



PTR ELECTRON BEAM WELDER



HAAS SL-40T CNC LATHE

Sale Date: Sale Location: Inspection: Tuesday, June 28, 2016 at 10:00 AM EDT 27 Industrial Blvd., Suite E, Medford, New York 11763 Monday, June 27, 2016 from 8:00 AM-4:00 PM EDT



ph 847-545-6374 • fax 847-427-8884 www.perfectionindustrial.com

Online Bidding at www.perfectionindustrial.com



# ADVANCED ENERGY SYSTEMS, INC.

500 Lots Offered Featuring: PTR 5-Axis Electron Beam Welding Cell, Clean Rooms & Chemistry Labs, Ultrapure Water Systems, CNC Machine Tools, Fabricating, Welding, Grinding, Inspection, Test Equipment & Facility Support

Advanced Energy Systems, Inc. specialized in advance radiation sources based upon high-brightness electron accelerator technology for science, defense, homeland security and medical.



Sale is Being Held in

Coniunction

With:

RESELL CNC AUCTIONS \*\* (844) 478-8181 • www.resellcnc.com

# **5-AXIS ELECTRON BEAM WELDING CELL & ULTRASONIC DIP CLEANING LINE**

# UNIQUE OPPORTUNITY TO PURCHASE THE FOLLOWING TURNKEY SYSTEM

2006 PTR-PRECISION TECHNOLOGIES, INC. EBW(15)1206084/CNC 5-AXIS ELECTRON BEAM WELDING MACHINE, s/n 636R, w/Fanuc 18i CNC Control, 5' x 7' x 10' Chamber Capacity, Table Travels: X=51" (-18 to +33), Y=18" (-9 to +9), Tilt Table Fixture 1,200 Lb Capacity: 0.2–10 RPM Rotation, Rotary Fixture, Gun Position: 68" to Back Wall, 52" to Front Door, 30" Left to Right, 59" Table to Illuminator, Machine Input: 460 Volt, 150 Amp, 3 Phase, 60 Hz, Machine Output: 150 kV, 100 Milliamp, Diffusion Pump w/Cooled Baffle Using DC-705 Oil, Cryo Meissner Coil – 200,000 l/s for Water Vapor, **ISO-6 CLASS 100 CLEAN ROOM W/ISO-7 ENTRY SURROUNDING THE WELDER, SUITE OF SPECIALIZED TOOLS AND FIXTURES** for Numerical Controlled Welding of SRF Cavities and Components

The AES Electron Beam Welding machine, originally built for Pratt & Whitney in 1984, was completely refurbished and upgraded in 2006. Upgrade specifications are available on request. Pre-Auction purchase opportunities are available and all discussions will be held in the strictest confidence.

The Electron Beam Welding machine can be offered turnkey with a large array of specialized NC tooling, 10-ton chiller, (2) 3-ton cranes and custom ISO-6 clean room.



PTR ELECTRON BEAM WELDER

**CREST 4-STAGE ULTRASONIC DIP CLEANING LINE,** w/(10) x 1,000 Watt Power Controls, (3) Stainless 430 Gallon Tanks 41" x 44" x 78" Deep, (1) Poly 381 Gallon Tank 36" x 36" x 72" Deep, Cranewerks Fixed Rail, Free-Standing Crane System w/1/2-Ton Harrington Hoist, 270" Hoist Travel, Fabricated Walkway



CREST 4-STAGE ULTRASONIC DIP LINE



PTR ROTARY AXIS

To discuss your requirements for an auction, please call Perfection Industrial 847-545-6374

# SRF CAVITY PROCESSING CENTER & CLEAN ROOM, BCP RINSE & NEGATIVE PRESSURE EXHAUST ROOM, NEGATIVE PRESSURE EXHAUST ROOM & CLEAN ROOM

### SRF CAVITY PROCESSING CENTER & CLEAN ROOM

**2009 BROOKHAVEN NATIONAL LABORATORY SRF CAVITY PRO-CESSING CENTER,** w/SPEC BSA-AES HPR Pump System, s/n 6676, Mettler Toledo Thornton 200CR PLC, Class 100 Main Room, Class 1000 Entry, 73" Long x 48" Wide x 550 Lb Cavity Capacity

