

# ONLINE AUCTION

METFIN SERIES V THRU-FEED ABRASIVE SHOT BLAST MACHINE

Surplus to the Ongoing Operations of a



GREAT OFFERING OF
SHOT BLAST, CNC
LASER, TURRET
PUNCHES, CNC PRESS
BRAKES, TOOLING,
TOOL ROOM
MACHINES, MATERIAL
HANDLING, SHEET
STOCK & MORE





Sale Closing From: Thursday, February 9th, 2017, 1PM ET

Sale Location: 62 Vermont Castings Road, Bethel, VT 05032

**Inspection:** Wednesday, February 8<sup>th</sup>, 2017 or by Appointment



Perfection Industrial Sales ph 847-545-6374 • fax 847-427-8884 www.perfectionindustrial.com

Online Bidding at www.perfectionindustrial.com





## **ISHOT BLAST MACHINE**

METFIN SERIES V Thru-Feed Abrasive Shot Blast Machine, S/N 5001, w/ Dual Lane Thru-Feed Tracks with (13) 40" x 36" Shuttle Cars, (6) 20-Hp Shot Wheels, Note - System Designed For (8) Shot Wheels, Shot Reclaim System, Floor Standing, Main Control Panel wl ALLEN BRADLEY Panel View 300 Micro PLC Interface, NOTE - Dust Collector Not Included

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AMADA TOGU·/11 PUNCH & DIE GRINDER

Online Bidding at www.perfectionindustrial.com

STRIPPIT 1000H/30 30-METRIC TON CNC TURRET PUNCH

#### **CNC LASER CUTTING MACHINE**

**1997 CINCINNATI CL-707-4x8 2000 Watt CNC Laser Cutting Machine,** S/N 49951, w/ (2) Upper & Lower 4' x 8' Workpiece Tables, ROFIN SINAR 2000 SMX Laser, CINCINNATI CNC Control, (2) KOOLANT KOOLERS Chillers - Model SV3000-W S/N 52034 & Model HCV10000-PR-NF-L-FILT S/N 33794

## **CNC TURRET PUNCHES**

**2000 STRIPPIT LVD 1000M XP/30 30-Metric Ton CNC Turret Punch,** S/N 051111300, w/ GE FANUC Series O-P Control, Travels; X-51.25", Y-43.875", Maximum Stock Size 40" x 50", Maximum Stock Thickness .250", Hole Punching Capacity; 4.5" Dia @ 13 Gage, 3.5" Dia @ 10 Gage, 1.625" Dia @ .250", 42 Tool Stations (Long Tool), 40 Tool Stations (Short Tool), 10-Hp Mechanical Press Drive



(2) 1998 STRIPPIT 1000H/30 30-Metric Ton CNC Turret Punches, S/N 017101998, 016090998, w/ GE FANUC Series O-P Control, Travels; X-51.25". Y-43.875", Maximum Stock Size 40" x 50", Maximum Stock Thickness .250", Hole Punching Capacity; 4.5" Dia @ 13 Gage, 3.5" Dia @ 10 Gage, 1.625" Dia @ .250", 42 Tool Stations (Long Tool), 40 Tool Stations (Short Tool), 30-Hp Hydraulic Unit

1999 STRIPPIT 1000 XP/20 20.5-Metric Ton CNC Turret Punch, S/N 190082099, w/ STRIPPIT Control, Travels; X-51.2", Y-40.8", Maximum Thickness .250", 20

**Tool Stations** 

2010 AMADA TOGU-111 Punch & Die Grinder, S/N 3023-1038

LARGE SELECTION of Quality Turret Punch Tooling (Over 500 Pieces)

## **CNC TURRET PUNCHES**

(2) 2002 PIRANHA 6508 65 Ton x 8' CNC Hydraulic Press Brakes, S/N 6508-1224, 6508-1223, w/ AUTOMEC AUTOGAUGE CNC 2000 Backgauge, 78" Between Housings, 8" Throat, PIRANHA Generation II Pedestal Control System, Top Mounted Hydraulics

**2000 PIRANHA 6508 65 Ton x 8' CNC Hydraulic Press Brake,** S/N 6508-1165, AUTOMEC AUTOGAUGE CNC 300 Backgauge, 78" Between Housings, 8" Throat, Top Mounted Hydraulics, NOTE - Hydraulic Issues

(2) 1999 ACCURPRESS 7608 60 Ton x 8' CNC Hydraulic Press Brakes, S/N 5827, 5520, w/ AUTOMEC AUTOGAUGE CNC 99 Backgauge, 79" Between Housings, 8" Throat, ACCURPRESS Pedestal Control

**1995 ACCURPRESS 7606 60 Ton X 6' CNC Hydraulic Press Brake,** S/N 2909, w/ AUTOMEC AUTOGAUGE Backgauge, 54" Between Housings, 8" Throat

