

# PUBLIC AUCTION

Due to the Plant Consolidation & Closure of:



Gates Canada - London Operations

**Manufacturers of Power Steering,  
Damper and Water Pump Pulleys for  
Major OEMs & Tier 1 Suppliers**

1005 Wilton Grove Rd London, Ontario, N5Y 5T5, Canada

**FEATURING: WF VERTICAL & HORIZONTAL SPINNING & TRIMMING MACHINES -  
AIDA & BLOW STAMPING PRESSES - LAUFFER HYDRAULIC FORMING PRESSES**



**Auction: Wednesday, December 9 @ 10:30 AM**

**Preview: Tuesday, December 8, 9:00 AM - 5:00 PM or by appointment**



**PLATINUM  
Asset Services**

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**416.366.2326**

Sale conducted in conjunction with



847-427-3333 Main office 847-427-8884 Fax  
[sales@perfectionauctions.com](mailto:sales@perfectionauctions.com)

[www.PerfectionMachinery.com](http://www.PerfectionMachinery.com)

OFFICE LOCATIONS

- Chicago – Corporate Headquarters (US)
- Phoenix (US) • Monterrey (MX) • Delhi (IN)
- London (UK)



## STRAIGHT SIDE MECHANICAL STAMPING & TRANSFER PRESSES



**660 Ton**

**660 TON AIDA TMX 'L2-600B' (2) STRAIGHT SIDE MECHANICAL TRANSFER PRESS;** S/N. 1212602038; 108.2" X 47.2" SLIDE AREA, (2) 108" X 47.2" ROLLING BOLSTERS, 14.96" SLIDE STROKE, 3.93" SLIDE ADJUSTMENT, 11.8" ~ 23.6" FEED STROKE, 4.72" CLAMP STROKE, 2.36" LIFT STROKE, 27.165" SHUT HEIGHT (S.D.A.U) OVER BOLSTER, 15 ~ 30 SPM & (2) AXIS, 166 HP MAIN MOTOR; MAXIMIZER TPC PRESS CONTROLS WITH ALLEN-BRADLEY VERSA VIEW 1500P, WAYNE TRAIL TRANSFER SYSTEM & CONTROL (NEW PRESS CONTROLS & ELECTRICS INSTALLED 2005)



**600 Ton**

**600 TON CCI 'S2-600-48 X 144' STRAIGHT SIDE MECHANICAL PRESS;** S/N. SC2-600-005-86; 144" X 48" SLIDE AREA, (2) 144" X 48" X 10" ROLLING BOLSTERS, 159" X 48" BED AREA, 48" WINDOWS, 14" STROKE, 35" SHUT HEIGHT (S.D.A.U) OVER BED, 10" SLIDE ADJUSTMENT, 15 ~ 30 SPM, 100 HP MAIN MOTOR



**500 Ton**

**500 TON BLOW 'SC2-500-120-54' STRAIGHT SIDE MECHANICAL PRESS;** S/N. SDG-500-493-99. (1999); 120" X 54" SLIDE & BOLSTER AREA, 12" STROKE, 10" SLIDE ADJUSTMENT, 30" SHUT HEIGHT (S.D.A.U) OVER BOLSTER, 20 ~ 50 SPM, LINK OMNILINK LCD OPERATOR CONTROL, (2) KOHAN 15,000 LB DIE CARTS FRONT & REAR QUICK CHANGE DIE SYSTEM

## STRAIGHT SIDE HYDRAULIC FORMING PRESSES



**350 Ton**

**350 TON LAUFFER 'RPN320' STRAIGHT SIDE HYDRAULIC PRESS;** S/N. 14643. (1994); 39.75" X 31.5" BED AREA, 30 TONS RETRACTING PRESSURE, 14.5" RAM STROKE, 24.8" DAYLIGHT, 260 BAR MAX. OPERATING PRESSURE, PROGRAMMABLE EJECTOR IN RAM & A PROGRAMMABLE CUSHION CYLINDER



