



PERFECTION
Industrial Sales

LIVE WEBCAST AUCTION



PERFORMANCE
METAL FABRICATORS
A B/E AEROSPACE COMPANY

PRISTINE LATE MODEL FABRICATION FACILITY CLOSURE

2004



**Including: Cincinnati Lasers, Amada
& Finn-Power Press Brakes & Turret
Punches, Deburring, Welding,
Inspection, Tool Room, Rolling Stock
& Facility Support Equipment**

3500W CINCINNATI CL-707 CNC LASER

1998



144 TON TRUMPF TRUMABEND
V130 CNC PRESS BRAKE

2004



33 TON FINN POWER C5 CNC TURRET PUNCH PRESS W/LOAD/UNLOAD

Sale Date: Wednesday, February 27 at 10:00 A.M. Central Time

Location: 1220 Central Avenue, Hanover Park, IL 60133

Inspection: Tuesday, February 26th from 9:00 A.M.–4:30 P.M.



PERFECTION
Industrial Sales

Perfection Industrial Sales

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www.perfectionindustrial.com

Auction Being Conducted by:



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3500W CINCINNATI CL-707 CNC LASER



2500W CINCINNATI CL-707 CNC LASER

Sale Date:
Wednesday,
February 27
at 10:00 A.M. Central
Location:
1220 Central Avenue
Hanover Park
Illinois 60133



KOOLANT KOOLERS HCV20
CHILLER w/ABOVE LASER



AAF OPTI-FLO (6) CARTRIDGE
DUST COLLECTOR



(6) CARTRIDGE DUST
COLLECTOR



KOOLANT KOOLERS HCV20
CHILLER w/ABOVE LASER



33 TON AMADA VIPROS 358 KING CNC TURRET PUNCH PRESS



33 TON AMADA PEGA 345 CNC TURRET PUNCH PRESS



LARGE QUANTITY OF TURRET PUNCH TOOLING AVAILABLE

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(2) CNC LASERS

3500W CINCINNATI CL-707 CNC LASER, S/N 52921, (2004), (2) 5' x 10' Shuttle Tables, 121" X-Travel, 61" Y-Axis Travel, 8" Z-Axis Travel, 120" x 60" x 1" Maximum Work piece Dimensions, 2,500 LB Load Capacity, Rapid Pierce Non Contact Head, 10,000 IPM Positioning Speed, Equipped w/ Rofin DC035 Diffusion Cooled Resonator, AAF Opti-Flo (6) Cartridge Dust Collector, Koolant Coolers HCV20 Chiller, S/N 19934, 20 HP, 460/3/60 Electrical, CNC Control, Pentium Based PC-Windows NT Operating System. **Resonator Refurbished**, December 2010

2500W CINCINNATI CL-707 CNC LASER, S/N 52361, (2001), (2) 5' x 10' Shuttle Tables, 121" X-Travel, 61" Y-Axis Travel, 8" Z-Axis Travel, 120" x 60" x 1" Maximum Work piece Dimensions, 2,500 LB Load Capacity, Rapid Pierce Non Contact Head, 10,000 IPM Positioning Speed, Equipped w/ Rofin DC025 Diffusion Cooled Resonator, MAC (6) Cartridge Dust Collector, Koolant Coolers HCV Chiller, S/N 15800, 13.5 HP, 460/3/60 Electrical, CNC Control, Pentium Based PC-Windows NT Operating System. **Resonator Refurbished**, October 2010



