

GP300 CNC HOBBIING MACHINE - VC0012

Item No.	Price Book	Special Price	Item Description
Machine and Required Options			
1001	\$415,970	\$415,970	G300 CNC Hobbing Machine Core Components
3004	\$0	\$0	CNC Control - Fanuc 6 Axis
3001	\$0	\$0	Electrical and Hydraulic Controls, NFPA, 480 Volt, 60 Hertz
3012	\$0	\$0	Locks for Electrical Doors, NFPA Standard, "Double Bit"
3023	\$0	\$0	Gleason Screen Display in the English Language
3156	\$0	\$0	Control Manufacturer Displays in the English Language
3129	\$0	\$0	Machine Nameplate in the English Language
6093	\$0	\$0	Gear Driven Hob Head - 900 RPM with HSK Taper Hob Clamping
6077	\$0	\$0	Workspindle Direct Driven with Gleason #50 Taper
6058	\$19,450	\$19,450	Power Workpiece Chucking (Hydraulic) - Workspindle Gear Driven / Gleason #50 Taper
6061	\$0	\$0	Hydraulic Chuck Direction Downward
2012	\$0	\$0	Extended Hydraulic Tailstock and Slide
2014	\$2,570	\$2,570	Live Center for Extended Tailstock Column (Item 2012)
4019	\$22,405	\$22,405	Chip Separator for Wet with 43" Exit Height Located Opposite Operator
4147	\$7,040	\$7,040	Smoke and Mist Collector, NFPA, 480 Volt, 60 Hz
7001	\$0	\$0	Gleason Standard Runoff
7002	\$0	\$0	Customer Attendance at Runoff
6086	\$2,240	\$2,240	Rotary Style Fixed Deburr Reduction Attachment
6030	\$9,080	\$9,080	Arrange Machine with Emergency Withdrawal
1075	\$0	\$0	Paint Textured - Guards/Cabinet, RAL7035 Lt Gray, Door RAL5017 Blue, Frame RAL7016 Gray
7021	\$4,945	\$4,945	Prepare Machine for Truck Shipment - Skidded
		\$483,700	Subtotal - Machine and Required Options
Automation			
5090	\$38,910	\$38,910	SIX Station Carousel Loader with Fixed Jaw, Two Station Operation
			Note: Operator is responsible for proper cup position at machine setup
5114	\$3,390	\$3,390	Controls Automation Interface - Standard 4 Inputs / 4 Outputs(Gleason Standard Software)
5092	\$7,745	\$7,745	Light Curtain for Manual or Robot Load to Fixed Cup
		\$50,045	Subtotal - Machine Automation
		\$533,745	Total for Hobbing Machine, Options and Automation
Additional Options			
6003	\$1,020	\$1,020	Stacklight - Three Color
6006	\$530	\$530	Electronic Handwheel
4064	\$1,010	\$1,010	Low Level Switch, Recommended for Automation
3032	\$5,125	\$5,125	Enhanced Fault Monitoring - Maintenance Assist Function
3033	\$3,420	\$3,420	Preventative Maintenance Display - Maintenance Assist Function
6047	\$855	\$855	Hob Diameter Gage Electrical Interface
6207	\$16,350	\$16,350	Hob Diameter Gage - Stand Alone Unit
6235	\$4,280	\$4,280	Replacement Parts Kit for NFPA 480V/60Hz
7029	\$890	\$890	One Additional Set of Standard Documentation
7006	\$8,985	\$8,985	Non-Standard SPC Runoff: Cutting Customer's parts
6376	\$185	\$185	USB Flash Drive
		\$42,650	
		\$576,395.00	Total Machine and Options
Workholding and Loader Cups (One Shaft)			
T1	\$5,500	\$5,500	Work Arbor and Tailstock Center - Juicer Type for One (1) Part Type
T2	\$8,850	\$8,850	QTY. (3) - Set of Two(2) Loader Cups for One (1) Part Type at \$2,950 ea.
T3 2	\$5,060	\$10,120	Hob Arbor - 1.250" Diameter
2	\$5,590	\$11,180	Hob Arbor - 1.500" Diameter
		\$35,650	Subtotal - Workholding and Loader Cups (One Shaft)
Training Classes in Rochester, NY			
2	\$1,100	\$2,200	Mechanical Maintenance 3 Days
2	\$1,400	\$2,800	Electrical Maintenance 5 days
		\$5,000	Subtotal Training Classes
		\$617,045	Project Total

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