## BCP RINSE & NEGATIVE PRESSURE EXHAUST ROOM

2009 SPEC 2SBC6-40 CHEMICAL COLLECTION UNIT, s/n 6790

**2009 SPEC 2SBC5-40 CHEMICAL DISPENSING UNIT,** s/n 6790, w/ Self Contained Crane System, Aegis Fire System, Shower, 294" Wide x 268" Deep x 167" High, 71" x 83" Double Door Entry, Temptek Chiller, 73" Long x 42" Wide x 1,200 Lb Cavity Capacity

## NEGATIVE PRESSURE EXHAUST ROOM & CLEAN ROOM

**2009 NEGATIVE PRESSURE EXHAUST ROOM**, 287" Wide x 243" Deep x 167" High, w/71" x 83" Double Door Entry, Room Can Be Altered to Clean Room Specification By the Buyer When Adding Additional Filters **2009 SIMPLEX STRIP DOORS INC.**, 14' Wide x 24' Deep x 15' Tall, Class

1000 and Class 100 Clean Room



BCP CAVITY CLEANING



NEGATIVE PRESSURE EXHAUST ROOM



SRF CAVITY PROCESSING CENTER AND CLEAN ROOM





SRF CAVITY PROCESSING CENTER



BCP NEGATIVE PRESSURE EXHAUST ROOM

View our current auction schedule at www.perfectionindustrial.com

# **ULTRAPURE WATER SYSTEMS, MISCELLANEOUS CLEANING, INSPECTION & TEST EQUIPMENT**



## ULTRAPURE WATER SYSTEMS

(3) 2009 ELIX 100-TOC ULTRAPURE WATER SYSTEMS, s/n F8JN92602A, F8JN92602B, F8HN-85940D, w/Aquafine Ultraviolet Disinfection Unit

**2011 ELIX 100-CAPA II ULTRAPURE WATER SYSTEM**, s/n F2JA21259 B, w/Aquafine SL-10A Ultraviolet Disinfection Unit

### MISCELLANEOUS CLEANING

**BLUEWAVE 78 GALLON ULTRASONIC CLEANER,** Magnetostrictive Ultrasonics

**BRANSON 8510 ULTRASONIC BATH** 

(2) FUME HOOD CABINETS

#### **INSPECTION & TEST EQUIPMENT**

TMC 71-25319-01 OPTICAL TABLE, s/n 23082, 96" x 48" Steel Honeycomb Core Table; TMC 5' X 3' OPTICAL TABLE; (2) NEWPORT OPTICAL TABLES, 60" x 18" x 12" Thick Tables

VARIAN MD30 VS MASS SPECTROMETER LEAK DETEC-TOR, s/n LL1011L015, Dry Pumping System

VARIAN 979 MASS SPECTROMETER LEAK DETECTOR, s/n LLD80035, Oil Lubricated Pumping System

VARIAN TPS-COMPACT VACUUM PUMPING STATION, s/n 203267, Dry System

ALSO: LARGE QUANTITY OF AGILENT, HEWLETT PACKARD, TEKTRONIX, HITACHI, LECROY, WAVETEK AND WILTRON NETWORK ANALYZERS, UNIVERSAL COUNTERS, OSCILLOSCOPES, POWER METERS, SIGNAL GENERATORS AND VOLTMETERS



#### SELECTION OF TEST EQUIPMENT



SELECTION OF INSPECTION EQUIPMENT



**BLUEWAVE 78 GALLON ULTRASONIC CLEANER** 



TMC 5'X 3'OPTICAL TABLE

ELIX ULTRAPURE WATER SYSTEM



FUME HOOD CABINET



TMC 96" X 48" OPTICAL TABLE



VARIAN LEAK TESTERS

## **VERTICAL MACHINING CENTERS, TOOLING & ACCESSORIES, HYDRAULIC PRESSES & PRESS BRAKES**



HAAS VF8/50 VERTICAL MACHINING CENTER

#### VERTICAL MACHINING CENTERS

**2003 HAAS VF8/50 VERTICAL MACHINING CENTER**, s/n 33356, w/Haas CNC Control, 23" x 52" Table, 50 Taper, 30-ATC, 30 HP Spindle, 2-Speed Gear Drive, 7,500 RPM, Thru Spindle Coolant, High Torque, Wired for 4th Axis, 1-Ton Harrington Hoist System, 4843 Cutting Hours

