

HILCO INDUSTRIAL

ONLINE AUCTION

Assets formerly owned by Campos 1925, S.A.



Complete Thermoforming, Thermoplastics Extrusion and PVC Calendering Facility



10 September 2013
Polinyà (Barcelona), Spain

In conjunction with:

AARON equipment auctions
www.aaronequipment.com/auctions



www.perfectionmachinery.com



www.gvassetmanagement.com

Hilco
Industrial

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www.hilcoind.com

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AUCTION DATE

10 SEPTEMBER 2013

PREVIEW DATE

STRICTLY BY APPOINTMENT ONLY

LOCATION

CTRA. SENTMENAT, KM. 2,6

APTD. CORREOS 25

E-08213 POLINYÀ (BARCELONA)

SPAIN

FURTHER INFORMATION

- A 16% BUYER'S PREMIUM WILL BE CHARGED ON ALL ASSETS. AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING EURO ONLY.
- ALL ITEMS AVAILABLE BY ONLINE AUCTION UNLESS SOLD PRIOR BY PRIVATE TREATY
- FOR FURTHER INFORMATION ON MACHINERY & EQUIPMENT, PLEASE CONTACT:

**SIMON HALSEY AT +44 (0)8453 130 181 OR EMAIL
SHALSEY@HILCOEUROPE.COM**

**ED WIGLEY AT +34 (606) 099 716 OR EMAIL
EWIGLEY@HILCOEUROPE.COM**

- FOR CUSTOMER SERVICE, PLEASE CONTACT SHIRLEY PHIPPS AT
+44 (0)121 237 6221 OR EMAIL SPHIPPS@HILCOEUROPE.COM

COMPLETE THERMOFORMING, THERMOPLASTICS EXTRUSION AND PVC CALENDERING FACILITY

• Comerio Ercole Rubber Sheet Calender Line (1975)

Thicknesses 0.150 - 0.800 mm, Max operating width 1200 mm, 500 mm x 1800 mm 2-Roll Mill. 500 mm x 1500 mm 2-Roll Mill. 440 mm x 1500 mm 4-Roll Calender, Roll Speed 67 rpm, Costmasnaga C4x560 Gearbox, 140:1 Ratio, CCTV Monitoring, Safeline Metal Detection, Downstream Cooling Rolls, x2 Rewind Stations, Spare Calender Roll



MIXING SYSTEM • EXTRUSION LINE



- **Papenmeier Type SEH400/KO1600 Mixing System (1974)**

Mixer Capacity 14.12 cu ft (400 ltr), Cooler Capacity 62.4 cu ft (1600 ltr)

- **AMUT 3-Layer Sheet Extrusion Line (2002)**

AMUT EA130, 130 mm diameter Single Screw Extruder, Electrically Heated, 7-Zone Air Cooling System, 2000 mm Sheet Die Head. Sella LA Temperature Control Unit, AMUT EA70, 70mm diameter Single Screw Co-Extruder, Sella NP6/40R/NM/M Temperature Control Unit, Electrically Heated, 5-Zone Air Cooling System. AMUT type KOC 3-Roll Sheet Stack 400 mm x 2300 mm. 2-Roll Support Station. AMUT HCGiotina Guillotine. Sheet Haul-Off Table. Granulator and Dust Filter System, Spare 130 mm Screw, Grabado Embossing Roller



EXTRUSION LINES

- **Reifenhauser Sheet Extrusion Line (1973)**

Reifenhauser EH1200-1-90, 120 mm diameter Single Screw Extruder, Transplast Material Hopper/Dryer. Electrically Heated, 6-Zone Air Cooling System. 1100 mm Sheet Die Head. Meccaniche Combo 3-Roll Sheet Stack (1 x 200 mm x 1600 mm, 2 x 300 mm x 1600 mm). 2-Roll 220 mm x 1200 mm Rubber Lined Support Station. Reinhard type 52/86 1540 mm Guillotine. Sheet Haul-Off Table



- **Reifenhauser Sheet Extrusion Line**

Reifenhauser S120IA TR 3-57, 120 mm diameter Single Screw Extruder, Transplast Material Hopper/Dryer. Sheet Die Head. 3-Roll 200 mm 1400 mm Sheet Stack. 2-Roll Rubber Lined Support Station. Reifenhauser type RAS 2000/62 Guillotine. Sheet Haul-Off Table, 1600 mm Die Head (Spare)