2005

138 TON FINN POWER B125-3060 CNC PRESS BRAKE



17 TON DI-ACRO 14-48-2 PRESS BRAKE

(4) CNC TURRET PUNCH PRESSES

33 TON FINN POWER C5 CNC TURRET PUNCH PRESS W/LOAD/UNLOAD, S/N 121-C5187404, (2004), 20-Station Turret, 50" x 100" Maximum Material Size, 51" Y-Axis Travel, 101" X-Axis Travel, .31" Maximum Material Thickness, 3.5" Maximum Punch Diameter, 1,100 SPM Hit Rate/Min., 354 IPM Maximum Positioning Speed, Bottom Stroke Dwell, Equipped w/Compact Express Load/Unload Cell Index Forming System w/(2) Forming Holders, (4) Auto-Index Tool, (1) Multi-Tool Holder (MT-24), (2) Wilson Multi-Tool Holders (MT-6-A), (1) Additional Die Cassette (MT-24/8), (1) Additional Punch Cassette (MT-24/8), Programmable Clamp Setting, Powerlink MMC Hardware & Software in CNC Control, NC Express Programming Software, Siemens 840D CNC Control

33 TON AMADA VIPROS 358 KING CNC TURRET PUNCH PRESS, S/N 35820116, (1995), 58-Station Turret, 50" x 78" Travels, (50" x 178" w/Repositioning), 52" Throat Depth, 1/8" Maximum Material Thickness, 4-1/2" Maximum Punch Diameter, 1.57" Maximum Ram Stroke, 1,230 SPM Maximum Stroke Rate, (2) 1.25" Auto Index Stations, (2) 4.5" Auto Index Stations, Brush Table, Equipped w/04PC CNC Control, Yuken Hydraulic Unit, SBC EX 5.5 Chiller Unit, S/N 4601055, 78,000 BTU/HR, 5,000 SCFM, Chip Conveyor

AMADA MP1212NF LOAD/UNLOAD SYSTEM, S/N A1212058, (1996), 50" x 50" Maximum Sheet Size, 12" x 20" Minimum Sheet Size, 15.7" Stacking Height, 4,400 LB Material Capacity, 20 Ga.-10 Ga. Material Thickness, 31 Second Cycle Time

33 TON AMADA PEGA 345 CNC TURRET PUNCH PRESS, S/N A0450059, (1990), 58-Station Turret, 39.37" x 50" Maximum Material Size (39.37" x 96.5" w/Repositioning), 1/4" Maximum Material Thickness, 350 SPM, 30 RPM Turret Speed, 2,000 IPM Maximum Feed Speed, 1.259" Stroke, 4.5" Maximum Hole Diameter, (2) Auto Index, Equipped w/04PC CNC Control

33 TON FINN POWER TP-300 CNC TURRET PUNCH PRESS, S/N 7.0-30011491, (1991), 18-Station Turret, 60" x 60" Maximum Sheet Size, 1/4" Maximum Material Thickness, Equipped w/Siemens Sinumerik System 3 CNC Control

Large Quantity of Turret Punch Tooling Available

(5) HYDRAULIC & MECHANICAL PRESS BRAKES

200 TON HTC 200-10H CNC PRESS BRAKE, S/N 12862709, 120" Maximum Bending Length, 102" Between Housings, Equipped w/AutoMec Autogauge CNC1000

144 TON TRUMPF TRUMABEND V130 CNC PRESS BRAKE, S/N 885408, (1998), 120" Maximum Bending Length, 106" Distance Between Housings, Hydraulic Clamping, 6-Axis Back Gauge, Y1 and Y2, Crowning and Die Shift, Delem DA65 CNC Control

138 TON FINN POWER B125-3060 CNC PRESS BRAKE, S/N B1253060154305, (2005), 120" Maximum Bending Length, 101" Between Housings, 9.8" Stroke, 16" Open Height, 13.8" Throat Depth, 6-Axis Back Gauge, Wila Modufix Hydraulic Upper and Lower Tool Clamping, Wila Moducrown CNC Crowning, Delem DA-69W Control

100 TON HTC 100-8PB PRESS BRAKE, S/N 1892862, 96" Maximum Bending Length, 77" Between Housings, Dual Palm Buttons, Single Axis Back Gauge, Equipped w/Automec CNC 9x9 Control

17 TON DI-ACRO 14-48-2 PRESS BRAKE, S/N JB-1444, 48" Maximum Bending Length, 36" Between Housings, 9" Open Height, 6" Throat, 2" Ram Adjustment, 17-50 SPM