**2002**

**275 TON LAUFFER 'RA275' STRAIGHT SIDE HYDRAULIC PRESS;** S/N. 16705. (2002); 41" X 31.5" BED AREA, 42 TONS RETRACTING PRESSURE, 13.8" RAM STROKE, 24" DAYLIGHT, 260 BAR MAX. OPERATING PRESSURE, PBK AUTOMATION LOAD/UNLOAD, SIEMENS SIMATIC OP27 CONTROL

## PROXY BIDDING

*If you are unable to attend our sale, we would be pleased to act as your proxy. Please visit our website for a proxy bid form or call our office at 416-366-2326*

**275 Ton**

## OBI AND C-FRAME PRESSES

(11) AIDA, NIAGARA & MCKAY WARCO OBI AND C-FRAME PRESSES FROM 110-200 TON



## COIL EQUIPMENT

The Following Coil Line is Operating with the 600 TON CCI 'S2-600-48 X 144' Press:

**SALE CONDUCTED IN US FUNDS**



**COLT 'CHDRCK-1500-36' POWERED UNCOILER & BUGGY;** S/N. 1202062; 15,000 LB X 36" WIDE COIL CAPACITY, 72" MAX. COIL O.D., 18"~22" I.D, HYDRAULIC MANDREL EXPANSION



**COLT 'CERFS-40-18' STRAIGHTENER & FEED;** S/N. 1141227; 18" WIDE X .135", (5) STRAIGHTENING & (4) FEED ROLLS X 4" DIAMETER, 80 FT/MIN MAX. SPEED, COLT INDRAMAI CTA4 CONTROL

The Following Coil Line is Operating with the 500 TON BLOW 'SC2-500-120-54' Press:



**LITTELL '90-30' POWERED UNCOILER & BUGGY;** S/N. 89691-89; 10,000 LB X 30" WIDE COIL CAPACITY, 60" MAX. COIL O.D., 20" ~ 24" **LITTELL '41805PD' STRAIGHTENER;** S/N. 78327-70' 12" WIDE X .125".



**COLT 'CERFS-40-18' STRAIGHTENER & FEED;** S/N. 1141180; 18" WIDE X .135", (5) STRAIGHTENING & (4) FEED ROLLS X 4" DIAMETER, 80 FT/MIN MAX. SPEED, INDRAMAI CTA4 CONTROL

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**THE FOLLOWING COIL LINE IS OPERATING WITH THE 300 TON LAUFFER 'RPN 320' PRESS:**

**AMERICAN STEEL LINE CO. '1000' POWERED UNCOILER;** S/N. 5888 6/78; 6,000 LB X 36" WIDE

**COLT 'CERFS-40-12' STRAIGHTENER & FEED;** S/N. 1141078; 12" WIDE X .150", (5) STRAIGHTENING & (4) FEED ROLLS X 4" DIAMETER, 80 FT/MIN MAX. SPEED, INDRAMAI CTA CONTROL



**Partial View of Damper Manufacturing Line**

**Gates Corporation will be pleased to offer training and manufacturing solutions relating to the WF Spinning machines and a significant amount of tooling and spare parts are also available for purchase. Please contact Platinum for further information.**

### DAMPER MANUFACTURING LINE CONSISTING OF:

- (2) **MPT INC. 'HS09/10' ERGOFEEDER AUTOMATIC LOADERS;** Allen-Bradley Panelview 550
- 275 TON LAUFFER 'RA275' STRAIGHT SIDE HYDRAULIC PRESS;** S/N. 16705. (2002); 41" x 31.5" Bed Area, 42 Tons Retracting Pressure, 13.8" Ram Stroke, 24" Daylight, 260 Bar Max. Operating Pressure, PBK Automation Load/Unload, Siemens Simatic OP27 Control (See Picture on Page 2)
- (2) **WF 'NAM 600' VERTICAL HUB SPINNING MACHINES;** S/N. 10/8992, 10/7198 (2004/2002); 21.65" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 16 Ton Max. Force of Spinning Slides in Vertical Direction, 16 Ton Max. Force of Spinning Slides in Horizontal Direction, 7.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 0 ~ 750 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control
- (3) **WF 'VB2BS' TWIN TURRET VERTICAL SPINNING MACHINES;** S/N. 10/6915, 10/6976 & 10/6994 (2000); 3.54" Min. ~ 6.3" Max. Workpiece Diameter, 2.95" Max. Workpiece Height, 13.77" Stroke of Ram Cylinder, 60 Ton Force of Ram Cylinder, 20 Ton Force of Turret Head, (6) Rollers Per Turret Head, 7.08" Max. Roll Diameter, 5 Ton Force of Main Spindle & Ram Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens Control (See Picture on Page 4)
- (2) **WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINE;** S/N. 10/8993, 10/7615, (2004/2002); 11.8" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 0.98" Stroke of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Vertical Direction, 5 Ton Force of Main Spindle Ejectors, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840D Control (See Picture on Page 4)
- WF 'HBA 600S' HORIZONTAL HUB SPINNING MACHINE;** (2004); Siemens Sinumerik Control
- WF 'HBA 600' HORIZONTAL HUB SPINNING MACHINE;** S/N. 15/7711 (2003); Siemens Sinumerik Control