**2000 HAAS VF5 VERTICAL MACHINING CENTER,** s/n 20135, w/Haas CNC Control, 23" x 52" Table, 40 Taper, 30-ATC, 30 HP Spindle, Thru Spindle Coolant, High Torque, Wired for 4th Axis, 5197 Cutting Hours

2001 OKUMA ES-V4020 VERTICAL MACHINING CENTER, s/n 1091, w/OSP-U10-M CNC Control, 20" x 40" Table, 20-ATC, RS.232-C Port

#### **TOOLING & ACCESSORIES**

2005 HAAS HRT-210 SERVO CONTROL ROTARY 4TH AXIS W/ MATCHING HTS-6 TAILSTOCK, CAT 40 and CAT 50 Tool Holders, (7) 6" and (4) 8" Kurt Vises, (5) 6"–8" Manual, Rotary-Indexing Tables, (2) Cushman Superspacer 12" Rotary Tables

(4) 8"-16" 3 AND 4-JAW CHUCKS, Sine Plates, Chuck Jaws, (2) Huot Toolscout Rolling Tool Carts



OKUMA ES-V4020 VERTICAL MACHINING CENTER



HAAS VF5 VERTICAL MACHINING CENTER

#### **HYDRAULIC PRESSES & PRESS BRAKE**

**300-TON HPM 4-POST HYDRAULIC PRESS,** w/36" x 60" T-Slotted Bed and Bolster, 16" x 61" Between Posts, 20" Stroke (Approx.), 42" Max. Daylight (Approx.), Push Buttons

2008 DAKE PSS40 40-TON CAPACITY SHOP PRESS, s/n 6086

K.R. WILSON 37E SHOP PRESS, s/n 4773, w/50-Ton Capacity

**LVD 45 JS04 45 HYDRAULIC PRESS BRAKE,** s/n 13306, w/45-Ton Capacity, 49" Overall Bed Length, 41" Between Housings, Manual Front Operated Back Gauge, STI OPTOSAFE P4100B Safety Guards

#### QUANTITY OF PRESS BRAKE TOOLING



QUANTITY OF CAT 40 AND 50 TOOLING



ROTARY TABLES, CHUCKS AND JAWS



SELECTION OF PRESS BRAKE TOOLING

300-TON HPM HYDRAULIC PRESS

200

SHOP PRESS

DAKE PSS40 40-TON

DANE

View our current auction schedule at www.perfectionindustrial.com

# CNC LATHES, MISCELLANEOUS MACHINE TOOLS, PLATE BENDING ROLLS, MECHANICAL SHEAR



HAAS SL-40T CNC LATHE





HARRISON M400 ENGINE LATHE

HAAS TL-3 CNC TOOLROOM LATHE

## **MISCELLANEOUS MACHINE TOOLS**

**BRIDGEPORT SERIES I 2 HP MILLING MACHINE,** s/n 248219, w/9" x 48" Table, Power Rapid Traverse, Acu-Rite III 2-Axis Readout

HARRISON M400 ENGINE LATHE, w/16" Swing x 40" BC, Tool Post, Induction Hardened Ways, 2-Axis DRO

**DELTA 17.540 DRILL PRESS,** s/n 86G79014, w/12.5" x 17" Table **SUNNEN MBB-1600 HONE,** s/n 43807

#### **PLATE BENDING ROLL**

COMEQ IP 110/5 5' X 10 GA 3-ROLL POWERED PLATE BENDING ROLL, s/n 3509

#### **MECHANICAL SHEAR**

NIAGARA 1R-4 10 GA MECHANICAL SHEAR, s/n 65313, w/55" Left Hand Squaring Arm, Front Support, Power Back Gauge