Large Quantity of Press Brake Tooling Available



200 TON HTC 200-10H CNC PRESS BRAKE



100 TON HTC 100-8PB PRESS BRAKE



LARGE QUANTITY OF PRESS BRAKE TOOLING AVAILABLE



1999

AMADA TOGU III TOOL GRINDER



1995

35 TON STAMTEC GI-35-SI GAP FRAME MECHANICAL PRESS

TOOL GRINDING

AMADA TOGU III TOOL GRINDER, S/N 30230095, (1999), 6.30" Maximum Tool Size Diameter, 9.45" Main Axis Travel, 2 HP, 3,000 RPM

GAP FRAME MECHANICAL PRESS

35 TON STAMTEC GI-35-SI GAP FRAME MECHANICAL PRESS, S/N 0377, (1995), 15" x 31" Bed, 14" x 10" Ram, 2.76" Stroke, 8.66" Die Height, 2.17" Ram Adjustment, 40-120 SPM, Pneumatic Counter Balance, Air Clutch and Brake

MECHANICAL PRODUCTION SHEAR, (2) INSERTION PRESSES, DEBURRING & FINISHING, DEBURRING & FINISHING, WELDING, INSPECTION EQUIPMENT



AMADA M-3060 MECHANICAL PRODUCTION POWER SHEAR

MECHANICAL PRODUCTION SHEAR

AMADA M-3060 MECHANICAL PRODUCTION POWER SHEAR, S/N 3060122, (1980), 120" Maximum Shearing Length, 1/4" Shearing Capacity, 12" Gap, 60 SPM, Front Operated Programmable Power Back Gauge, Squaring Arm



7.5 TON AUTO SERT AS-7.5 INSERTION PRESS



STEELMASTER PRIMA 2KB9W "WET TYPE" DEBURRING & FINISHING MACHINE

(2) INSERTION PRESSES

7.5 TON AUTO SERT AS-7.5 INSERTION PRESS, 20" Throat, 0-6" Adjustable Stroke, Automatic Vibratory Feed Bowl

6 TON HAEGAR HP6-B INSERTION PRESS, S/N 1159, 18" Throat, 8-1/2" Adjustable Stroke, 3/8"-8-1/2" Ram Adjustment

DEBURRING & FINISHING

STEELMASTER PRIMA 2KB9W "WET TYPE" DEBURRING & FINISHING MACHINE, S/N 65169, (2000), 37" Belt Width, Dual Head, .01962"-4.72" Work Piece Thickness, 129" Abrasive Belt Length

D-BUR-R DEBURRING MACHINE



4' X 8' FABRIVISION METALSOFT NON CONTACT PARTS INSPECTION MACHINE



150 KVA H&H DIAPHRAM SPOT WELDER



75 KVA LORS 175AP-DV SPOT WELDER



50 KVA LORS 150AR-DV SPOT WELDER

SPOT WELDERS

150 KVA H&H DIAPHRAM SPOT WELDER, 36" Throat, 440V, w/Intertron Industries Control

75 KVA LORS 175AP-DV SPOT WELDER, S/N 1103-7319, 21" Throat, 440V, w/Intertron Industries Single Phase Microprocessor Control

50 KVA LORS 150AR-DV SPOT WELDER, S/N 1103-7320, 24" Throat, 440V, w/Intertron Industries 108 Control

30 KVA PEER AR-430 SPOT WELDER, S/N 770221, 22" Throat, w/Technitron 2000B Control

WELDING

(2) ESAB SVI 300i CVCC WELDING POWER SOURCE, S/N MD-1511581 and MD-1611158, Equipped w/Esab MIG 4HD Wire Feed

MILLER MILLERMATIC 350P MIG WELDER, S/N LG51071013

6' X 5' ACORN TABLE



(2) ESAB SVI 300i CVCC WELDING POWER SOURCE; MILLER MILLERMATIC 350P MIG WELDER



6' X 5' ACORN TABLE



LARGE QUANTITY SHEET STOCK

INSPECTION EQUIPMENT

4' X 8' FABRIVISION METALSOFT NON CONTACT PARTS INSPECTION MACHINE, 4'x 8' Inspection Sheet Capacity, 2-CAD System With Spare Parts and Bulb