**DAMPER MANUFACTURING LINE AVAILABLE COMPLETE OR AS INDIVIDUAL COMPONENTS COMPRISING:**



**2 Available**

(2) MPT INC. 'HS09/10'  
ERGOFEEDER AUTOMATIC  
LOADERS



**2004**

**2 Available**



(2) WF 'NAM 600' VERTICAL  
HUB SPINNING MACHINES



**2002**

**3 Available**

(3) WF 'VAD 300' VERTICAL EDGE TRIMMING MACHINES; (2002); 3.54" MIN. ~ 9.84" MAX. WORKPIECE DIAMETER, 0.157" MIN. ~ 2.95" MAX. WORKPIECE HEIGHT, 7.87" STROKE OF SLIDE IN VERTICAL & RADIAL DIRECTION, 3.93" EJECTOR STROKE, 2,000 RPM MAIN SPINDLE, DIN 55027 SIZE 6 MAIN SPINDLE, SIEMENS SINUMERIK CONTROL



**2004**

**2 Available**

WF 'HBA 600' HORIZONTAL HUB SPINNING MACHINE; S/N. N/A, 15/7711 (2004/2003); SIEMENS SINUMERIK CONTROL

WF 'HBA 600S' HORIZONTAL HUB SPINNING MACHINE; (2004); SIEMENS SINUMERIK CONTROL



SUN ENGINEERING 3.1L DAMPER PRESS & ASSEMBLY LINE; S/N. 2002-27



GRUENBERG OVEN CO.; S/N. 28330; 4-ZONE, 190 ~ 210 DEG. C, 232 DEG C. MAX. OPERATING TEMP



(2) ETAMIC MOVOMATIC  
DIAMOND (9) STATION  
MULTI-STATION DIAMOND  
SIZER; ALLEN BRADLEY  
PANEL VIEW 1000

**3 WAYS  
TO BID**

- ✓Online
- ✓Onsite
- ✓Proxy



## WF TWIN VERTICAL SPINNING MACHINES



(3) WF 'VB2BS' TWIN TURRET VERTICAL SPINNING MACHINES; S/N. 10/6915, 10/6976 & 10/6994 (2004/2000); 3.54" Min. ~ 6.3" Max. Workpiece Diameter, 2.95" Max. Workpiece Height, 13.77" Stroke of Ram Cylinder, 60 Ton Force of Ram Cylinder, 20 Ton Force of Turret Head, (6) Rollers Per Turret Head, 7.08" Max. Roll Diameter, 5 Ton Force of Main Spindle & Ram Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens Control

## WF HUB VERTICAL & HORIZONTAL HUB SPINNING MACHINES



(10) WF 'NAM 600' VERTICAL HUB SPINNING MACHINES; (2004-2002); 21.65" Max. Workpiece Diameter, 13.77" Stroke of Ram Cylinder, 30 Ton Max. Ram Cylinder Force, 16 Ton Max. Force of Spinning Slides in Vertical Direction, 16 Ton Max. Force of Spinning Slides in Horizontal Direction, 7.4" Stroke of Spinning Slides in Horizontal Direction, 5.9" Stroke of Spinning Slides in Vertical Direction, 5 Ton Max. Force of Main Spindle Ejector, 3.93" Stroke of Main Spindle Ejector, 0 ~ 750 RPM Main Spindle, Din 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik 840 C Control