> BRIDGEPORT SERIES I 2 HP MILL

COMEQ 5' X 10 GA PLATE ROLLS



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### **CNC LATHES**

**2003 HAAS SL-40T CNC LATHE,** s/n 66458, w/Haas CNC Control, 15" 3-Jaw Chuck, 10-Station Turret, Tailstock, 1-Ton Harrington Hoist System, 1517 Cutting Hours

**2005 HAAS TL-3 CNC TOOLROOM LATHE,** s/n 69106, w/Haas CNC Control, 12" 3-Jaw Chuck, Tailstock

2009 HAAS TL-2 CNC TOOLROOM LATHE, s/n 3085609, w/Haas CNC Control, 10" 3-Jaw Chuck, Tailstock

2001 OKUMA ES-L8 CNC LATHE, s/n C0443, w/OSP-U10L CNC Control, 7 3/4" 3-Jaw Chuck, 8-Station Turret, Tailstock



HAAS TL-2 CNC TOOLROOM LATHE



OKUMA ES-L8 CNC LATHE



NIAGARA 1R-4 10 GA SHEAR

To discuss your requirements for an auction, please call Perfection Industrial 847-545-6374

# VERTICAL BANDSAWS & PULL DOWN SAW, GRINDING & MISCELLANEOUS, WELDING POWER SOURCES & SUPPLIES, MATERIAL HANDLING, COMPRESSORS & DRYER, MEZZANINES, MISCELLANEOUS

MARVEL SERIES 8 MARK I

**MISCELLANEOUS** 

VERTICAL BANDSAW

EQUIPMENT

## VERTICAL BANDSAWS **& PULL DOWN SAW**

MARVEL SERIES 8 MARK I VERTICAL BANDSAW, s/n 824485-W

STARTRITE V500H VERTICAL BANDSAW, s/n 116170, w/ BS0.25 Blade Welder, 20" Throat, 26" x 27 3/4" Table

K1 PULLDOWN TABLE SAW, s/n F1283,

**DELTA SHOPMASTER PULL DOWN TABLE SAW** 

#### **GRINDING & MISCELLANEOUS**

2010 CLAUSING CSG-1224 ASDII SURFACE GRINDER, s/n E1TAJ0079, w/PLC Control, Magnetic Chuck Control, Coolant Tank

DOALL DH-612 SURFACE GRINDER, s/n 13860404

ALSO: CUTMASTER FCG-30 TOOL AND CUTTER GRINDER, s/n 1609B, (3) BALDOR AND BLACK & DECKER 3/4 HP AND 1/2 HP PEDESTAL GRINDERS, ROCKWELL/ DELTA 31-520 6" BELT GRINDER, s/n JR3534, w/Dust Collector, DONALDSON TORIT EASY TRUNK 1.5 HP FUME **COLLECTOR,** s/n 1942863

#### WELDING POWER SOURCES & SUPPLIES

(2) LINDE UCC-305 300 AMP WELDERS, LINDE V1-252 WELDER, GAGES, WELDING RODS AND CONSUMABLES

#### MATERIAL HANDLING

TCM FTB15A 2,700 LB BATTERY OPERATED FORK LIFT TRUCK, s/n T0900620, w/189" Max. Lift Height

CALDWELL 5-TON CAPACITY MOBILE A-FRAME, w/160" Between Uprights, Adjustable Height

CALDWELL SERIES 635 2-TON CAPACITY MOBILE A-FRAME, w/107" Between Uprights, Adjustable Height

SPANCO 1-TON CAPACITY MOBILE A-FRAME, w/106" Between Uprights, 92" Under Rail, 100" Overall Height (No Hoist)

