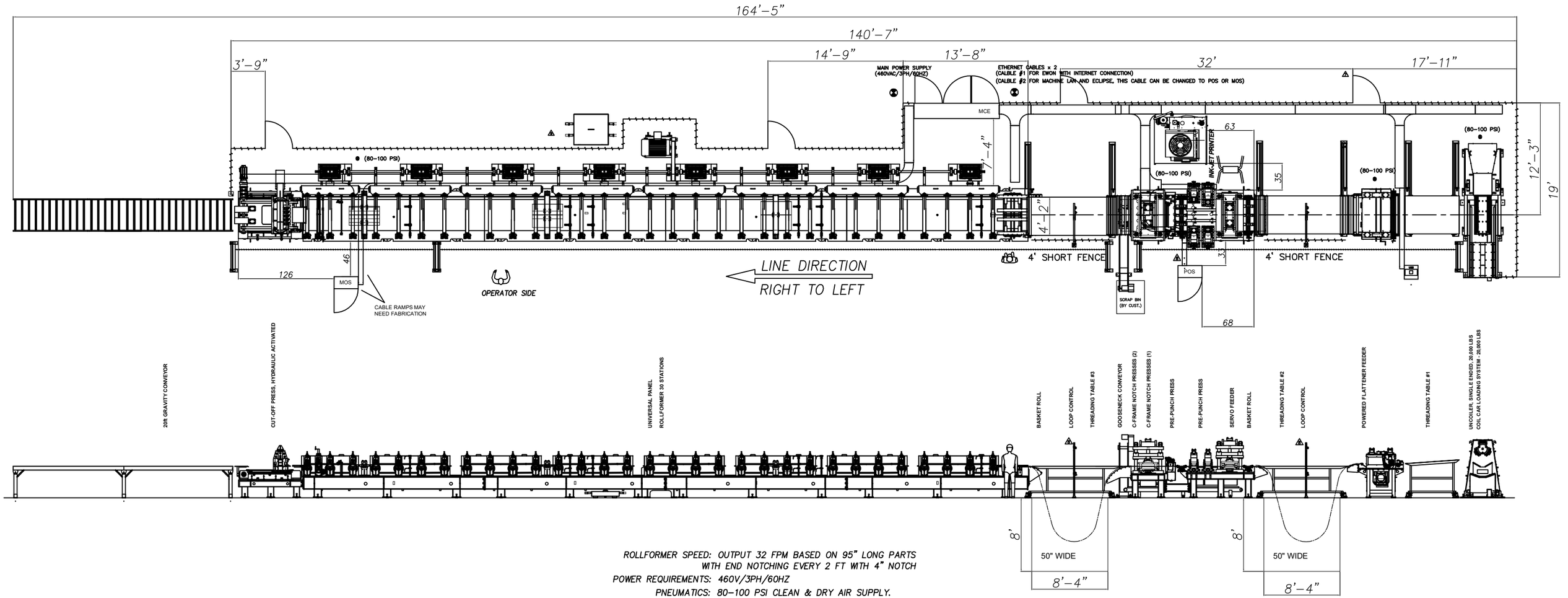

ROLLFORMER SPEED: OUTPUT 32 FPM BASED ON 95" LONG PARTS WITH END NOTCHING EVERY 2 FT WITH 4" NOTCH

POWER REQUIREMENTS: 460V/3PH/60HZ

PNEUMATICS: 80-100 PSI CLEAN & DRY AIR SUPPLY.

COLOR : RAL 5015/ SAFETY ORANGE

FOUNDATION : THE FLOOR SHOULD BE 25MPA CONCRETE WITH WIRE MESH OR FIBER WITH 8" THICKNESS.

APPROVED/REMARKS:

DATE:

SIGNATURE:

REV:	ECR No.:	DATE:	REVISION DESCRIPTION
9	0	APR 16, 18	ADDED COOLANT COLLECTION TANK
8	0	MAR 27, 18	CHANGED LOCATION OF CABLE TRAY UNDERNEATH PRE PUNCH UNIT AND ADDED LOOP CONTROLS
7		MAR 22, 18	ADDED DOOR IN FRONT END AREA.

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MATERIAL:	SAMCO MACHINERY LIMITED
STANDARD TOLERANCES OF SAMCO MACHINERY	391 PASSMORE AVENUE, TORONTO, ON M1V 3N8 CANADA
FRACTIONAL : ± 1/16"	TITLE: METAL DECK LINE LAYOUT
ANGULAR : ± 1/4'	ASSEMBLY: METAL DECK ROLLFORMING LINE
DECIMAL : X.XX ± .015	SCALE: 1/1
DECIMAL : X.XXX ± .005	DESIGN BY:
COMMODITY CODE:	DATE: 16-4-18
PART I.D.:	CHECKED BY: C.SINGH
3D	DRAWN BY: C.SINGH
SIZE: D	APPROVED BY: C.SINGH
	DWG.No: 9R-9627-99-00
	ECR No.: 0
	REV: 9