## WF VERTICAL INTERNAL SPINNING MACHINES



(2) WF 'IVM 400' VERTICAL INTERNAL SPINNING MACHINES; S/N. 10/8993, 10/7615, (2004/2002); 11.8" Min. Workpiece Diameter, 13.78" Stroke of Ram Cylinder, 40 Ton Force of Ram Cylinder, 16 Ton Force of Eccentric Working Unit Radial Direction, 0.98" Stroke of Eccentric Working Unit Radial Direction, 3.93" Stroke of Eccentric Working Unit Vertical Direction, 5 Ton Force of Main Spindle Ejectors, 3.93" Stroke of Main Spindle Ejector, 750 RPM Main Spindle, DIN 55027 Size 8 Main Spindle, Siemens 840D Control

## WF VERTICAL PULLEY SPINNING MACHINES



WF 'VBR 600' VERTICAL PULLEY SPINNING MACHINE; (1995); 3.15" Min. ~ 9.84" Max. Workpiece Diameter, 11.8" Distance Between Face of Mountings with Ram in Down Position, 13.77" Stroke of Ram, 60 Ton Ram Force, 20 Ton Force of Working Heads, 3.93" Ejector Stroke of Main Spindle, 5 Ton Ejector Force Main Spindle, 250 ~ 1,000 RPM Variable Main Spindle, DIN 55027 Size 11 Main Spindle, Siemens Control

WF 'VBA 600/4' VERTICAL PULLEY SPINNING MACHINE; S/N. 10/6445 (1999); 1.96" Min. ~ 9.84" Max. Diameter of Workpiece, 0.47" Max. Thickness of Plate when Splitting Pulleys, 0.118" Max. Thickness of Plate when Folding Pulley, 11.8" Distance Between Faces of Mountings with Ram Forward, 13.77" Stroke of Ram, 60 Ton Ram Pressure, 3.93" Ejector Stroke (Main Spindle), 250 ~ 1,000 RPM Variable Main Spindle, DIN 55027 Size 8 Main Spindle Workhead and Nose at Ram, Siemens Control

## WF VERTICAL CUP SPINNING MACHINE

WF 'VDM 150' VERTICAL CUP SPINNING MACHINE; S/N. 10/6379 (1998); 13.77" Stroke of Ram, 15 Ton Ram Force, 10 Ton Force of Spinning Supports Horizontal, 11.8" Stroke of Spinning Supports Horizontal, 5.9" Stroke of Spinning Supports Vertical, 3.93" Stroke of Ejector Main Spindle, 100 ~ 1,000 RPM Variable Spindle, DIN 55027 Size 8 Main and Ram Spindle, Siemens Control

## WF VERTICAL TWIN SPINDLE TRANSFER SPINNING MACHINES



(2) WF 'CWC 800' VERTICAL TWIN SPINDLE TRANSFER SPINNING MACHINE; S/N. 10/6380 & 10/5805 (1996/98); 1.77" Min. ~ 9.84" Max. Workpiece Diameter, 5.9" Max. Workpiece Height, 33.46" Max. Distance Between Main Spindles & Ram Spindles, 13.77" Stroke of Ram, 45 Ton Ram Force, 5.9" Ejector Stroke of Main Spindles, 1,000 RPM Main Spindle, DIN 55027 Size 8 Main & Ram Spindle, Siemens Sinumerik Control

**SALE CONDUCTED IN US FUNDS**



## WF VERTICAL EDGE TWIN STATION TRIMMING MACHINES



**WF 'VAD 302' VERTICAL EDGE TWIN STATION TRIMMING MACHINE;** S/N.10/7796; (2002); 5.9" Max. Workpiece Diameter, 1.96" Max. Workpiece Height, 4.96" Stroke of Slide in Vertical Direction, 5.9" Stroke of Slide in Radial Direction, 3,000 RPM Main Spindle, DIN 55027 Size 6 Main Spindle, Siemens Sinumerik 840 C Control