CHECK MASTER 326-125 COORDINATE

MEASURING MACHINE, S/N 28-27, (1983), With Starrett 36" x 60" x 10" Granite Surface Plate, Equipped With Accurite DRO

Large Quantity of Sheet Stock, Tubing, Rolls, Ferrous and Non-Ferrous Materials, Pallet Racking, Cantilever Racking, Work Benches, Carts, Lift Tables, Workshop Equipment, & Facility Support Equipment.



PALLET RACKET

Inspection: Tuesday, February 26th
from 9:00 A.M.-4:30 P.M.

To discuss your requirements for an auction, please call Perfection Industrial 847.427.3333



DALMAC PRC SHEET LOADER

TOOL ROOM MACHINERY & EQUIPMENT

BRIDGEPORT SERIES 1 MILL, 2 HP, 140–4,000 RPM, 9" x 42" Table, 15" Throat, With Sony DRO

MIGHTY COMET MILL, S/N 920202, 9" x 49" Table, 13" Throat, With Assorted Collets

DI-ACRO SPARTAN SLIP ROLLER NO. 24, S/N GJ-5003, 24" Wide, 2" Roll Diameter, 20 Ga. Maximum Capacity, 1" Minimum Radius

DI-ACRO 445 POWER ROLLER, S/N 4450985141, 24" Wide, 2" Roll Diameter, With Reliance Electric 1/3 HP Gear Motor, Foot Pedal Operation

GEORGE FISCHER RA4 TUBE CUTTER & BEVELING MACHINE, S/N 042561128, (2006), .518–4.724" Pipe OD Capacity, .079–.276" Wall Thickness Capacity

K.O. LEE S714 SURFACE GRINDER, S/N 19136, 6" x 12" Walker Ceramax Magnetic Chuck, 8" x 3/4" x 1-1/4" Grinding Wheel, 14" Longitudinal Table Travel, 2,850 RPM Spindle Speed

METORA MB3000 HORIZONTAL BANDSAW, With 118" x 21" Roll Feed Table and 39" x 15" In Feed Table

PEDRAZZOLI SUPER BROWN 350 CHOP SAW, S/N 023154, (1996), 14" Blade Diameter

REAL GEAR 14" CUT-OFF SAW

(2) CINCINNATI 105 DUAL HEAD BELT SANDERS, S/N 248442 & 100359, 14" Wheel Size, 1,800 RPM, 5 HP, 460/3/60 Electrical

SAMCO MINI MAX L55 BELT SANDER, S/N KK026665, 6" Belt Width, 36" x 98" Table, 4.8 HP, 230V, With KEI 2130-3 Dust Collector, S/N 29598

(2) KALAMAZOO VERTICAL BELT SANDERS, 4" Wide Belt; 1/2 HP

HASKINGS STAND DRUM SANDER/BUFFER, 1 1/2 HP Motor, Single Phase

5 TON ROPER WHITNEY 58 KICK PRESS, S/N 3454177, 17" Throat, 16" x 36" Table

DAKE NO. 1 ARBOR PRESS, 4" Dia. x 3/4" Plate, Single Leverage

DALMAC PRC SHEET LOADER, S/N 0122757, (2001), 550 LB Capacity

CLAUSING DUAL HEAD DRILL PRESS, 7" Throat, 60" x 20" Table, 1,200–1,800 RPM, 790–4,000 Spindle Speed