**STANDARD DBS0-8 50 Ton x 8' CNC Hydraulic Press Brake,** S/N F8021164, HURCO AUTOBEND 5C Backgauge, 78" Between Housings, 6" Throat

(2) 2007 PIRANHA 3506 35 Ton x 6' CNC Hydraulic Press Brakes, S/N 3506-1027, 3506-1026, w/ AUTOMEC AUTOGAUGE CNC 300 Backgauge, 62" Between Housings, 7" Throat, Top Mounted Hydraulics

LARGE SELECTION of Quality Press Brake Dies (Over 200 Pieces)

View our current auction schedule at www.perfectionindustrial.com







To discuss your requirements for an auction, please call Perfection Industrial 847-545-6374

## **HYDRAULIC SHEAR**

1994 ACCURSHEAR 61356 6' x .135" Hydraulic Squaring Shear, S/N 1835, w/ AUTOMEC SQUARESHEAR CNC Backgauge & Squaring Arm, 16" Front Table, Top Mounted Hydraulics

## **MISCELLANEOUS MACHINERY**

LORS / TJ SNOW 150AR 50 KVA Rocker Arm Spot Welder, S/N 8802688/11UM2013RF, w/ EN 1000 Control, 40" Throat

JANDA 3-50-24 50 KVA Rocker Arm Spot Welder, S/N R2964, w/ TECHNITRON T2050 Control, 28" Throat

HAEGER 618-14 Insertion Press, S/N 754

BRIDGEPORT Vertical Milling Machine, S/N BR35595, w/ 42" Power Feed Table, ANILAM Wizard III DRO, 6" Swivel Base Vise

DOALL C-916S 9" x 16" Horizontal Bandsaw, S/N 529-011092

ROCKWELL 28-300 14" Vertical Bandsaw, S/N 82K05100

Punch Capacity 1" Diameter thru 5/16" Plate

NIAGARA 48" x 16 Gauge Power Shear, S/N NA; Note - Motor Guard Damaged

Capacity

POWERMATIC 1200 20" Floor Type Drill Press, S/N 320V1060, w/ Variable Speed 100-2000 RPM

ROCKWELL UNIDRILL 15-017 Universal Radial Type Drill Press, S/N 1493484

DAMARK SR-24 Thru-Feed Shrink Packaging Heat Tunnel, S/N 5089, w/ 20"W x 12"H x 78"L

(4) SIGNODE MCD-710 Power Strapping Machines, w/ Dispensing Stands

SAW TRAX Panel Saw, S/N NA, w/ 4' x 8' Capacity, Porter Cable 347 7-1/4" Saw

#### SHEET STEEL

(29) Pallets of Sheet Stock **Steel,** Up to 4' x 8', 22/24 Gauge(Approximately 20,000 Lb)

ACCURSHEAR 61356 6' X .135" HYDRAULIC SQUARING SHEAR





## **ALSO**

(6) NISSAN and TOYOTA Forklifts (All in Need of Repair); DETROIT HOIST EDWARDS 25 Ton Hydraulic Ironworker, S/N 08912508, w/ Maximum 1/2 Ton Floor Standing Jib Crane w/ CM Valustar Electric Chain Hoist; WOOD'S POWR-GRIP 250-Lb. Capacity Vacuum Type Sheet Lifter Attachment, (4) Vacuum Pods; Over 60 Sections Adjustable Pallet Racking, Roller Conveyor, Overhead Monorail Conveyor System (Disassembled), Material Handling, Work Stations, Tool & Material Carts, Scissors Lift Tables, BLACK DIAMOND BW-90 Drill Point Grinder, S/N 26420, w/ 1/16" to 3/4" Self-Dumping Hoppers, Rolling Step Ladders, Worktables, Paint Spray



LORS / TJ SNOW 150AR 50 KVA ROCKER ARM SPOT WELDER



DETROIT HOIST 1/2 TON FLOOR STANDING JIB CRANE

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#### REMOVAL

All assets must be removed no later than Friday, February 24th. Removal times are Monday through Friday, from 8:00 AM - 4:00 PM.

## **TERMS OF SALE**

An 18% buyer's premium will be charged on all assets. The buyer's premium will be reduced to 15% for payments made by means of cash, cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of sale close. Credit card payments are limited to a maximum of \$2,000. All items are sold "As is, Where is" without any warranty, express or implied.

Online Bidding at www.perfectionindustrial.com

#### FOR FURTHER INFORMATION

For further information contact Jennifer Reiner at 847-545-6374 or jennifer@perfectionindustrial.com. For accounting and invoicing questions, contact Inesa Dicpetris at 847-427-3333 inesa@perfectionindustrial.com.

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