VESTIL 2,000 LB CAPACITY A-FRAME, w/132" Between Uprights, Adjustable Height

**BEECH 3,000 LB MOBILE ENGINE LIFT** 

**GENIE 350 LB WALK-BEHIND PALLET LIFT** 

#### **COMPRESSORS & DRYER**

QUINCY 51200RB1-102 COMPRESSOR, s/n 6221495V INGERSOLL RAND T30 COMPRESSOR, s/n 2475N5 ZDH HIGH TEMP REFRIGERATED DRYER

#### MEZZANINES

EQUIPTO 150 PSF MEZZANINE, w/8' W x 28" L, 8' W x 24" L, 8' W x 12' L Sections, 110" Under Deck

2010 COGAN USA 150 PSF MEZZANINE, s/n 104974M, w/16' W x 32" Section, 112" Under Deck



PRESENTATION ROOM FURNITURE 6,000 SO. FT. OF OFFICE



FURNITURE



INGERSOLL

RAND T30

COMPRESSOR

OUINCY

51200RB1-102

COMPRESSOR





SELECTION OF A-FRAMES AND LIFTS

STARTRITE V500H VERTICAL BANDSAW





CLAUSING CSG-1224 ASDII GRINDER



SELECTION OF BALL BEARING CABINETS



SELECTION OF MEASURING STANDS



SELECTION OF LAPTOPS

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# LIVE WEBCAST AUCTION

#### AIRPORTS

John F. Kennedy International Airport (52 miles away) Long Island MacArthur Airport (11 miles away)

#### DIRECTIONS

From JFK Airport: Follow Airport exit signs to the Belt Pkwy. E. Take the Belt Pkwy. to the Cross Island Pkwy. N. Take the Cross Island Pkwy. to the Long Island Expy. (LIE – Rte. 495) E. Take the LIE to Exit 65 Horseblock Road. Make a right at the light, travel approx. 1 mile (just past the Suffolk County Credit Union on left) and turn right onto Industrial Blvd. Take Industrial Blvd. to 27E. Destination is the next to last building on the left side of the road.

Hampton Inn & Suites Long Island Brookhaven	(631) 732-7300	
2000 N Ocean Avenue, Farmingville, New York 11738		
SpringHill Suites Long Island Brookhaven		
2 Sawgrass Drive, Bellport, New York 11713		
Fairfield Inn Medford Long Island		
2695 NY-112, Medford, New York 11763	(,	

#### TERMS OF SALE

A 15% buyer's premium will be charged on all assets purchased by buyers attending the sale in person, and any Webcast or Online Buyers will be charged an 18% buyer's premium. Acceptable forms of payment are cash (but only on sale day), cashier's check, company check (with bank letter of guarantee) or wire transfer within 48 hours of the sale close. For any Buyers failing to pay within the 48 hour stated payment period, the buyer's premium will be increased to 18% (bidders attending the Auction in person) or 21% (Webcast or Online Bidders). Everything will be sold to the highest bidder, in accordance with the Auctioneer's customary "Terms of Sale", copies of which will be posted on the premises of the sale and subject to additional terms announced the day of sale. All items are sold "As is, Where is" without any warranty, express or implied. Although obtained from sources deemed reliable, the Auctioneer makes no warranty or guarantee to the accuracy of the information contained in this brochure and online. All buyers should inspect the goods beforehand to satisfy themselves.

#### PAYMENT

ALL LIVE AUCTION PURCHASES MUST BE PAID IN FULL NO LATER THAN THURSDAY, JUNE 30. If you intend to pay by wire transfer, we will accept payment the day after the sale ONLY IF a deposit of 25% of the total purchases is made on the day of the sale. Contact our office for wire instructions. Only cash, wire transfer or certified check, payable to Perfection Industrial Sales will be accepted. Company checks payable to Perfection Industrial Sales will be accepted only if accompanied by a bank letter of guarantee. All sales are subject to sales tax. Purchasers claiming exemptions from taxes must provide proof satisfactory to the Auctioneer of their entitlement to claim such exemptions.

#### REMOVAL

Sale is Being Held in

Conjunction

With:

Small lots must be removed no later than Friday, July 8. Large lots must be removed no later than Friday, July 15. Removal hours are Monday through Friday from 8:00 AM-4:00 PM, excluding July 4. Extended hours or weekends may be accommodated by prior appointment. No assets may be removed during the auction sale.

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PERFECTION

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