BRIDGEPORT SERIES 1 MILL; MIGHTY COMET MILL; K.O. LEE S714 SURFACE GRINDER



METORA MB3000 HORIZONTAL BANDSAW



12,000 LB HYSTER S120FT FORKLIFT TRUCK



8,000 LB HYSTER S80FTBCS FORKLIFT TRUCK



6,000 LB KOMATSU FG30 LP FORKLIFT & 4,600 LB KOMATSU FG25ST-12 LP FORKLIFT



DI-ACRO SPARTAN SLIP ROLLER NO. 24; DI-ACRO 445 POWER ROLLER; GEORGE FISCHER RA4 TUBE CUTTER & BEVELING MACHINE; SAMCO MINI MAX L55 BELT SANDER; (2) KALAMAZOO VERTICAL BELT SANDERS; 5 TON ROPER WHITNEY 58 KICK PRESS



(2) CINCINNATI 105 DUAL HEAD BELT SANDERS

(6) FORK LIFTS

12,000 LB HYSTER S120FT FORKLIFT TRUCK, (2008), LPG, GM Engine, Solid Tires, 3-Stage Mast, 205" Lift Height, Side-Shift, Fork Positioner

8,000 LB HYSTER S80FTBCS FORKLIFT TRUCK (2008), LPG, GM Engine, Solid Tires, 3-Stage Mast, 195" Lift Height, Side-Shift, Fork Positioner

6,000 LB HYSTER S60FT FORKLIFT TRUCK, (2008), LPG, Solid Tires, 3-Stage Mast, 195" Lift Height, Side-Shift, Fork Positioner.

6,000 LB KOMATSU FG30 LP FORKLIFT, LPG, 3-Stage Mast, Solid Tires, 183" Lift Height, 60" Fork Length, Overhead Protection, 8900 Hours Indicated on Meter

4,600 LB KOMATSU FG25ST-12 LP FORKLIFT, S/N 500653A, LPG, 3-Stage Mast, Side-Shift, Solid Tires, 167" Lift Height, 42" Fork Length, 24" Load Center, 9343 Hours Indicated on Meter

2,000 LB CROWN 20 MT ELECTRIC PALLET JACK, S/N 20MT, 2-Stage Mast, 110" Lift Height, 42" Fork Length, 24" Load Center

AIR COMPRESSORS

40 HP SULLAIR LS-10 ROTARY SCREW TYPE AIR COMPRESSOR, 160 ACFM, 115 PSIG, Full Load Pressure, 62900 Hours Indicated on Meter, Equipped With Silvan Industries Vertical Air Tank (1998), 200 PSI @ 450 Degrees F, 92" x 28" Dia., With Hankinson PR175-230 Air Dryer, 175 PSIG Max. Working Pressure



40 HP SULLAIR LS-10 ROTARY SCREW TYPE AIR COMPRESSOR



PERFECTION
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LIVE WEBCAST AUCTION

PRISTINE LATE MODEL FABRICATION FACILITY

Sale Date: Wednesday, February 27 at 10:00 A.M. Central Time **Inspection:** Tuesday, February 26th from 9:00 A.M.–4:30 P.M.



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METAL FABRICATORS
A B/E AEROSPACE COMPANY

PRISTINE LATE MODEL FABRICATION FACILITY CLOSURE



2004

3500W CINCINNATI CL-707 CNC LASER

LIVE WEBCAST AUCTION

PRISTINE LATE MODEL CNC FABRICATION FACILITY

AIRPORT

O'Hare International Airport.

ACCOMMODATIONS

Extended Stay America (630) 893-4823
1075 Lake Street, Hanover Park, IL 60133

Country Inn & Suites (630) 351-0101
1490 West Lake Street, Roselle, IL 60172

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From O'Hare International Airport: Take I-294S to I-290W (Toward Rockford). Take Exit 7 for US-20 Toward Lake Street. Turn Right on Lake Street. Turn Right on Bartels. Turn left at stop sign/dead end. Performance is located behind Livonia Lighting.

Or, take the Elgin O'Hare Expy. West. Exit at Gary Avenue. Turn Right onto Central Avenue. Performance is located behind Livonia Lighting.

FURTHER INFORMATION

For further information on machinery and equipment, please contact John Bopp at the Office: 847-427-3333 or Cell: 708-606-3240 or Email: john@perfectionindustrial.com.

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QS-0016149

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