SLITTER/REWINDER • GRANULATORS



• Kontrelmec MRB-2r/13 Slitter/Rewinder Krypton 2 Control (1996)



• (2) Mecanofil Type 70/98 Granulators (2004)
Main Motor 112.5 HP/75 kW,
Opening 400 mm x 965 mm



VACUUM FORMING MACHINES



VACUUM FORMING MACHINES

- Geiss Type DU2500T4, 141 kW, Haul-Off Table (1990)
- Geiss Type DU2000T3, 113 kW, Haul-Off Table (1989)
- Geiss Type DU1625T3, 67 kW (1989)
- Geiss Type DU1625T4, 67 kW, Haul-Off Table (1990)
- Geiss Type DU1500U2, 59 kW, Haul-Off Table (1990)
- Geiss Type DU1500U3, 74,3 kW, Haul-Off Table (1991)
- E.V.A.S.A. Type GMAC (1998)





COMPRESSORS

- **(3) Ingersoll-Rand MH37-GD** Packaged Air Compressors (2000)
Max Working pressure 10 Bar,
Input Shaft Power 43 kW,
Motor Speed 2960 rpm
- **Ingersoll-Rand TS190** Refrigerant Air Dryer (2001)
- **(2) Ingersoll-Rand** In-Line Air Filters
- **Eusko** Air Receiver

MACHINE TOOLS

- **Max Mayer WPF234R-1** Tandem Table CNC Milling Machine (1997)
- **CNC900** Control, Air Compressor
- **(2) Max Mayer KPF2400R** CNC Milling Machine (1989/1988)
- **CNC785L** Control, Air Compressor
- **Loire 100 Ton** Hydraulic Press (1992) Stroke 700 mm, Max Daylight 1000 mm, Table Size 1500 mm x 1000 mm
- **Zani AF120** 150ton Eccentric C-Frame Power Press Adjustable Stroke 140 mm, 40 Strokes/min, Clearance Between Floor & Slide 700 mm, Table Dimensions 800 mm x 1200 mm, Power Consumption 15 HP, Machine Weight 9000 kg
- **Soenen EPC 1A** 63 Ton C-Frame Power Press
- **(2) SAMCO** 1500 mm Mechanical Guillotines
- **Centauro 700 SP** Vertical Bandsaw (1989)
- **AMAC** Vertical Bandsaw (1990)
- **(2) Rinco MP201-2** Ultrasonic Welders (2007)
- **Sipa 700** Top Table Saw (1991)
- **Aquitsin Bosser** Vertical Bandsaw
- **Elektra-Beckum SPA-1100** Dust Extraction Unit
- **Uniz** Mechanical Hacksaw
- **(3) Unbranded** Vertical Bandsaws
- **Pillar Drill**, **Double Ended Pedestal Grinder**, **Hand Shear**
- **Migatronc Automig 273** Welding Set



FORK LIFT TRUCKS • MISCELLANEOUS



FORK LIFT TRUCKS

- Nissan FD01A18U 1.8 Ton x 4000 mm Diesel, Counterbalance (2002)
- Nissan FJ01A18U 1.8 Ton x 3700 mm Diesel, Counterbalance (1999)
- Nissan FJ02A20U 2 Ton x 3700 mm Diesel, Counterbalance (1994)
- Nissan FJ02A20U 2 Ton x 3700 mm Diesel, Counterbalance (1994)
- Nissan FJ01A18U 1.8 Ton x 3700 mm Diesel, Counterbalance (1999)



MISCELLANEOUS

- ETS Humidity Chamber
- (3) J. Bot Tensile Testing Machines
- JP. Selecta Laboratory Refrigerator
- JP. Selecta Electric Oven
- 50 kg Load Tester
- Hereaeus Suntest CPS
- Digitronic Benchtop Electric Oven
- Uv Inspection Cabinet
- Ran-Ran Melt-Flow Indexer
- JP. Selecta Precistern S-138 Waterbath
- Taber 5130 Abraser



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