### PARTIAL LISTING

See website for full listing



**6 Available**



**4 Available**

## CRYOGENIC DEFLASHING SYSTEM



**CRYOGENIC SYSTEMS 'SCC 3000' CRYOGENIC DEFLASHER;** S/N. 2182005AB (2005); -205°F/-130°C Liquid Nitrogen Deflashing Range, 6 cu. ft/170 Liter Parts Basket, 3 cu. ft/85 Liters of Parts Per Load, 9"/229mm Diameter, Throwing Wheel (8000 RPM. Max), 24"/610 mm SWECO Separator, Media Feed - Single Auger (Vertical), Pneumatic Door Open/Close, Air Lock Door Seal, External Gear Box, Removable Vent Cartridge, 5HP (4kW) Variable Speed Throw Wheel Motor, Allen Bradley Panel View Plus 1000



**CRYOGENIC SYSTEMS 'SCC 1500' CRYOGENIC DEFLASHER;** S/N. 111998 (1998); -205°F/-130°C Liquid Nitrogen Deflashing Range, 3 cu. ft/85 Litre Parts Basket, 1.5 cu. ft/42 Litre of Parts Per Load, 9"/229mm Diameter, Throwing Wheel (8000 RPM. Max), 24"/610 mm SWECO Separator, Media Feed - Single Auger (Vertical), Pneumatic Door Open/Close, Air Lock Door Seal, External Gear Box, Removable Vent Cartridge, 10HP (7.5kW) Variable Speed Throw Wheel Motor

(6) **HITACHI-SEIKI 'CS20' INVERTED SPINDLE CNC LATHE;** (1998/2000); 13.8" MAX. SWING & TURNING DIAMETER, 6" MAX. WORKING LENGTH, 51.57" X-AXIS TRAVEL, 14.57" Z-AXIS TRAVEL, 2.3" SPINDLE BORE, 30 ~ 5,000 RPM, SEICOS 21L CONTROL



**2 Available**

(2) **INDEX 'V200' VERTICAL TURNING LATHE;** S/N. 100047 & 100007; SIEMENS CONTROL

(4) **HITACHI SEIKI, TS-15, CNC LATHE,** 20" SWING, 11.81" MAX. MACHINING LENGTH, 1.77" BAR CAPACITY, X-AXIS 7.48", Z-AXIS, 12.59", SEICOS CONTROL





(2) **MAZAK, QT-12C, 2 AXIS CNC CHUCKING LATHES, 25.75" SWING, 10.78 MAX. MACHINING LENGTH, X-AXIS 5.12", Z-AXIS 11.42", FLEX GL-50N, ROBOTIC LOADER/UNLOADER**

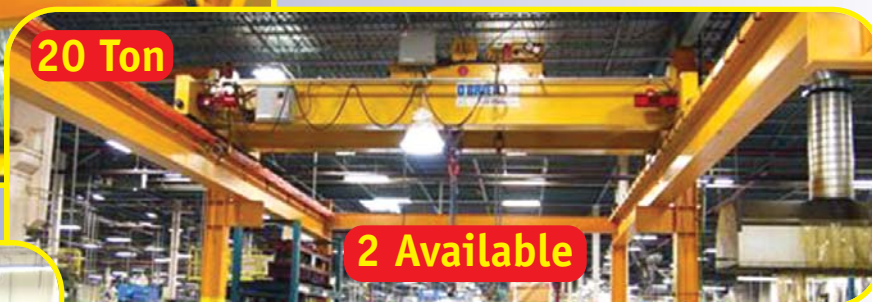


(3) **MAZAK, T-20, 2 AXIS CNC LATHES, 17.32" SWING, 17.5" MAX. MACHINING LENGTH, X-AXIS 7.12", Z-AXIS 20.12", FLEX GL-50N, ROBOTIC LOADER/UNLOADER**

