmann EDM Tool Holders, Collets, Bushings, Drill Bits, Reamers, Rotary Fixtures, Sine Plates, Set-Up Tooling, Etc.

INSPECTION

Sigma Model HE400 14" Optical Comparator, S/N 2101, With Quadra-Chek 2000, Nikon Model 7 14" Optical Comparator, Mitutoyo Model Surftest 401 Surface Tester, (2) 36" X 48" Surface Plates, (2) 24" X 36" Surface Plates, (4) 18" X 24" Surface Plates, Mitutoyo Calipers, Van Keumen Model VK-II Pin Gauge Set, Van Keumen Model VK-III Pin Gauge Set, Starrett 18" Digital Height Gauge, Brown & Sharpe Model Data Hite 18" Digital Height Gauge, Starrett Model 752 12" Digital Height Gauge, Wilson Rockwell Hardness Tester

RAW MATERIAL – STOCK

Large Quantity Of Annealed Spring Steel, Crs Dead Soft, Galv, Crs Cq, G60 Hd Galv Ct Dry, G40 Hd Galv, 3003-0 Ddg Alum, 5052 H32 Ddg Alum, 1/4 Hard Crs, 3003-0 Alum, Crs Eddq (Coil & Sheet)

VEHICLES

- 1 – GMC MODEL SONOMA 4X2 PICK UP TRUCK, VIN 1GTCS14Z1N8502711 (1992)
- 1 – CHEVROLET MODEL 3500 4X2 BOX TRUCK, VIN 1GBKC34N9PJ103983 (1993), With Supreme 12' Box

OFFICE EQUIPMENT

Desks, Chairs, Credenzas, Files, Bookshelves, Conference Table , Chairs, Computers, Copiers, Misc. Office Equipment

Hilco Industrial, LLC

Webcast/Onsite Auction



Auction Date
THURSDAY, JULY 28TH
BEGINNING AT 10AM LOCAL TIME

Preview Dates
WEDNESDAY, JULY 27TH
9AM TO 4PM LOCAL TIME & MORNING OF THE SALE
TO SCHEDULE AN EARLIER INSPECTION, PLEASE CONTACT JOHN MAGNUSON AT 847.504.3204 OR EMAIL JMAGNUSON@HILCOIND.COM

Auction & Preview Location
1212 and 1240 Gardner Road • Westchester, IL 60154

Directions
FROM CHICAGO MIDWAY INTERNATIONAL AIRPORT: (13.6 MILES / APPROX. 24 MIN.) TAKE CICERO AVE. TO I-290W. EXIT AT S 25TH AVE, TURN RIGHT. CONTINUE TO W ROOSEVELT RD, TURN RIGHT, TO BRISTOL AVE, TURN RIGHT, CONTINUE TO GARDNER RD, TURN RIGHT. DESTINATION WILL BE ON THE RIGHT.

- Further Information**
- AN 18% BUYER'S PREMIUM WILL BE CHARGED ON ALL ASSETS. THE BUYER'S PREMIUM WILL BE REDUCED TO 15% FOR PAYMENTS MADE BY CASH, COMPANY CHECK OR WIRE TRANSFER. THE AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING U.S. CURRENCY ONLY.
 - REMOVAL DEADLINE IS FRIDAY, AUGUST 12TH, WITH HOURS OF REMOVAL BETWEEN 8AM TO 4PM MONDAY THRU FRIDAY. AFTER THE NOTED DEADLINE AT 4PM THE BUYER WILL INCUR A COST OF \$500 A DAY FOR ENTRY INTO THE FACILITY.
 - FOR FURTHER INFORMATION ON EQUIPMENT & MACHINERY, PLEASE CONTACT JOHN MAGNUSON AT 847.504.3204 OR EMAIL JMAGNUSON@HILCOIND.COM
 - FOR PAYMENTS, PLEASE CONTACT LESIA JOSEPH AT 616.732.1800 X19 OR EMAIL LJJOSEPH@HILCOIND.COM OR HILCO ACCOUNTS RECEIVABLE AT HIN_AR@HILCOIND.COM
 - FOR CUSTOMER SERVICE, PLEASE CONTACT SANDI NEELY AT 248.254.9999 X16 OR EMAIL SNEELY@HILCOIND.COM

Terms of Sale
An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by cash, company check or wire transfer. Everything will be sold to the highest bidder for cash, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items will be sold "as is, where-is" without any warranties, express or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information herein contained. Bidders are encouraged to thoroughly inspect the items on which they intend to bid prior to sale. Absolutely no items will be removed until the day after the conclusion of the sale and payment is made in full. Subject to additions, deletions and prior sale.

Payment: ALL PURCHASES MUST BE PAID IN FULL ON THE DAY OF THE AUCTION. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of total purchases is made on the day of the sale. Contact our office for wire transfer instructions. Only cash, wire transfer or certified check, payable to Hilco Industrial, LLC will be accepted. Company checks payable to Hilco Industrial, LLC will be accepted only if accompanied by a bank letter of guarantee, (see sample letter below). All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

Sample Bank Letter
(Bank Name) unconditionally guarantees payment to Hilco Industrial, LLC from (Company Name). This guarantee will be valid for purchases made at the Auction of Three Star Manufacturing Company, Inc. on July 28, 2011.

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BEGINNING AT 10AM LOCAL TIME
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