## CRANES (CRANE, RUNWAY AND BUSSBAR AVAILABLE)



(2) **KONE 10 TON DOUBLE GIRDER TOP RIDING OVERHEAD CRANE WITH 5 TON AUXILLARY HOIST, 30' SPAN AND RAILS**



(2) **OBRIEN 20 TON DOUBLE GIRDER TOP RIDING OVERHEAD CRANE WITH 10 TON AUXILLARY HOIST, 30' SPAN AND RAILS**



**TOYOTA, 7FGU25, 3 STAGE LPG FORKLIFT**

## FORKLIFTS

- (4) **TOYOTA, 7FGU25, 5000 LBS, 3 STAGE LPG FORKLIFTS WITH SIDE SHIFT, 189" MAX. LIFT**  
**HYSTER, S140A, 15000 LBS. 2 STAGE LPG FORKLIFT, 129" MAX. LIFT, 2 SPEED TRANSMISSION, S/N A024D05332E**  
**HYSTER, S155XL2, 14000 LBS. 3 STAGE LPG FORKLIFT, 147" MAX. LIFT, 2 SPEED TRANSMISSION, S/N B024D067515X**



**NEW! 2009 EASY KLEEN, MAGNUM PLUS, 15HP, 4000 PSI, SELF CONTAINED GAS POWERED HOT WATER PRESSURE WASHER WITH ELECTRIC START, S/N 50771**

*This auction  
is being  
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## Property for Sale - 1005 Wilton Grove Road, London, Ontario



FOR MORE INFORMATION PLEASE CONTACT

**Randy Fisher** Broker **Larin Shouldice** Sales Rep.  
D 519.286.2009 D 519.286.2019  
C 519.872.3494 C 519.851.7654  
randy.fisher@cbre.com larin.shouldice@cbre.com

South quadrant of London, on the South side of Wilton Grove Road, approx. 3 minutes from Highway 401

Warehouse:	149,000 SF
Main Floor Office:	18,426 SF
Second Floor Office:	8,058 SF
Estimated Total:	175,484 SF



ATLAS COPCO,  
GA160W, 200HP  
ROTARY SCREW  
AIR COMPRESSOR

**200 HP**



VIEW OF SPARE PARTS FOR  
SPINNERS AND CNC LATHES

### OFFICE EQUIPMENT

20,000 SQUARE FEET OF OFFICE PARTITIONS, DESKS, CHAIRS, COMPUTERS, FILING CABINETS, BOARDROOM TABLE, ETC

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### PAYMENT **SALE CONDUCTED IN US FUNDS**

Payments must be made by Cash, Certified funds, Wire Transfer or Company Check accompanied with a bank letter guaranteeing irrevocable payment to Platinum Assets Services Inc. in the following format: "NAME OF BANK hereby guarantees irrevocable payment of checks payable to Platinum Asset Services Inc. up to AMOUNT IN WORDS & CURRENCY for purchases made by our client NAME OF CLIENT. This letter is valid for purchases made at the auction of NAME OF AUCTION being held in CITY, STATE/PROVINCE on Date, accompanied with a signed company cheque." A 3% surcharge will apply on all payments made by credit card. A buyers' premium will be applied to all purchases. A \$1,000 refundable security deposit is required upon registration. Full payment is due by 2PM December 10, 2009. **NO EXCEPTIONS.**

### ONLINE BIDDERS – [www.bidspotter.com](http://www.bidspotter.com)

Bidders must establish credit with Platinum prior to the auction. A 25% deposit of your anticipated bid amount must be forwarded to Platinum on or before November 24. If you are unsuccessful your deposit will be refunded with-in 72 hours of the completed auction.

### REMOVAL TERMS

Please visit [www.platinumassets.com](http://www.platinumassets.com) for further details. All small items must be removed by Friday December 18, 2009. All remaining items must be removed by Friday, January 15, 2010. Hours: 8:30 am - 4:30 pm. No items may be removed during the auction. **NO EXCEPTIONS.**

### MOVERS

Redmond Machinery Movers 416-989-6422 Western Mechanical 705-737-4135  
Yarmouth Group 519-282-1627

### HOTELS

Hampton Inn By Hilton (519) 649-6500 Holiday Inn. (519) 680-0077  
Staybridge Suites 1-877-660-8545

### DIRECTIONS

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Standing Of:



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